

MELSEC iQ-R Series
iQ Platform-compatible PAC



eFactory

Bridging the next generation of automation

MELSEC iQ-R
series



evolutionary

GLOBAL IMPACT OF MITSUBISHI ELECTRIC



Through Mitsubishi Electric's vision, "Changes for the Better" are possible for a brighter future.

Changes for the Better

"Changes for the Better" represents the Mitsubishi Electric Group's attitude to "always strive to achieve something better", as we continue to change and grow. Each one of us shares a strong will and passion to continuously aim for change, reinforcing our commitment to creating "an even better tomorrow".

Mitsubishi Electric is involved in many areas including the following:

Energy and Electric Systems

A wide range of power and electrical products from generators to large-scale displays.

Electronic Devices

A wide portfolio of cutting-edge semiconductor devices for systems and products.

Home Appliance

Dependable consumer products like air conditioners and home entertainment systems.

Information and Communication Systems

Commercial and consumer-centric equipment, products and systems.

Industrial Automation Systems

Maximizing productivity and efficiency with cutting-edge automation technology.

Our advances in AI and IoT are adding new value to society in diverse areas from automation to information systems. The creation of game-changing solutions is helping to transform the world, which is why we are honored to be recognized in the 2019 'Forbes Digital 100' as one of world's most influential digital corporations.

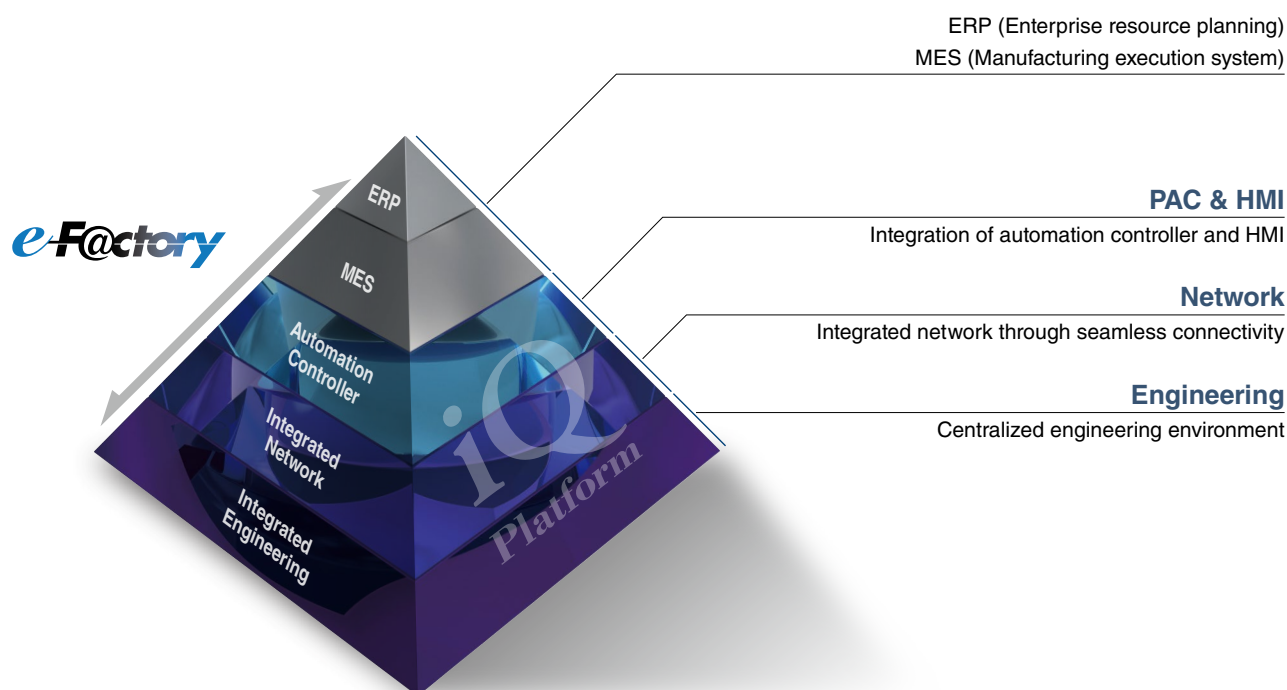




FA Integrated Platform
"iQ Platform" Movie

iQ Platform for maximum return on investment

Minimize TCO, Seamless integration, Maximize productivity, Transparent communications: these are common items that highlight the benefits of the iQ Platform and e-F@ctory. The iQ Platform minimizes TCO at all phases of the automation life cycle by improving development times, enhancing productivity, reducing maintenance costs, and making information more easily accessible across the plant. Together with e-F@ctory, offering various best-in-class solutions through its e-F@ctory alliance program, the capabilities of the manufacturing enterprise is enhanced even further realizing the next level for future intelligent manufacturing plants.



Further reduce TCO while securing your manufacturing assets

Automation Controller

Improve productivity and product quality

1. High-speed system bus realizing improved system performance
2. On-screen multi-touch control enabling smooth GOT (HMI) operations

Integrated Network

Best-in-class integrated network optimizing production capabilities

1. CC-Link IE supporting 1 Gbps high-speed communication
2. Seamless connectivity within all levels of manufacturing with SLMP

Centralized Engineering

Integrated engineering environment with system level features

1. Automatic generation of system configuration
2. Share parameters across multiple engineering software via MELSOFT Navigator
3. Changes to system labels are reflected between PAC and HMI



Revolutionary, next-generation controllers building a new era in automation

MELSEC iQ-R_{series}

As the core for next-generation automation environment, realizing an automation controller with added value while reducing TCO*¹

To succeed in highly competitive markets, it's important to build automation systems that ensure high productivity and consistent product quality. The MELSEC iQ-R Series has been developed from the ground up based on common problems faced by customers and rationalizing them into seven key areas: Productivity, Engineering, Maintenance, Quality, Connectivity, Security and Compatibility. Mitsubishi Electric is taking a three-point approach to solving these problems: **Reducing TCO*¹**, increasing **Reliability** and **Reusability** of existing assets.

As a bridge to the next generation in automation, the MELSEC iQ-R Series is a driving force behind **revolutionary** progress in the future of manufacturing.

*1. TCO: Total cost of ownership

Process



High availability process control in a scalable automation solution

- Extensive visualization and data acquisition
- High availability across multiple levels
- Integrated process control software simplifies engineering

Safety



System design flexibility with integrated safety control

- Integrated generic and safety control
- Consolidated network topology
- Complies with international safety standards

Productivity



Improve productivity through advanced performance/ functionality

- New high-speed system bus realizing shorter production cycle
- Super-high-accuracy motion control utilizing advanced multiple CPU features
- Inter-modular synchronization resulting in increased processing accuracy

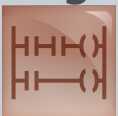
Maintenance



Reduce maintenance costs and downtime utilizing easier maintenance features

- Visualize entire plant data in real-time
- Extensive preventative maintenance functions embedded into modules

Engineering



Reducing development costs through intuitive engineering

- Intuitive engineering environment covering the product development cycle
- Simple point-and-click programming architecture
- Understanding globalization by multiple language support

Quality



Reliable and trusted MELSEC product quality

- Robust design ideal for harsh industrial environments
- Improve and maintain actual manufacturing quality
- Conforms to main international standards



Mitsubishi Electric PAC MELSEC iQ-R
"Promotion" Movie



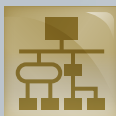
Intelligence



Extensive data handling from shop floor to business process systems

- Direct data collection and analysis
- C/C++ based programming
- Collect factory data in real-time
- Expand features using third party partner applications

Connectivity



Open integrated networking across the manufacturing enterprise

- High-speed/high-accuracy motion control reduces operating cycle time
- Flexible IIoT*2 system configuration
- Improve system usability using intuitive engineering software

*2. IIoT: Industrial Internet of Things

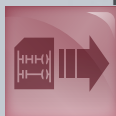
Security



Robust security that can be relied on

- Protect intellectual property
- Unauthorized access protection across distributed control network

Compatibility



Extensive compatibility with existing products

- Utilize existing assets while taking advantage of cutting-edge technology
- Compatible with most existing MELSEC-Q Series I/O



Mitsubishi Electric FA Global website
MELSEC iQ-R Series concept

MELSEC iQ-R

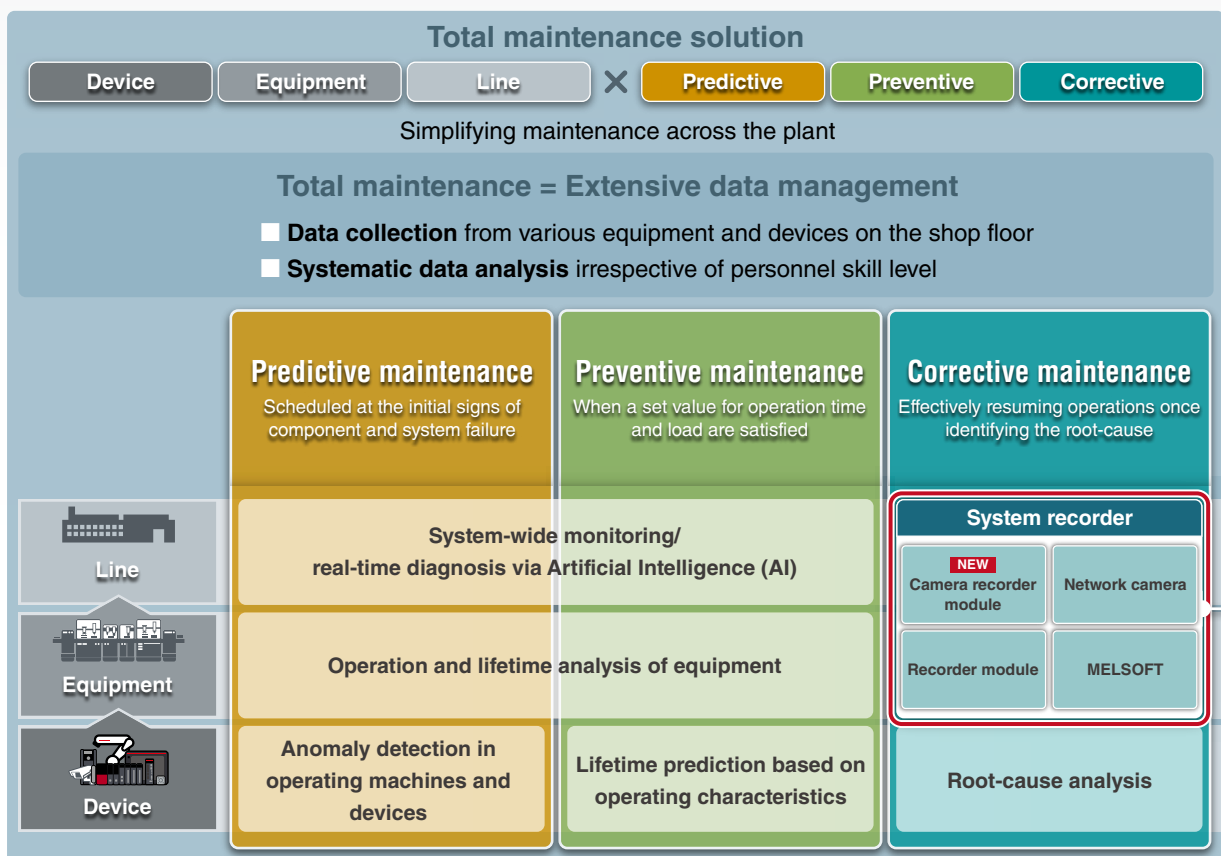
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Mitsubishi Electric's solution for improving productivity through easier data management

Ensuring continuous production is a key factor in manufacturing from **device**, to **equipment** and across **multiple lines**. This can be achieved in various ways by recording and sampling production and machine operating data and utilizing this data within various stages of maintenance; from ① **predictive maintenance** to detect signs of error, periodical ② **preventive maintenance**, and ③ **corrective maintenance** for prompt troubleshooting at the time of failure. Having an enhanced maintenance solution is Mitsubishi Electric's goal of empowering the customer to reduce downtime and to ensure a manufacturing plants efficiency is running at optimum resulting in reduced operating and maintenance cost.



System-wide recording	
■ Data recording and video feed	
Device/label collection	h j
Event history recording	h j
Network camera image recording	h j k l
Automatic saving to file server	j l
● Drives status recording	
Servo system recording	a f i
● GOT (HMI) operation recording	
Recording of log and alarm data	g

Simplified analysis	
■ Data analysis with video feed	
Offline monitoring	a b d e h
Log marker	a b c
■ Comprehensive device relationship mapping	
Data flow analysis	b

System recorder

The system recorder is a corrective maintenance solution that ensures effective resumption of operations reducing downtime through its extensive system-wide data recording and simplified analysis software features.

System-wide recording and simplified analysis

System-wide recording

■ Extensive recording ensures simpler cause analysis

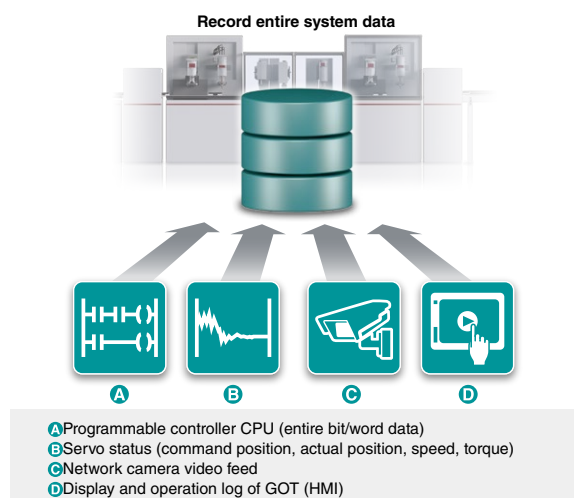
Error cause identification is made simpler by the extensive recording of various equipment and device data together with a real-time video feed reducing the need for multiple retesting due to insufficient data.

■ System-wide

Irregularities between various equipment including control and drive systems together with operations are all linked.

■ Automatic system-wide recording

Recording of errors that can occur outside standard operating shifts.



Simplified analysis

■ Extensive data shown in the same timeline

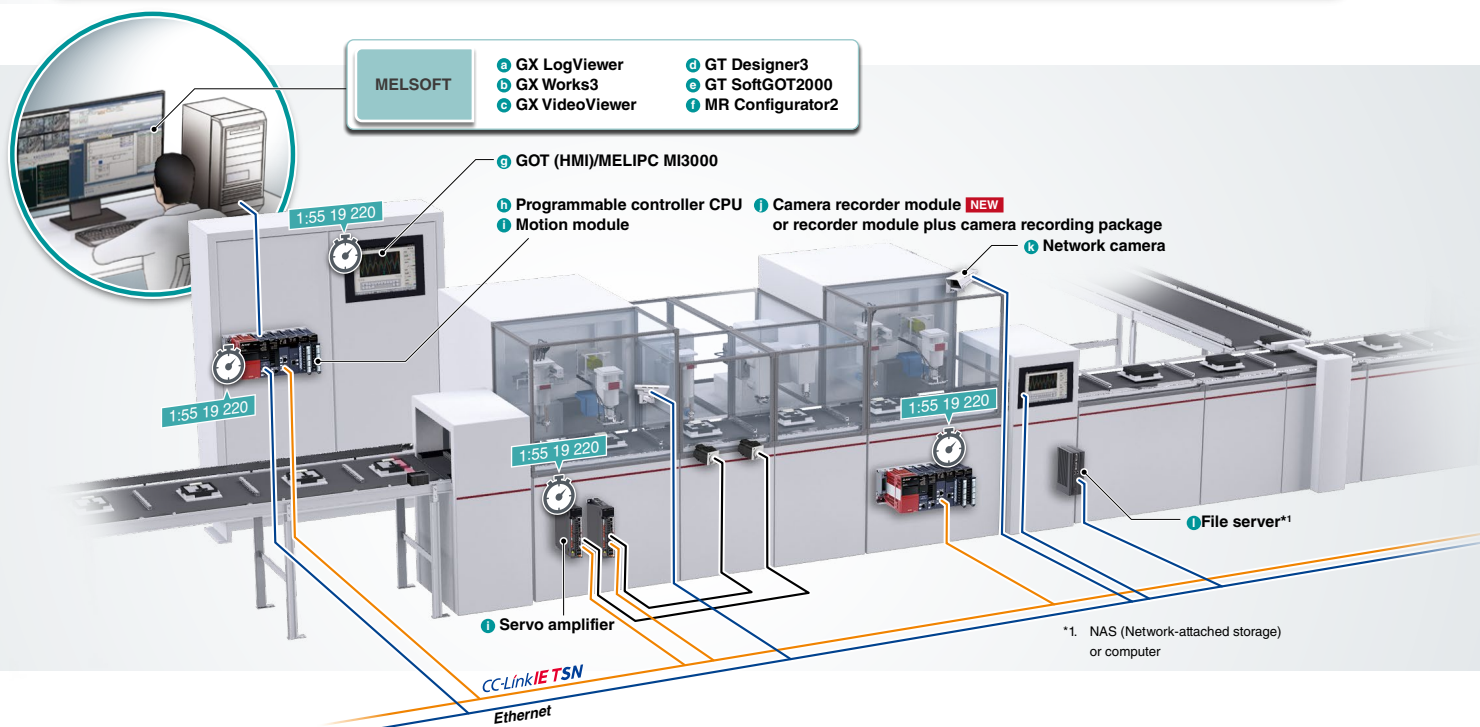
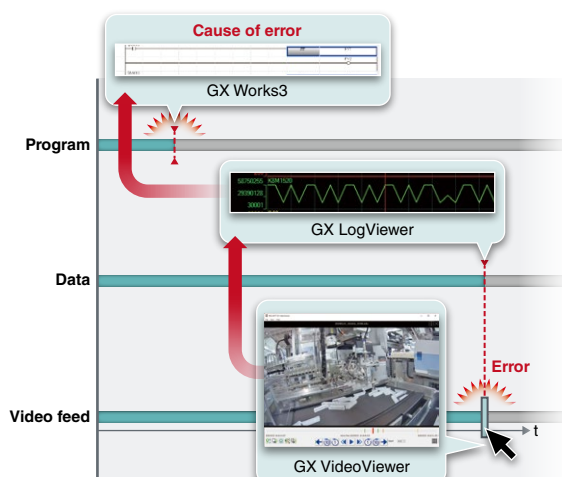
Waveform, data, program, operations log and video feeds are shown in sequence ready for analysis.

■ Easier cause identification

Data flow analysis makes understanding the root-cause of failures easier by showing the relationship between failed and normal devices.

■ Structured program ensures easier troubleshooting

Supports structured programs and device labels enabling easier resolution of problems.





Mitsubishi Electric PAC MELSEC iQ-R
"Process" Movie



Process

High-available process control in a scalable automation solution

MELSEC iQ-R Series process CPU modules are designed to cover wide-ranging process control applications, from small- to large-scale. All models provide high-speed performance coupled with the ability to handle large PID loops utilizing embedded PID control algorithms; integrating both general and process control into one module. When paired with a redundant function module, a redundant control system ideal for applications that require highly reliable control can be easily realized at a low cost.



Extensive visualization and data acquisition

SCADA

Mitsubishi SCADA MC Works64 is a next generation supervisory control and data acquisition (SCADA) software providing extensive visualization with its enhanced interconnectivity with the MELSEC iQ-R Series. Advanced features such as energy management, scheduling, alarm and event management, trending, reporting, historian, and Geo-SCADA monitoring realize intuitive factory-wide control.

Redundant Ethernet

- Redundant communication line
- Same IP address settable for both control and standby systems

MC Works⁶⁴ SCADA

Ethernet

CC-Link IE Control

CC-Link IE Field

- Highly scalable
- Fast system switching
- Dual tracking cable
- Minimize single-point failure
- High-temperature environments (0 to 60°C)

High availability
system

Control system
Tracking cable

Standby system

Extension cable

Local I/O 1

Local I/O 2

Remote I/O station 1

Remote I/O station 2

Redundant extension base unit

- Connects directly to the redundant control system base unit
- Reduced single point of failure when either power supply or extension cabling fails

Redundant power supply module

- Protects system control from power failure

Remote station

Redundant remote network head module

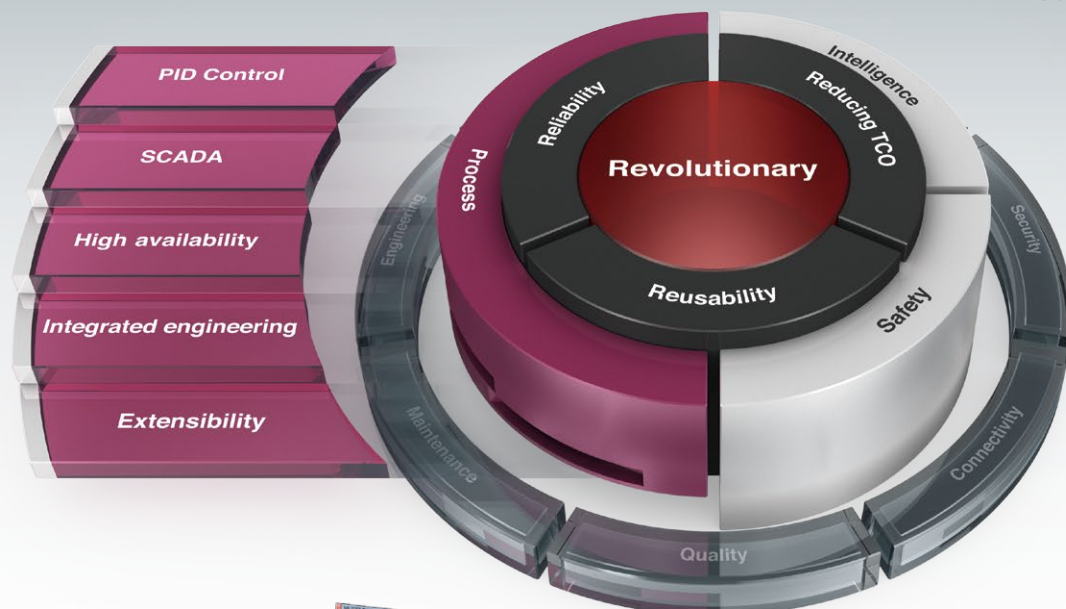
- Enables continuous data communications by switching control between modules



Multi-level redundancy ensuring continuous control

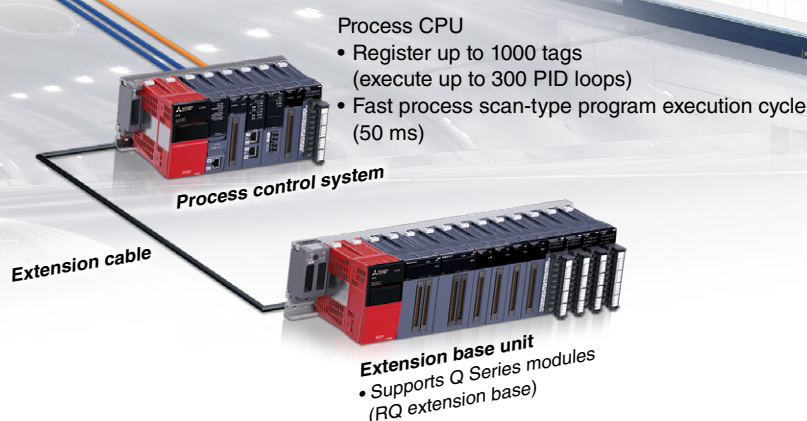
High availability

Highly reliable control systems can be easily realized minimizing the possibility of single-point failure at the visualization (SCADA), control, network, and extension cable levels, thereby avoiding system downtime and ensuring continuous control and operation of critical systems.



GX Works3

One Software, Many Possibilities



One package process control software

Integrated engineering

GX Works3, the standard integrated engineering software for the MELSEC iQ-R Series, makes programming redundant process control systems relatively easy. The program editor uses function block diagram (FBD) language for process control and simplifies system configuration with its intuitive features such as process tag label (variables) sharing, simple program structure, and easy project upload/download to the process CPU.



Embedded PID algorithms

PID control

The process CPU includes dedicated algorithms such as two-degree-of-freedom PID, sample PI, and auto-tuning support advanced process control.



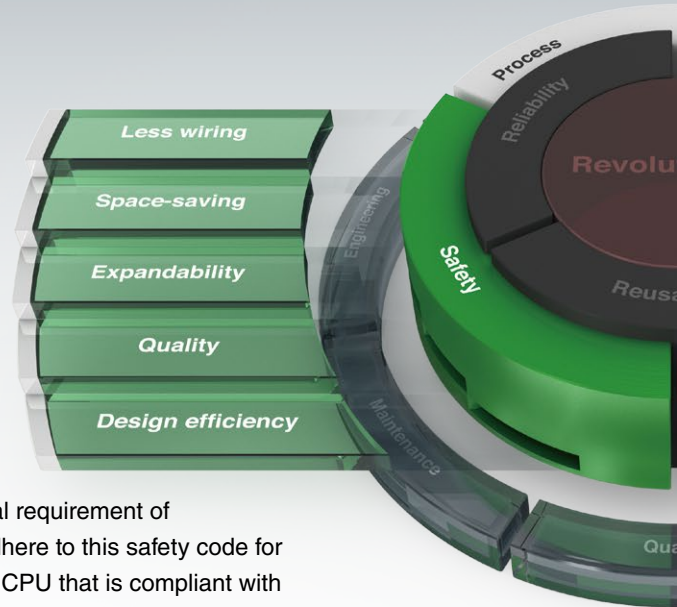
Mitsubishi Electric PAC MELSEC iQ-R
"Safety" Movie



Safety

Integrated safety control offering a total system solution

Ensuring the safety of personnel on the factory floor is a fundamental requirement of manufacturing plants and requires stringent safety regulations. To adhere to this safety code for control systems, the MELSEC iQ-R Series is equipped with a safety CPU that is compliant with international safety standards, enabling safety devices to be connected via the CC-Link IE Field network. The entire system can be programmed using GX Works3 programming software as standard.



Safety CPU

CC-Link IE

CC-Link IE

Ethernet

Safety remote I/O

Generic remote I/O



Compliant with international safety standards
Quality

The Safety CPU is compliant with ISO 13849-1 PL e and IEC 61508 SIL 3 and is certified by TÜV Rheinland®.

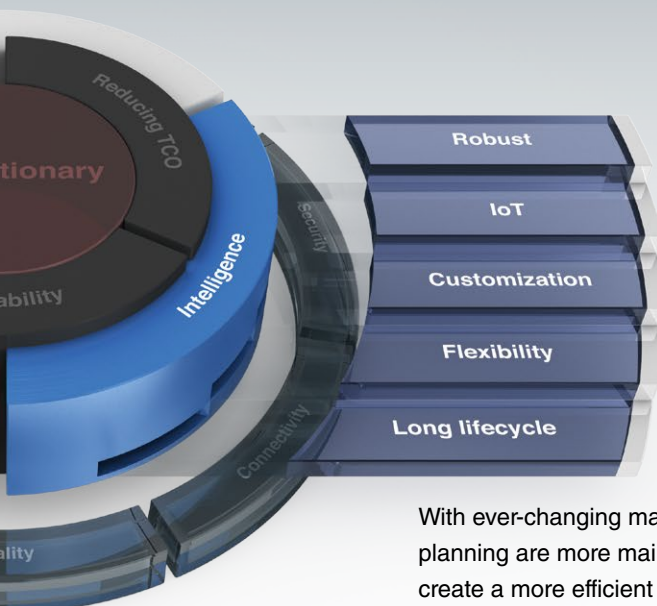


Generic and safety control in one CPU
Space-saving

Safety CPU can be installed directly on the MELSEC iQ-R base rack realizing easy integration into an existing or new control system. Also, compact remote I/Os are available ideal for systems with limited space.



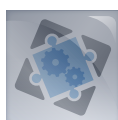
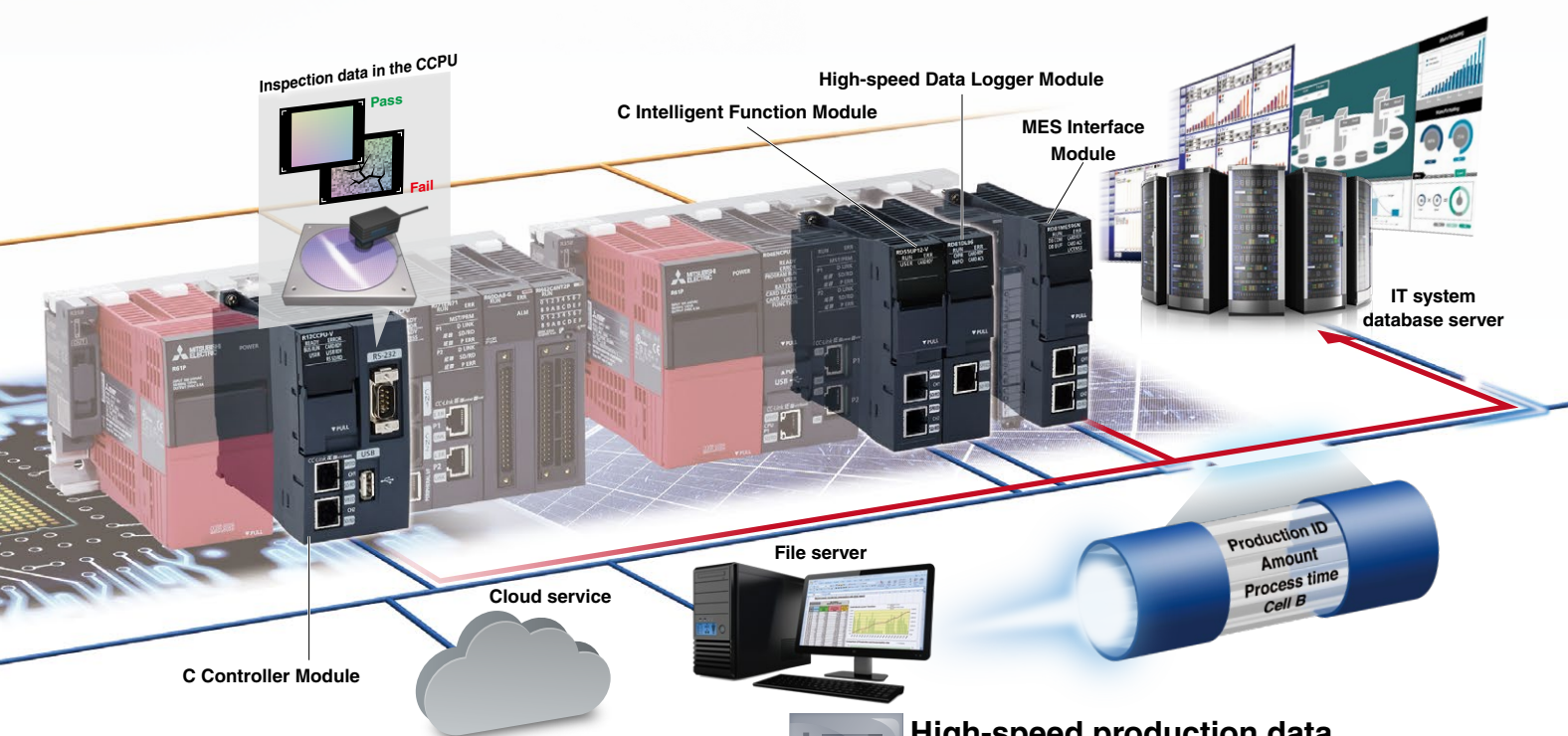
Mitsubishi Electric PAC MELSEC iQ-R
"Intelligence" Movie



Intelligence

Extensive data handling from shop floor to business process systems

With ever-changing manufacturing trends, production data management, analysis, and planning are more mainstream helping to realize leaner operations, improve yield, and create a more efficient supply chain. The MELSEC iQ-R Series includes the MES Interface, C Controller and C intelligent function, and High-speed data logger modules as part of the "Intelligence" lineup of interconnected advanced information products.



C/C++ based programming

Flexibility

Based on the Arm® dual-core Cortex® A9 processor, the real-time OS VxWorks® C Controller CPU is ideal for high-end analytical requirements where raw data has to be processed, such as for in-line manufacturing quality testing. The C intelligent function module, based on the same processor, is a versatile programmable module that can be used for installing industry-specific communications protocols; for example, plant-wide monitoring of wind power generation farms, building automation and industrial open fieldbus networks.



High-speed production data collection

Data logging

Enables high-speed data logging that can be synchronized with the controller scan time, as an alternative to a dedicated logging client computer. Includes features such as triggering and reporting that improve troubleshooting of the manufacturing process.



Connectivity with database servers and cloud services

Information connection

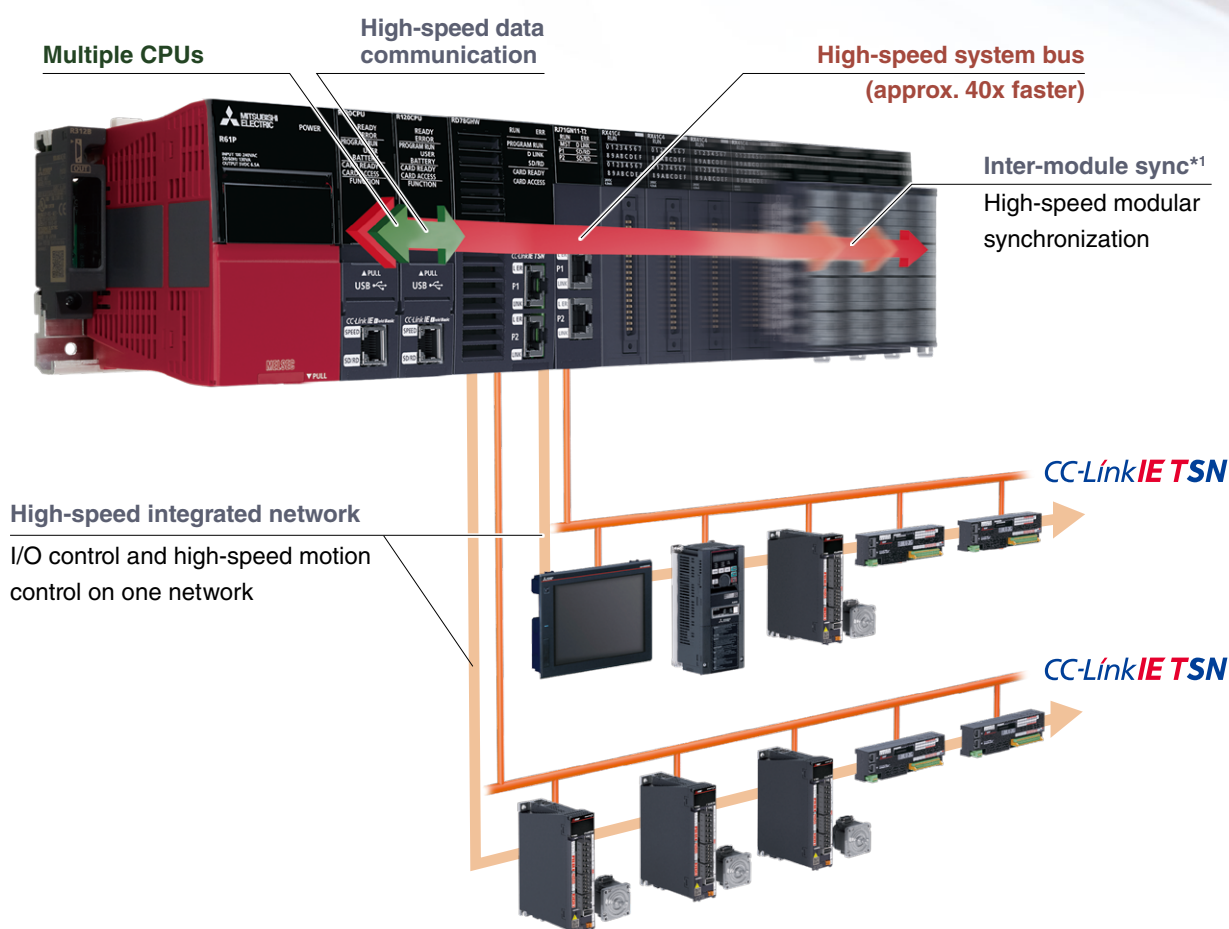
The MES interface module realizes direct access to the IT system with easy setting. Overall system cost is reduced as the simple configuration does not require gateway computers. The C intelligent function module supports Debian GNU/Linux that realizes connectivity with third-party cloud services. Predictive and remote maintenance of machines are easily realized.



Productivity

Improve productivity through advanced performance/functionality

Integrating high-performance capabilities based on the high-end iQ-R system bus, high-speed network, and an advanced motion control system; applications requiring these characteristics can be easily realized using the MELSEC iQ-R Series as the core of the automation system.



New high-speed system bus realizes improved production cycle

The newly developed high-speed system bus is 40-times faster compared to existing models, realizing very fast and large-capacity data processing between modules (network, I/O, multi-CPU, etc.), enabling the optimum utilization of MELSEC iQ-R Series performance and functionality.

High-speed system bus

40x faster*2

Multi-CPU system realizes very accurate motion control

By supporting synchronized data communications between the programmable controller CPU and motion CPU via the high-speed system bus, performance is improved by up to four times compared to existing models, easily realizing super-high motion control accuracy.

Synchronized data exchange with motion CPU

4x faster*3

*1. Inter-module synchronization for the CC-Link IE TSN compatible motion module will be supported in the future.

*2. Compared to MELSEC-Q Series.

*3. Compared to Q173DSCPU/Q172DSCPU.



Mitsubishi Electric PAC MELSEC iQ-R
"Productivity" Movie

Inter-modular synchronization realizes increased processing accuracy

More flexible control over performance

Realizing high processing accuracy could not be any simpler when utilizing the inter-modular synchronization feature, which enables precise data synchronization between controller CPUs and various interface modules via the high-speed system bus

(backplane). In addition, network level synchronization (both CC-Link IE Field and SSCNET III/H) is now possible, realizing deterministic performance by ensuring synchronization between nodes without being influenced by varying network transmission delays.

New controller performance architecture further reduces H/W costs

High-speed processing of structured programs

The processing performance of the controller CPU has been substantially enhanced thanks to the newly designed CPU engine. The memory consumption for program and internal devices used in function block (FB) and structured text (ST) programs have been improved. This results in one CPU being able to do the job that used to require several CPUs in order to achieve the expected performance level and memory capacity.

Built-in database eliminates the need for a PC-based database server

Recipe data and production results data, previously managed using a database server, can now be managed via the database in the programmable controller. Use of dedicated commands for the built-in database makes it easy to search, add and update data on the fly. Furthermore, the import/export correlation with spreadsheet software is made easier. Directly access CPU internal database data from a computer equipped with Microsoft® Access® or Excel® is also supported.

Realize high-speed system performance

Approx. **8X** faster than QCPU*4



- Realizes high-speed control performance
- Inherits MELSEC-Q Series functions
- Large-capacity memory ideal for large-scale control

Data management realized with built-in database



- Easy to switch between recipes
- Realize product batch control
- Access database from computer

LD instruction speed	PC MIX*5 (instructions/μs)	Fixed-cycle interrupt program	ST instruction (IF text, bit condition)	Program capacity
0.98 ns	419	50 μs	8 ns	1200K steps

*4. Based on a typical application example, the system benchmark test measures the CPU scan time, taking into consideration the network refresh time and monitoring processing time with external devices as compared to Universal model QCPU (QnUDEHCPU).

*5. Average number of instructions such as for basic instructions and data processing executed in 1μs (the larger the value, the faster the processing speed).



Engineering

Reducing development costs through intuitive engineering

The engineering software is sometimes considered a fundamental part of the control system in addition to the hardware components. The core of the system, it includes various steps of the product life cycle, from the design stage all the way to commissioning and maintenance of the control system. Today, intuitive, easy-to-use software suites are expected as a standard for modern manufacturing needs. GX Works3 is the latest generation of programming and maintenance software offered by Mitsubishi Electric specifically designed for the MELSEC iQ-R Series control system. It includes many new features and technologies to ensure a trouble-free engineering environment solution.

Intuitive engineering software covering the product development cycle

Graphic-based configuration realizing easier programming

Various intuitive features such as graphic-based system configuration and an extensive module library (module label/FB) provided as standard.

Integrated motion-control system configuration

From setting simple motion module parameters and positioning data setup to servo amplifier configuration, everything is packaged into an easy-to-use engineering environment.

Complies with IEC 61131-3

GX Works3 realizes structured programming such as ladder and ST, making project standardization across multiple users even easier.

Simple point and click programming architecture

System design / Programming / Debug/maintenance

Straightforward graphic based system configuration design

- Simply drag and drop from the module list to easily create system configuration
- Directly setup parameters for each module
- Automatically reflect changes in the layout to the module parameters

System design / Programming / Debug/maintenance

MELSOFT library enables efficient programming through “Module Label/FB”

- Assign convenient label names to internal devices, rather than manually entering a device name every time
- Simply drag & drop module FBs from the MELSOFT Library directly into the ladder program, making programming even easier

System design / Programming / Debug/maintenance

Extensive version control features

- Flexibly register program change (historical) save points
- Easily visualize and confirm program changes

Simple motion setting tool

Easily configure the simple motion module with this convenient integrated tool.

Tab view multiple editors

Conveniently work on multiple editors without having to switch between software screens.

Navigation window

Easily access project components
Organize program file list.

Module configuration

Easily parameterize each module directly from the configuration editor.

Module list

Simply drag & drop modules directly into the module configuration.



Mitsubishi Electric PAC MELSEC iQ-R
"Engineering" Movie

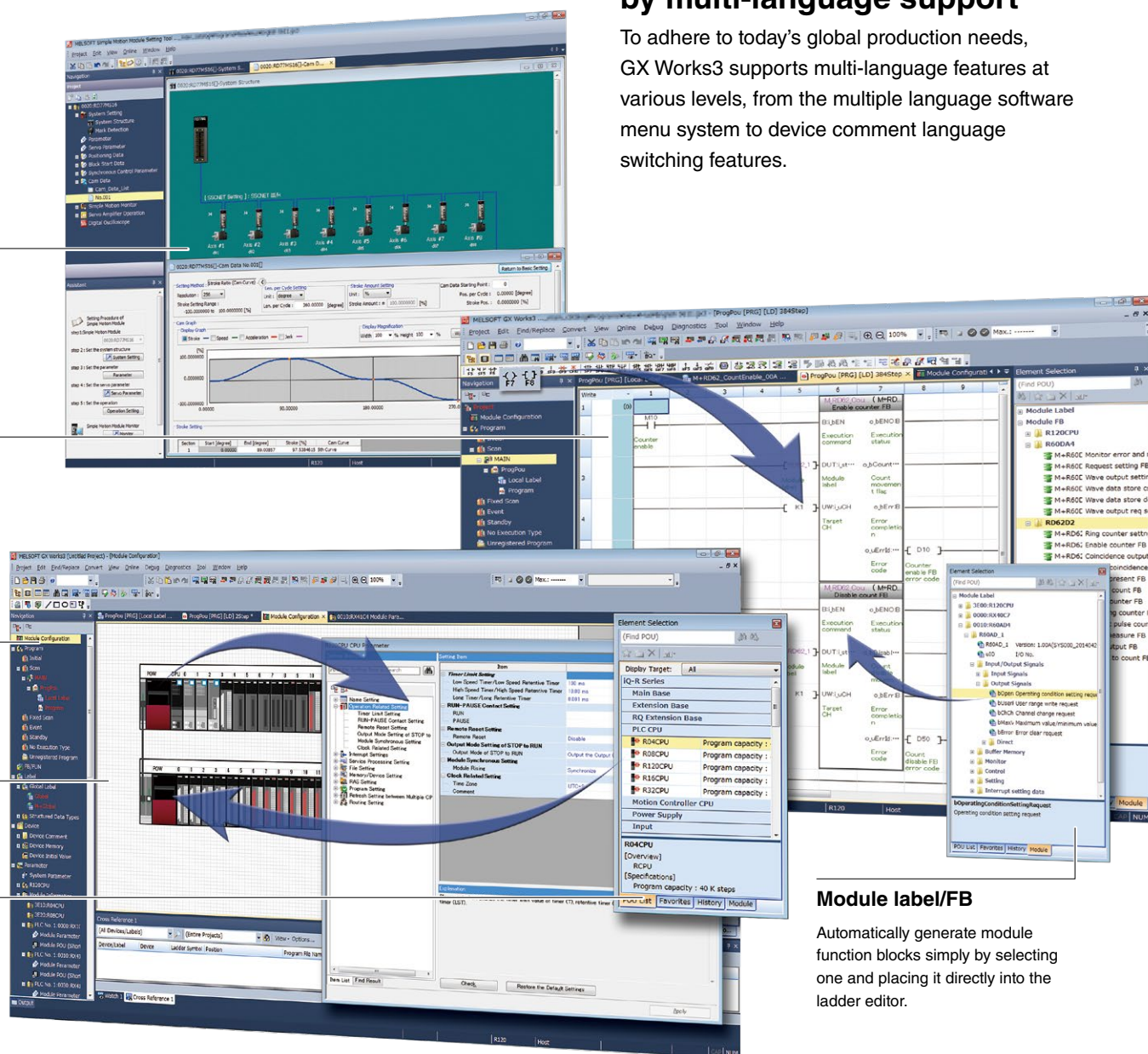
GX Works3

One Software, Many Possibilities

Reduce engineering time by 60%*1

Global realization by multi-language support

To adhere to today's global production needs, GX Works3 supports multi-language features at various levels, from the multiple language software menu system to device comment language switching features.



Module label/FB

Automatically generate module function blocks simply by selecting one and placing it directly into the ladder editor.

*1. Based on new project test benchmarks between GX Works2 and GX Works3.



Maintenance

Reduce maintenance costs and downtime utilizing easier maintenance features

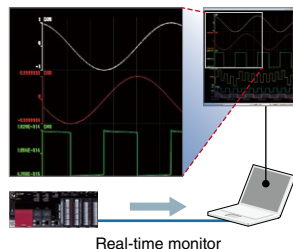
A manufacturing plant is seldom stopped or taken offline and continuously produces the desired product or component. However, the control system occasionally requires maintenance; for example, at the time of a faulty product or system upgrade for manufacturing a new or updated component. At that time, thanks to the extensive maintenance functions embedded in the hardware and software, the user can trust the control system to handle transition into/out of the maintenance period for both preventive and post maintenance.



Preventive maintenance CPU module

Visualize manufacturing data in real-time

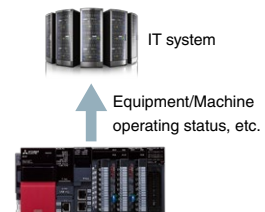
- Monitor live manufacturing process data across the plant
- Very easy setup using the dedicated GX LogViewer monitoring tool



Preventive maintenance MES interface module

Direct access to enterprise level

- Registers device values directly into database
- Visible shop floor data enables actions before event occurs



Preventive maintenance Output module

Prevent system downtime with relay monitoring

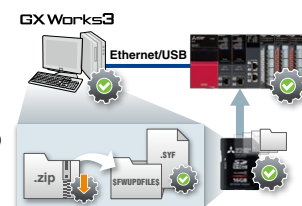
- Monitors relay switching amount
- Check relay condition from GOT (HMI)
- Plan module maintenance prior to malfunction of relay



Corrective maintenance CPU module, GX Works3

Module firmware update ensuring latest functional version module

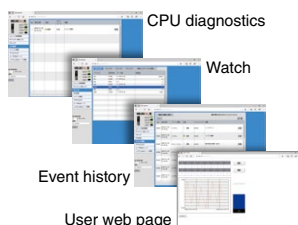
- Utilize new functions and features immediately
- Update multiple modules using GX Works 3 in one go
- Direct updating using a SD memory card



Corrective maintenance CPU module

Web server enables monitoring of module status on a web browser

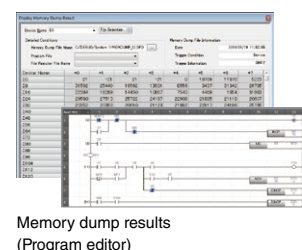
- Monitor various module status data:
 - CPU diagnostics
 - Device block monitor/watch
 - Event history
- Supports custom made web pages



Corrective maintenance CPU module

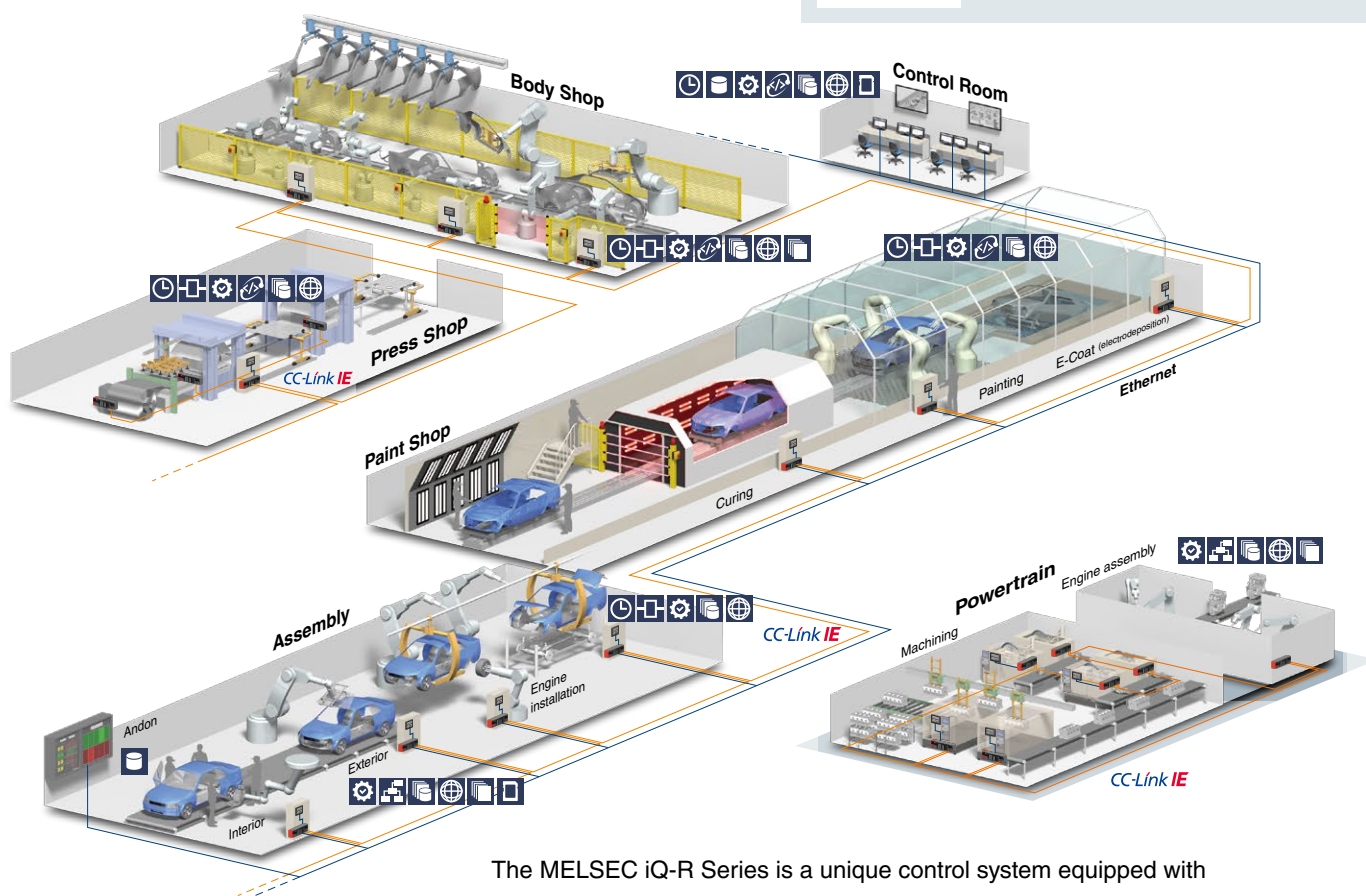
Memory dump enables confirmation of operation problems

- Saves block of device data when error occurs
- Root cause analysis by confirming data on device monitor screen and offline via program editing window





Mitsubishi Electric PAC MELSEC iQ-R
"Maintenance" Movie



The MELSEC iQ-R Series is a unique control system equipped with innumerable functions. It works to ensure that the "down-time" of the system is kept to a minimum, which improves productivity and helps to maintain the efficiency of the overall plant.

Corrective maintenance System recorder (CPU, camera recorder, recorder modules)

System-wide recording and simplified analysis

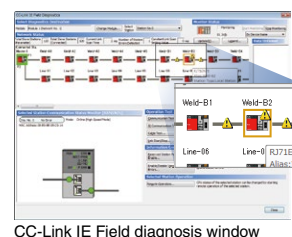
- Extensive recording of control data and status of equipment/devices
- Reproduction of processes contributing to prompt troubleshooting of equipment



Corrective maintenance GX Works3

Quickly find network errors

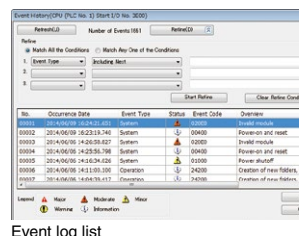
- Visualize error location from network system image
- Easy network error corrective measures



Corrective maintenance CPU module

Efficient diagnostics with extensive event logging

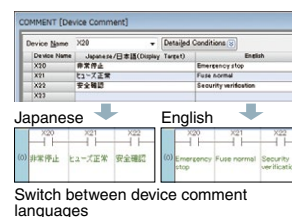
- Logging of program change events, errors and when the power is turned off
- Event logging displayed in list form
- Quickly detect problems due to operating mistakes by multiple users



Corrective maintenance GX Works3

Multi-language software improves global support

- Comment/label names can be registered in multiple languages
- Easy to switch between languages
- No need for multiple programs to satisfy regional requirements





Quality

Reliable and trusted MELSEC iQ-R product quality

The MELSEC iQ-R Series is based on two fundamental aspects of quality.

“Quality of product”

“Quality for application”

These two characteristics are part of the main principle behind the MELSEC iQ-R Series. This new control system includes various features designed-in to provide a solution that not only improves the overall manufacturing productivity, but also maintains a high level of industrial quality that is ideal for the harsh and rugged environments that it is subjected to on a daily basis.



Electromagnetic compatibility (EMC) testing room (simulated test)



Earth rail

Robust design ideal for harsh industrial environments

Synonymous with the Mitsubishi Electric name, the MELSEC iQ-R Series is designed with high quality and reliability, which is a prerequisite for industrial applications. In addition, the overall aesthetics and usability enable easier maintenance that customers routinely expect.

Classification according to IEC 60721-3-3 Class 3C2

For protection against aggressive atmosphere and gases, products with a conformal coating (IEC 60721-3-3 Class 3C2) are available on request*1

*1. Please contact your local Mitsubishi Electric office or representative for further details.

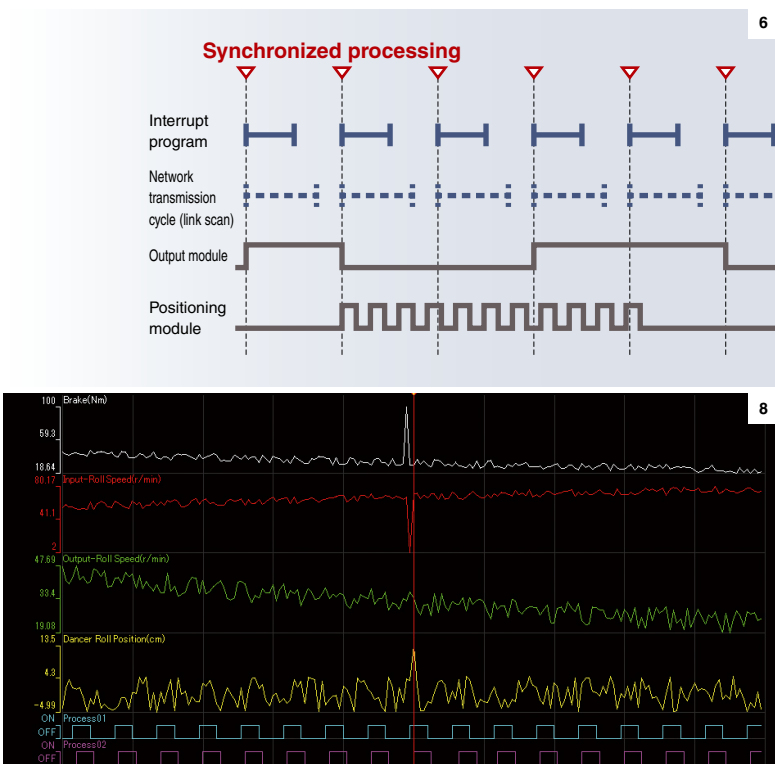
1. Conforms to stringent quality evaluations and tests that are based on robust industrial environments including EMC, LSI, temperature, vibration and HALT tests.
2. High manufacturing quality control through QR code based quality management system.
3. The front face has a wide and open design with an easy-to-use front cover.
4. High quality is ensured by conducting reliability testing on all modules during manufacturing.
5. The base rack design includes a dedicated earth rail to prevent noise interference in low power supply conditions and a robust structure that enables easy installation without extensive damage to bus connectors.



Mitsubishi Electric PAC MELSEC iQ-R
"Quality" Movie

Conforms to main international quality standards

The MELSEC iQ-R Series conforms to most of the main international standards that realizes applications requiring multiple global locations.



6 7

- Parts inventory
- Production data
- Operations log
- Inspection record
- Quality data

6. Graph showing the signal synchronization between several modules.
7. Data required for traceability is collected on the SD memory card.
8. Collected data is analyzed using a dedicated viewer.

Improve and maintain actual manufacturing quality

Maintains product quality during manufacturing

With inter-module synchronization, it is now possible to precisely synchronize interrupt programs with the network communications cycle (link scan). Any variations in data transmission response time (network transmission delay time) between the controller and other devices on the network are eliminated, realizing high integrity between manufacturing processes that are dependent on each other, ensuring high performance and processing.

Realizes traceability through data logging

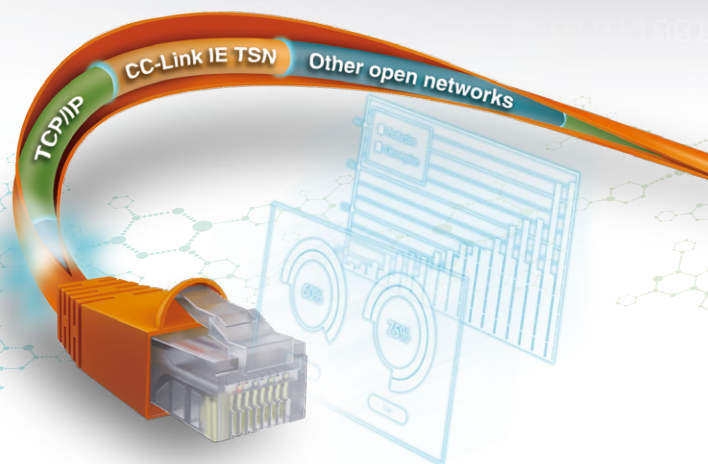
Simple settings enable the collection of production data needed for traceability. Furthermore, collected data can be analyzed easily using a dedicated viewer. Analyzing various data on production processes provides an indicator for quality improvements and manufacturing cost reductions, thereby supporting optimization of the production system.



Connectivity

Open integrated networking across the manufacturing enterprise

The MELSEC iQ-R Series is part of a family of products all interconnected across various levels of automation. Utilizing TSN technology and an advanced communication protocol, CC-Link IE TSN enables seamless communication between the shop floor and IT systems. Real-time collected production data can be processed on either edge devices or IT systems, improving the productivity of the entire manufacturing plant.



CC-Link IE TSN



CC-Link IE TSN module



CC-Link IE TSN-compatible motion module



Network module maximizes CC-Link IE TSN functionality

The network module enables mixing of real-time control and TCP/IP communications. Automatic detection of network devices and parameter distribution realizes easy network configuration.

Supports various motion control functions maximizing on network performance

Select motion modules based on the equipment size and application. Supports connection of I/O modules as well as servo amplifiers.

Synchronization accuracy	Link points
$\pm 1 \mu\text{s}$	2x

Min. communication cycle	High-speed processing	Max. number of synchronized axes
31.25 ^{*1} μs	16x	256 ^{*1}

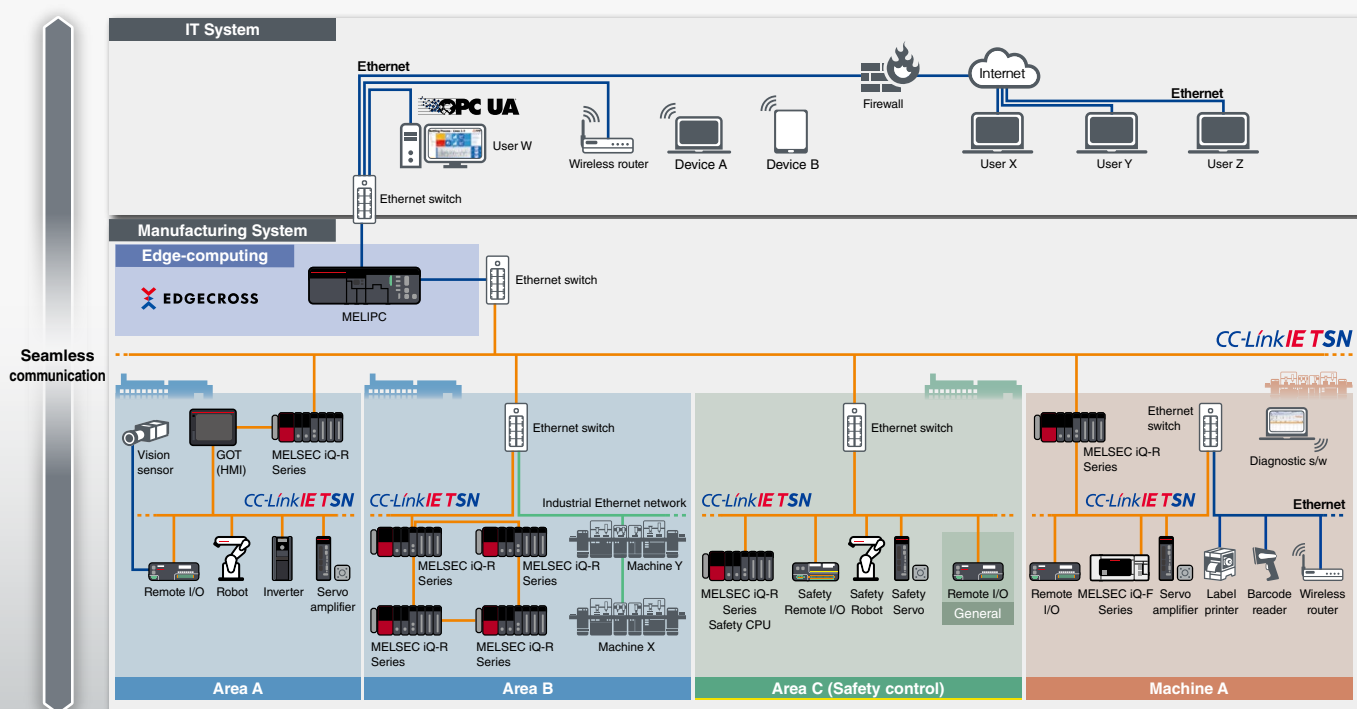
^{*1}. Minimum operation cycle and maximum number of control axes for the RD78GH.



CC-Link IE TSN
"IIoT system" movie



CC-Link IE TSN
"Integrated motion" movie



Flexible IIoT system configuration

CC-Link IE TSN utilizes TSN technology together with its support of TCP/IP communications enables mixing of information communication (non real-time) with Ethernet communication devices. This allows TCP/IP communication devices to be used without affecting real-time deterministic communications, thereby giving greater flexibility when connecting machines and equipment.

Reduce startup, engineering and maintenance costs

Through its support of SNMP^{*2}, general Ethernet diagnostics software can be used to identify the network-related errors of CC-Link IE TSN and Ethernet devices more easily. The internal clocks of devices can be synchronized to within the microsecond, making it possible to log historical events in sequence and easily identify the cause of an error.

^{*2}. SNMP: Simple network management protocol



Security

Robust security that can be relied on

As technology becomes more complex and the distribution of manufacturing systems more global, the protection of intellectual property is even more significant. When shipping a finished product overseas, the last thing an OEM needs to consider is unauthorized copying or changing of the original project data. In addition to this, unauthorized access to the control system can have very serious implications to the control system and the end user, which can compromise the overall safety of the plant.

The MELSEC iQ-R Series has a number of embedded features that help to maintain these requirements, such as hardware and software keys to protect intellectual property, and multi-level user access password hierarchy to protect the project at the design stage.



Mitsubishi Electric PAC MELSEC iQ-R
"Security" Movie

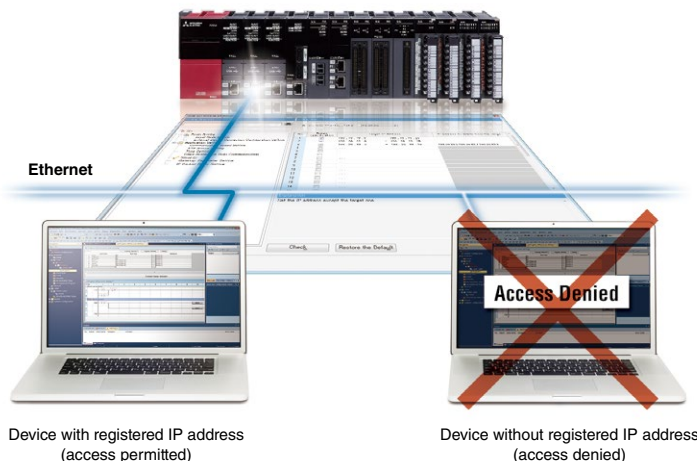
Powerful security features protecting intellectual property

Security key authentication protecting project data

The security key authentication prevents programs from being opened on personal computers where the security key has not been registered. Furthermore, because programs cannot be executed by CPU modules where the security key has not been registered, the integrity of customer technologies and other intellectual property is not compromised. The security key can also be registered on an extended SRAM cassette. Therefore, when replacing the CPU module, there is no need to re-register the security key, making replacement very simple.



Prevent unauthorized access across the network



The IP filter can be used to register the IP addresses of devices permitted to access the CPU module. As a result, access from non-registered devices can be blocked, thereby lowering the risk of program hacking and unauthorized access by a third party.

Another feature is a remote password function for password-based security. Passwords of up to 32 characters can be set to prevent unauthorized access to the CPU module via networks such as Ethernet.



Compatibility

Extensive compatibility with existing products

Whenever introducing a new system or technology into an existing manufacturing plant or control system, utilization of existing assets as much as feasibly possible is a mandatory requirement with today's manufacturing needs. The MELSEC iQ-R Series addresses these subtle but substantial needs with various system hardware support and engineering project compatibility to achieve an easy path to higher technology and improved performance capabilities.



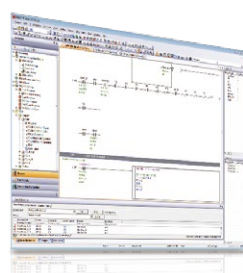
Mitsubishi Electric PAC MELSEC iQ-R
"Compatibility" Movie

Utilize existing MELSEC-Q Series assets

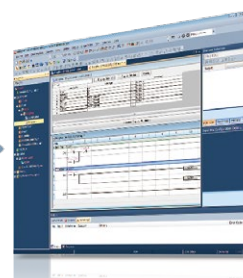
Current programs can be fully utilized

A simple conversion process*¹ is all it takes to enable the use of MELSEC-Q Series programs with the MELSEC iQ-R Series. Customers can effectively use the program assets they have accumulated, thereby reducing the overall engineering time.

*1. For detailed information about converting to GX Works3 programs, please refer to the "GX Works3 Operating Manual".



MELSEC Q series



MELSEC iQ-R series



Variety of compatible modules

By utilizing the dedicated extension base, most MELSEC-Q Series modules*² can be re-used. This makes it possible to introduce the high-performance MELSEC iQ-R Series while controlling the cost of supplementary equipment.

*2. For further details, please refer to the "MELSEC iQ-R Module Configuration Manual".

Possible to divert external device wiring

The MELSEC iQ-R Series I/O module, analog module, and counter module pin layouts and connectors are the same as those of the MELSEC-Q Series. Accordingly, existing external device wiring (connectors, terminal blocks) can be diverted without changes and wiring costs can be reduced.



Lineup

Power supply P.26

R61P	AC input
R62P	AC input (inc. 24 V DC output)
R64P	AC input (large capacity)
R63P	DC input
R63RP	DC input (Redundant)
R64RP	AC input (Redundant)

Base P.26

Main base

R33B	3-slot
R35B	5-slot
R38B	8-slot
R312B	12-slot
R310RB	10-slot (Redundant)

Extended temperature range main base

R310B-HT	10-slot
R38RB-HT	8-slot (Redundant)

Extension base

R65B	5-slot
R68B	8-slot
R612B	12-slot
R610RB	10-slot (Redundant)
R68WRB	8-slot (Redundant)

Extended temperature range extension base

R610B-HT	10-slot
R68RB-HT	8-slot (Redundant)
R66WRB-HT	6-slot (Redundant)

RQ extension base (MELSEC-Q Series)

RQ65B	5-slot
RQ68B	8-slot
RQ612B	12-slot

Extension cable

RC06B	0.6 m
RC12B	1.2 m
RC30B	3 m
RC50B	5 m
RC100B	10 m

CPU P.29

Programmable controller CPU

R00CPU	10K steps
R01CPU	15K steps
R02CPU	20K steps
R04(EN)CPU	40K steps
R08(EN)CPU	80K steps
R16(EN)CPU	160K steps
R32(EN)CPU	320K steps
R120(EN)CPU	1200K steps

RCIENCPU is equipped with CC-Link IE Control/CC-Link IE Field network ports.

Motion CPU

R16MTCPU	16-axis
R32MTCPU	32-axis
R64MTCPU	64-axis

Safety CPU

R08SFCPU-SET	80K steps
R16SFCPU-SET	160K steps
R32SFCPU-SET	320K steps
R120SFCPU-SET	1200K steps

Process CPU

R08PCPU	80K steps
R16PCPU	160K steps
R32PCPU	320K steps
R120PCPU	1200K steps

SIL2 process CPU

R08PSFCPU-SET	80K steps
R16PSFCPU-SET	160K steps
R32PSFCPU-SET	320K steps
R120PSFCPU-SET	1200K steps

Redundant function module

R6RFM	Redundant function
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C Controller

R12CCPU-V	Memory capacity 256 MB
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I/O P.48

AC input

RX28	8-point
RX10	16-point
RX10-TS	16-point

DC input

RX40C7	16-point
RX40C7-TS	16-point
RX41C4	32-point
RX41C4-TS	32-point
RX42C4	64-point
RX70C4	16-point
RX71C4	32-point
RX72C4	64-point

DC high-speed input

RX40PC6H	Positive common, 16-point
RX40NC6H	Negative common, 16-point
RX41C6HS	Positive/negative common, 32-point
RX61C6HS	Positive/negative common, 32-point

DC (with diagnostic functions) input

RX40NC6B	16-point
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Relay output

RY18R2A	8-point
RY10R2	16-point
RY10R2-TS	16-point

Triac output

RY20S6	16-point
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Transistor (sink) output

RY40NT5P	16-point
RY40NT5P-TS	16-point
RY41NT2P	32-point
RY41NT2P-TS	32-point
RY42NT2P	64-point

High-speed transistor (sink) output

RY41NT2H	32-point
----------	----------

Transistor (source) output

RY40PT5P	16-point
RY40PT5P-TS	16-point
RY41PT1P	32-point
RY41PT1P-TS	32-point
RY42PT1P	64-point

High-speed transistor (source) output

RY41PT2H	32-point
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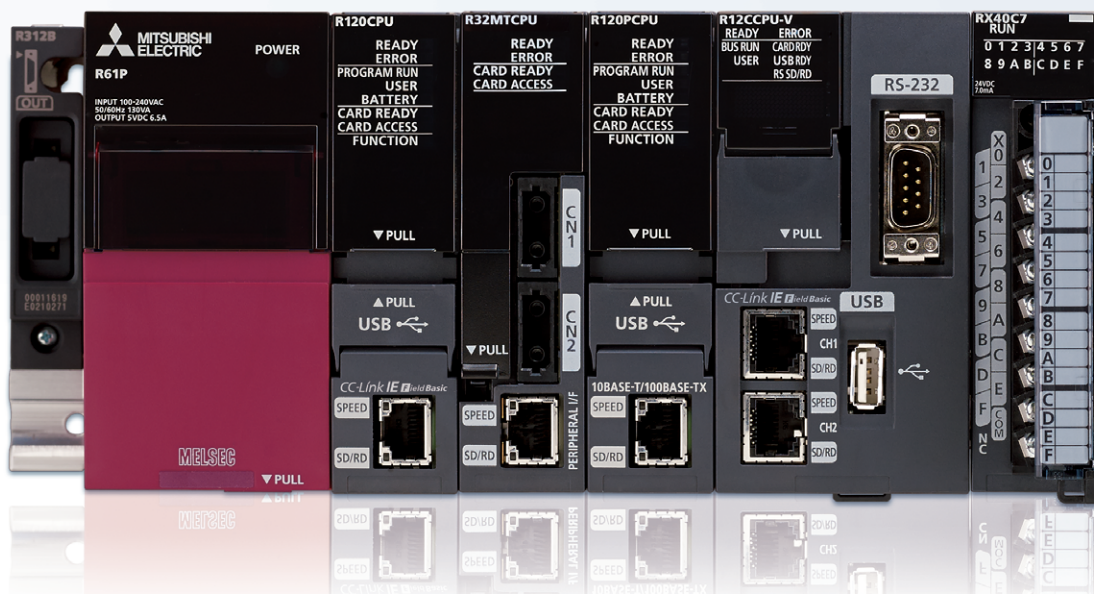
Transistor (with diagnostic functions) output

RY40PT5B	16-point
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I/O combined module

DC input, transistor (sink) output

RH42C4NT2P	32-point/32-point
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Analog

P.54

Analog input

R60AD4	4-channel (voltage or current)
R60ADV8	8-channel (voltage)
R60AD18	8-channel (current)
R60AD18-HA	8-channel (current) HART® communication
R60AD6-DG	6-channel (channel isolated)

High-speed analog input

R60ADH4	4-channel (voltage or current)
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Analog input (channel isolated)

R60AD8-G	8-channel (voltage or current)
R60AD16-G	16-channel (voltage or current)

Temperature input (channel isolated)

R60TD8-G	8-channel (thermocouple)
R60RD8-G	8-channel (RTD)

Temperature control

R60TCRT2TT2	2-channel multi-input, 2-channel thermocouple input
R60TCRT4	4-channel RTD input
R60TCRT2TT2BW	2-channel multi-input, 2-channel thermocouple input
R60TCRT4BW	4-channel RTD input

Analog output

R60DA4	4-channel (voltage or current)
R60DAV8	8-channel (voltage)
R60DA18	8-channel (current)

High-speed analog output

R60DAH4	4-channel (voltage or current)
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Analog output (channel isolated)

R60DA8-G	8-channel (voltage or current)
R60DA16-G	16-channel (voltage or current)

SIL2 analog control output

RY40PT5B-AS	16-point
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Motion, Positioning, High-speed Counter, Channel isolated pulse input

P.65

Motion

(Compatible with CC-Link IE TSN)

RD78G4	4-axis
RD78G8	8-axis
RD78G16	16-axis
RD78G32	32-axis
RD78G64	64-axis
RD78GHV	128-axis
RD78GHW	256-axis

Simple motion

(Compatible with CC-Link IE Field network)

RD77GF4	4-axis
RD77GF8	8-axis
RD77GF16	16-axis
RD77GF32	32-axis

(Compatible with SSCNET III/H)

RD77MS2	2-axis
RD77MS4	4-axis
RD77MS8	8-axis
RD77MS16	16-axis

Positioning

Transistor output

RD75P2	2-axis
RD75P4	4-axis

Differential driver output

RD75D2	2-axis
RD75D4	4-axis

High-speed counter

DC input/Transistor (sink) output

RD62P2	2-channel
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DC input/Transistor (source) output

RD62P2E	2-channel
---------	-----------

Differential input/Transistor (sink) output

RD62D2	2-channel
--------	-----------

Channel isolated pulse input

RD60P8-G	8-channel
----------	-----------

Network

P.74

CC-Link IE TSN

RJ71GN11-T2	Master/Local station
-------------	----------------------

Ethernet

RJ71EN71	1 G/100 M/10 Mbps Multiple network type (Ethernet/CC-Link IE)
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CC-Link IE Control network

RJ71GP21(S)-SX*1	Control/Normal station optical cable
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*1. RJ71GP21S-SX includes an external power supply input

CC-Link IE Field network

RJ71GF11-T2	Master/Local station
RJ72GF15-T2	Remote station

CC-Link

RJ61BT11	Master/Local station CC-Link Ver.2
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AnyWireASLINK

RJ51AW12AL	Master station
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BACnet®

RJ71BAC96	Controller/Workstation
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CANopen®

RJ71CN91	NMT master/NMT slave
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PROFINET®

RJ71PN92	IO Controller
RJ71PN93	IO Device

EtherNet/IP™

RJ71EIP91	Scanner
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PROFIBUS®-DP

RJ71PB91V	DP master/slave
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DeviceNet®

RJ71DN91	Master/slave
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MELSECNET/H network

RJ71LP21-25	Control/Normal station optical cable
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GP-IB interface

RJ71GB91	Controller/device
----------	-------------------

Serial communication

RJ71C24	RS-232C, RS-422/485
RJ71C24-R2	RS-232C (2-channel)
RJ71C24-R4	RS-422/485 (2-channel)

Advanced information modules

P.88

MES Interface

RD81MES96N	Database connection
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OPC UA server

RD81OPC96	Embedded OPC UA server
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Camera recorder module

RD81RC96-CA	Device/label collection, camera image
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Recorder module

RD81RC96	Device/label collection
----------	-------------------------

High-speed data logger

RD81DL96	Data collection
----------	-----------------

C intelligent function module

RD55UP06-V	RAM: 128 MB
RD55UP12-V	RAM: 1 GB

Technology

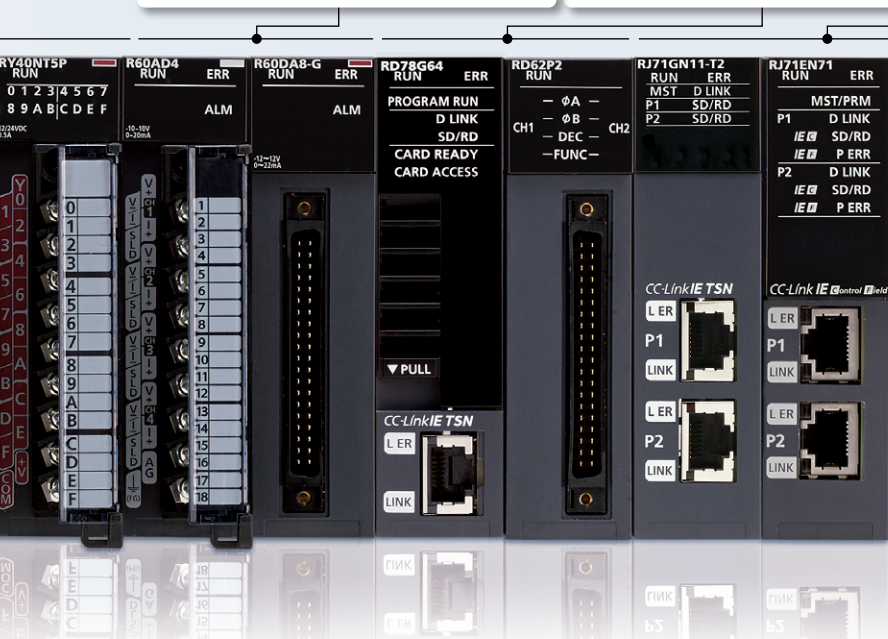
P.94

Flexible high-speed I/O

RD40PD01	I/P: 12-point, O/P: 14-point
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Energy measuring

RE81WH	Energy measurement
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Flexible, interchangeable system architecture

The MELSEC iQ-R Series is a modular control system equipped with various modules such as CPUs, power supply, digital I/O, analog I/O and base unit and intelligent function modules, each having its own responsibility in the system. The core of the system is a base unit that interconnects all of the modules together and enables high-speed communications between each module. From small to large systems, scalability is simple. Up to seven extension bases can be connected and a maximum of 64 modules installed at any one time. An RQ extension base is also available, ensuring compatibility with existing MELSEC-Q Series modules.

Multiple CPU modules

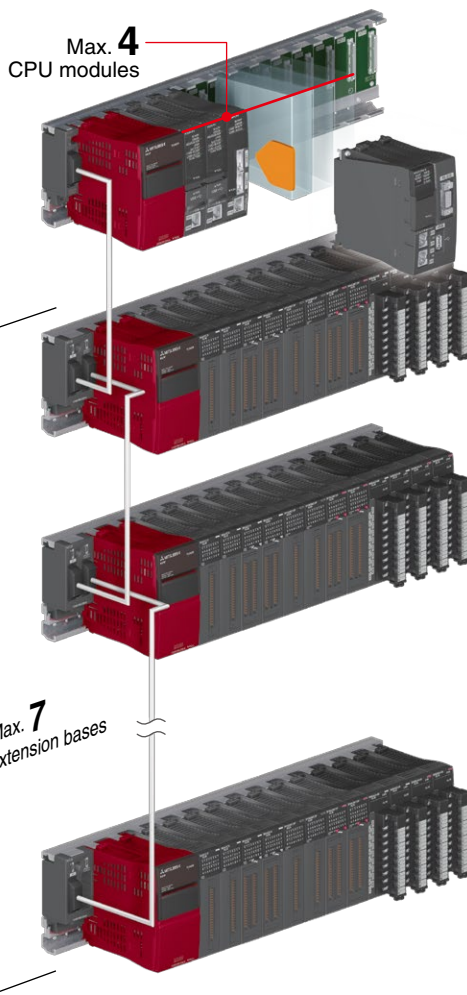
Install up to four CPU modules together

- Programmable controller CPU
- CC-Link IE embedded CPU*1
- Motion CPU
- Process CPU
- SIL2 process CPU*2
- Safety CPU*3
- C Controller

*1. Multi-CPU is not supported.

*2. Product package includes a SIL2 process CPU and SIL2 function module.

*3. Product package includes a safety CPU and safety function module.



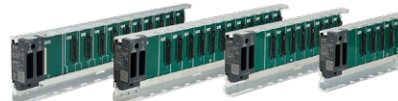
Base units

- Main base unit
- Extended temperature range main base unit



- Extension base unit
- Extended temperature range extension base unit

An extension base strictly for I/O and intelligent function modules.



- RQ extension base unit

An extension base for MELSEC-Q Series modules (further extensions requiring the MELSEC-Q Series extension base version).



Power supply module

- Power supply module

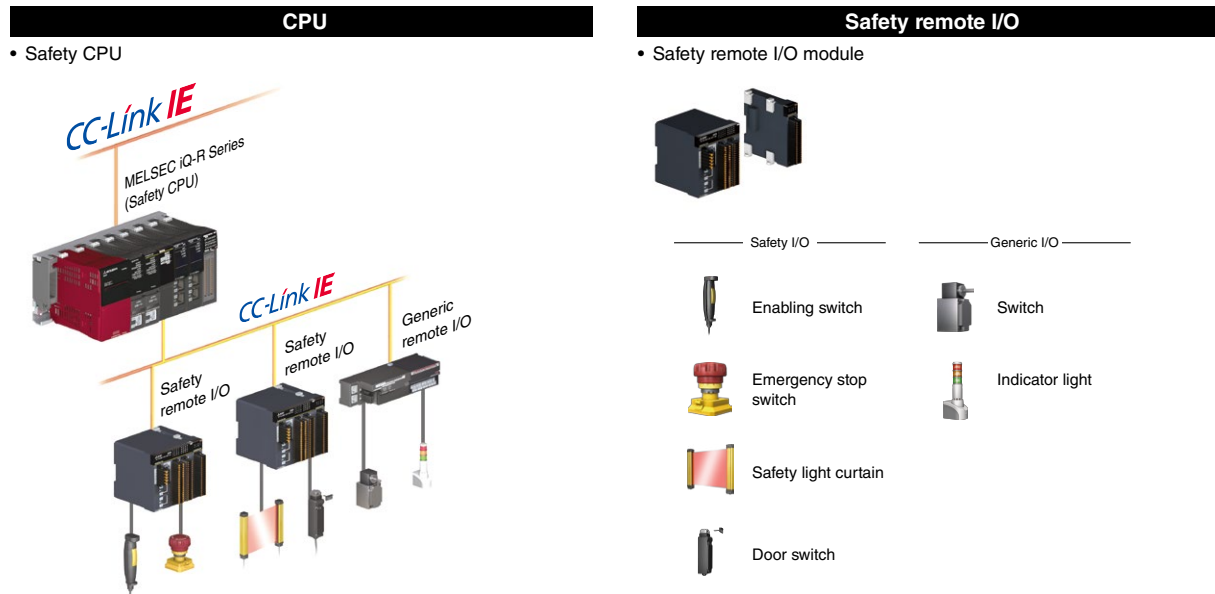


I/O & Intelligent function modules

- Input module
- Output module
- I/O combined module
- Analog input module
- Temperature input module
- Temperature control module
- Analog output module
- Motion module
- Simple motion module
- Positioning module
- High-speed counter module
- Channel isolated pulse input module
- CC-Link IE TSN module
- Ethernet interface module
- CC-Link IE Control Network module
- CC-Link IE Field Network master/local module
- CC-Link IE Field Network remote head module
- CC-Link system master/local module
- AnyWireASLINK master module
- BACnet module
- CANopen® module
- PROFINET® module
- EtherNet/IP™ module
- PROFIBUS®-DP module
- DeviceNet® module
- MELSECNET/H Network module
- GP-IB interface module **NEW**
- Serial communication module
- MES Interface module
- OPC UA server module
- Camera recorder module **NEW**
- Recorder module
- High-speed data logger module
- C intelligent function module
- Flexible high-speed I/O control module
- Energy measuring module

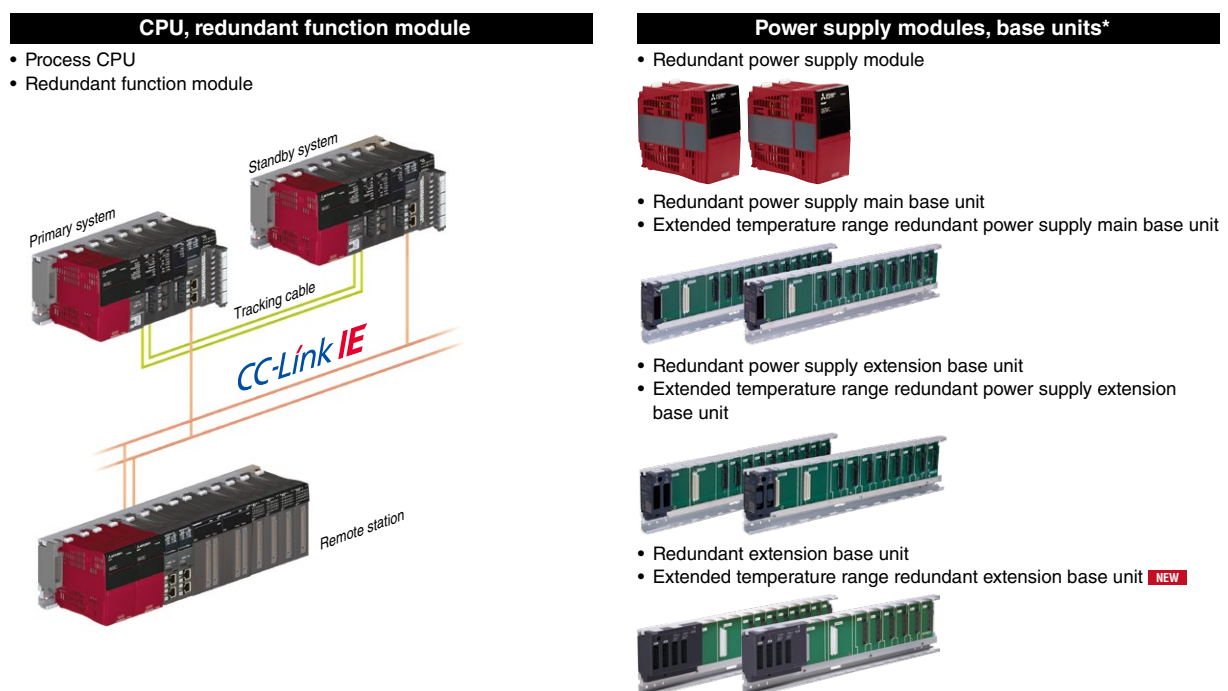
Integrated safety control

The MELSEC iQ-R Series safety control system consists of a safety CPU that is compliant with international safety standards, ISO 13849-1 PL e and IEC 61508 SIL 3, and can execute both safety and general logic in the same CPU. The CPU module can be installed on a standard base unit and when paired with the safety function module enables control of safety I/O, realizing easy integration into an existing or new control system. Safety I/O such as an emergency stop switch or safety light curtain is controlled via CC-Link IE Field network, which is connected to the safety remote I/O module.



Highly scalable redundant control

The MELSEC iQ-R Series redundant control system is based on a dual-system architecture where all modules on a primary (control) system are duplicated onto a secondary (standby) system with a tracking cable connecting the systems together. Both systems are equipped with a process CPU module and redundant function module, with the former being able to execute standard logic and process control. This system supports local I/O configuration with a redundant extension base unit and remote I/O configuration with CC-Link IE Field Network, both can be configured with a dedicated base unit (standard/extended temperature) supporting redundant power supply modules.



* For more information about supported modules for each base unit, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

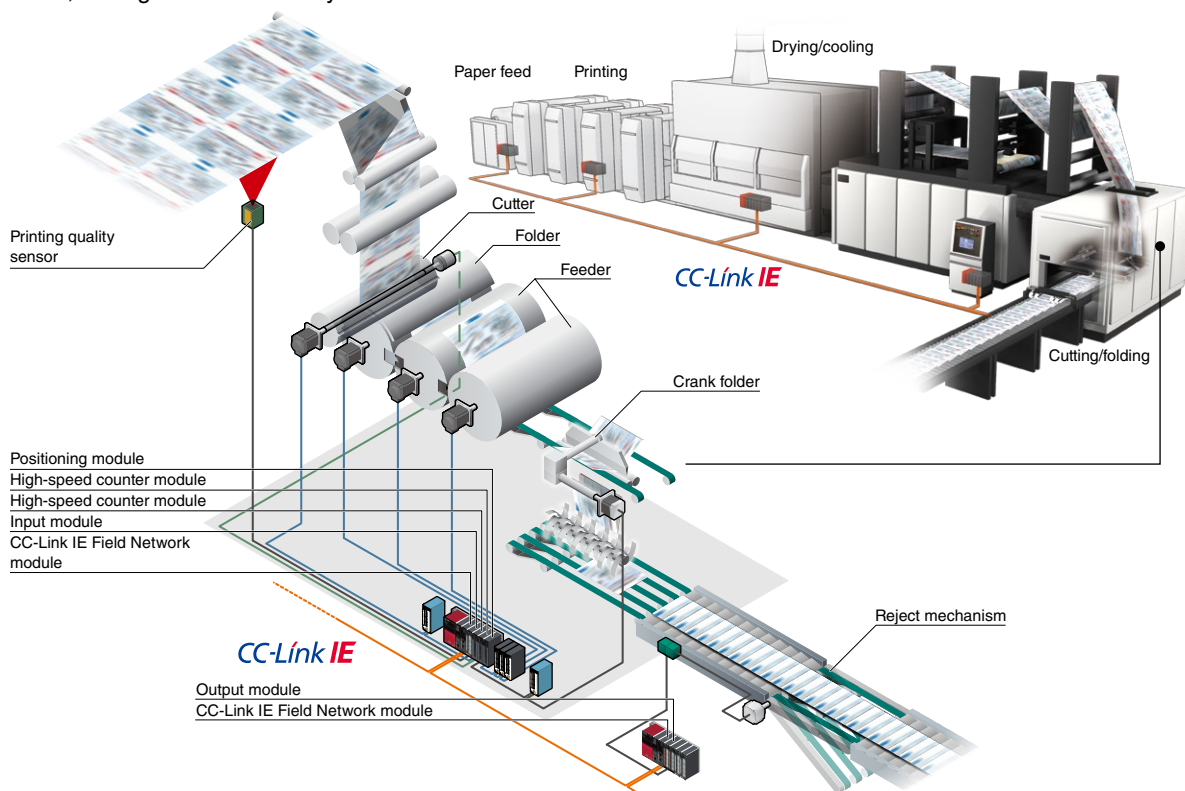
Advanced
information

Technology

Software

Highly accurate synchronization

The MELSEC iQ-R Series system provides highly accurate synchronization between modules on the control system, which is realized through inter-module synchronization. Additionally, use of the CC-Link IE Field Network realizes network-level synchronization, providing node-level synchronization that ensures deterministic data flow void of any influence from data transmission delays. This is ideal for applications such as "cutting and folding" inside an offset printer, which requires synchronization between the printing quality sensor, high-speed rotary cutter, folding roller and conveyor.



Power supply module

Item	R61P	R62P	R63P	R64P	R63RP	R64RP
Input power supply voltage	100...240 V AC (85...264 V AC)	100...240 V AC (85...264 V AC)	24 V DC (15.6...31.2 A DC)	100...240 V AC (85...264 V AC)	24 V DC (19.2...31.2 A DC)	100...240 V AC (85...264 V AC)
Input frequency	50/60 Hz ±5%	50/60 Hz ±5%	-	50/60 Hz ±5%	-	50/60 Hz ±5%
Max. input apparent power (VA)	130	120	-	160	-	160
Max. input power (W)	-	-	50	-	50	-
Rated output current (5 V DC, A)	6.5	3.5	6.5	9	6.5	9
Rated output current (24 V DC, A)	-	0.6	-	-	-	-
Redundant power supply	-	-	-	-	●	●

Main base unit (Standard, Extended temperature range)

Item	Main base unit (Standard)					Extended temp. range main base unit*1	
	R33B	R35B	R38B	R312B	R310RB	R310B-HT	R38RB-HT
Number of I/O modules installed	3	5	8	12	10	10	8
DIN rail mounting adapter type	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1
External dimensions (H x W x D, mm)	101 x 190 x 32.5	101 x 245 x 32.5	101 x 328 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5

Extension base unit (Standard, Extended temperature range)

Item	Extension base unit (Standard)					Extended temp. range extension base unit*1		
	R65B	R68B	R612B	R610RB	R68WRB	R610B-HT	R68RB-HT	R66WRB-HT
Number of I/O modules installed	5	8	12	10	8	10	8	6
Applicable module	MELSEC iQ-R Series module							
DIN rail mounting adapter type	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1	R6DIN1
External dimensions (H x W x D, mm)	101 x 245 x 32.5	101 x 328 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5	101 x 439 x 32.5

RQ extension base unit

Item	RQ extension base unit		
	RQ65B	RQ68B	RQ612B
Number of I/O modules installed	5	8	12
Applicable module	MELSEC-Q Series module		
DIN rail mounting adapter type	Q6DIN2	Q6DIN1	Q6DIN1
External dimensions (H x W x D, mm)	98 x 245 x 44.1	98 x 328 x 44.1	98 x 439 x 44.1

Extension cable

Item	RC06B	RC12B	RC30B	RC50B	RC100B
Cable length*2 (m)	0.6	1.2	3.0	5.0	10.0

*1. Enables standard MELSEC iQ-R Series modules to support extended operating ambient temperature of 0 to 60°C.

*2. Overall cable distance 20 m. 13.2 m with the RQ extension base.

The MELSEC iQ-R Series includes a wide range of programmable automation controllers capable of catering to diversified automation control needs, redesigned around the new MELSEC iQ-R high-speed system bus to ensure high performance and intelligent processing power. The lineup includes a high-performance, general-purpose controller (with an embedded CC-Link IE network model available) capable of variable memory capacities and a high-precision motion controller with variable controllable axes. In addition, application-specific CPUs are available; the Safety CPU (supporting functional safety standards), Process CPU (supporting high-speed PID control and hot-swap of I/O modules and when paired with a redundant function module realizes a high available control system), and the C Controller CPU, which provides C language programming ideal for converting from personal computer or micro-controller based systems.



Focus points

- ▶ Highly scalable with program capacities from 10K to 1200K steps
- ▶ Improved multi-CPU controller architecture
- ▶ Embedded gigabit network ports CPU
- ▶ Internal DB for simple batch recipe control
- ▶ Security embedded in hardware SRAM cassette
- ▶ Various motion control possible (position, speed, torque, advanced sync, etc.)
- ▶ International standard (ISO 13849-1 PL e, IEC 61508 SIL 3) safety CPU
- ▶ High-speed PID control, module replacement while online (hot-swap), supports highly reliable redundant system process CPU
- ▶ C/C++ programming ideal for PC/micro-controller based systems

Improved performance

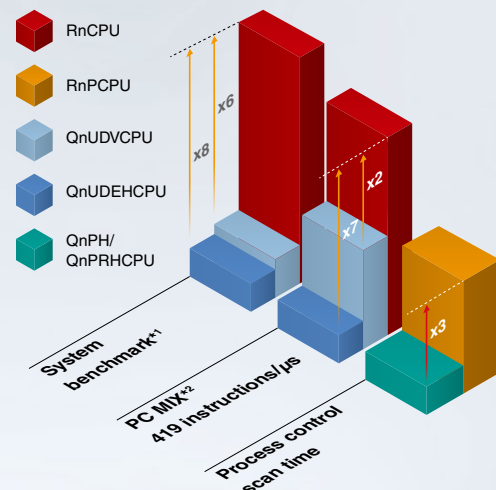
Controller performance has been improved, resulting in increased processing power and the ability to handle larger amounts of data. The multi-CPU architecture has been further improved, enabling faster data exchange across the backplane. The core instruction processing speed has also been improved tenfold, helping to reduce the production cycle time. High-speed and large process control systems can be realized, supporting up to 500 loops.

Finely balanced control

Balancing of various different control needs can be done effectively utilizing the multi-CPU feature of the MELSEC iQ-R Series. Up to 192 servo axes can be controlled by incorporating three separate motion CPUs on the base unit, with a spare CPU slot required for controlling the general aspects of the system.

*1. Based on a typical application example, the system benchmark test measures the CPU scan time taking into consideration the network refresh time and processing time using external devices, (compared to universal model QCPU, QnUDEHCPU).

*2. Average number of instructions, such as basic instructions and data processing, executed in 1 μs (the larger the value, the faster the processing speed).



System configuration

CPU

I/O

Analog

Motion, Positioning, High-speed Counter, Channel isolated pulse input

Network

Advanced information

Technology

Software

Programmable Controller CPU Modules

R00CPU

Program capacity 10K steps

R01CPU

Program capacity 15K steps

R02CPU

Program capacity 20K steps

R04CPU

Program capacity 40K steps

R08CPU

Program capacity 80K steps

R16CPU

Program capacity 160K steps

R32CPU

Program capacity 320K steps

R120CPU

Program capacity 1200K steps

R04ENCPU

Program capacity 40K steps, CC-Link IE embedded

R08ENCPU

Program capacity 80K steps, CC-Link IE embedded

R16ENCPU

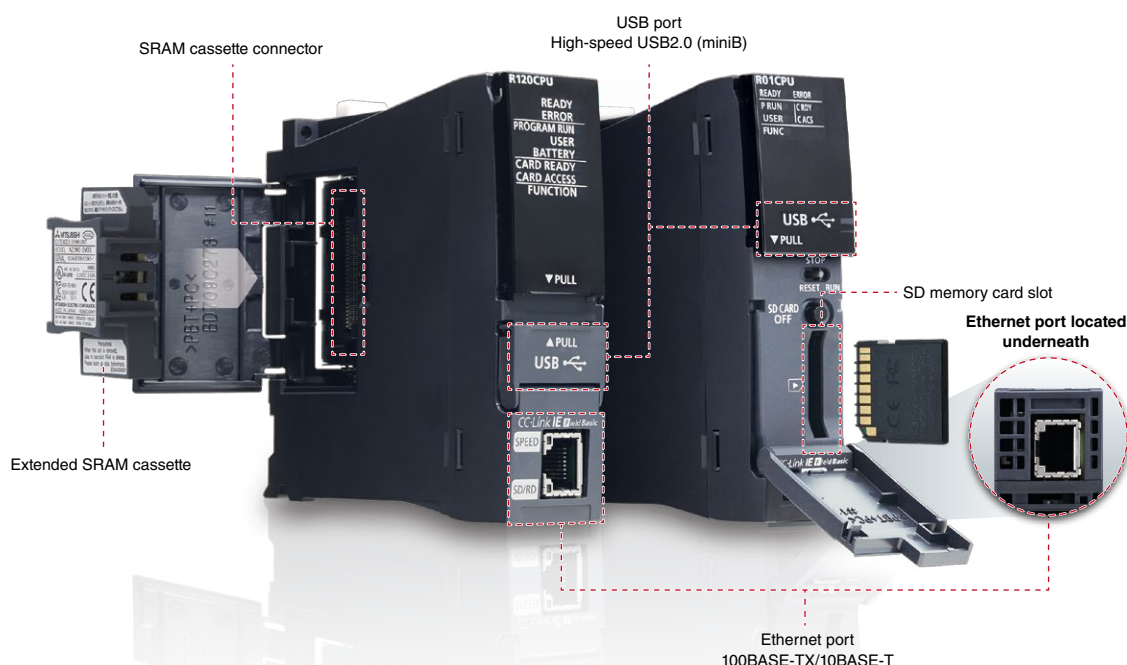
Program capacity 160K steps, CC-Link IE embedded

R32ENCPU

Program capacity 320K steps, CC-Link IE embedded

R120ENCPU

Program capacity 1200K steps, CC-Link IE embedded



At the core of the MELSEC iQ-R Series is a programmable controller CPU. This CPU is the heart of the control system and includes various features for different applications. The most common CPU is the programmable controller CPU, into which various features are embedded, enabling it to perform a wide range of control tasks. The different CPUs are highly scalable with five types available, based on program capacity needs (10K to 1200K steps). In addition, a CC-Link IE embedded CPU is available, further reducing hardware costs as a separate network module is not required.

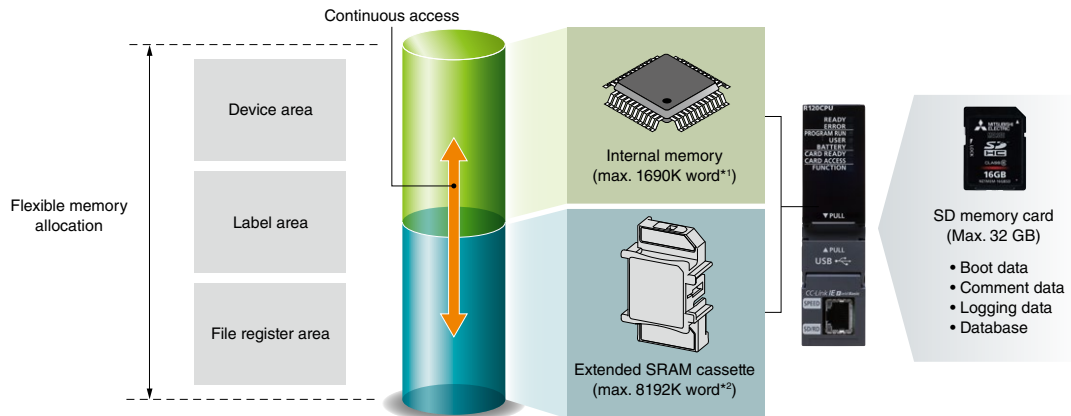
Built-in hardware features

Programmable controller CPUs are equipped with a built-in USB port (high-speed Ver. 2.0 Mini-B) and an Ethernet port (up to 100 Mbps) as standard, enabling connection to a general LAN network*1 or MELSOFT software. Two memory options are included as well, an external SRAM cassette that enables device/label memory to be increased and doubling up as a hardware security key, and an SD memory card which can be used for logging data, troubleshooting device values or as a memory database for recipe storage.

*1. General LAN connection supported by the Ethernet port only.

Flexible, large-capacity data storage

The MELSEC iQ-R Series programmable controller CPU is designed to allow an external SRAM cassette to be installed directly into the CPU module. This option makes it possible to increase internal device memory to an impressive 9882K words, expanding device/label memory even further. An SD memory card can be used at the same time, expanding data logging memory and the capacity of the internal database, which is ideal for large-scale systems. In general, management of programmable controller internal data is quite flexible, making programming even easier by allowing various data area allocations to be changed within the CPU memory and SRAM cassette.

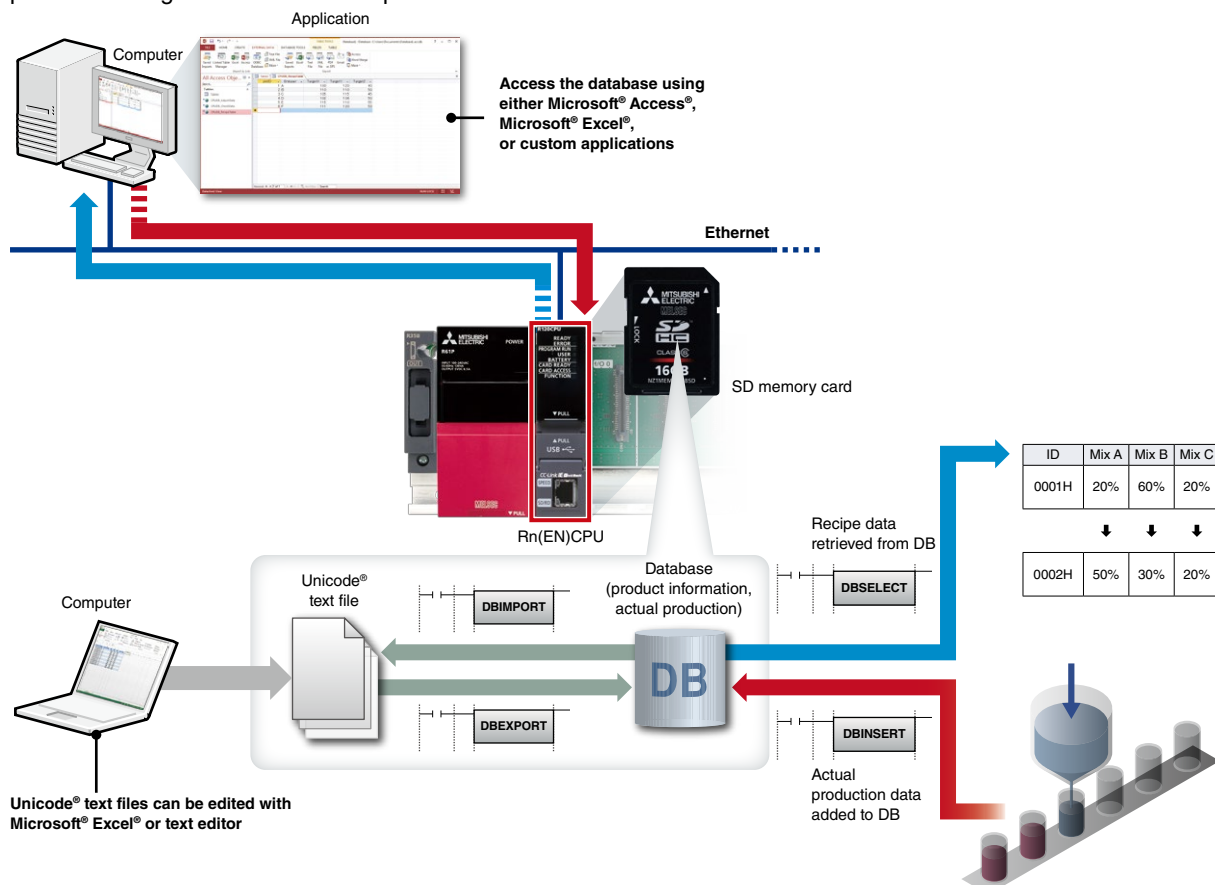


*1. Based on R120CPU.

*2. Based on NZ2MC-16MBS (16 MB).

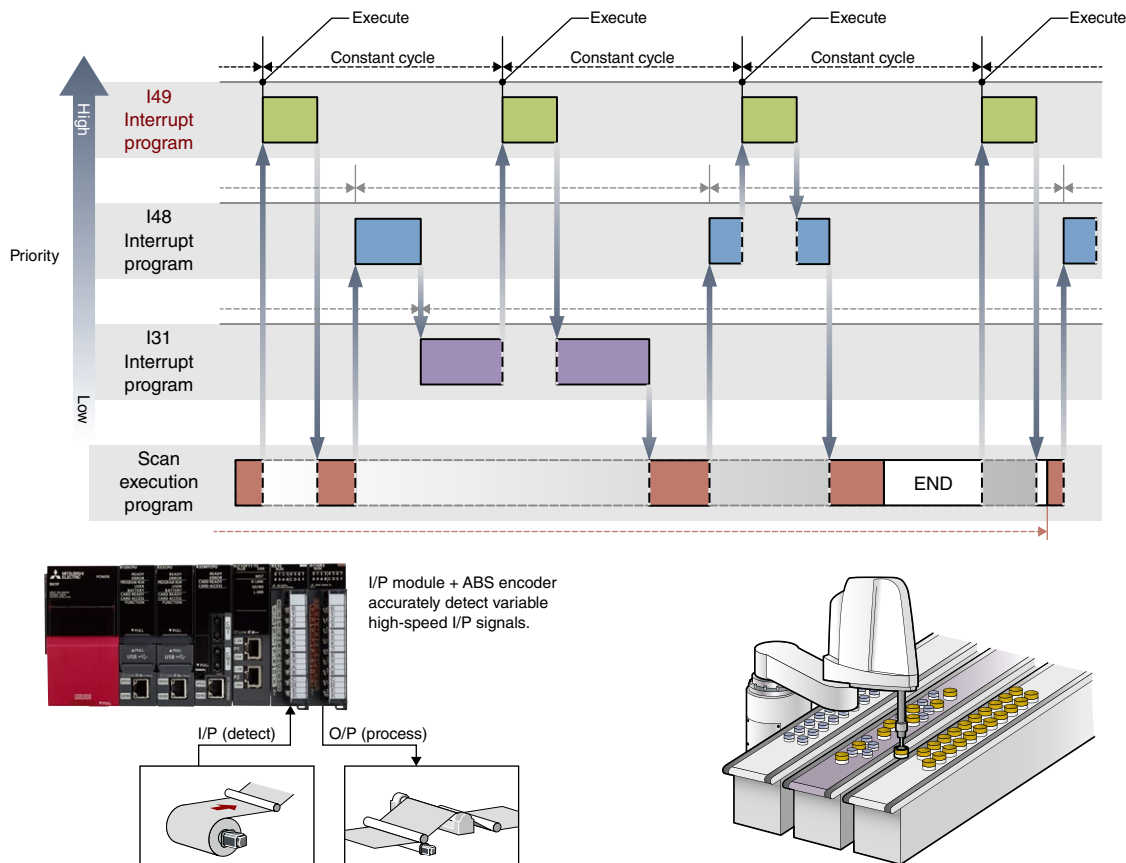
Data management utilizing internal database (DB)

The CPU includes an internal database that can be installed into the SD memory card. This feature allows, for example, a selection of database commands that can add/delete/change records to be utilized for simple recipe functions. It is also much easier to import/export Unicode® files for use in spreadsheets. Accessing the CPU internal database data from a computer equipped with Microsoft® Access® or Excel® is also supported. The CPU internal database is especially useful for the food and beverage industry where multiple product variations are produced using the same machine process.



High-speed, event driven programs

Further improvements to CPU performance have resulted in the interval time between event driven programs (interrupt programs) reduced to 50 us. This has been realized by having multiple event driven programs able to be nested within other event driven programs and being triggered from already executing programs. This kind of performance is available with a standard input module and programmable controller CPU, without requiring a dedicated interrupt type input module, which helps to further reduce hardware costs while realizing a high-precision control system.



CPU program management data

Operation and system historical events are automatically recorded in the CPU module, allowing quick root cause analysis of system errors or management of program changes. Actual changes to the program, parameters and system errors are viewable using GX Works3 or can be exported as a CSV file for use by other third-party software.

No.	Occurrence Date	Event Type	Status	Event Code	Overview
00004	2014/06/06 14:25:36.798	System	↓	00400	Power-on and reset
00005	2014/06/06 14:16:34.026	System	↓	01000	Power shutdown
00006	2014/06/06 15:11:00.100	Operation	↑	24200	Creation of new folders, writes to file
00007	2014/06/06 14:04:39.417	Operation	↓	24200	Creation of new folders, writes to file
00008	2014/06/06 13:59:53.360	Operation	↓	24100	Operating status change (RUN)
00009	2014/06/06 13:59:51.431	System	↓	00400	Power-on and reset
00010	2014/06/06 9:58:33.542	System	↑	02000	Invalid module

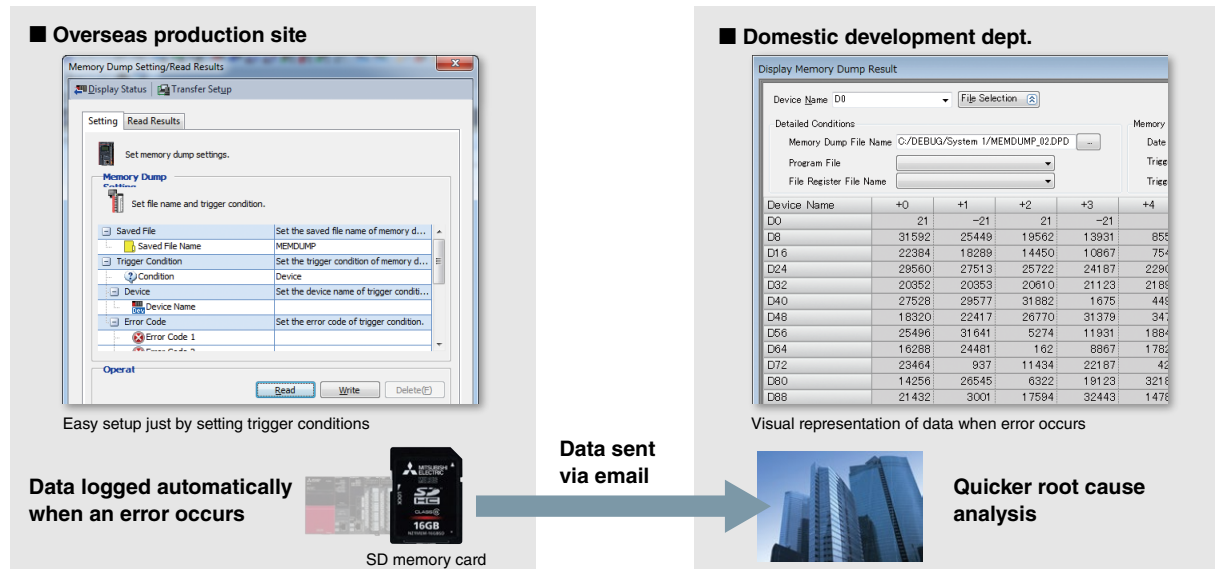
Detailed Information	
Operation initiator information	Drive and file information
Connection port :USB	Drive name :Data memory
	File name :MAIN.PRG
Cause	- A new folder was created. A new file was created or data was
Corrective Action	-

Detailed Information	Operation initiator information	Drive and file information
	Connection port :USB	Drive name :Data memory
		File name :MAIN.PRG
Cause	- A new folder was created. A new file was created or data was	
Corrective Action	-	

View operations and system events with corresponding event/ error codes, data can be sorted according to various attributes. Corresponding explanatory text

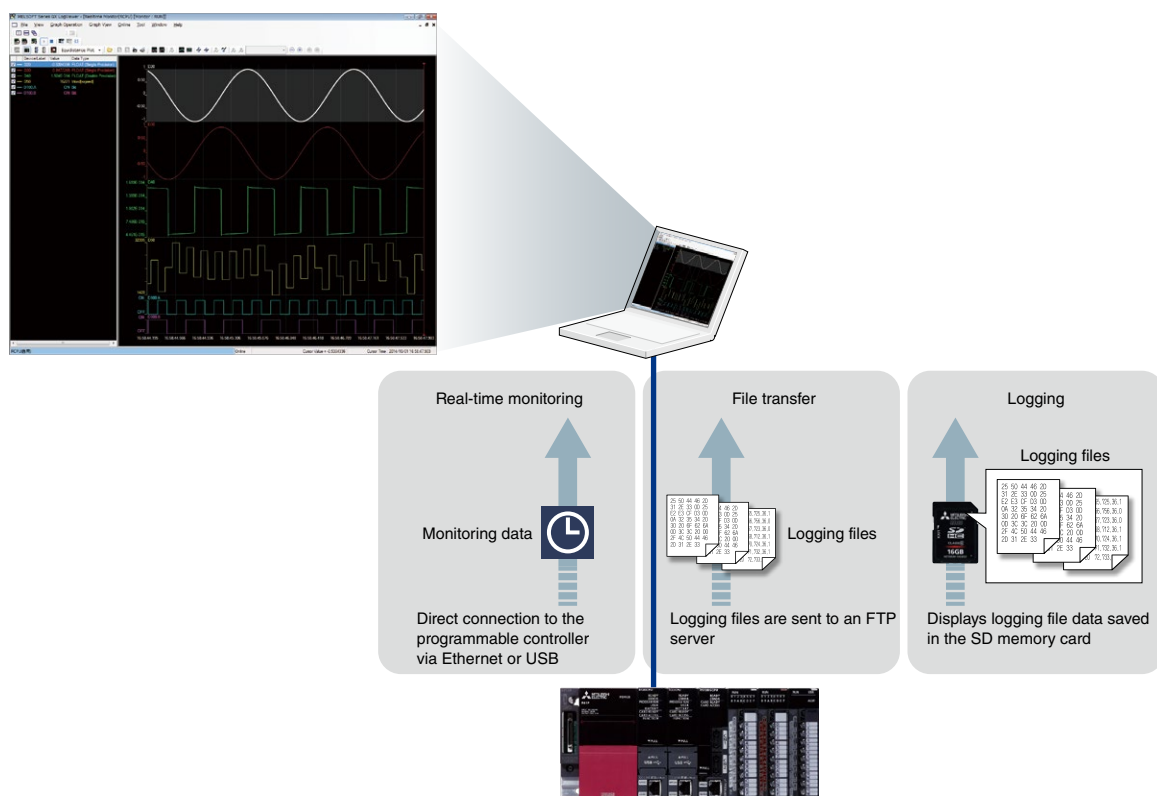
Intuitive root cause analysis

When the SD memory card is installed, device data is saved automatically to the SD memory at the time of system failure. This data is useful for investigating the cause of the failure, enabling various data collected before and during the event to be analyzed. The data can be used in a situation such as when the origin of a machine is different than where the machine was actually being used, and the data can simply be sent by e-mail (for example) as a data file for analysis.



Easily collect manufacturing data

Utilizing the installed SD memory card, CPU internal memory or a direct live connection to the CPU module, logging data (device/label) can be easily realized just by simply registering the parameters. In addition, logging can be automatically sent to an FTP server. Logged data can be utilized in a number of ways, such as using third-party spreadsheet software or as a real-time feed of data for analyzing various manufacturing processes. The real-time feature enables live feeds showing data as they happen in addition to historical trending. Logged historical trend files support the Unicode® text file format, which is especially useful for Asian based applications as most languages in the region require Unicode® compatibility for information to be legible.



System configuration

CPU

I/O

Analog

Motion, Positioning, High-speed Counter, Channel isolated pulse input

Network

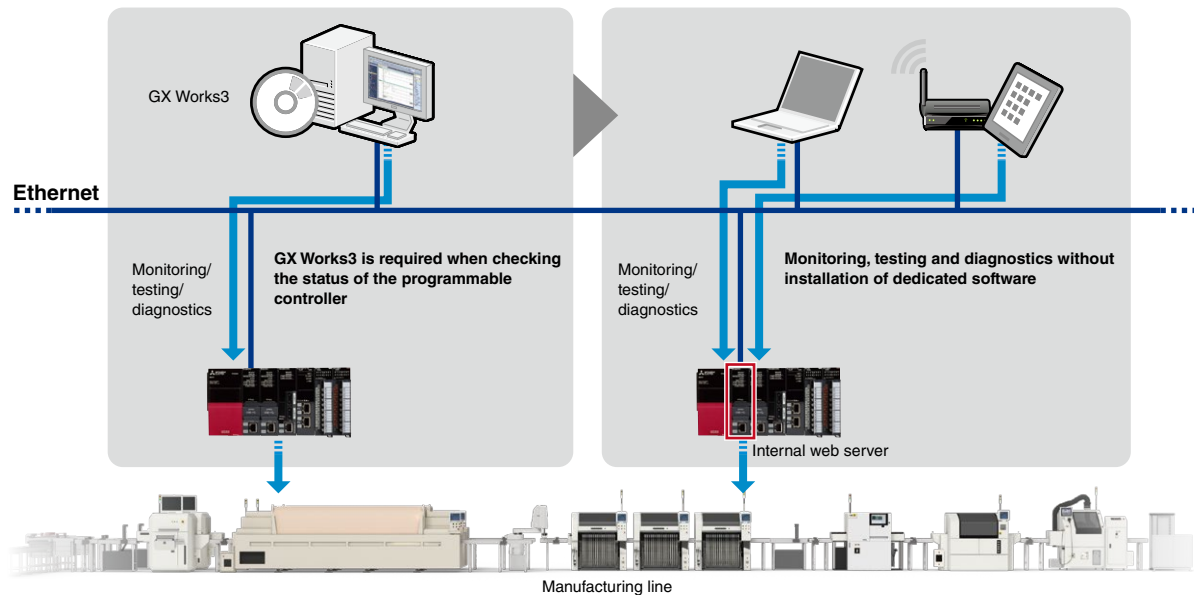
Advanced information

Technology

Software

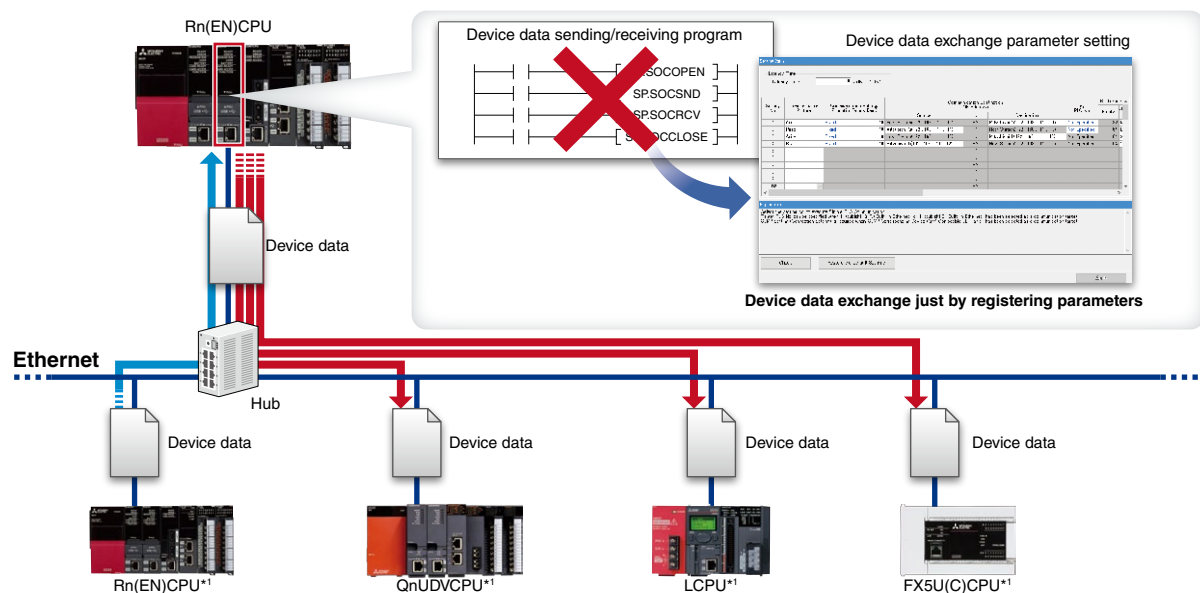
Basic diagnostics utilizing CPU internal web server

CPU diagnostics and device monitoring can be easily done via a web browser on a computer or tablet computer, without requiring to install GX Works3 realizing easier diagnostics when an error occurs.



Device data transferring without programming

Simple CPU communication function enables communications using the existing Ethernet and serial communication ports without the need of a full-scale network system and dedicated program.



*1. Supported by the embedded Ethernet port only.

Programmable controller CPU module specifications

LD : Ladder diagram **ST** : Structured text **FBD** : Function block diagram **SFC** : Sequential function chart

Item	R00CPU	R01CPU	R02CPU	R04(EN)CPU	R08(EN)CPU	R16(EN)CPU	R32(EN)CPU	R120(EN)CPU
Control method	Stored program cyclic operation							
I/O control mode	Refresh mode (Direct access I/O is available by specifying direct access I/O (DX, DY))							
Programming language	LDSTFBD SFC							
Extended programming language	Function block (FB), label programming (system/local/global)							
Program execution type	Initial, scan, fixed scan, interrupt, standby							
Number of I/O points [X/Y] (point)	4096	4096	4096	4096	4096	4096	4096	4096
Constant scan (ms)	0.5...2000				0.2...2000			
(Function for keeping regular scan time)	(Setting available in 0.1 ms increments)				(Setting available in 0.1 ms increments)			
Memory capacity								
Program capacity (step)	10K	15K	20K	40K	80K	160K	320K	1200K
Program memory (byte)	40K	60K	80K	160K	320K	640K	1280K	4800K
Device/label memory*1 (byte)	252K	252K	252K	400K	1188K	1720K	2316K	3380K
Data memory (byte)	1.5M	1.5M	1.5M	2M	5M	10M	20M	40M
Instruction processing time								
LD instruction (ns)	31.36	31.36	3.92	0.98	0.98	0.98	0.98	0.98
MOV instruction (ns)	62.72	62.72	7.84	1.96	1.96	1.96	1.96	1.96
E + instruction (floating-point addition) (ns)	100.0	100.0	17.6	9.8	9.8	9.8	9.8	9.8
Structured text IF instruction*2 (ns)	31.36	31.36	3.92	1.96	1.96	1.96	1.96	1.96
Structured text FOR instruction*2 (ns)	31.36	31.36	3.92	1.96	1.96	1.96	1.96	1.96
PC MIX value*3 (instructions/μs)	19	19	146	419	419	419	419	419
Interface connection port								
High-speed USB2.0 (miniB)	●	●	●	●	●	●	●	●
Ethernet (100 BASE-TX/10 BASE-T)	●	●	●	●	●	●	●	●
CC-Link IE connection port								
Ethernet (1000BASE-T/100BASE-TX/10BASE-T)	-	-	-	●*4*5	●*4*5	●*4*5	●*4*5	●*4*5
CC-Link IE Field Network Basic connection port								
Ethernet (100BASE-TX/10BASE-T)	●	●	●	●	●	●	●	●
Memory interface								
SD memory card	-	●	●	●	●	●	●	●
Extended SRAM cassette	-	-	-	●	●	●	●	●
Function								
Multiple interrupt	●	●	●	●	●	●	●	●
Standard PID control	●	●	●	●	●	●	●	●
Internal database	-	-	-	●	●	●	●	●
Memory dump	-	●	●	●	●	●	●	●
Data logging	-	●*6	●*6	●	●	●	●	●
Real-time monitor	●	●	●	●	●	●	●	●
Security	●	●	●	●	●	●	●	●
Inter-modular synchronization	●	●	●	●	●	●	●	●
SLMP communication	●	●	●	●	●	●	●	●
Firmware update*7	●	●	●	●	●	●	●	●

*1. Extended SRAM cassette expands the device/label memory area.

*2. The IF or FOR sentence of the structured text consists of several instructions, which may increase the processing time period.

*3. Average number of instructions such as for basic instructions and data processing executed in 1 μs. The larger the value, the faster the processing speed.

*4. Available with R□ENCPU. For details about network specifications, refer to the RJ71EN71 performance specifications on page 76.

*5. The following networks are supported, Ethernet, CC-Link IE Control (twisted pair cable), and CC-Link IE Field (two simultaneous Ethernet networks and combined CC-Link IE Field and CC-Link IE Control networks are not supported).

*6. Logging data can be saved in the SD memory card only.

*7. Depends on supported CPU firmware version, for more information please refer to the relevant product manual.

SD memory card*8 specifications

Item	NZ1MEM-2GBSD	NZ1MEM-4GBSD	NZ1MEM-8GBSD	NZ1MEM-16GBSD
Type	SD memory card	SDHC memory card	SDHC memory card	SDHC memory card
Capacity (byte)	2G	4G	8G	16G

*8. SD memory card is not supported for the R00CPU.

Extended SRAM cassette specifications

Item	NZ2MC-1MBS	NZ2MC-2MBS	NZ2MC-2MBSE	NZ2MC-4MBS	NZ2MC-8MBS	NZ2MC-8MBSE	NZ2MC-16MBS
Capacity (byte)	1M	2M	2M	4M	8M	8M	16M
ECC type	-	-	●	-	-	●	-
Supported CPU modules							
Programmable controller CPU*9	●	●	-	●	●	-	●
Process CPU	-	-	●	-	-	●	-
SIL2 process CPU	-	-	●	-	-	●	-
Safety CPU	●	●	●	●	●	●	-

*9. Not supported for R00CPU, R01CPU, R02CPU.

Battery-less option cassette*10

Item	NZ1BLC
Type	Option cassette

*10. Supported for R04(EN)CPU, R08(EN)CPU, R16(EN)CPU, R32(EN)CPU, R120(EN)CPU.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Motion CPU Modules

R16MTCPU

Up to 16-axis control

R32MTCPU

Up to 32-axis control

R64MTCPU

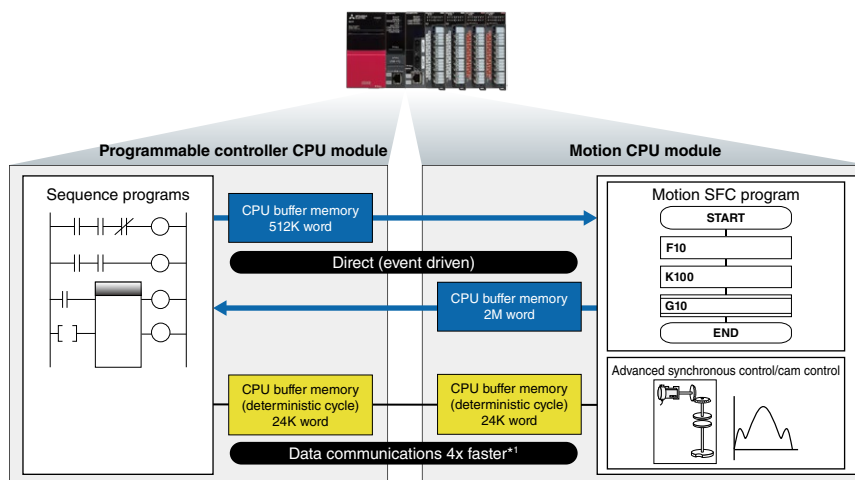
Up to 64-axis control



The motion CPU module is a dedicated high-precision control CPU module, designed solely for applications that require advanced motion control such as positioning control, synchronous control, and speed-torque control at a very high accuracy. The motion CPU is incorporated into the multiple CPU architecture of the MELSEC iQ-R Series complementing the programmable controller CPU.

High-speed data communication between CPUs

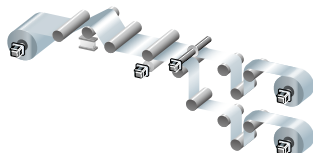
High-speed communication is realized between the two CPUs via a large bandwidth data buffer memory exchange. There are two types of buffer memory for data exchange: one that provides cyclic exchange at a cycle time as fast as 0.222 ms; and one for direct data exchange of event-driven buffer memory, which is useful for large data bandwidth requirements. High-speed communications are very useful when there is a need to instantaneously transfer a large amount of information such as cam data, thereby simplifying programming even further.



*1. As compared to current Mitsubishi Electric products.

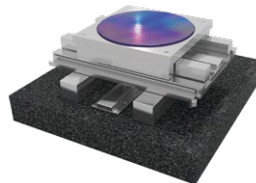
Various different applications easily realized

Tension control can be maintained constantly enabling the unwinding of various rolled sheets, for example, with line synchronization realized via speed and advanced synchronous control.



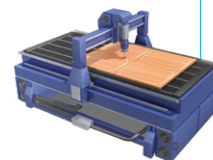
Converting equipment

The combination of a machine vision system and high-speed motion control enables highly accurate positional alignment.



Positional alignment

Execution of G-code programs are supported by the motion CPU. G-code is a versatile language that is used in various trajectory control applications such as a drawing table and simple machine tool.



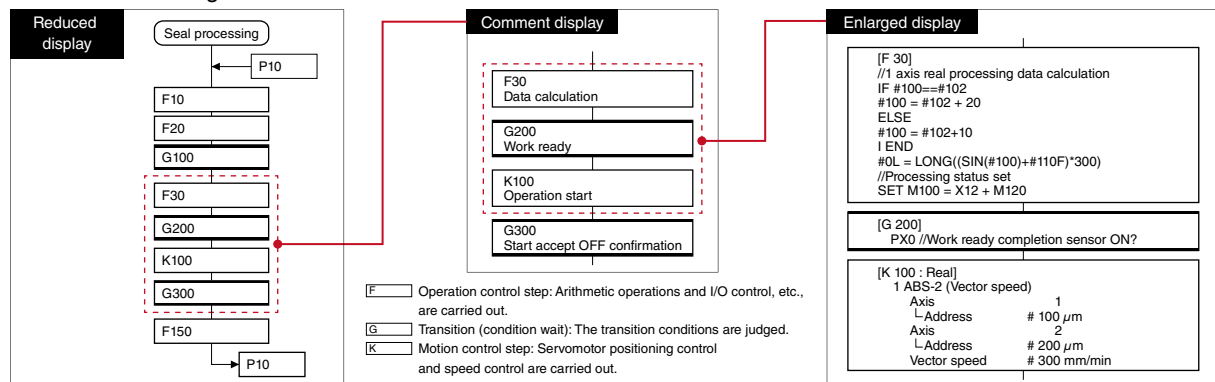
Processing machine

```
N10 G01 X800. Y430. F13800.
N11 G03 X880. Y350. I880. J430.
N12 G01 Y100.
N13 G03 X800. Y20. I880. J20.
N14 G01 X100.
N15 G03 X20. Y100. I20. Y20.
N16 G01 Y350.
N17 G03 X100. Y430. I20. J430.
```

Multiple machine processes by SFC programming

The motion CPU module is programmed using the SFC (Sequential Function Chart) type language which enables programming in clearly identifiable steps. This is extremely useful where multiple machine processes have to be performed simultaneously.

■ Motion SFC Program



Motion CPU module specifications

MT SFC : Motion SFC INS : Dedicated instruction

Item	R16MTCPU	R32MTCPU	R64MTCPU
Number of control axes	16 axes	32 axes (16 axes x 2 lines)	64 axes (32 axes x 2 lines)
Operation cycle (ms)	0.222, 0.444, 0.888, 1.777, 3.555, 7.111	0.222, 0.444, 0.888, 1.777, 3.555, 7.111	0.222, 0.444, 0.888, 1.777, 3.555, 7.111
Programming language	MT SFC INS	MT SFC INS	MT SFC INS
Servo program capacity (step)	64K	64K	64K
Number of positioning points (point)	6400	6400	6400
Servo amplifier network	SSCNET II/H (1 line)	SSCNET II/H (2 lines)	SSCNET II/H (2 lines)
Max. distance between stations (m)	100	100	100
Interpolation			
Linear interpolation (axis)	2, 3, 4	2, 3, 4	2, 3, 4
Circular interpolation (axis)	2	2	2
Helical interpolation (axis)	3	3	3
Control mode			
PTP (Point To Point) control	●	●	●
Continuous path control	●	●	●
Position follow-up control	●	●	●
Advanced synchronous control	●	●	●
Speed-torque control	●	●	●
G code control*1	●	●	●
Acceleration/deceleration control			
Trapezoidal acceleration/deceleration	●	●	●
S-curve acceleration/deceleration	●	●	●
Advanced S-curve acceleration/deceleration	●	●	●
Interface			
PERIPHERAL I/F	●	●	●
SD memory card	●	●	●
Function			
Absolute positioning system*2	●	●	●
Mark detection function	●	●	●
Digital oscilloscope function	●	●	●
Driver communication function	●	●	●

*1. G-code control is available by additionally installing the G-code control add-on library. For more information, please contact your local Mitsubishi Electric sales office or representative.

*2. A battery needs to be installed in the servo amplifier for home position backup.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Process CPU Modules, SIL2 Process CPU, Redundant Function Module

R08PCPU

Program capacity 80K steps

R16PCPU

Program capacity 160K steps

R32PCPU

Program capacity 320K steps

R120PCPU

Program capacity 1200K steps

R08PSFCPU-SET

Program capacity 80K steps, SIL 2-compliant

R16PSFCPU-SET

Program capacity 160K steps, SIL 2-compliant

R32PSFCPU-SET

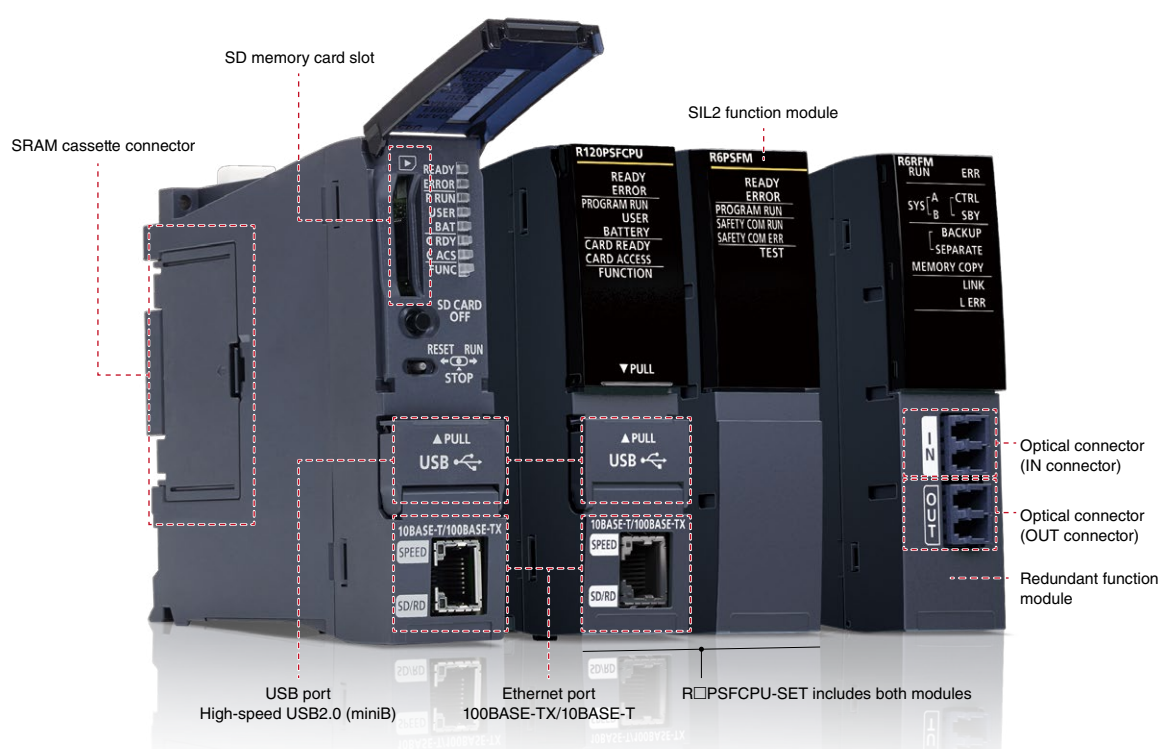
Program capacity 320K steps, SIL 2-compliant

R120PSFCPU-SET

Program capacity 1200K steps, SIL 2-compliant

R6RFM

Redundant function



Redundant system when process CPU is paired with the redundant function module.

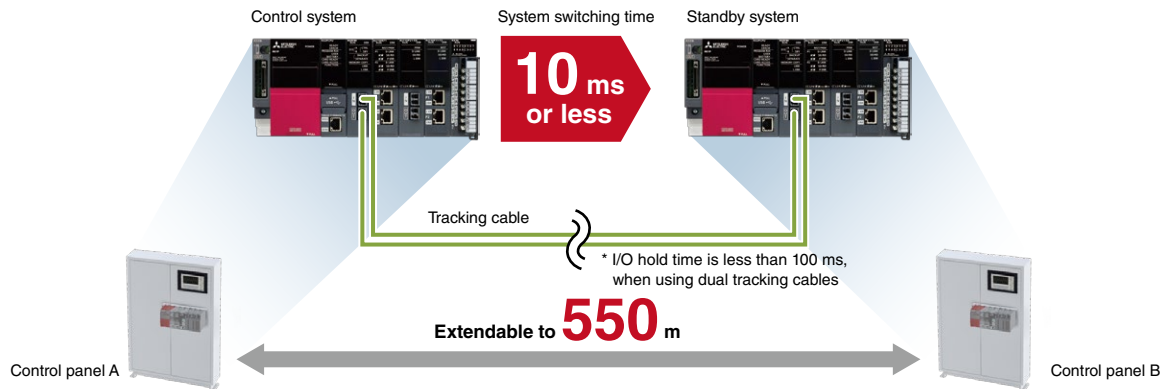
The process CPU module is part of the application-specific range in the MELSEC iQ-R Series and has four CPUs available with memory sizes from 80K to 1200K steps. It is designed specifically for medium- to large-scale process control systems requiring high-speed performance coupled with the handling of large PID loops. When paired with a redundant function module, a highly reliable (redundant) control system can be realized with a tracking data capacity of up to 1 M words between the control and standby systems supported. The SIL2 process CPU also realizes a redundant system conforming to IEC 61508 SIL 2 safety standard.

DCS style features in a cost-efficient automation control system

The specialized CPU inherits its high performance from the MELSEC iQ-R Series when used together with the centralized programming suite GX Works3 and iQ Works. The process control system incorporates a dedicated process instruction set (such as two-degree-of-freedom PID, sample PI, and auto-tuning), realizing algorithmic PID and highly reliable features such as being able to interchange (hot-swap) I/O modules while the system is still online and large-scale process control with a maximum of 300 loops, closely bringing it in line with DCS capabilities without the financial burden.

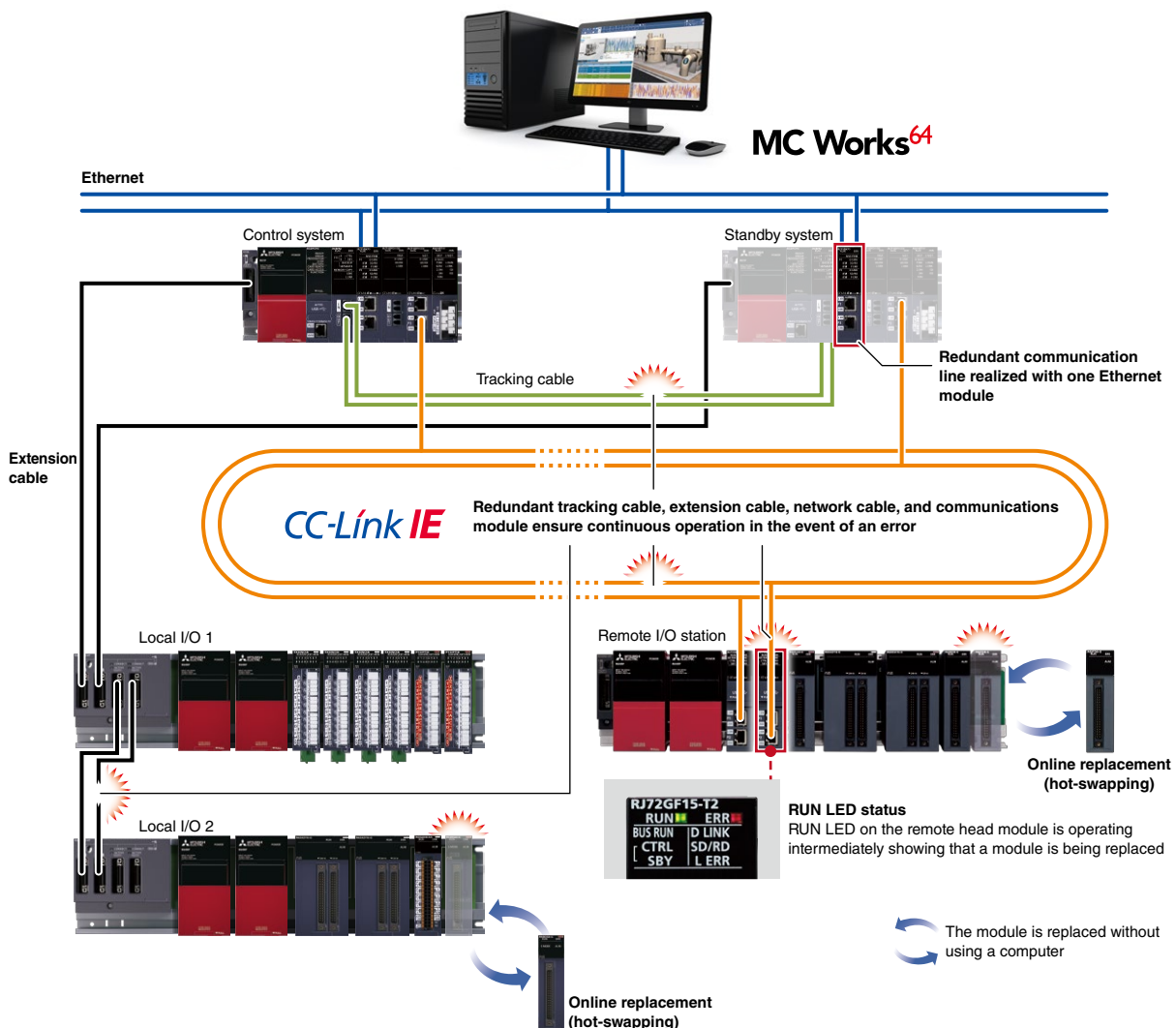
Redundant system remote location and high-speed switching

Optical-fiber tracking cables enable the standby system to be installed in a remote location up to 550 m from the control (primary) system. The tracking cables are immune to noise interference and support fast data transfer rates. System switching speed has also been improved to speeds of 10 ms or less, enabling high-speed switching of the control system to standby system further improving reliability.



Improve reliability with reduced single-point failure

A multi-level redundant system can be realized by installing dual control systems consisting of the control (primary) and standby CPUs. Combined with a dual extension cable topology for both the redundant extension base units and network cabling of the CC-Link IE Field networks together with dual remote stations, minimizes the risk of single-point failure. Online replacement of cables and modules (hot-swapping) is possible without stopping the operating control system when an error occurs.



System configuration

CPU

I/O

Analog

Motion, Positioning, High-speed Counter, Channel isolated pulse input

Network

Advanced information

Technology

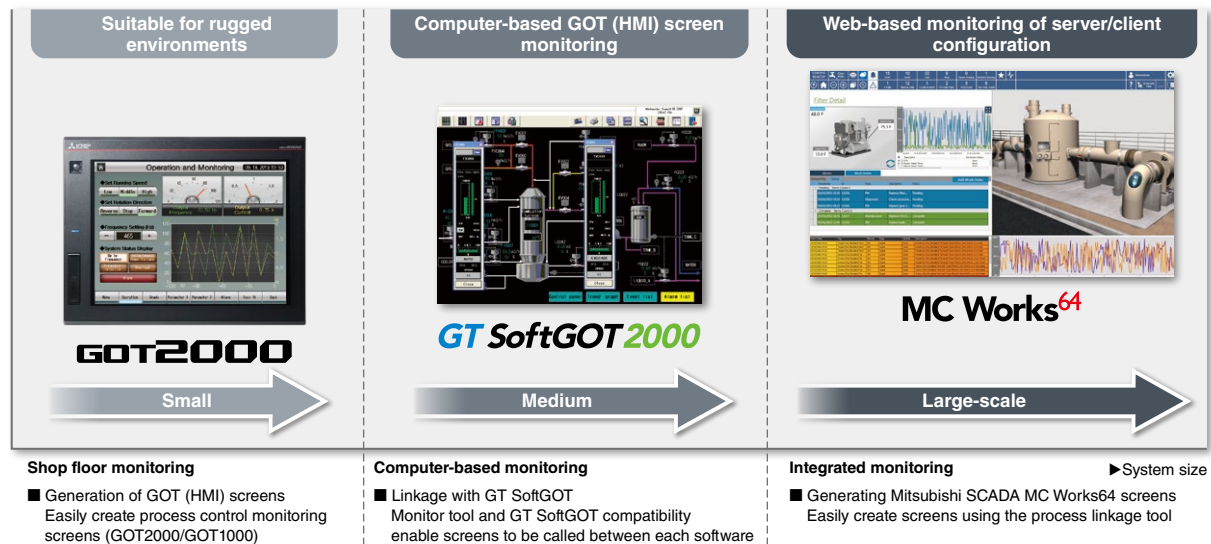
Software

Efficient engineering through extensive compatibility between software

An efficient and highly-scalable engineering environment can be realized by the extensive compatibility between GX Works3 together with SCADA software (MC Works64), monitoring software GT SoftGOT and GT Works3 [GOT (HMI)].

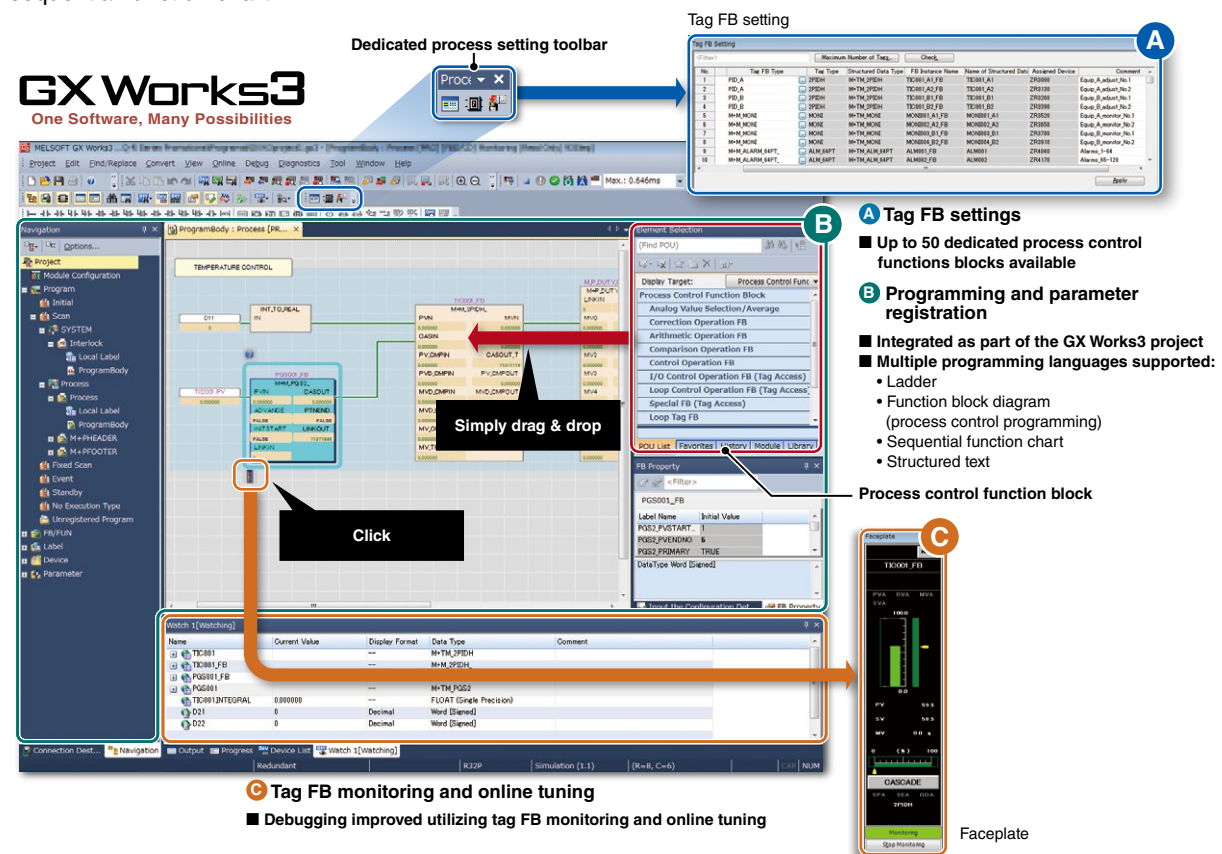
■ Highly scalable process control visualization

Process tag labels (variables) can be shared between GX Works3, Mitsubishi SCADA MC Works64, GT SoftGOT and GOT (HMI), realizing an efficient engineering environment that makes screen creation easier. In addition, a scalable SCADA control system can be realized combining these products.



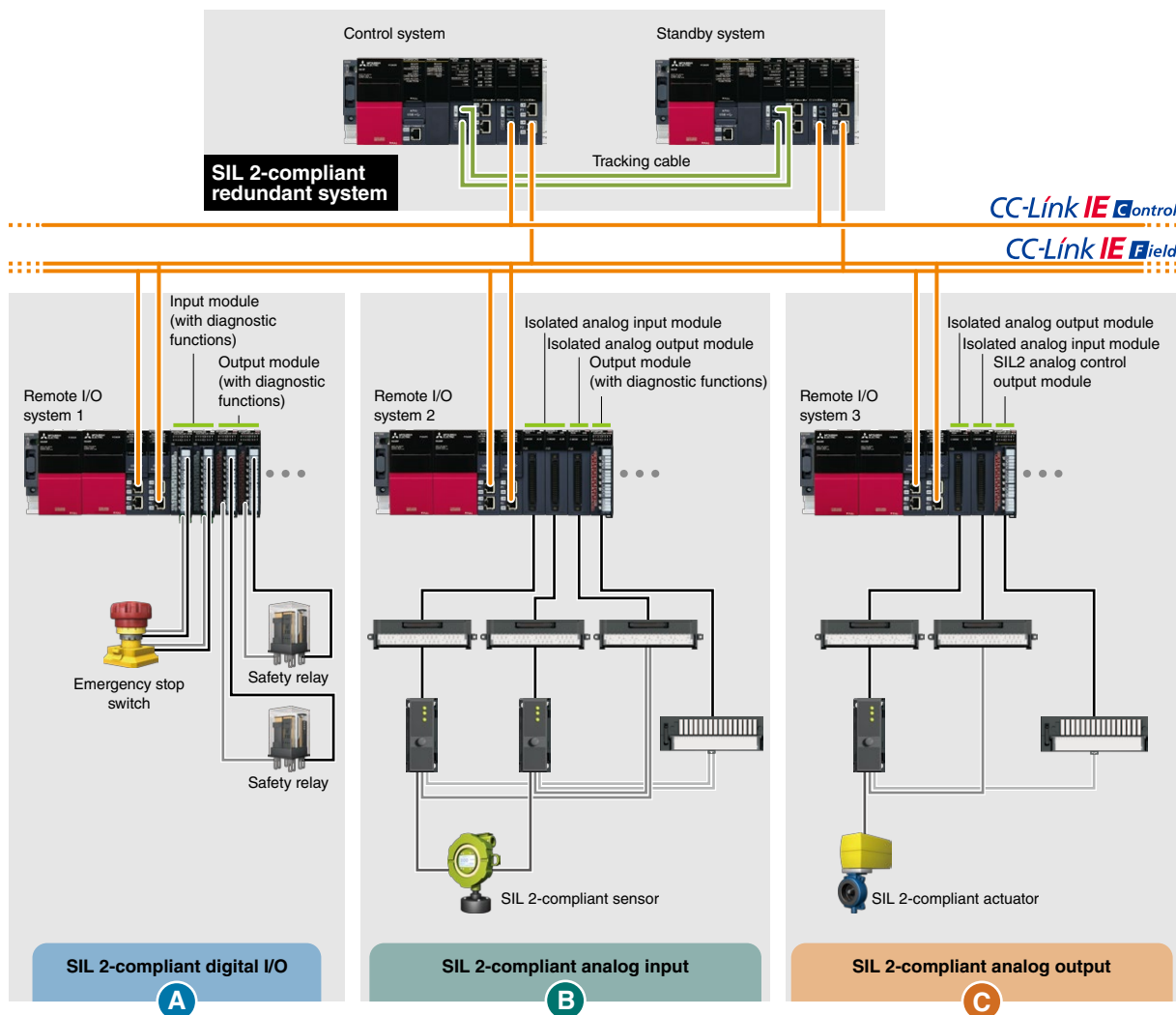
■ Integrated engineering software realizing easy programming and maintenance

GX Works3 is a centralized programming environment supporting various programming, debug and maintenance features, thereby enabling efficient engineering. Multiple programming languages can be used within the same GX Works3 project, including function block diagram (process control programming), ladder, structured text and sequential function chart.



SIL 2-compliant redundant system configuration

A SIL 2-compliant redundant control system can be easily realized by utilizing various dedicated modules such as the SIL2 process CPU and digital I/O module (with diagnostic functions).



A SIL 2-compliant digital I/O

SIL 2-compliant safety inputs and outputs are configured by having a set of two input modules (RX40NC6B) and two output modules (RY40PT5B) with diagnostic functions.

B SIL 2-compliant analog input

SIL 2-compliant analog inputs are configured by having four modules in total. This consists of two analog input modules (R60AD8-G) with channel isolation, one analog output module (R60DA8-G) with channel isolation, and one digital output module (RY40PT5B) with diagnostic functions. The resulting digital value is verified with the calculated digital value.

C SIL 2-compliant analog output

SIL 2-compliant analog outputs are configured to have three modules in total. This consists of one analog output module (R60DA8-G) with channel isolation, one analog input module (R60AD8-G) with channel isolation, and one SIL2 analog control output module (RY40PT5B-AS). The resulting analog output value is verified with the set value.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Process CPU module specifications

Process CPU module specifications													
	LD	: Ladder diagram			ST	: Structured text		FBD	: Function block diagram		SFC	: Sequential function chart	
Item	R08PCPU	R16PCPU	R32PCPU	R120PCPU	R08PSFCPU -SET*1	R16PSFCPU -SET*1	R32PSFCPU -SET*1	R120PSFCPU -SET*1					
Control method	Stored program cyclic operation												
I/O control mode	Refresh mode (Direct access I/O is available by specifying direct access I/O (DX, DY))												
Programming language	LD	ST	FBD	SFC					LD	ST	*2	FBD	*2
Extended programming language	Function block (FB), label programming (system/local/global)												
Program execution type	Initial*2, scan*2, fixed scan, interrupt*2, standby*2												
Number of I/O points [X/Y] (point)	4096	4096	4096	4096	4096	4096	4096	4096					
Constant scan (ms)	0.2...2000												
(Function for keeping regular scan time)	(Setting available in 0.1 ms increments)												
Memory capacity													
Program capacity (step)	80K	160K	320K	1200K	80K*3	160K*3	320K*3	1200K*3					
Program memory (byte)	320K	640K	1280K	4800K	320K	640K	1280K	4800K					
Device/label memory (ECC type)*4 (byte)	1188K	1720K	2316K	3380K	1178K	1710K	2306K	3370K					
Data memory (byte)	5M	10M	20M	40M	5M	10M	20M	40M					
Instruction processing time													
LD instruction (ns)	0.98	0.98	0.98	0.98	0.98	0.98	0.98	0.98					
MOV instruction (ns)	1.96	1.96	1.96	1.96	1.96	1.96	1.96	1.96					
E + instruction (floating-point addition) (ns)	9.8	9.8	9.8	9.8	9.8	9.8	9.8	9.8					
Structured text IF instruction*5 (ns)	1.96	1.96	1.96	1.96	1.96	1.96	1.96	1.96					
Structured text FOR instruction*5 (ns)	1.96	1.96	1.96	1.96	1.96	1.96	1.96	1.96					
PC MIX value*6 (instructions/μs)	419	419	419	419	419	419	419	419					
Interface connection port													
High-speed USB2.0 (miniB)	●	●	●	●	●	●	●	●					
Ethernet (100BASE-TX/10BASE-T)	●	●	●	●	●	●	●	●					
Memory interface*7													
SD memory card	●	●	●	●	●	●	●	●					
Extended SRAM cassette	●	●	●	●	●	●	●	●					
Safety standard													
IEC 61508 SIL 2	-	-	-	-	●	●	●	●					
Function*8													
Multiple interrupt	●	●	●	●	●	●	●	●					
Standard PID control	●	●	●	●	●	●	●	●					
Process control	●	●	●	●	●	●	●	●					
Data logging	●	●	●	●	-	-	-	-					
Security function	●	●	●	●	●	●	●	●					
Inter-modular synchronization*9	●	●	●	●	-	-	-	-					
SLMP communication	●	●	●	●	●	●	●	●					
Online module change	●	●	●	●	●	●	●	●					
Firmware update*10	●	●	●	●	-	-	-	-					

*1. Product package includes a SIL2 process CPU (R□PSFCPU) and SIL2 function module (R6PSFM).

*2. Cannot be used for safety control programs.

*3. Program capacity of 40K steps is allocated for safety program.

*4. Extended SRAM cassette expands the device/label memory area. (NZ2MC-8MBSE expands the device/label memory area conforming to ECC type memory.)

*5. The IF or FOR sentence of the structured text consists of several instructions, which may increase the processing time period.

*6. Average number of instructions such as for basic instructions and data processing executed in 1 μs. The larger the value, the faster the processing speed.

*7. For more information please refer to the SD memory card and SRAM cassette specifications on page 35.

*8. Memory dump and real-time monitor are not supported.

*9. Inter-modular synchronization is not supported when used in redundant mode.

*10. Depends on supported CPU firmware version, for more information please refer to the relevant product manual.

Redundant function module specifications

Item	R6RFM
Communication cable	Multi-mode optical cable
Max. distance (m)	550 (when the core outer diameter is 50 μm)
Tracking cable data capacity (word)	1M
Firmware update*11	●

*11. For more information, please refer to the relevant product manual.



Safety CPU

R08SFCPU-SET

Program capacity 80K steps

R16SFCPU-SET

Program capacity 160K steps

R32SFCPU-SET

Program capacity 320K steps

R120SFCPU-SET

Program capacity 1200K steps



The safety CPU module enables control of both generic and safety programs in the same module and is easily programmed utilizing the intuitive features of GX Works3. Compliant with internationally recognized safety standards, the safety CPU enables safety devices such as safety light curtains, emergency switches, and door switches to be connected via the CC-Link IE Field network without requiring a separate dedicated network line. The safety CPU is easily programmed using GX Works3, and utilizes its intuitive features.

Generic and safety control in one CPU

The safety CPU can be installed directly on the MELSEC iQ-R Series base rack, and is easily integrated into an existing or new control system. Safety devices are connectable using the CC-Link IE Field network with safety communication integrated into the network protocol over a widely-available industrial Ethernet topology. The safety CPU is compliant with ISO 13849-1 PL e and IEC 61508 SIL 3 and is certified by TÜV Rheinland®.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

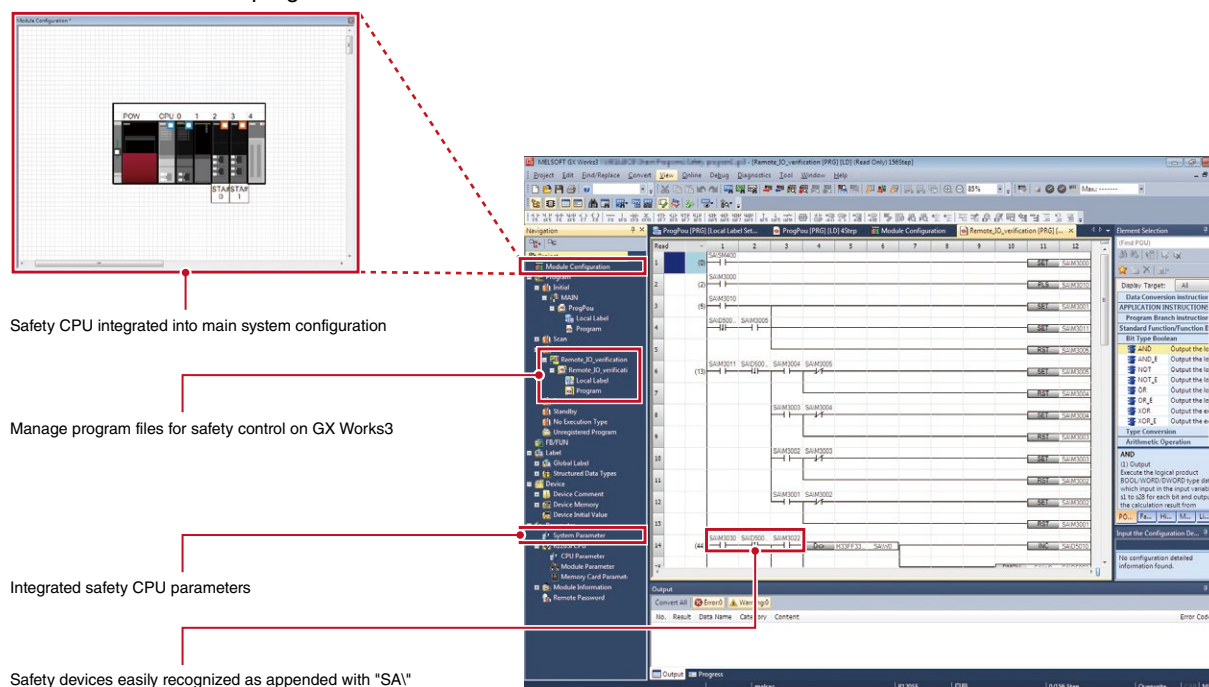
Advanced
information

Technology

Software

Common engineering platform

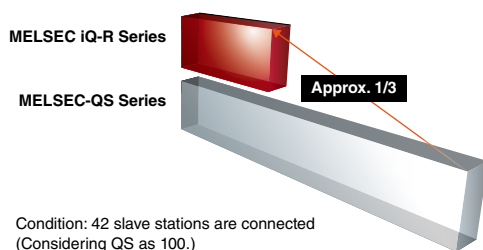
In GX Works3, operation and safety programs are included in the same project folder, eliminating the need to manage multiple project folders. Various useful features of GX Works3 are also available for safety programs similar to other control programs.



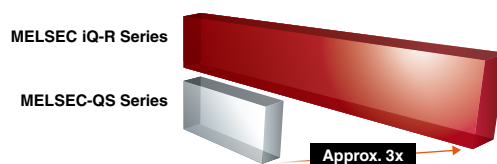
Faster response times and handling of larger programs

Utilizing the high-performance capabilities of the MELSEC iQ-R Series and CC-Link IE Field network, productivity is enhanced as response times are even faster. Additionally, safety control program capacity has been increased by up to three times, to 40K steps, enabling the control of more complex programs.

■ Safety control response time



■ Safety program size



Safety CPU performance specifications

LD : Ladder diagram ST : Structured text FBD : Function block diagram				
Item	R08SFCPU-SET*1	R16SFCPU-SET*1	R32SFCPU-SET*1	R120SFCPU-SET*1
Safety integrity level (SIL)	SIL 3 (IEC 61508)			
Performance level (PL)	PL e (EN/ISO 13849-1)			
Control method	Stored program cyclic operation			
I/O control mode	Refresh mode (Direct access I/O is available by specifying direct access I/O (DX, DY))			
Programming language	LD ST *2 FBD *2			
Extended programming language	Function block (FB), label programming (local/global)			
Program execution type	Initial*2, scan*2, fixed scan, interrupt*2, standby*2			
Memory capacity				
Program capacity (step)	80K (40K for safety programs)	160K (40K for safety programs)	320K (40K for safety programs)	1200K (40K for safety programs)
Program memory (byte)	320K	640K	1280K	4800K
Device/label memory*3 (byte)	1178K	1710K	2306K	3370K
Data memory (byte)	5M	10M	20M	40M
SLMP communication	●	●	●	●

^{*1}. Product package includes a safety CPU(R□SFCPU) and safety function module (R6SFM).

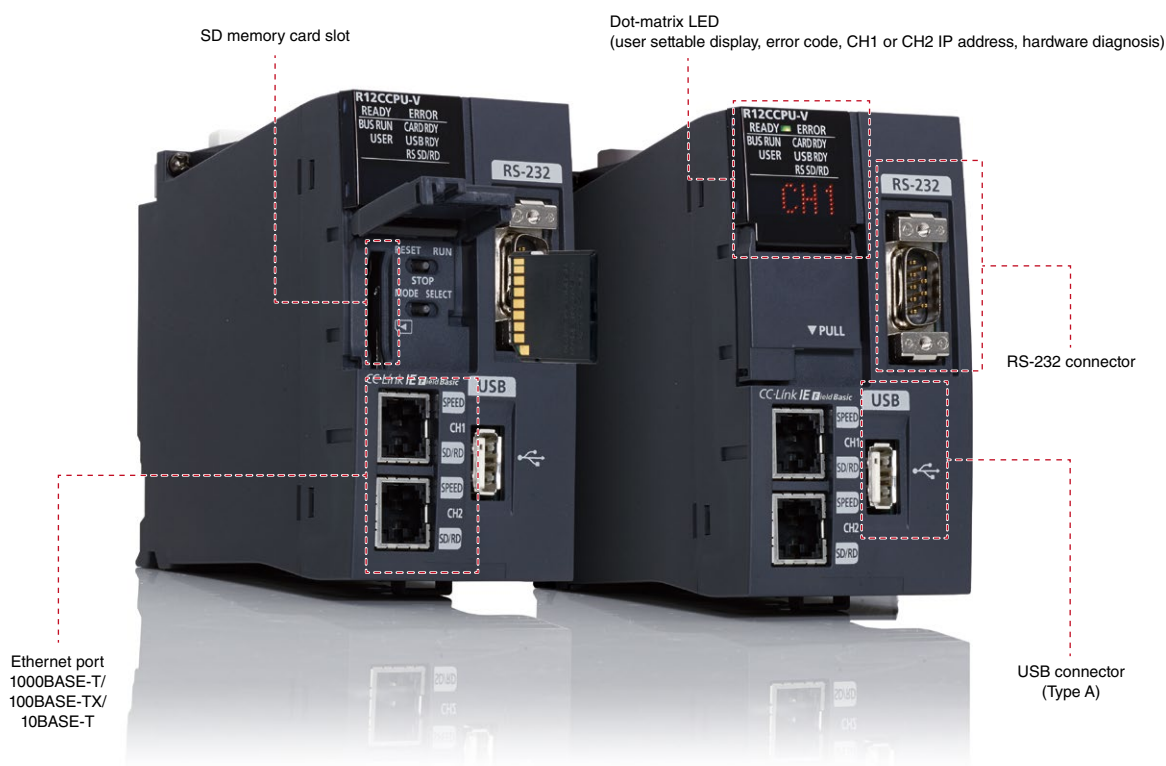
^{*2}. Cannot be used for safety control programs.

^{*3}. An extended SRAM cassette expands the device/label memory area.

C Controller Module

R12CCPU-V

Memory capacity 256 MB



The C Controller module is part of the application-specific range in the MELSEC iQ-R Series. The multi-core Arm®-based controller pre-installed with VxWorks® Version 6.9, realizes the simultaneous execution of programs, thereby providing a robust and deterministic alternative to computer based systems. Utilizing a fan-less hardware design, the C Controller is ideal for clean fab-based applications where dust circulation can be detrimental to the production environment. The C Controller utilizes the high-performance, flexible, and robust features of the MELSEC iQ-R Series to provide an industrial-grade automation control system.

Easy setup using three simple tools

Setup of the C Controller couldn't be simpler as the CPU is shipped with a pre-installed real-time OS with various drivers embedded. This eliminates the need to setup and install a separate OS and develop drivers, which can substantially add to the cost of implementation. The C Controller allows C language programming by using CW Workbench programming software, easy configuration using MELSOFT CW Configurator, and VxWorks® emulation using CW-Sim.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Programming without considering MPU

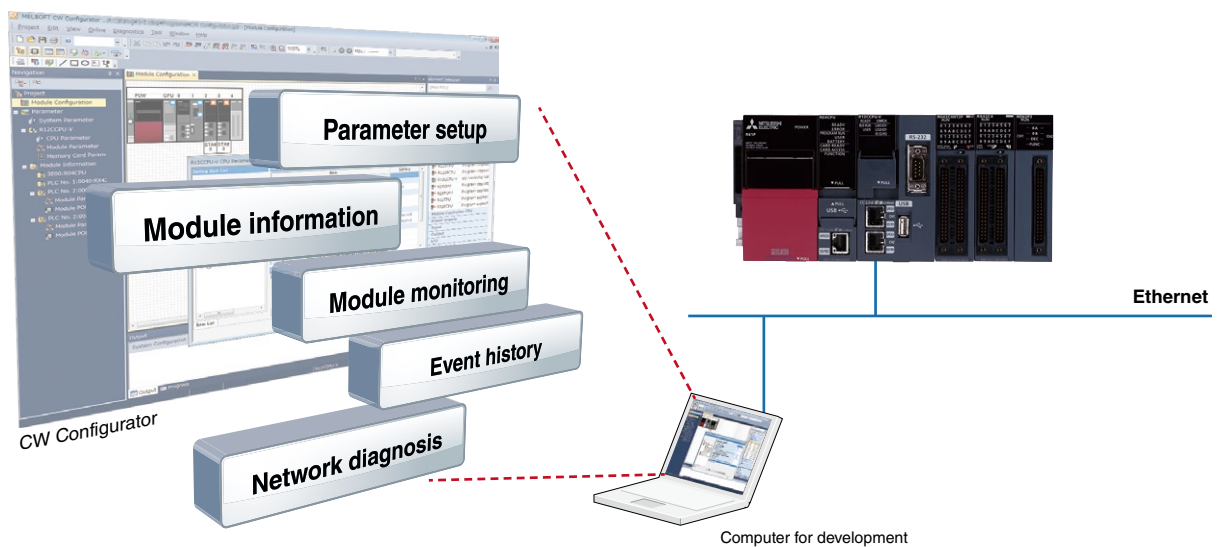
C Controller dedicated functions (CCPU functions) and MELSEC communication functions (MD functions) realize easy access to the C Controller, I/O, intelligent function, network, and programmable controller/motion CPU modules. Applications involving programmable controllers can be easily created using these functions.



Parameter setup/diagnosis/monitoring with CW Configurator

CW Configurator enables parameter setup, module diagnosis and monitoring of various MELSEC iQ-R/Q Series intelligent, network and I/O modules*1 including the C Controller module. Using CW Configurator is as easy as using the MELSEC iQ-R engineering software GX Works3, which shares similar interfaces.

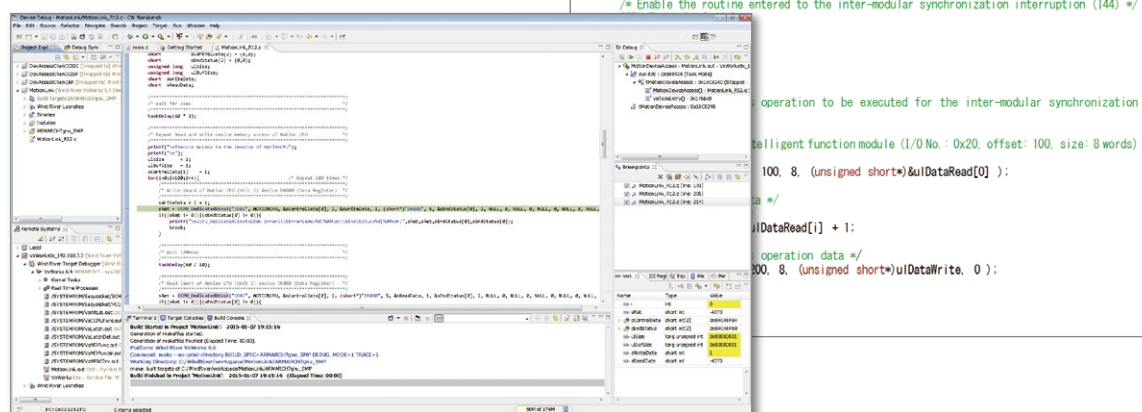
*1. For supported modules, please refer to the relevant manual of that module.



Application development in simple steps

Developing applications with the MELSEC C Controller is easy as no additional driver development is required, whilst providing a full-scale embedded development environment at a relatively low cost. CW Workbench is used as the main programming software in C/C++ with a VxWorks® emulator, CW-Sim/CW-Sim standalone, which allows debugging without requiring any hardware.

**No need to generate OS or drivers.
This program does it all.**



Engineering tool for C Controller
CW Workbench

C Controller module specifications

C/C++ : C/C++

Item	R10CCPU-V
Hardware	
MPU	Arm® Cortex®-A9 Dual Core
RAM	256 MB
ROM	16 MB
Backup RAM	4 MB
Software	
OS	VxWorks® Version 6.9
Programming language	C/C++
Programming development environment	CW Workbench/Wind River® Workbench3.3
C Controller module setting/monitoring tool	CW Configurator (SW1DND-RCCPU)
Communication interface	
USB	●
Ethernet (1000BASE-T/100BASE-TX/10BASE-T)	2 channels
RS-232 (9600...115200 bps)	1 channel
SD memory card slot	●
Function	
Firmware update*1	●

*1. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

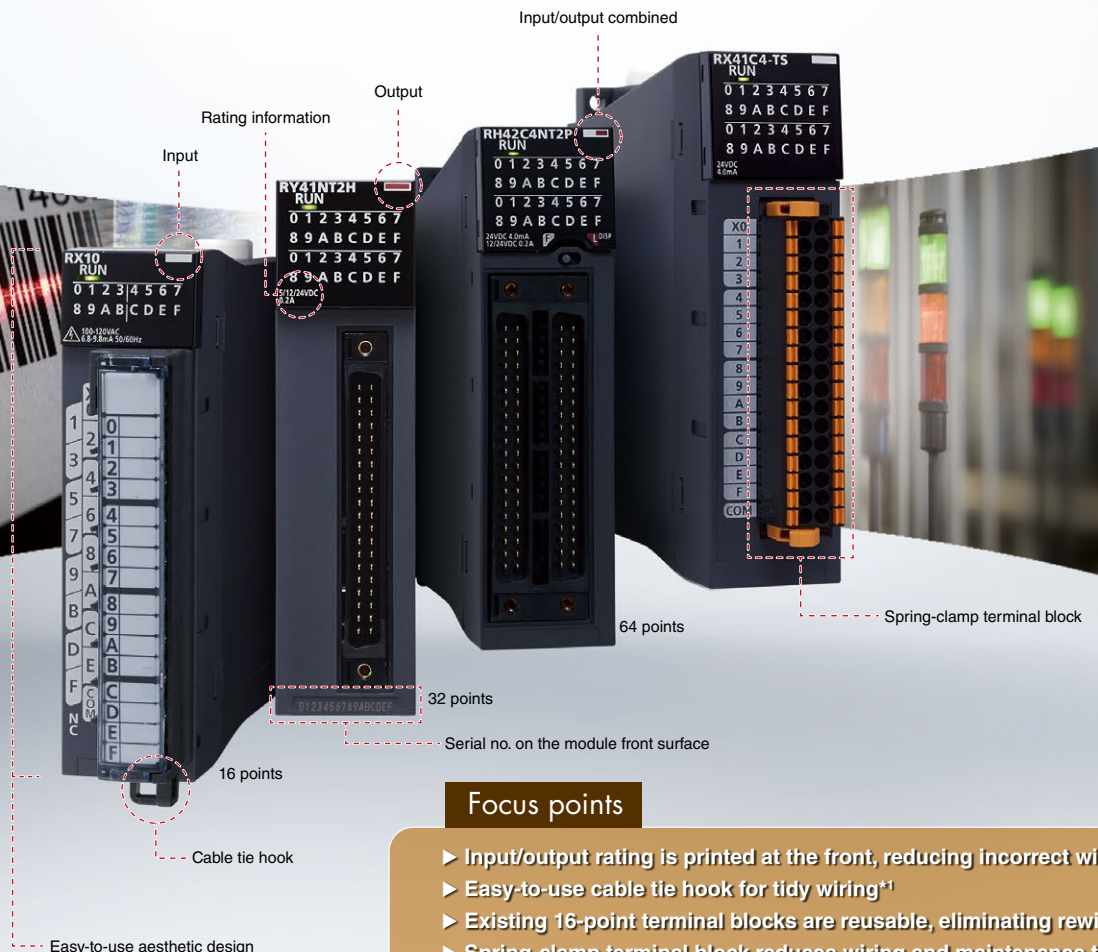
Network

Advanced
information

Technology

Software

Digital I/O modules are the senses of the automation system and provide an interface of various processes to the controller. Devices such as switches, indicator lamps, and sensors can be easily connected to the control system. The high-density terminal connections (up to 64 points) results in space-saving designs within the control cabinet further reducing installation costs. In addition, input interrupt functions and output relay health diagnosis are additional features embedded in this intelligent, yet small, compact module.



Focus points

- ▶ Input/output rating is printed at the front, reducing incorrect wiring
- ▶ Easy-to-use cable tie hook for tidy wiring^{*1}
- ▶ Existing 16-point terminal blocks are reusable, eliminating rewiring
- ▶ Spring-clamp terminal block reduces wiring and maintenance tasks
- ▶ Simple confirmation by product serial no. printed on the front
- ▶ Alternating toggle switch used to display between 32-point LED signals^{*2}
- ▶ Terminal signals are clearly labeled and color-coded^{*1}
- ▶ Up to 32 LED signals clearly visible

^{*1}. Related to 16-point type modules

^{*2}. Related to 64-point type modules

Clear and easily legible

White and red labels clearly differentiate the input and output modules from each other, further improving safety awareness. The LED signal displays also labeled with clearly visible and easy to read I/O signal numbers printed on the cover. The wiring terminals of the 16-point modules are labeled with signal names, further reducing the possibility of wiring mistakes. Up to 32 LED signals can be displayed at one time, and a toggle switch enables alternation between the first- and second-half signal displays for the high-density 64-point modules. The input and output ratings are also clearly printed on the front and the serial number is at the bottom, making it easy to confirm product model and version.

Simple wiring and high-density I/O

I/O modules are available in a wide range of densities (16-, 32- and 64-points) depending on the I/O requirements and minimum use of space in the control cabinet. Modules with a screw terminal block, 40-pin connector or spring-clamp terminal block are available for high-density I/O wiring. The spring-clamp terminal block does not require any screws eliminating the need for tightening of screws or using a dedicated tool, reducing wiring and maintenance.

Input Modules

AC input

RX28

8 points
100 to 240 V AC (50/60 Hz)

RX10

16 points
100 to 120 V AC (50/60 Hz)

RX10-TS

16 points
100 to 120 V AC (50/60 Hz)
Spring-clamp type

DC input

RX40C7

16 points
24 V DC, 7.0 mA

RX40C7-TS

16 points
24 V DC, 7.0 mA
Spring-clamp type

DC input

RX41C4

32 points
24 V DC, 4.0 mA

RX41C4-TS

32 points
24 V DC, 4.0 mA
Spring-clamp type

RX42C4

64 points
24 V DC, 4.0 mA

RX70C4

16 points
5 V DC, 1.7 mA; 12 V DC, 4.8 mA

RX71C4

32 points
5 V DC, 1.7 mA; 12 V DC, 4.8 mA

RX72C4

64 points
5 V DC, 1.7 mA; 12 V DC, 4.8 mA

DC high-speed input

RX40PC6H

16 points 24 V DC, 6.0 mA
Positive common type

RX40NC6H

16 points 24 V DC, 6.0 mA
Negative common type

RX41C6HS

32 points 24 V DC, 6.0 mA
Positive/negative common shared

RX61C6HS

32 points 5 V DC, 6.0 mA
Positive/negative common shared

DC input (with diagnostic functions)

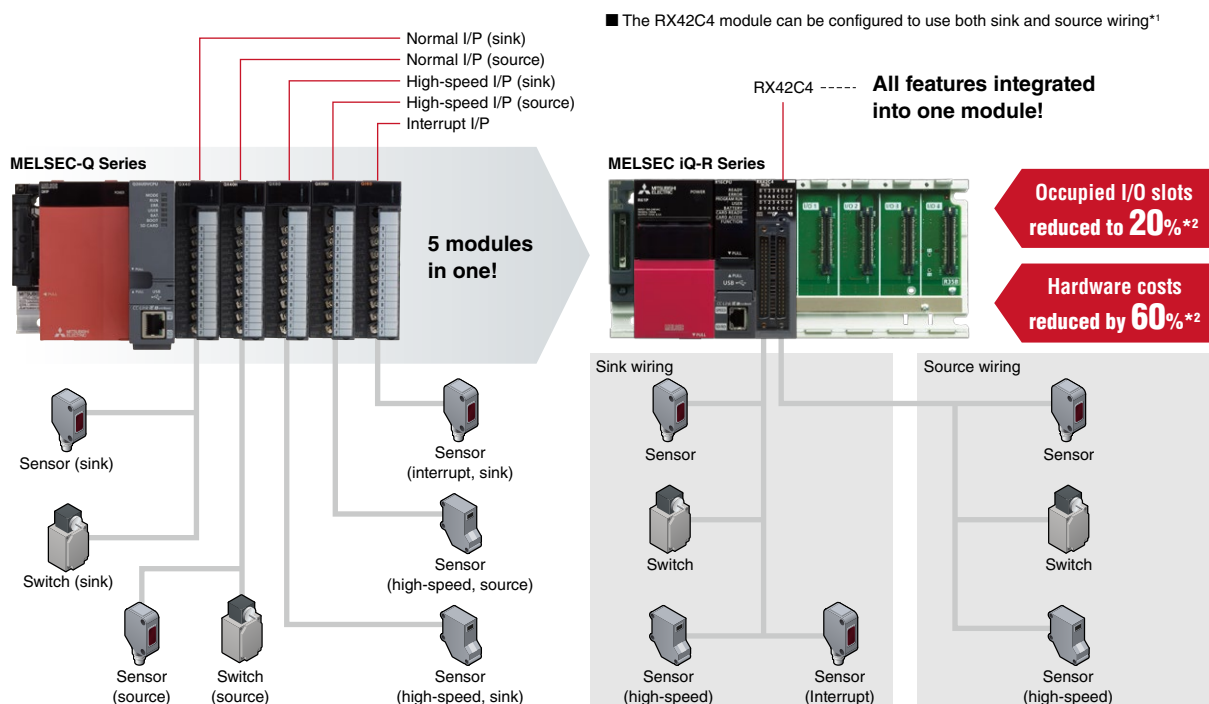
RX40NC6B

16 points 24 V DC, 6.0 mA
Negative common type

Digital input modules like the 24 V direct-current (DC) power supply are among the most used input signals in the control industry. The robust design of the various modules in this diversified lineup makes them ideal for industrial use.

Multiple features integrated

A single MELSEC iQ-R input module can handle input response devices as fast as 0.1 ms, interrupt input devices and can be wired using either positive or negative (sink or source) common terminals. Since multiple modules are no longer required, a substantial reduction in overall footprint of up to 20% and a reduction in total system costs of up to 60% can be realized.



*1. The RX42C4 module can be configured to use both sink and source wiring (between the left and right sides of 32 point terminal).
*2. Based on a comparison with the MELSEC-Q Series

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Reduce downtime with disconnection detection

Similar to analog modules, the MELSEC iQ-R Series input module (with diagnostic functions) includes input disconnection detection which enables detection of inputs directly on the I/O module. When an error occurs, the control system can quickly highlight the fault via a monitoring system or on GX Works3 programming software, reducing system downtime and loss of production.

Input module specifications

Item	AC input		
	RX28	RX10	RX10-TS
Number of input points	8	16	16
Rated input voltage, frequency	100...240 V AC, 50/60 Hz	100...120 V AC, 50/60 Hz	100...120 V AC, 50/60 Hz
Rated input current (mA)	16.4 (200 V AC, 60 Hz) 13.7 (200 V AC, 50 Hz) 8.2 (100 V AC, 60 Hz) 6.8 (100 V AC, 50 Hz)	8.2 (100 V AC, 60 Hz) 6.8 (100 V AC, 50 Hz)	8.2 (100 V AC, 60 Hz) 6.8 (100 V AC, 50 Hz)
Response time (ms)	≤ 20	≤ 20	≤ 20
Common terminal arrangement (points/common)	8	16	16
Interrupt function	●	●	●
External interface*1			
18-point screw terminal block	●	●	-
Spring-clamp terminal block	-	-	●

Item	DC input							
	RX40C7	RX40C7-TS	RX41C4	RX41C4-TS	RX42C4	RX70C4	RX71C4	RX72C4
Number of input points	16	16	32	32	64	16	32	64
Rated input voltage (V DC)	24	24	24	24	24	5/12	5/12	5/12
Rated input current (mA, TYP)	7.0	7.0	4.0	4.0	4.0	1.7 (5 V DC) 4.8 (12 V DC)	1.7 (5 V DC) 4.8 (12 V DC)	1.7 (5 V DC) 4.8 (12 V DC)
Response time (ms)	0.1...70	0.1...70	0.1...70	0.1...70	0.1...70	0.1...70	0.1...70	0.1...70
Common terminal arrangement (points/common)	16	16	32	32	32	16	32	32
Interrupt function	●	●	●	●	●	●	●	●
External interface*1								
18-point screw terminal block	●	-	-	-	-	●	-	-
40-pin connector	-	-	●	-	● (2x)	-	●	● (2x)
Spring-clamp terminal block	-	●	-	●	-	-	-	-

Item	DC high-speed input				DC input (with diagnostic functions)
	RX40PC6H	RX40NC6H	RX41C6HS	RX61C6HS	RX40NC6B
Number of input points	16	16	32	32	16
Rated input voltage (V DC)	24	24	24	5	24
Rated input current (mA)	6.0	6.0	6.0	6.0	6.0
Response time	5 μs...70 ms	5 μs...70 ms	1 μs...70 ms	1 μs...70 ms	1 ms...70 ms
Common terminal arrangement (points/common)	8 (positive common)	8 (negative common)	32 (positive/negative common)	32 (positive/negative common)	16 (negative common)
Interrupt function	●	●	●	●	●
SIL 2-compliant	-	-	-	-	●*2
Diagnostic function*3					
Disconnection detection	-	-	-	-	●
External interface*1					
18-point screw terminal block	●	●	-	-	●
40-pin connector	-	-	●	●	-

*1. For more information about external interface (for applicable options, please refer to the relevant product manual), please refer to the options list on page 117.

*2. When used together with a SIL 2 redundant control system (SIL 2 is supported in the module firmware version of "02" or later).

*3. For more information about diagnostic functions, please refer to the relevant product manual.

Output Modules

Relay output

RY18R2A

8 points
24 V DC, 240 V AC

RY10R2

16 points
24 V DC, 240 V AC

RY10R2-TS

16 points
24 V DC, 240 V AC
Spring-clamp type

Triac output

RY20S6

16 points
100 to 240 V AC

Transistor (sink) output

RY40NT5P

16 points
12 to 24 V DC, 0.5 A

RY40NT5P-TS

16 points
12 to 24 V DC, 0.5 A
Spring-clamp type

RY41NT2P

32 points
12 to 24 V DC, 0.2 A

RY41NT2P-TS

32 points
12 to 24 V DC, 0.2 A
Spring-clamp type

RY42NT2P

64 points
12 to 24 V DC, 0.2 A

Transistor (source) output

RY40PT5P

16 points
12 to 24 V DC, 0.5 A

RY40PT5P-TS

16 points
12 to 24 V DC, 0.5 A
Spring-clamp type

RY41PT1P

32 points
12 to 24 V DC, 0.1 A

RY41PT1P-TS

32 points
12 to 24 V DC, 0.1 A
Spring-clamp type

RY42PT1P

64 points
12 to 24 V DC, 0.1 A

High-speed transistor (sink) output

RY41NT2H

32 points
5 to 24 V DC, 0.2 A

High-speed transistor (source) output

RY41PT2H

32 points
5 to 24 V DC, 0.2 A

Transistor-with diagnostic functions (source) output

RY40PT5B

16 points
24 V DC, 0.5 A

A variety of digital output modules are available including relay, transistor sink (wired as positive common) and transistor source (wired as negative common). Load voltages include 240 V AC and 12 V to 24 V DC, with various current ratings.

Relay health diagnostics for preventive maintenance

Output modules (relay output and transistor-with diagnostic functions modules) keep track of how many times they are turned on and off. Utilizing this data, such as from embedded relay contacts in the relay output module or from relays connected externally to the transistor output module (with diagnostic functions), preventive maintenance can be carried out based on the known service of the relay.

Output module specifications

Item	Relay output			Triac output
	RY18R2A	RY10R2	RY10R2-TS	RY20S6
Number of output points	8	16	16	16
Rated switching voltage, current	24 V DC/2 A 240 V AC/2 A	24 V DC/2 A 240 V AC/2 A	24 V DC/2 A 240 V AC/2 A	100...240 V AC/0.6 A
Response time	≤ 12 ms	≤ 12 ms	≤ 12 ms	≤ 1 ms+0.5 cycle
Common terminal arrangement (points/common)	-	16	16	16
External interface ^{*1}				
18-point screw terminal block	●	●	-	●
Spring-clamp terminal block	-	-	●	-

Item	Transistor (sink) output					
	RY40NT5P	RY40NT5P-TS	RY41NT2P	RY41NT2P-TS	RY42NT2P	RY41NT2H
Number of output points	16	16	32	32	64	32
Rated load voltage (V DC)	12...24	12...24	12...24	12...24	12...24	5...24
Max. load current (A/point)	0.5	0.5	0.2	0.2	0.2	0.2
Response time	≤ 1 ms	≤ 1 ms	≤ 1 ms	≤ 1 ms	≤ 1 ms	≤ 2 μs
Common terminal arrangement (points/common)	16	16	32	32	32	32
Protection function (overload, overheat)	●	●	●	●	●	-
External interface ^{*1}						
18-point screw terminal block	●	-	-	-	-	-
40-pin connector	-	-	●	-	● (2x)	●
Spring-clamp terminal block	-	●	-	●	-	-

*1. For more information about external interface (for applicable options, please refer to the relevant product manual), please refer to the options list on page 117.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
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Technology

Software

Output module specifications

Item	Transistor (source) output						Transistor- with diagnostic functions (source) output
	RY40PT5P	RY40PT5P-TS	RY41PT1P	RY41PT1P-TS	RY42PT1P	RY41PT2H	RY40PT5B
Number of output points	16	16	32	32	64	32	16
Rated load voltage (V DC)	12...24	12...24	12...24	12...24	12...24	5...24	24
Max. load current (A/point)	0.5	0.5	0.1	0.1	0.1	0.2	0.5
Response time	≤ 1 ms	≤ 1 ms	≤ 1 ms	≤ 1 ms	≤ 1 ms	≤ 2 μs	≤ 1.5 ms
Common terminal arrangement (points/common)	16	16	32	32	32	32	16
Protection function (overload, overheat)	●	●	●	●	●	-	●
SIL 2-compliant	-	-	-	-	-	-	●*1
Diagnostic function*2							
Output disconnection detection	-	-	-	-	-	-	●
Output short-circuit detection	-	-	-	-	-	-	●
External interface*3							
18-point screw terminal block	●	-	-	-	-	-	●
40-pin connector	-	-	●	-	● (2x)	●	-
Spring-clamp terminal block	-	●	-	●	-	-	-

*1. When used together with a SIL 2 redundant control system (SIL 2 is supported in the module firmware version of "02" or later).

*2. For more information about diagnostic functions, please refer to the relevant product manual.

*3. For more information about external interface (for applicable options, please refer to the relevant product manual), please refer to the options list on page 117.



I/O Combined Module

DC input, transistor (sink) output

RH42C4NT2P

32 points (input) 24 V DC, 4.0 mA
32 points (output) 12 to 24 V DC, 0.2 A

In addition to dedicated digital input and output modules, if only a few I/O points are required, a combined I/O module is available. This is an excellent alternative for cost-sensitive applications.

I/O combined module specifications

Item	RH42C4NT2P
DC input	
Number of input points	32
Rated input voltage (V DC)	24
Rated input current (mA, TYP.)	4.0
Response time (ms)	0.1...70
Common terminal arrangement (points/common)	32
Interrupt function	●
Transistor (sink) output	
Number of output points	32
Rated load voltage (V DC)	12...24
Max. load current (A/point)	0.2
Response time (ms)	≤ 1
Common terminal arrangement (points/common)	32
Protection function (overload, overheat)	●
External interface*1	
40-pin connector	● (2x)

*1. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the options list on page 117.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

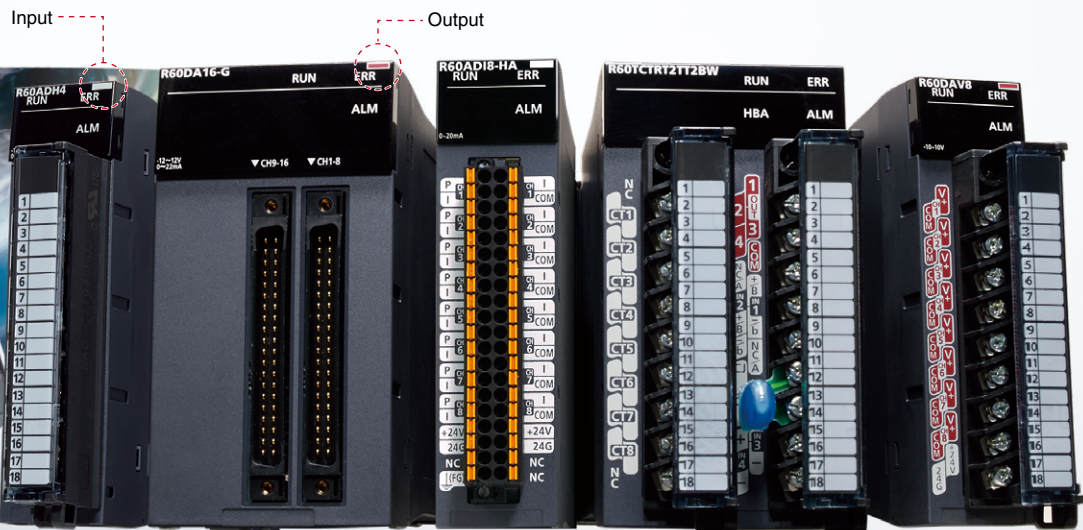
Advanced
information

Technology

Software

Focus points

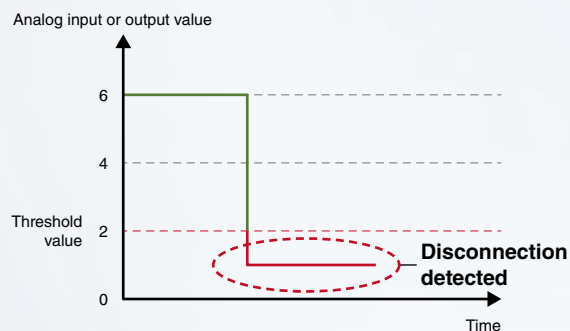
- ▶ 5 μ s high-speed sampling, 16-bit high resolution (1/32,000)
- ▶ Scaling and shifting operations using parameter settings
- ▶ Ideal for high-speed precision inspection applications
- ▶ Filtering of high-frequency noise
- ▶ Event driven performance asynchronous from main scan
- ▶ Generate or import pre-defined wave data
- ▶ Galvanic channel isolation
- ▶ Synchronization of multiple channels
- ▶ HART® communication with field devices



Similar to the digital I/O modules, analog modules are the main interface between the control process and the MELSEC iQ-R Series automation system. The main differences are that they have been designed to interface with sensors that process varying voltage and current signals instead of digital binary signals, and convert those signals into binary data that the control system can use. The MELSEC iQ-R Series range of analog modules includes features such as high-speed sampling (5 μ s/4CH) coupled with 16 bit high-resolution (1/32,000) digital output signals, simultaneous multi-channel conversion (no. of channels increased with inter-modular synchronization), galvanic channel isolation and disconnection detection, and HART® communication with field devices, thereby enabling highly precise and stable analog signal processing.

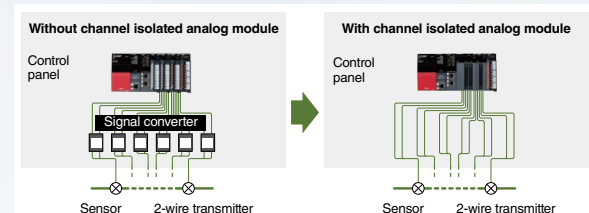
Save on downtime cost with 'channel disconnection detection'

Channel input or output error threshold values are easily settable within GX Works3 ensuring the detection of disconnected channel(s), reducing downtime and saving on maintenance costs.

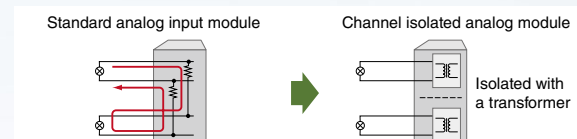


High signal integrity using galvanic isolation

The "-G" suffix modules include internal galvanic channel isolation that can improve noise interference capabilities without requiring an additional signal converter as well as protecting the internal module components from a short circuit.



Electric disturbances such as current and noise can be isolated.



Analog Input Modules

R60AD4

4-channel (voltage or current)

R60ADV8

8-channel (voltage)

R60ADI8

8-channel (current)

R60ADI8-HA

8-channel (current),
HART® communication

R60AD8-G

8-channel (voltage or current),
channel isolated

R60AD16-G

16-channel (voltage or current),
channel isolated

R60TD8-G

8-channel, temperature input (thermocouple)
channel isolated

R60RD8-G

8-channel, temperature input (RTD)
channel isolated

R60ADH4

4-channel (voltage or current)

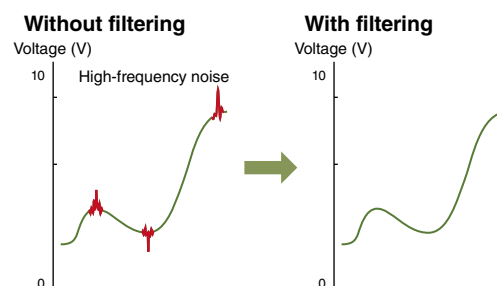
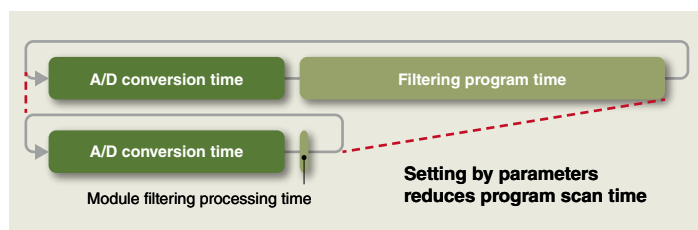
R60AD6-DG

6-channel, channel isolated

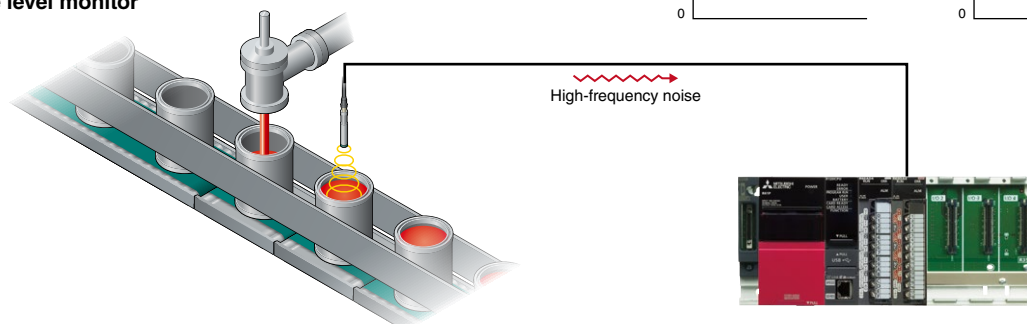
MELSEC iQ-R Series analog modules are ideal as the interface between external analog signals and the control system. Various modules are available to cover a wide range of requirements, such as galvanic isolation, thermocouple sensors, resistance temperature detectors (RTD), current, voltage and mixed channel applications.

High-frequency noise filtering

The analog modules include a first-order delay filter that eliminates high-frequency noise interference and improves the accuracy of input analog signals. This feature can be easily setup using the module's dedicated parameters, thereby improving the processing time as an additional setup program (ladder) is not required.

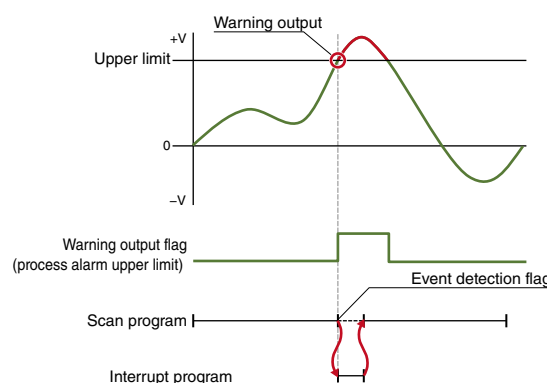


In-line level monitor



Enhanced alarm and warning features

Preventive maintenance procedures are simplified with the enhanced alarm and warning capabilities. Regardless of the program scan time, when an event such as the change rate of an analog signal exceeding the preset limit occurs, corrective interrupt procedures can be triggered or an alarm generated to notify responsible personnel or initiate proper countermeasures.



System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

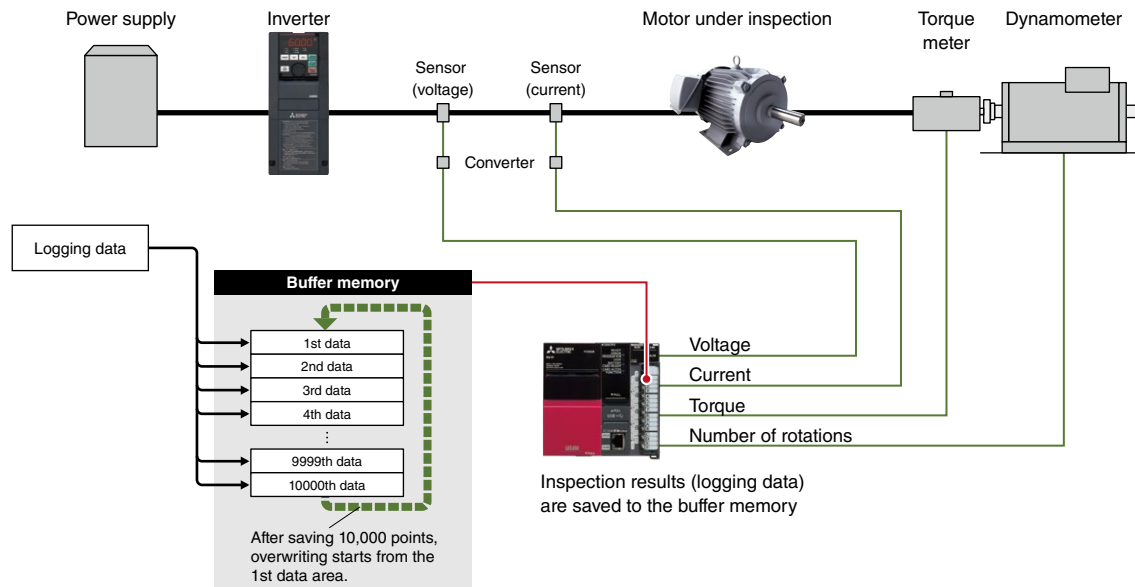
Advanced
information

Technology

Software

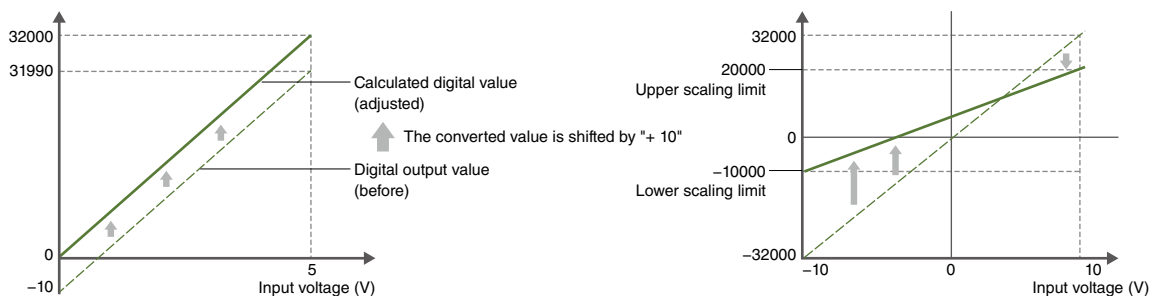
Data logging faster than scan time

Analog modules are equipped with a data logging feature that's useful when a large amount of data (up to 10k points) is required within a specified period of time. Coupled with the high-speed analog-to-digital conversion time, event-driven triggers enable continuous logging even after an event occurrence and fast data logging sampling that is asynchronous to the control scan time. Data logging can be used in applications such as a motor inspection line, where motor performance can be logged at high speed and certain values such as voltage, current, torque and rotational speed analyzed through comparisons with different test patterns.



Scaling and shifting digital values without any programs

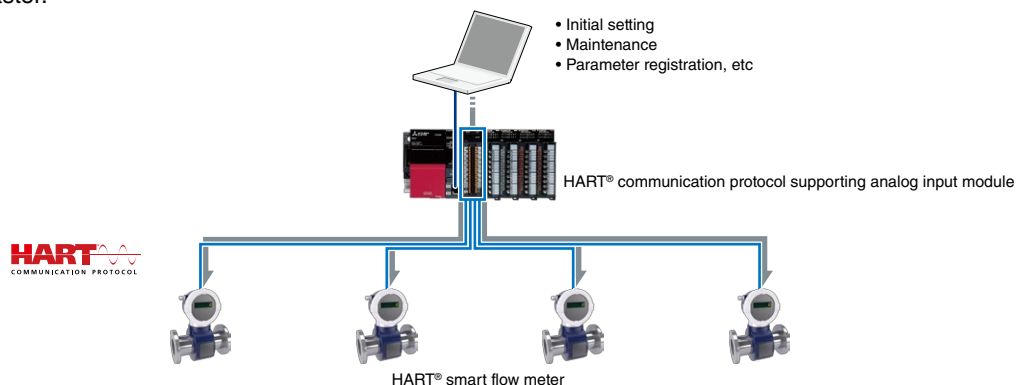
Scaling and shifting can be easily setup from only using the parameters. There is no need for additional programming, thereby realizing reductions in engineering costs and overall program size.



Upper and lower limits of scaling can range from -32000 to 32000.

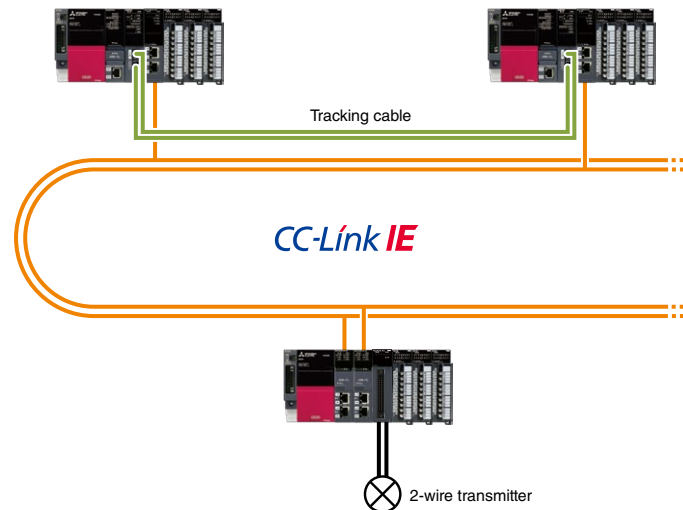
HART® communication protocol allows communication with field devices

The "-HA" suffix modules support the HART® communication protocol, enabling connection with HART®-supporting smart field (slave) devices. Various commands such as parameter registration of slave devices can be remotely set from the master.



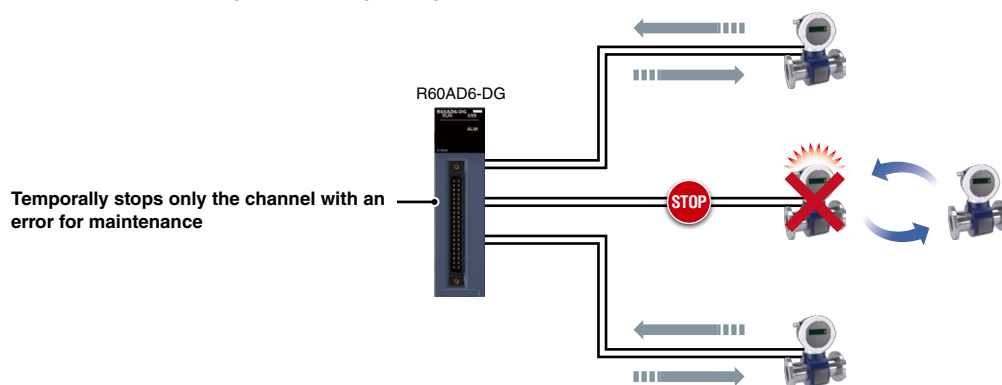
Analog input module supporting 2-wire transmitter

The "-DG" suffix module is an analog input module which can supply power to a 2-wire transmitter. Wiring to the power supply is unnecessary, reducing wiring cost. In addition, conversion cycles can be reduced by disabling A/D conversion for unused channels using the A/D conversion enable/disable setting function.



Improved operability and extensive compatibility with the MELSEC-Q Series

Power supply to the 2-wire transmitter can be temporarily stopped for each channel even when a failure occurs, allowing maintenance without stopping the system. Simple disconnection detection function also reduces downtime and maintenance cost. The pin layout is the same with the MELSEC-Q Series distributor module (Q66AD-DG), eliminating rewiring when replacing from the MELSEC-Q Series. Accordingly, the existing connector can be diverted without changes, reducing wiring costs.



System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

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Analog input module specifications

Item	R60AD4	R60ADV8	R60ADI8	R60ADI8-HA	R60AD8-G	R60AD16-G
Number of analog input points (ch)	4	8	8	8	8	16
Accuracy						
Ambient temperature 25 ±5°C	±0.1%	±0.1%	±0.1%	±0.1%	±0.1%	±0.1%
Ambient temperature 0...55°C	±0.3%	±0.3%	±0.3%	±0.3%	-	-
Temperature coefficient	-	-	-	-	±35 ppm/°C	±35 ppm/°C
Common						
Conversion speed (ch)	80 µs	80 µs	80 µs	80 ms/8 CH	10 ms	10 ms
Channel isolation	-	-	-	-	Transformer isolation	Transformer isolation
Absolute max. input	±15 V, 30 mA	±15 V	30 mA	30 mA	±15 V, 30 mA	±15 V, 30 mA
SIL 2-compliant	-	-	-	-	●*1	-
HART® communication	-	-	-	●	-	-
Voltage input						
Analog input voltage (V DC)	-10...10	-10...10	-	-	-10...10	-10...10
Digital output value	-32000...32000	-32000...32000	-	-	-32000...32000	-32000...32000
Current input						
Analog input current (mA DC)	0...20	-	0...20	4...20	0...20	0...20
Digital output value	0...32000	-	0...32000	0...32000	0...32000	0...32000
Function						
Firmware update*2	●	●	●	●	-	-
External interface*3						
18-point screw terminal block	●	●	●	-	-	-
40-pin connector	-	-	-	-	●	● (2x)
Spring-clamp terminal block	-	-	-	●	-	-

High-speed analog input module specifications

Item	R60ADH4
Number of analog input points (ch)	4
Accuracy	
Ambient temperature 25 ±5°C	±0.1%
Ambient temperature 0...55°C	±0.2%
Input specifications	
Operation mode (sampling cycle)	Normal mode (medium speed: 10 µs/CH)
	Normal mode (low speed: 20 µs/CH)
	Simultaneous conversion mode (5 µs/4CH)
Absolute max. input	±15 V, 30 mA
Voltage input	
Analog input voltage (V DC)	-10...10
Digital output value	-32000...32000
Current input	
Analog input current (mA DC)	0...20
Digital output value	0...32000
Function	
Firmware update*2	●
External interface*3	
18-point screw terminal block	●

*1. When used together with a SIL 2 redundant control system (SIL 2 is supported in the module firmware version of "02" or later).

*2. For more information, please refer to the relevant product manual.

*3. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the options list on page 117.

Temperature input module specifications

Item	R60TD8-G	R60RD8-G
Number of analog input points (ch)	8	8
Cold junction temperature compensation accuracy	±1.0°C	-
Usable thermocouple	B, R, S, K, E, J, T, N	-
Usable RTD	-	Pt100, JPt100, Ni100, Pt50
Resolution	B, R, S, N: 0.3°C K, E, J, T: 0.1°C	0.1°C
Conversion speed (ch)	30 ms	10 ms
Channel isolation	Transformer isolation	Transformer isolation
Wire break detection	●	●
Output		
Measured temperature value (16-bit signed binary data)	-2700...18200	-2000...8500
Scaling value (16-bit signed binary data)	●	●
External interface*1		
40-pin connector	●	●

Channel isolated analog input module specifications

Item	R60AD6-DG
Number of analog input points (ch)	6
Accuracy	
Ambient temperature 25±5°C	Within ±0.1%
Temperature coefficient	±35 ppm/°C
Common	
Sampling period	10 ms/CH
Channel isolation	Transformer isolation
Input from 2-wire transmitter	
Analog input current (mA DC)	4...20
Digital output value	0...32000
Current input	
Analog input current (mA DC)	0...20
Digital output value	0...32000
Function	
Firmware update*2	●
External interface*1	
40-pin connector	●

*1. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the options list on page 117.

*2. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Analog Output Modules

R60DA4

4-channel (voltage or current)

R60DAV8

8-channel (voltage)

R60DAI8

8-channel (current)

R60DA8-G

8-channel (voltage or current),
channel isolated

R60DA16-G

16-channel (voltage or current),
channel isolated

R60DAH4

4-channel (voltage or current)

RY40PT5B-AS

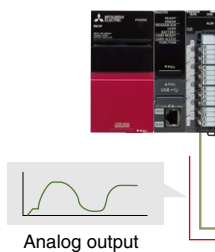
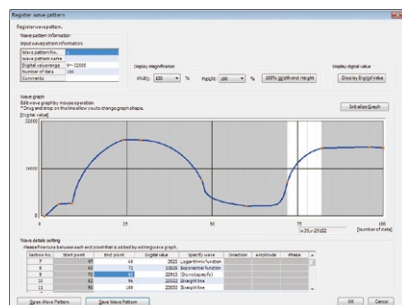
16 points 24 V DC, 0.5 A
SIL2 analog control output

MELSEC iQ-R Series analog output modules reliably deliver accurate analog values to points where high-resolution digital inputs are required. A variety of modules (voltage, current, or mixed) are available to cover a wide range of application requirements, such as high-speed drive control or variable-speed control of the pressure applied to materials being fed into some kind of forming mechanism.

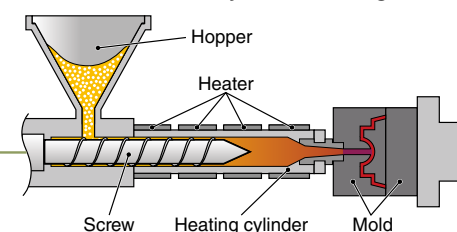
Faster, smoother predefined wave signal output

The analog output module enables pre-registration of waveforms easily using MELSOFT GX Works3, realizing a smoother continuous output that closely matches the precision required for the application, such as torque control for a press or injection molding machine. Registering the waveform in the module is simple and easy, and does not require a dedicated analog output program, such as for continuous line control, further reducing programming time.

GX Works3 wave output data setup



Pressure control of injection molding



Shift operation and scaling without programs

Shift operation and scaling can be used without creating programs; they can be simply set on parameters. This simple setting minimizes program development cost as well as the program size.

Analog output module specifications

Item	R60DA4	R60DAV8	R60DAI8	R60DA8-G	R60DA16-G
Number of analog output points (ch)	4	8	8	8	16
Accuracy					
Ambient temperature 25 ±5°C	±0.1%	±0.1%	±0.1%	±0.1%	±0.1%
Ambient temperature 0...55°C	±0.3%	±0.3%	±0.3%	-	-
Temperature coefficient	-	-	-	±50 ppm/°C	±50 ppm/°C
Common					
Conversion speed (ch)	80 μs	80 μs	80 μs	1 ms	1 ms
Channel isolation	-	-	-	Transformer isolation	Transformer isolation
Output short-circuit protection	●	●	●	●	●
External supply power (V DC)	24	24	24	-	-
SIL 2-compliant	-	-	-	●*1	-
Voltage output					
Digital input value	-32000...32000	-32000...32000	-	-32000...32000	-32000...32000
Analog output voltage (V DC)	-10...10	-10...10	-	-12...12	-12...12
Current output					
Digital input value	0...32000	-	0...32000	0...32000	0...32000
Analog output current (mA DC)	0...20	-	0...20	0...20	0...20
Function					
Firmware update*2	●	●	●	-	-
External interface*3					
18-point screw terminal block	●	●	●	-	-
40-pin connector	-	-	-	●	● (2x)

High-speed analog output module specifications

Item	R60DAH4
Number of channels	4
Accuracy	
Ambient temperature 25 ±5°C	±0.1%
Ambient temperature 0...55°C	±0.3%
Output specifications	
Operation mode	High-speed output mode (conversion speed: 1 μs/CH)
	Normal output mode (conversion speed: 10 μs/CH)
	Wave output mode (conversion speed: 20 μs/CH)
Voltage output	
Digital input value	-32000...32000
Analog output voltage (V DC)	-10...10
Current output	
Digital input value	0...32000
Analog output current (mA DC)	0...20
Function	
Firmware update*2	●
External interface*3	
18-point screw terminal block	●

SIL2 analog control output module specifications

Item	RY40PT5B-AS
Number of output points	16
Rated load voltage (V DC)	24
Max. load current (A/point)	0.5
Response time (ms)	≤ 1.5
Control cycle time (ms)	2
Common terminal arrangement (points/common)	16
External interface*3	
18-point screw terminal block	●

*1. When used together with a SIL 2 redundant control system (SIL 2 is supported in the module firmware version of "02" or later).

*2. For more information, please refer to the relevant product manual.

*3. For more information about external interface (for applicable options, please refer to the relevant product manual), please refer to the options list on page 117.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
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Technology

Software

Temperature Control Modules

R60TCTR2TT2

2-channel (multiple input) + 2-channel (thermocouple input)

R60TCRT4

4-channel (RTD input)

R60TCTR2TT2BW

2-channel (multiple input) + 2-channel (thermocouple input)
With heater disconnection detection

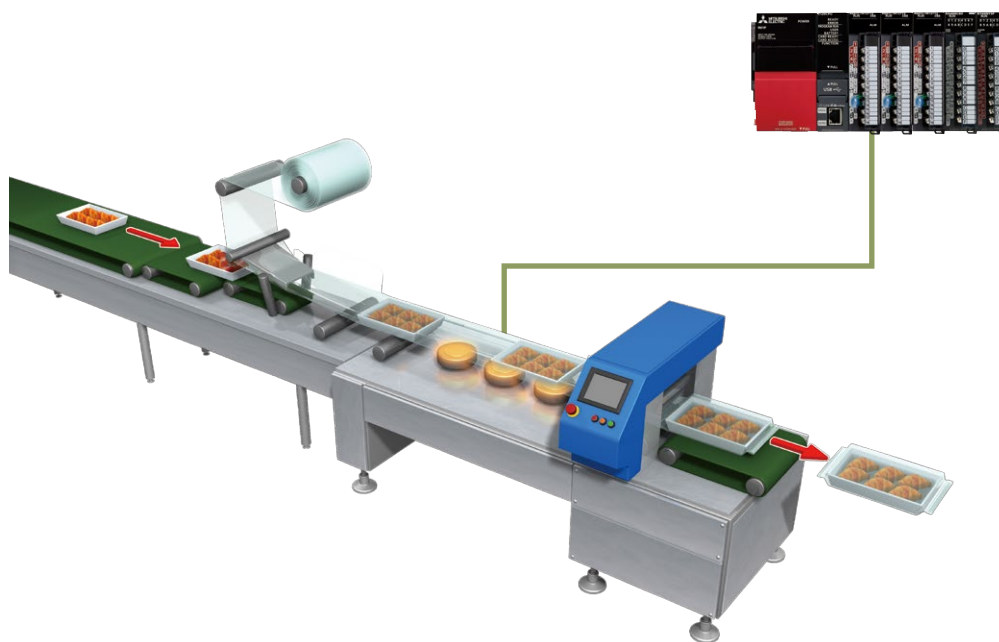
R60TCRT4BW

4-channel (RTD input)
With heater disconnection detection

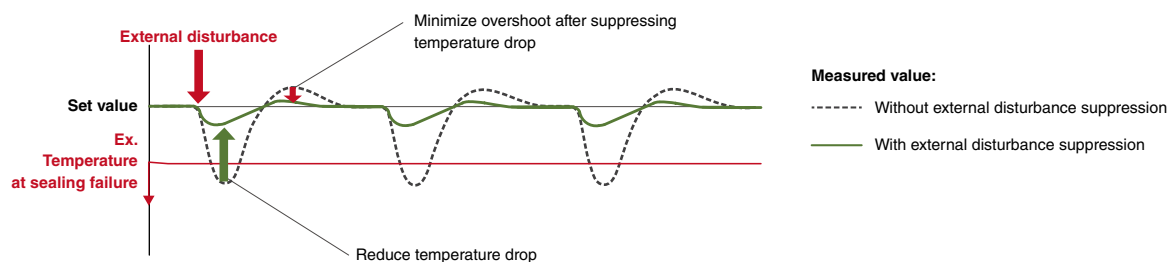
MELSEC iQ-R Series temperature control modules are ideal for applications requiring highly stable and responsive temperature control. The series comes with thermocouple and RTD input module types and are available with or without heater disconnection detection.

Controlled heating minimizes distortion in heating profile

Temperature fluctuations are attenuated at high speed through the external disturbance suppression function. This enables the preset temperature value to be maintained, ensuring a uniform heating profile not influenced by heating variations in the work. Due to its high-speed response capabilities, this function can be used in applications such as packaging machine sealing, injection molding, and for wafer plates in semiconductor manufacturing machines.



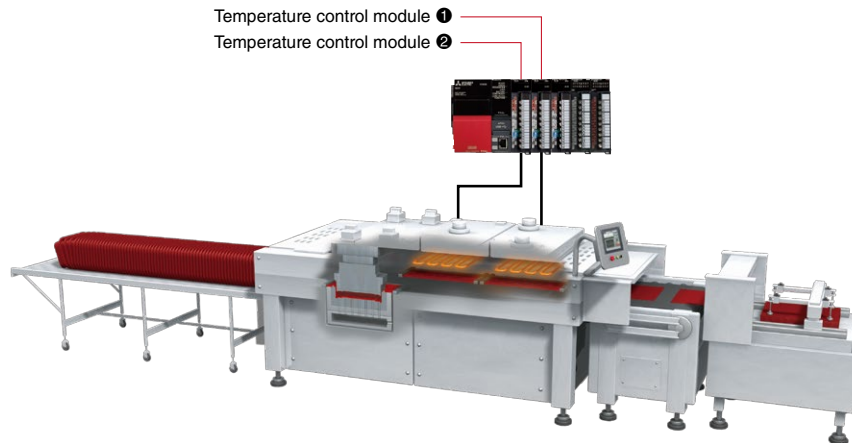
External disturbance suppression



Coordination between multiple temperature control modules

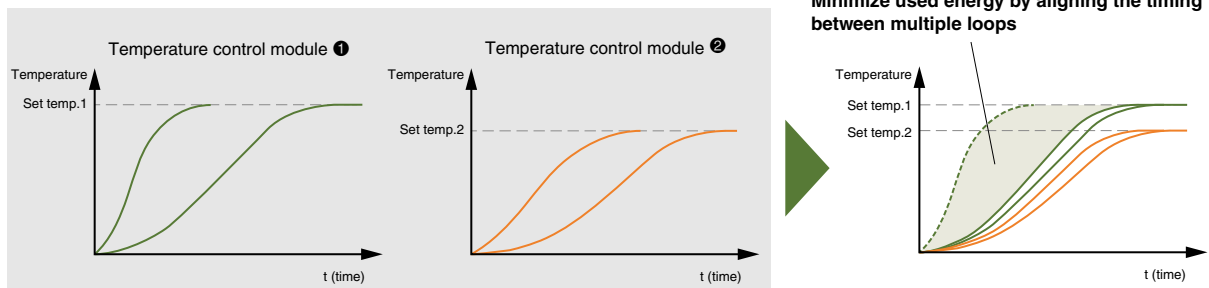
Temperature control modules are equipped with features that enable coordination of up to 64 modules in one control system. The features that support this are as follows:

- Inter-module simultaneous temperature rise
- Inter-module peak current suppression



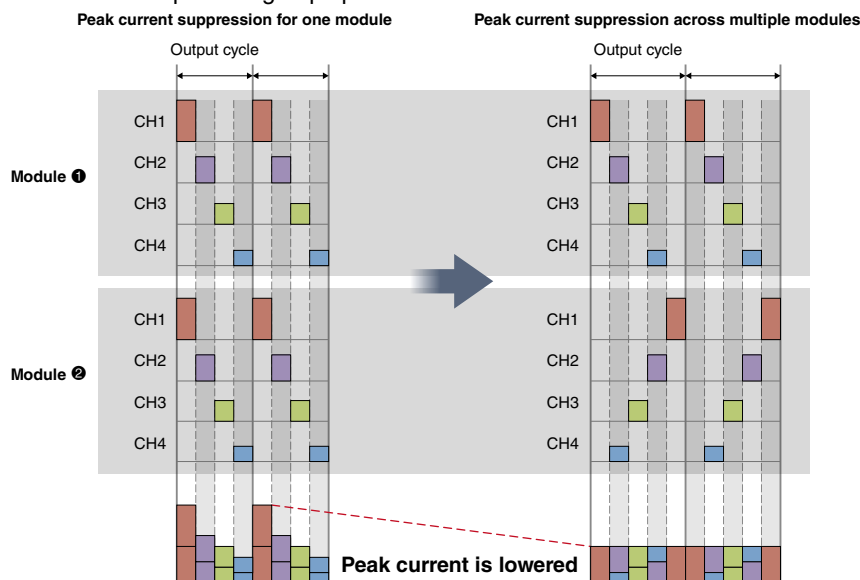
■ Inter-module simultaneous temperature rise

Temperature uniformity is realized by aligning the timing of multiple loops when reaching the set value, thereby bringing the temperature profile closer, ensuring a reduction in energy used controlled over multiple zones.



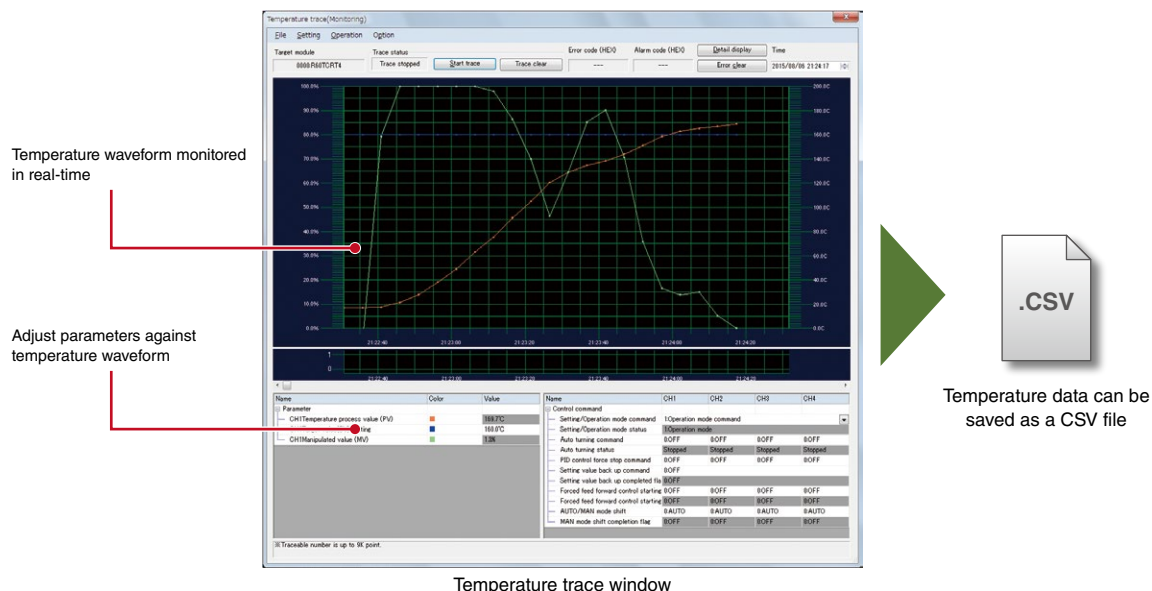
■ Inter-module peak current suppression

Peak current is reduced by spreading out the control output timing of transistors, thereby ensuring an energy-efficient power consumption cycle. High and low power usage periods are grouped together, realizing a lower peak current overall with up to five groups possible.



Temperature trace realizing real-time temperature waveform monitoring

Setting parameters has been simplified when using the temperature trace feature of GX Works3. This simple-to-use feature enables tracing of various temperature values in real-time, helping to visualize the control performance while adjusting the parameters. Temperature values can also be exported as a CSV file.



Temperature control module performance specifications

Item	R60TCRT2TT2	R60TCRT4	R60TCRT2TT2BW	R60TCRT4BW
Number of analog input channels (ch)	4	4	4	4
Usable thermocouple	B, R, S, K, E, J, T, N, U, L, PLII, W5Re/W26Re	-	B, R, S, K, E, J, T, N, U, L, PLII, W5Re/W26Re	-
Usable RTD	Pt100, JPt100	Pt100, JPt100	Pt100, JPt100	Pt100, JPt100
Sampling cycle (4 ch, ms)	250/500	250/500	250/500	250/500
Control output cycle (s)	0.5...100.0	0.5...100.0	0.5...100.0	0.5...100.0
Input impedance (MΩ)	1	1	1	1
Input filter (0: Input filter OFF)	0...100 s	0...100 s	0...100 s	0...100 s
Sensor correction value setting	(-full scale of input range) to full scale of input range			
Operation at a sensor input disconnection	Upscale processing			
Temperature control method	PID ON/OFF pulse or two-position control			
Heater disconnection detection	-	-	●	●
Indication accuracy*1				
Ambient temperature 25±5°C	≤ ±0.3%	≤ ±0.3%	≤ ±0.3%	≤ ±0.3%
Ambient temperature 0...55°C	≤ ±0.7%	≤ ±0.7%	≤ ±0.7%	≤ ±0.7%
PID constants range				
PID constants setting	Setting by auto tuning is available.			
Proportional band (P)	• When the input range unit is °C or °F: 0 (0.0)...full scale of input range (depending on the decimal point position) • When the input range is another analog input unit: 0.0...1000.0%			
Integral time (I)	0...3600 s (Set 0 for P control and PD control.)			
Derivative time (D)	0...3600 s (Set 0 for P control and PI control.)			
Transistor output				
Output signal	ON/OFF pulse	ON/OFF pulse	ON/OFF pulse	ON/OFF pulse
Rated load voltage (V DC)	10...30	10...30	10...30	10...30
Maximum load current (A)	0.1/point, 0.4/common	0.1/point, 0.4/common	0.1/point, 0.4/common	0.1/point, 0.4/common
Maximum inrush current	0.4 A, 10 ms	0.4 A, 10 ms	0.4 A, 10 ms	0.4 A, 10 ms
External interface*2				
18-point screw terminal block	●	●	● (2x)	● (2x)

*1. The accuracy is calculated in the following method. For more information, please refer to the relevant product manual. (Only when it is not affected by noise.)

Accuracy (°C) = (full-scale) x (indication accuracy) x cold junction temperature compensation accuracy

*2. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the options list on page 117.



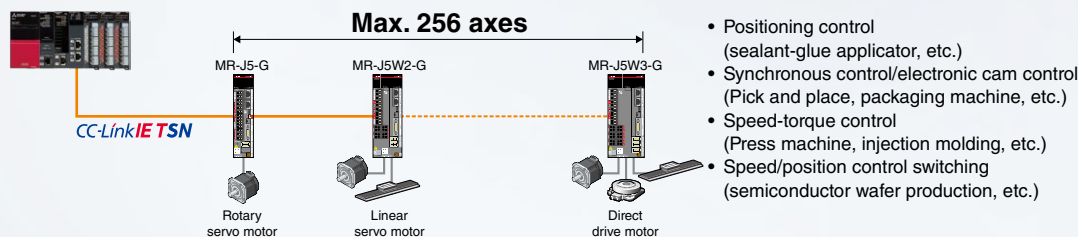
Focus points

- ▶ Wide range of modules for best-fit motion control needs
- ▶ Motion control programming simplified
- ▶ Software-based gear, shaft, transmission, and cam control
- ▶ 3-axis helical interpolation for large-diameter thread milling
- ▶ Normal, fast or multi-axis startup
- ▶ High-accuracy pulse measurement

MELSEC iQ-R Series motion, simple motion, positioning, and high-speed counter modules are a distinct set of high-accuracy and fast control response intelligent modules that are ideal for applications requiring high-speed and precision.

Motion module, simple motion module

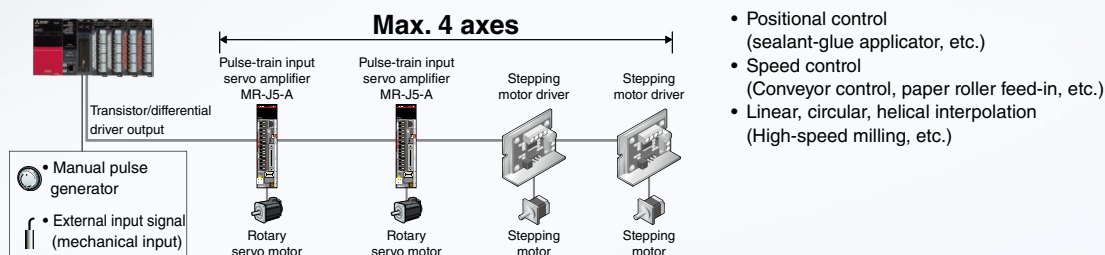
Motion module and simple motion module are easy to setup similar to the positioning module and offer high-precision motion controller performance. This is an easy-to-use module specifically designed for highly precise motion control applications, available with connection to either CC-Link IE TSN, CC-Link IE Field or SSCNET III/H networks depending on the model.



Positioning module

Capable of high-speed transmission (5M pulses/s^{*1}), the positioning module can control up to four axes. This versatile module supports connection to a wide range of motion devices, such as pulse-train input servo amplifiers or stepping motor with a transistor (open collector), or differential driver input interface.

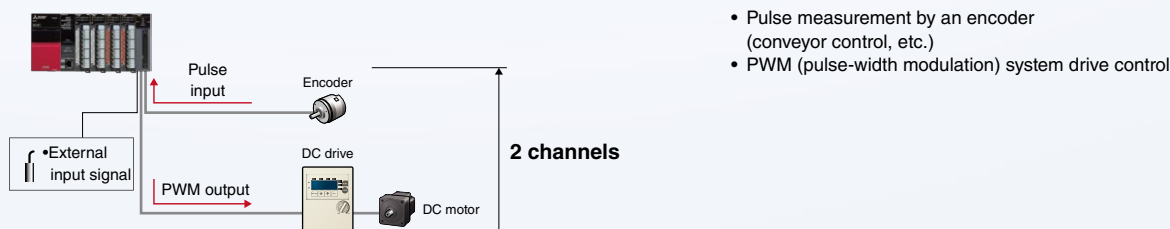
^{*1}. Differential driver output



High-speed counter module

Capable of measurements at up to 8M pulses/s^{*2}, the high-speed counter module is an ideal low-cost position control solution that provides precise positional tracking when used in combination with an incremental encoder.

^{*2}. Differential input



System configuration

CPU

I/O

Analog

Network

Advanced information

Technology

Software



Motion Module

Compatible with CC-Link IE TSN

RD78G4

Up to 4-axis control, 1 slot

RD78G8

Up to 8-axis control, 1 slot

RD78G16

Up to 16-axis control, 1 slot

RD78G32

Up to 32-axis control, 1 slot

RD78G64

Up to 64-axis control, 1 slot

RD78GHV

Up to 128-axis control, 2 slots

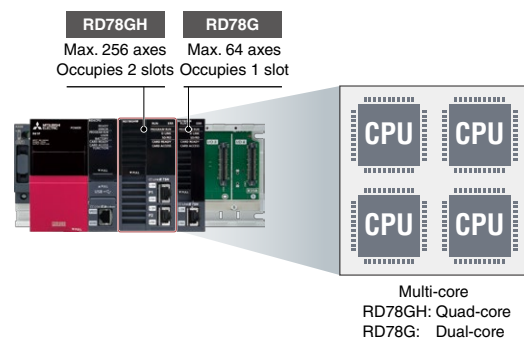
RD78GHW

Up to 256-axis control, 2 slots

Motion modules allow the use of multiple control functions for both single and multiple axes, such as synchronization, cam, speed, and torque control using PLCopen® Motion Control function blocks. An advanced motion control system realized by mixing servo amplifiers and I/O modules on one network.

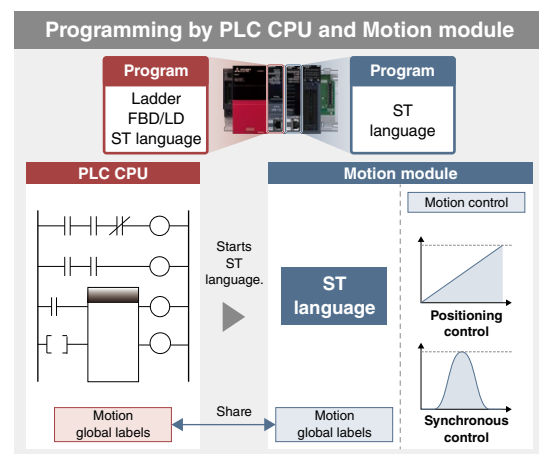
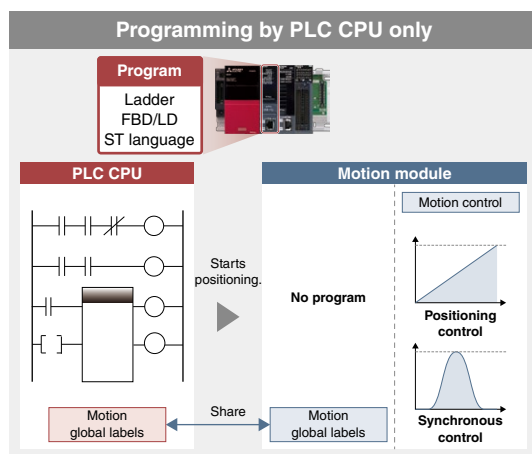
Motion modules for high-performance operations

The motion module is equipped with either quad-core (4 cores) or dual-core processors. The motion module is programmed using ST language, allowing the control load to be separated from the programmable controller CPU. High performance can be maintained, even when control axes are increased.



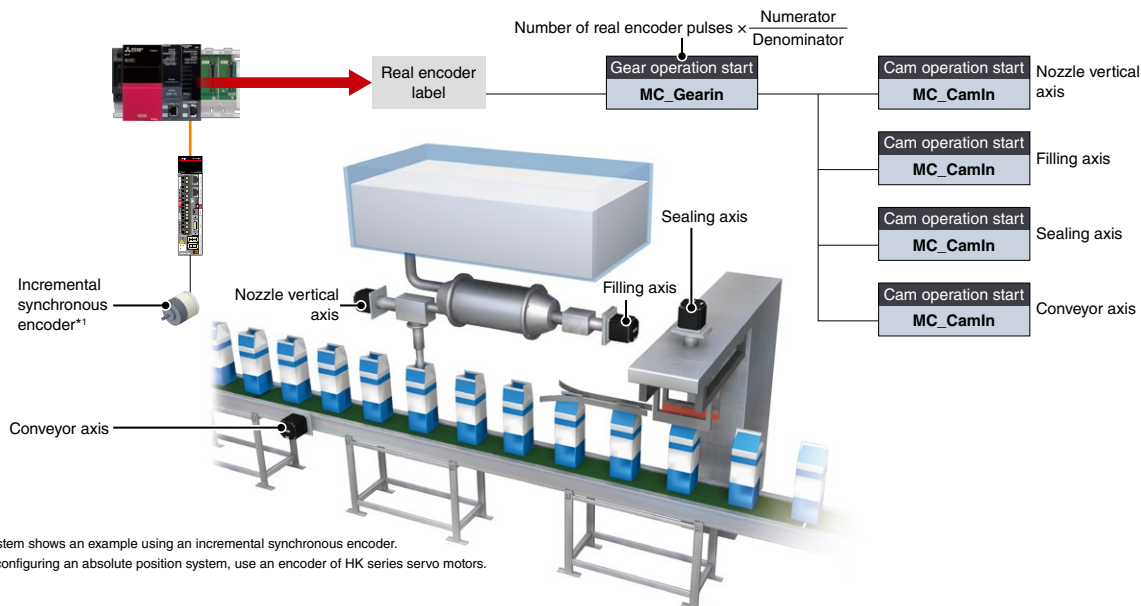
Motion control utilizing easier programming

The motion control program can be programmed with ladder, FBD or ST language using GX Works3. Upload the created program either to the programmable controller CPU, motion module or both. Each module has different features based on its usage requirements.



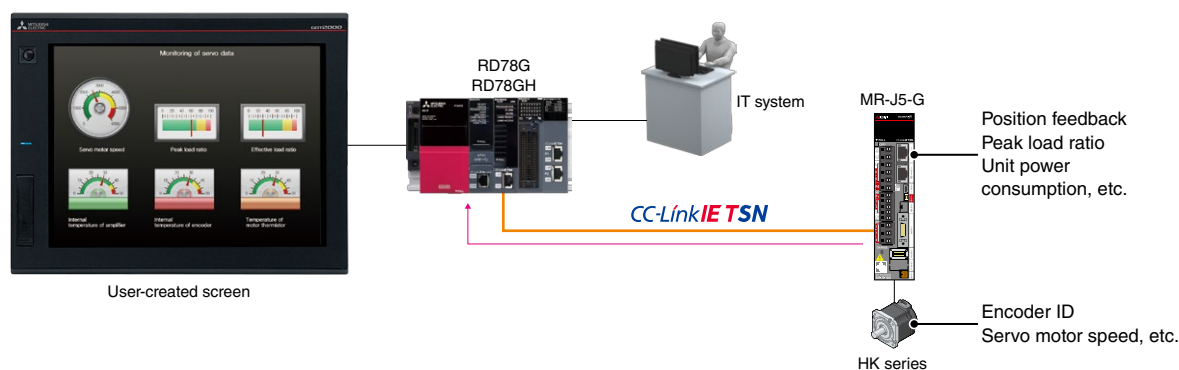
Synchronous encoder

Synchronous control can be set easily by setting the synchronous encoder to "Real encoder axis" and creating a program using function blocks. The number of command pulses can be adjusted using the function block (MC_Gearin) or via the parameters.



Monitoring of servo data

Substantial monitoring of servo amplifiers can be achieved by the extensive data acquired via CC-Link IE TSN, and transferred to the IT system or displayed on any GOT (HMI) within the control network. Monitored data can be changed during operation.



Motion module specifications

Item	RD78G4	RD78G8	RD78G16	RD78G32	RD78G64	RD78GHV	RD78GHW
Max. number of control axes	4	8	16	32	64	128	256
Min. operation cycle*2 (μs)	62.5	62.5	62.5	62.5	62.5	31.25	31.25
Program capacity (built-in ROM) (byte)	16M	16M	16M	16M	16M	64M	64M
Servo amplifier connection							
Servo amplifier	MR-J5-G	MR-J5-G	MR-J5-G	MR-J5-G	MR-J5-G	MR-J5-G	MR-J5-G
CC-Link IE TSN	●	●	●	●	●	●	●
Distance between stations (m)	100	100	100	100	100	100	100
Interpolation function							
Linear interpolation (axis)	2, 3, 4	2, 3, 4	2, 3, 4	2, 3, 4	2, 3, 4	2, 3, 4	2, 3, 4
Circular interpolation (axis)	2	2	2	2	2	2	2
Control method							
Positioning control	●	●	●	●	●	●	●
Speed control	●	●	●	●	●	●	●
Torque control	●	●	●	●	●	●	●
Synchronous control	●	●	●	●	●	●	●
Acceleration/deceleration process							
Trapezoidal acceleration/deceleration	●	●	●	●	●	●	●
Jerk acceleration/deceleration	●	●	●	●	●	●	●
Function							
Absolute positioning system	●	●	●	●	●	●	●
Touch probe	●	●	●	●	●	●	●
Firmware update*3	●	●	●	●	●	●	●

*2. The operation cycle varies depending on the number of control axes and models.

*3. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software



Simple Motion Modules

Compatible with
CC-Link IE Field network

RD77GF4

Up to 4-axis control

RD77GF8

Up to 8-axis control

RD77GF16

Up to 16-axis control

RD77GF32

Up to 32-axis control

Compatible with
SSCNET III/H

RD77MS2

Up to 2-axis control

RD77MS4

Up to 4-axis control

RD77MS8

Up to 8-axis control

RD77MS16

Up to 16-axis control

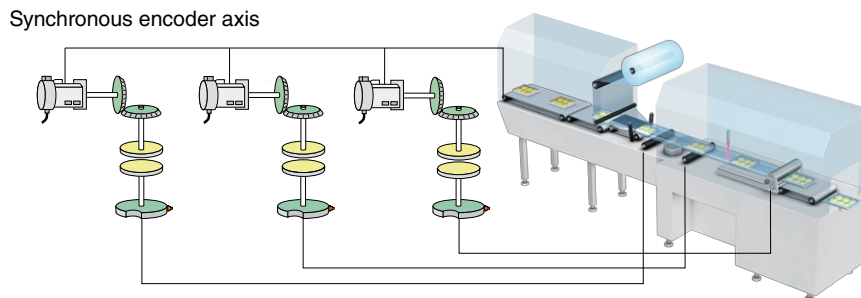
Similar to positioning modules, simple motion modules are capable of a wide range of high-precision control such as positional control, advanced synchronous control, cam control, and speed-torque control. The module line-up includes 2-, 4-, 8-, 16-, and 32-axis models, with setup being done easily by parameters and programming.

Advanced synchronous control

Software-based synchronous control can be used as an alternative to mechanical control, such as gear, shaft, transmission and cam. In addition, cam control is even easier with cam auto-generation. Synchronous control can be simply operated (start/stop) for each axis, allowing synchronous and positional control axes within the same program.

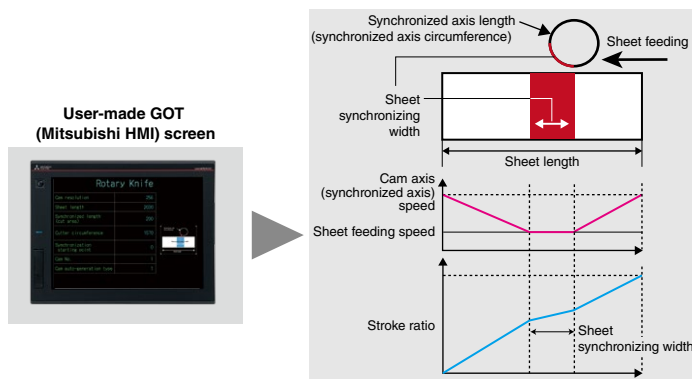
■ Synchronous control

All axes are synchronized using a synchronous encoder or servo input axes. Up to 32 control axes can be synchronized when using the synchronous encoder, such as that used for packaging machines, for example.



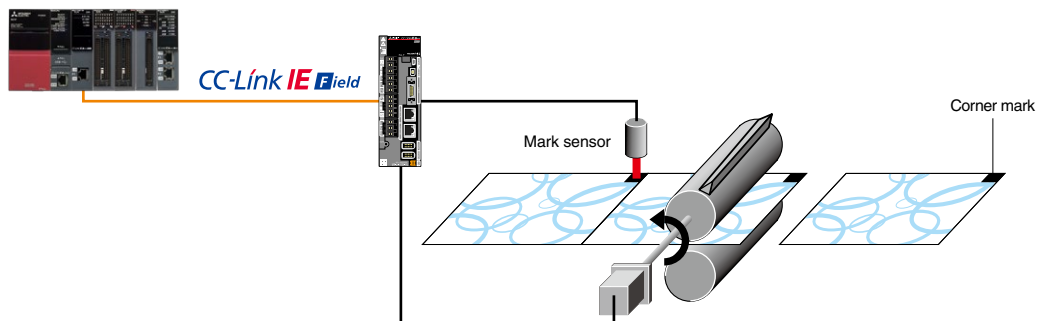
■ Cam auto-generation

Cam data for a rotary cutter can be generated automatically simply by registering the sheet length, synchronization width, rotary cutter axis dimensions, etc.



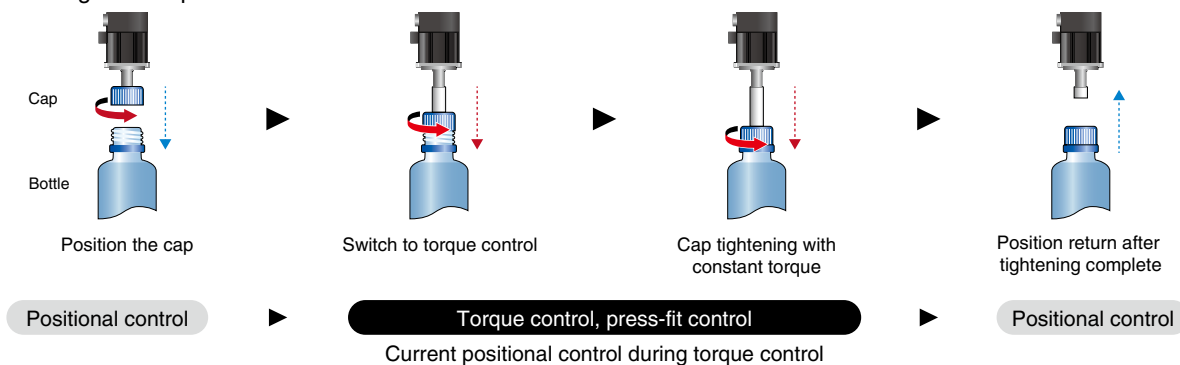
Mark detection

The actual position of the servo motor can be obtained based on the registration mark printed on the high-speed moving film. Compensation of the cutter axis position, based on the registration marks, keeps the constant cutting position.



Speed-torque control (press-fit control)

The motor can be switched to torque control (press-fit mode) without stopping it during positioning. The current position is controlled during the speed/torque control. Therefore the positioning can be done smoothly even after switching back to position control.



Simple motion module specifications

Item	RD77GF4	RD77GF8	RD77GF16	RD77GF32	RD77MS2	RD77MS4	RD77MS8	RD77MS16
Number of control axes (axis)	4	8	16	32	2	4	8	16
Operation cycle (ms)	0.5, 1.0, 2.0, 4.0	0.5, 1.0, 2.0, 4.0	0.5, 1.0, 2.0, 4.0	0.5, 1.0, 2.0, 4.0	0.444, 0.888, 1.777, 3.555	0.444, 0.888, 1.777, 3.555	0.444, 0.888, 1.777, 3.555	0.444, 0.888, 1.777, 3.555
Control unit	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse
Positioning data (data/axis)	600	600	600	600	600	600	600	600
Servo amplifier	MR-J4-GF	MR-J4-GF	MR-J4-GF	MR-J4-GF	MR-J4-B	MR-J4-B	MR-J4-B	MR-J4-B
Max. distance between stations (m)	100	100	100	100	100	100	100	100
Servo amplifier connection system								
CC-Link IE Field	●	●	●	●	-	-	-	-
SSCNET III/H	-	-	-	-	●	●	●	●
External interface*1								
40-pin connector	-	-	-	-	●	● (2x)	● (2x)	● (2x)
Interpolation function								
Linear interpolation (axis)	2, 3, 4	2, 3, 4	2, 3, 4	2, 3, 4	2	2, 3, 4	2, 3, 4	2, 3, 4
Circular interpolation (axis)	2	2	2	2	2	2	2	2
Control system								
PTP (Point To Point) control	●	●	●	●	●	●	●	●
Trajectory control (linear, arc)	●	●	●	●	●	●	●	●
Speed control	●	●	●	●	●	●	●	●
Speed-position switching control	●	●	●	●	●	●	●	●
Speed-torque control	●	●	●	●	●	●	●	●
Pressure control	-	-	-	-	●	●	●	●
Advanced synchronous control	●	●	●	●	●	●	●	●
Acceleration/deceleration process								
Trapezoidal acceleration/deceleration	●	●	●	●	●	●	●	●
S-curve acceleration/deceleration	●	●	●	●	●	●	●	●
Function								
Absolute positioning system*2	●	●	●	●	●	●	●	●
Mark detection function	●	●	●	●	●	●	●	●

*1. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the options list on page 117.

*2. A battery needs to be installed in the servo amplifier for home position backup.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Positioning Modules

Transistor output

200k pulse/s

RD75P2

Up to 2-axis (linear/circular interpolation)

RD75P4

Up to 4-axis (linear/circular/helical interpolation)

Differential driver output

5M pulse/s

RD75D2

Up to 2-axis (linear/circular interpolation)

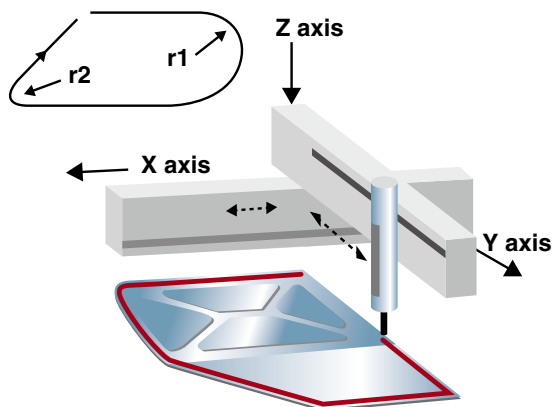
RD75D4

Up to 4-axis (linear/circular/helical interpolation)

The MELSEC iQ-R Series offers a choice of two positioning modules, transistor output or differential drive output, depending on the connected amplifier. The modules are capable of transmission speeds up to 5M pulses/s, and the differential driver output module supports wiring up to a distance of 10 m. It can be used in positional control or speed control, and features include linear, circular, and helical interpolation, which is a complex control required for deep-thread milling applications.

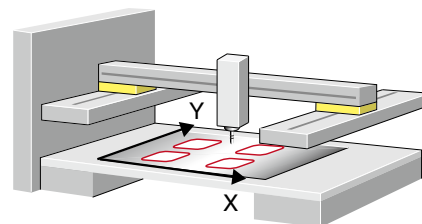
Various positional control

Various different positional control is performed by the module, from manual control, advanced control, to zero return control where it is required for the process position to return to its starting point. Automated sealing and gluing applicators tend to require extensive positional control as the interpolation may require a profile consisting of linear and circular paths that need to be followed accurately, such as in the automotive industry when glues are applied to the sealing portions of the doors.

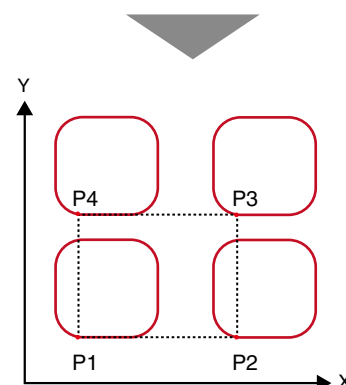


Multiple startup options

Positioning modules are capable of multiple different position-start options such as normal startup where the starting trigger command is activated from the command pulse; fast-start, where an event-driven trigger is asynchronous to the execution program data analysis; and multi-axis startup, where multiple axes can be executed simultaneously from an output pulse. In addition, block-start is where multiple sequential positioning data are executed by a single start trigger, which is used in control that follows the same repetitive path.

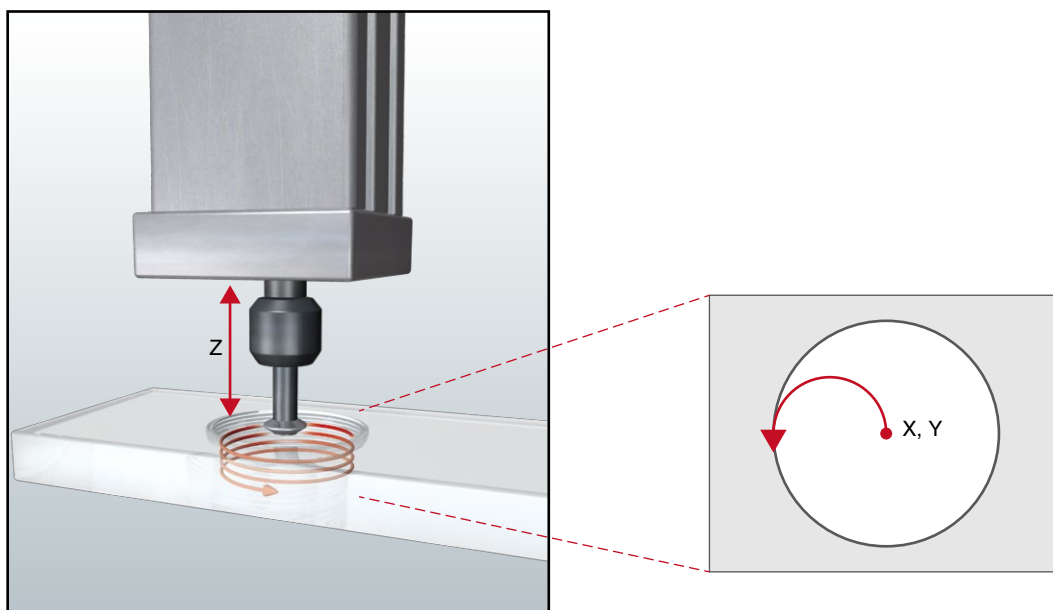


4 path profiles (P1...P4) being drawn in sequence.



Realize helical interpolation

For applications that require the boring of deep, large holes, usually multiple interpolation control of three axes (X, Y and Z) or more must be taken into consideration. In such cases, the actual milling is done in a circle, with the X and Y axes synchronized to achieve the pre-set size. The depth of the hole is simultaneously controlled along the Z axis, ensuring minimal deviation in the cutting bit position. This type of positioning is usually quite difficult as the interpolation of the three axes can introduce some deviation when not utilizing a full-scale numerical control system.



Positioning module specifications

Item	Transistor output		Differential driver output	
	RD75P2	RD75P4	RD75D2	RD75D4
Number of control axes (axis)	2	4	2	4
Control unit	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse	mm, inch, degree, pulse
Positioning data (data/axis)	600	600	600	600
Module backup function	Positioning data, and block start data can be saved on flash ROM (battery-less backup)			
Starting time (1 axis linear control) (ms)	0.3	0.3	0.3	0.3
Max. output pulse (pulse/s)	200,000	200,000	5,000,000	5,000,000
Max. connection distance between servos (m)	2	2	10	10
Interpolation				
Linear interpolation (axis)	2	2, 3, 4	2	2, 3, 4
Circular interpolation (axis)	2	2	2	2
Helical interpolation (axis)	-	3	-	3
Control system				
PTP (Point To Point) control	●	●	●	●
Path control (linear, arc, helical)	●	●	●	●
Speed control	●	●	●	●
Speed-position switching control	●	●	●	●
Position-speed switching control	●	●	●	●
Acceleration/deceleration process				
Trapezoidal acceleration/deceleration	●	●	●	●
S-curve acceleration/deceleration	●	●	●	●
Fast-start function				
Positioning start signal (μs)	8	8	8	8
External command signal (μs)	20	20	20	20
Function				
Firmware update*1	●	●	●	●
External interface*2				
40-pin connector	●	● (2x)	● (2x)	● (2x)

*1. For more information, please refer to the relevant product manual.

*2. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the option lists on page 117.

High-Speed Counter Modules

DC input,
transistor (sink) output

RD62P2

2-channel

DC input,
transistor (source) output

RD62P2E

2-channel

Differential input,
transistor (sink) output

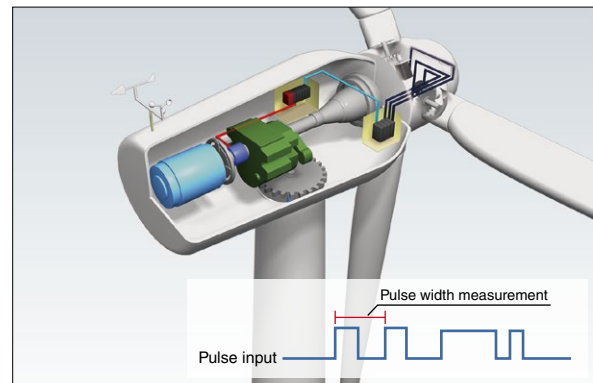
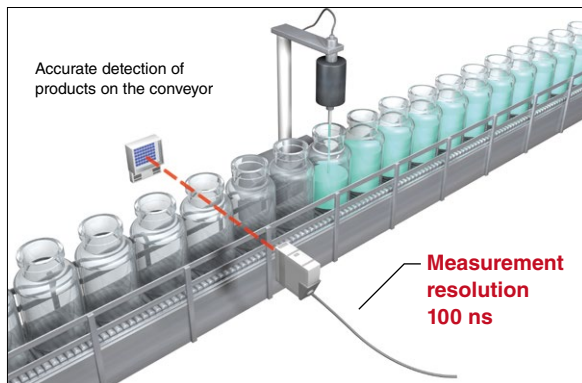
RD62D2

2-channel

The MELSEC iQ-R Series counter modules are capable of 200k pulse/s for the DC input type, and 8M pulse/s for differential input. When used with a high-accuracy incremental encoder, positional tracking can also be realized. It also features a PWM output, which is ideal for applications requiring a measurement of pulse cycles.

Pulse measurement

The pulse measurement feature enables measuring of the pulse cycle, which is ideal for various applications such as in the food and beverage industry where proximity sensors are used to control flask position on the conveyor, or the renewable energy industry where the wind vane angle is controlled on a wind turbine.



High-speed PWM output

The PWM output frequency can support up to 200 kHz with a minimum 100 ns pulse width (proportion to 'on' time) during the required duty cycle. The set values can be changed during operation without having to stop the system, such as in industrial-scale fan control.

High-speed counter module specifications

Item	RD62P2	RD62P2E	RD62D2
Number of channels (ch)	2	2	2
Count input signal			
1-phase input (1 multiple/2 multiples)	●	●	●
2-phase input (1 multiple/2 multiples/4 multiples)	●	●	●
CW/CCW input	●	●	●
Signal level (øA, øB)	2...5 mA at 5/12/24 V DC	2...5 mA at 5/12/24 V DC	EIA Standard RS-422-A Differential line driver level
Counter			
Counting speed (pulse/s)	10k...200k	10k...200k	10k...8M
Counting range (32-bit signed binary)	-2147483648...2147483647	-2147483648...2147483647	-2147483648...2147483647
External input			
Preset, function start	7...10 mA at 5/12/24 V DC	7...10 mA at 5/12/24 V DC	7...10 mA at 5/12/24 V DC
Digital filter (ms)	0, 0.1, 1, 10	0, 0.1, 1, 10	0, 0.1, 1, 10
Pulse measurement			
Resolution*1 (ns)	100	100	100
Number of points per channel	1	1	1
External output			
Coincidence output (2 points/channel)	Transistor (sink type) output, 12/24 V DC, 0.5 A/point	Transistor (source type) output, 12/24 V DC, 0.1 A/point	Transistor (sink type) output, 12/24 V DC, 0.5 A/point
PWM output			
Output frequency range (kHz)	0...200	0...200	0...200
Duty ratio	Multiples of 0.1 µs	Multiples of 0.1 µs	Multiples of 0.1 µs
Number of output points per channel	2	2	2
Setting change during operation	●	●	●
External interface*2			
40-pin connector	●	●	●

*1. Pulse measurement can be performed in the range of 2000 to 2147483647 (0.2 ms to approx. 214 s).

*2. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the option lists on page 117.

Channel Isolated Pulse Input Module

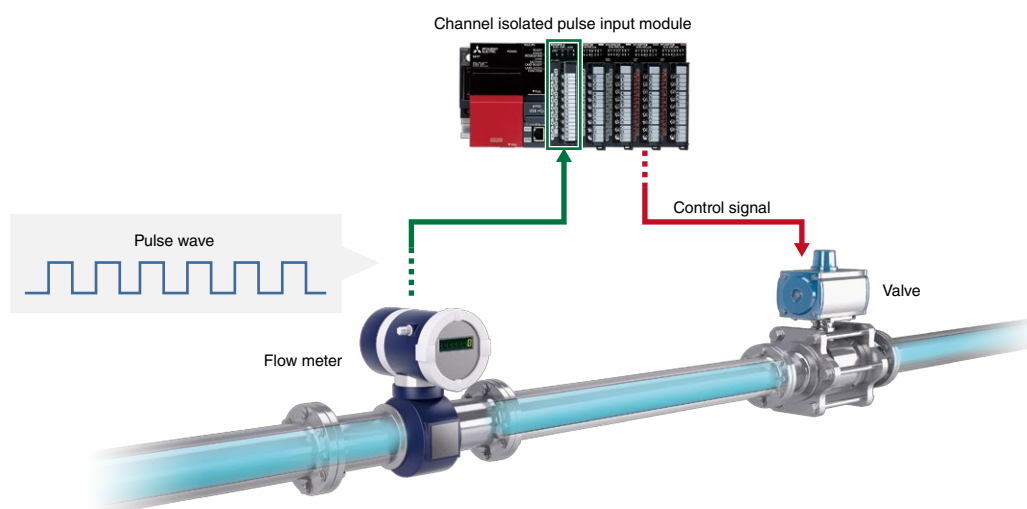
RD60P8-G

8-channel

The channel isolated pulse input module can measure the number of input pulses such as for speed, rotation speed, instantaneous flow rate and also measure quantity, length, and cumulative flow rate. The input pulse value is updated every 10 ms, with the cumulative count value and number of pulses (sampling pulse), after moving average processing, updated at every count cycle setting value.

Multiple pulse input functions embedded

The channel isolated pulse input module can measure various different types of data within one module. Galvanic channel isolation is included which prevents noise interference between each channel making it ideal for process control applications.



Channel isolated pulse input module specifications

Item	RD60P8-G
Number of channels	8
Withstand voltage	Between I/O terminals and programmable controller power supply: 500 V AC rms for 1 minute 1780 V AC for 1 minute between channels
Isolation resistance	Between I/O terminals and programmable controller power supply: 10 MΩ or higher, at 500 V DC 10 MΩ or higher, at 500 V DC between channels
Count input signal	
1-phase input	●
Signal level	5 V DC/12...24 V DC
Counter	
Counting speed (pulse/s)	30k/10k/1k/100/50/10/1/0.1
Counting range	Sampling pulse number: 16-bit unsigned binary (0...32767) Accumulating count value: 32-bit unsigned binary (0...99999999) Input pulse value: 32-bit unsigned binary (0...2147483647)
Count type	Linear counter, ring counter
Function	
Firmware update*1	●
External interface*2	
18-point screw terminal block	●

*1. For more information, please refer to the relevant product manual.

*2. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the option lists on page 117.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

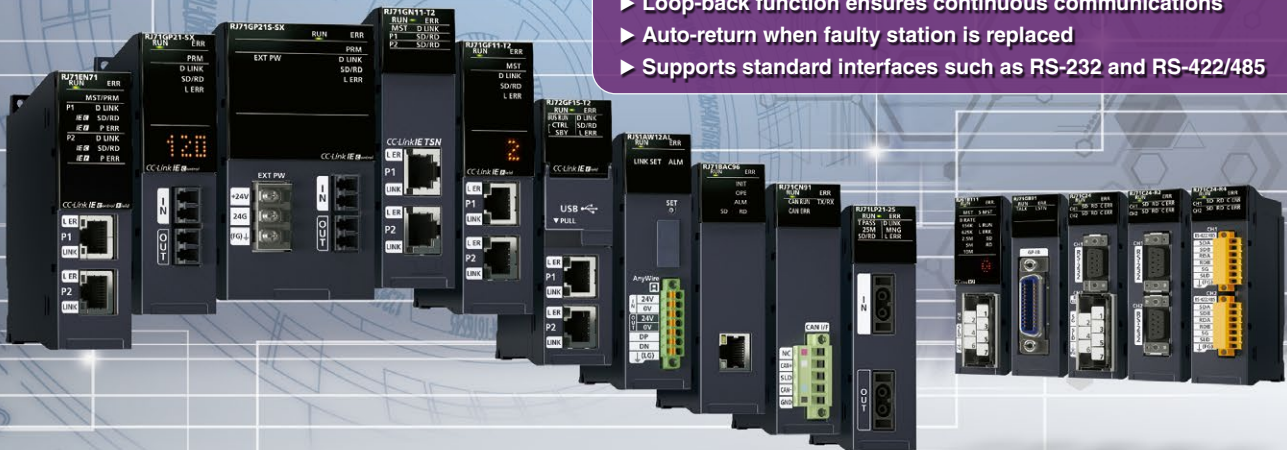
Advanced
information

Technology

Software

Focus points

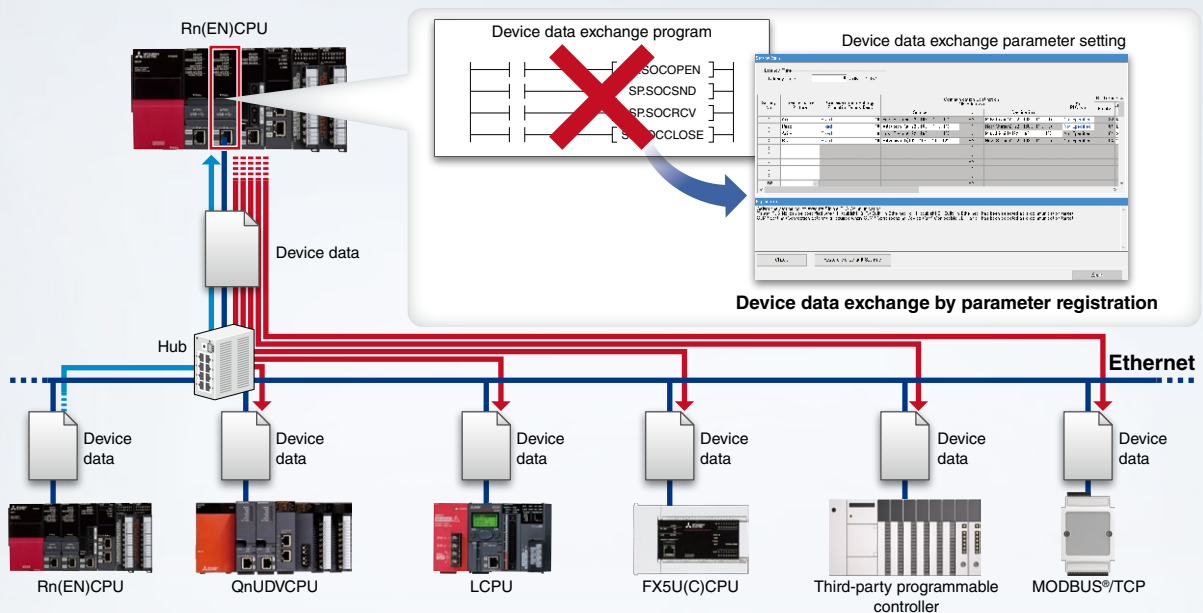
- ▶ Various network-specific modules available
- ▶ 1 Gbps high-speed, large bandwidth of 128K word for CC-Link IE
- ▶ Connect to two separate networks using a single module
- ▶ Seamless networking (SLMP)
- ▶ Connect to third-party products using simple CPU communication function
- ▶ Loop-back function ensures continuous communications
- ▶ Auto-return when faulty station is replaced
- ▶ Supports standard interfaces such as RS-232 and RS-422/485



The network and interface modules of the MELSEC iQ-R Series ensure a vast selection of interconnectivity possibilities with various protocols and network topologies providing the best-fit solution for various applications. At the core of the Series is the CC-Link IE network family which is a high-speed 1 Gbps control level and field level Ethernet topology industrial open network.

Simple CPU communication function

Simple CPU communication function enables communications using the existing Ethernet and serial communication ports without the need of full-scale network system and dedicated program. In addition, third-party communication protocols are supported, allowing easier system-wide data sharing.



Seamless message protocol (SLMP^{*1}) network communications

With SLMP, it is possible to seamlessly access production management systems, programmable controllers and other devices using the same method, eliminating concerns about network hierarchies and boundaries. Tasks such as machine monitoring, data collection and maintenance can be performed from virtually anywhere on the network. Used together with the Ethernet module, SLMP-ready Ethernet devices such as a machine vision sensor or RFID controller can be interfaced to the CC-Link IE Field Network without further adding another network.

^{*1} SLMP (Seamless Message Protocol): Is a client/server protocol that enables communications between Ethernet-ready and CC-Link IE compatible devices.

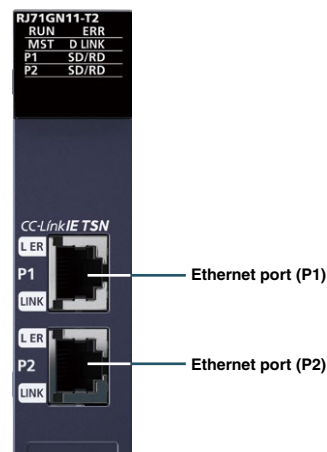
CC-Link IE TSN Module

RJ71GN11-T2

1Gbps, master/local station

CC-Link IE TSN

The CC-Link IE TSN module can operate either as a master or local station. Control communication requiring real-time performance and TCP/IP communication can be mixed, maximizing CC-Link IE TSN performance and functionality.

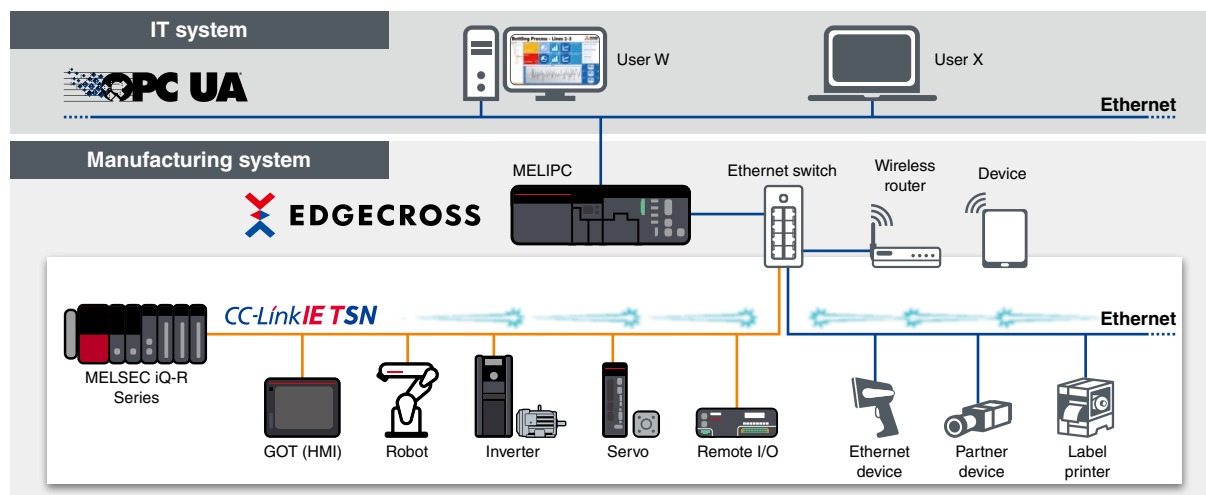


Combining real-time control and TCP/IP communications

Supporting standard Ethernet enables various network-compatible devices and diagnostic software to be used, realizing an integrated network infrastructure that is easy to maintain. Ethernet communications supporting TCP/IP communication such as information that has been collected and analyzed by edge devices and IT systems can be mixed in the same line with the real-time control communications of CC-Link IE TSN.

Easy replacement of slave devices

Network station parameters that are stored in the CPU module are automatically distributed to slave modules when initializing the network and when returning disconnected stations to the network. Individual registration of the parameters to each station is unnecessary after replacing slave devices.



CC-Link IE TSN module specifications

Item	RJ71GN11-T2
Communication speed	1 Gbps
Maximum stations per network ^{*1}	121
Network topology	Line, star, ring
Communication cable	Ethernet cable (Category 5e or higher)
Max. station-to-station distance (m)	100
Overall cable distance (m)	Line: 12,000 (when 121 stations are connected) Star: Depends on the system configuration
Max. number of connectable stations	239
Maximum link points per network	
Remote input (RX), remote output (RY)	16K points (16384 points, 2K bytes)
Remote register (RWw, RWr)	8K points (8192 points, 16K bytes)
LB	32K points (32768 points, 4K bytes)
LW	16K points (16384 points, 32K bytes)
Function	
Firmware update ^{*2}	●

^{*1}. Master station is included.

^{*2}. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

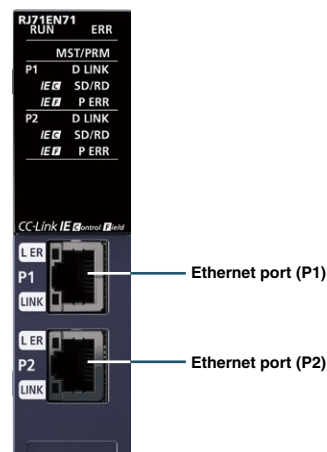
Ethernet Interface Module

RJ71EN71

1 Gbps, 100/10 Mbps multiple network type

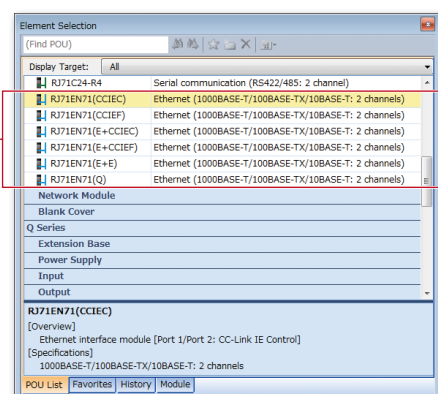
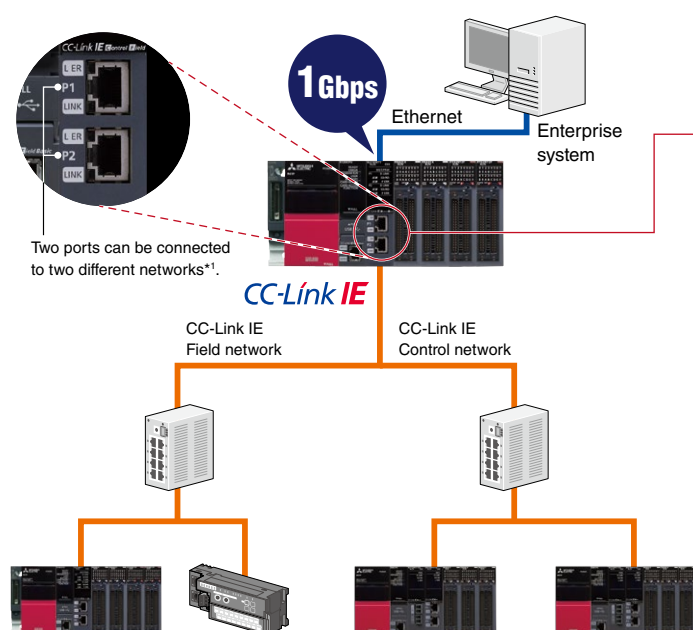
CC-Link IE

The MELSEC iQ-R Series Ethernet module is equipped with two ports that can be used as either a generic Ethernet, CC-Link IE Field or Control Network module. The module design incorporates an easy-to-read display and a dot-matrix LED providing a quick way to assess network conditions using the module.



Dual gigabit Ethernet ports

The number of connectable ports on the Ethernet module has been doubled and the number of connections per channel increased. By increasing the number of ports the module can be used effectively as a gateway, simultaneously connecting a generic Ethernet network to one port and using the second port for the CC-Link IE Field or Control network. Additionally, the number of connections per channel has been increased from 64 to 128, doubling the bandwidth for even more connectable devices.



Select network combination from within GX Works3.

Network combination*1

P1	C	F	E	E	E
P2	C	F	C	F	E

C : CC-Link IE Control Network

F : CC-Link IE Field Network

E : Ethernet

*1. The CC-Link IE Field and CC-Link IE Control networks cannot be used together.

Ethernet interface module specifications

Item	RJ71EN71*2
Transmission specifications	
Data transmission speed	1 Gbps/100 Mbps/10 Mbps
Interface	RJ45 connector (Auto MDI/MDI-X)
Max. frame size (byte)	1518/9022 (when jumbo frames are used)
IP version	Compatible with IPv4
Sending/receiving data storage memory	
Number of simultaneous open connections	128
Fixed buffer	5K words x 16 (only P1 can be used)
Socket communications	5K words x 48 (when only P1 is used), 5K words x 112 (when only P1/P2 is used)
Random access buffer	6K words x 1
Simple CPU communication function	1K word x 512 (when only P1 is used), 1K word x 1024 (when only P1/P2 is used)
MODBUS®/TCP communication function	Slave function*3
CC-Link IE Field/Control cable specifications	
Communication cable	Ethernet cable (Category 5e or higher, double shielded/STP)
Function	
Firmware update*4	●

*2. The specifications differ for the Q Series compatible Ethernet mode.

*3. Master function is supported with simple CPU communication and predefined protocol support functions.

*4. For more information, please refer to the relevant product manual.

CC-Link IE Control Network Module

RJ71GP21S-SX

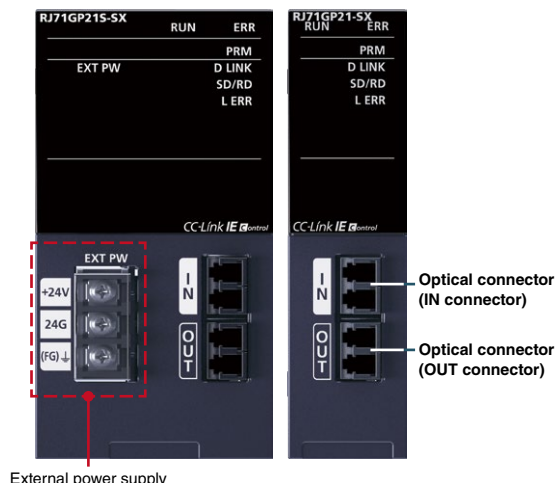
1 Gbps optical cable, control/normal station (with external power supply)

RJ71GP21-SX

1 Gbps optical cable, control/normal station, (standard type)

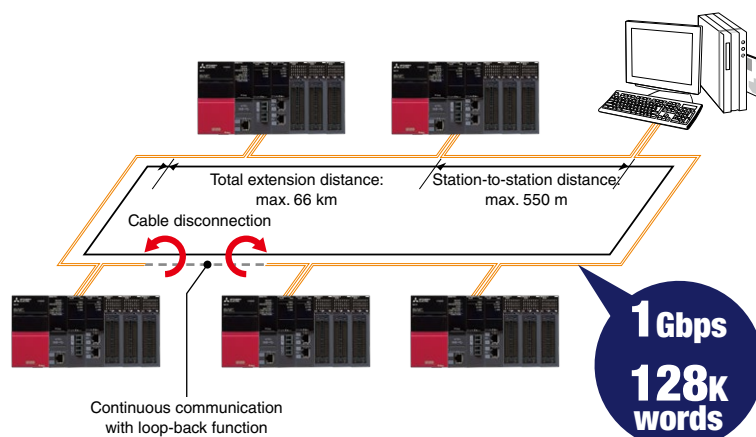
CC-Link IE Control

CC-Link IE Control is a high-reliability distributed control network designed to handle very large data communications (128K word) over a high-speed (1 Gbps) dual-loop optical cable topology.



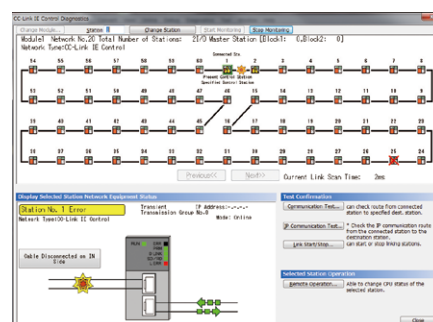
Continuous communications even when cable or stations are faulty

Utilizing a high-speed, noise resistant fiber-optic topology, the CC-Link IE Control Network supports a loop-back function that guarantees continuous communications even when a cable is disconnected or a station falls into a fault status. The dual-loop topology of the cable ensures that the data will find another route along the network without affecting overall network communications.



Extensive real-time network monitoring

The network status can be easily monitored directly from GX Works3 software enabling intuitive troubleshooting of network errors or viewing the operation of the network while in communications. This makes it possible to see the actual fault occurring in the network, thereby helping to reduce the overall downtime. In addition, error messages related to the faulty network module station can be viewed for further network diagnosis. All stations within the network can be monitored regardless of which station the software is connected too.



CC-Link IE Control monitoring window

CC-Link IE Control Network module specifications

Item	RJ71GP21(S)-SX
Communication speed	1 Gbps
Transmission path	Duplex loop
Communication cable	Optical fiber cable which satisfies 1000 BASE-SX standard: Multi-mode optical fiber (GI)
Max. station-to-station distance (m)	550 (when the core outer diameter is 50 μ m) 275 (when the core outer diameter is 62.5 μ m)
Overall cable distance (m)	66,000 (when 120 stations are connected and the core outer diameter is 50 μ m) 33,000 (when 120 stations are connected and the core outer diameter is 62.5 μ m)
Max. number of connectable stations	120 (control station: 1, normal station: 119)
Max. number of link points per network	
Link relay (LB)	32K points (32768 points, 4K bytes)*1
Link register (LW)	128K points (131072 points, 256K bytes)*1
Link input (LX), link output (LY)	8K points (8192 points, 1K bytes)
Function	
Firmware update*2	

*1. When "Link points extended setting" is set to "Extend", refer to "MELSEC iQ-R Ethernet/CC-Link IE User's Manual (Startup) (SH-081256ENG)".

*2. For more information, please refer to the relevant product manual.

System configuration

CPU

I/O

Analog

Motion, Positioning, High-speed Counter, Channel isolated pulse input

Network

Advanced information

Technology

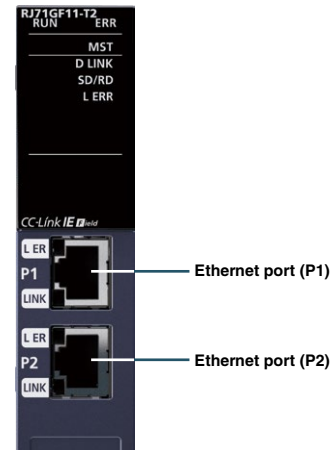
Software

CC-Link IE Field Network Module RJ71GF11-T2

1 Gbps, master/local station

CC-Link IE Field

CC-Link IE Field is a versatile gigabit Ethernet-based network integrating controller, I/O control, safety control, and motion control in a flexible wiring topology supporting star, ring, and line configurations.



Multiple topology variations

■ Star topology

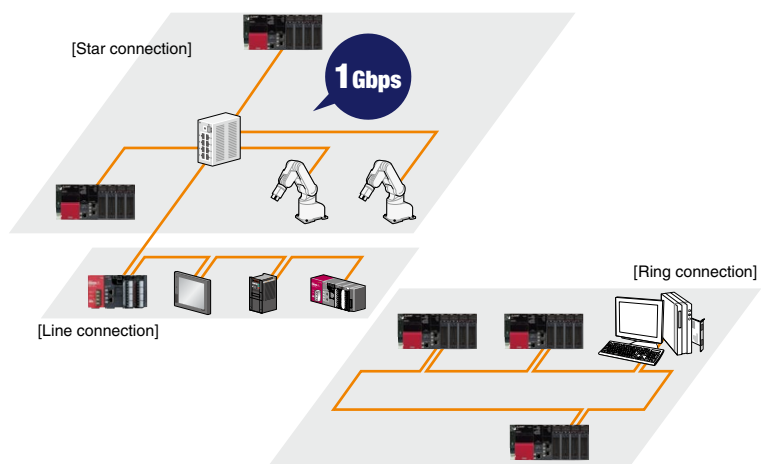
Devices are connected via a switching hub allowing local stations to be added easily.

■ Line topology

Continuous connection of devices along the Ethernet line.

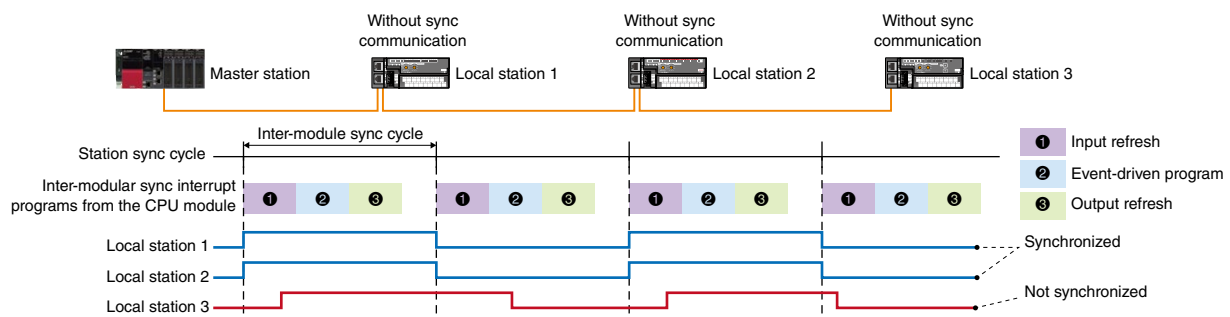
■ Ring topology

Connection is done in a continuous loop, which guarantees communications by isolating the faulty network station.



Synchronized network communications

The control cycle of local stations on the network can be synchronized with the master station.



CC-Link IE Field Network module specifications

Item	RJ71GF11-T2
Transmission speed	1 Gbps
Network topology	Line topology, star topology (both types can be on the same line), and ring topology
Communication cable	Ethernet cable (Category 5e or higher, double shielded/STP)
Max. station-to-station distance (m)	100
Overall cable distance (m)	Line topology: 12,000 (when 121 stations are connected) Star topology: Depends on the system configuration Ring topology: 12,100 (when 121 stations are connected)
Max. number of connectable stations	121 (master station: 1, slave station: 120)
SIL 2-compliant	●*1
Max. number of link points per network	
Remote input (RX), remote output (RY)	16K points (16384 points, 2K bytes)
Remote register (RWw, RWr)	8K points (8192 points, 16K bytes)
Function	
Firmware update*2	●

*1. When used together with a SIL 2 redundant control system (SIL 2 is supported in the module firmware version of "23" or later.).

*2. For more information, please refer to the relevant product manual.

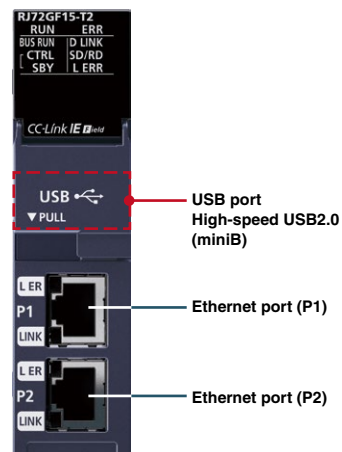
CC-Link IE Field Network Remote Head Module

RJ72GF15-T2

1 Gbps, remote station

CC-Link IE Field

The CC-Link IE Field head module can control the I/O and intelligent function modules directly when installed on the same base unit, and can operate as a network remote station. Installing two remote head modules improves network reliability by having redundant network lines, and supports online module replacement (hot-swap) when a module needs to be changed while the system is still in operation.



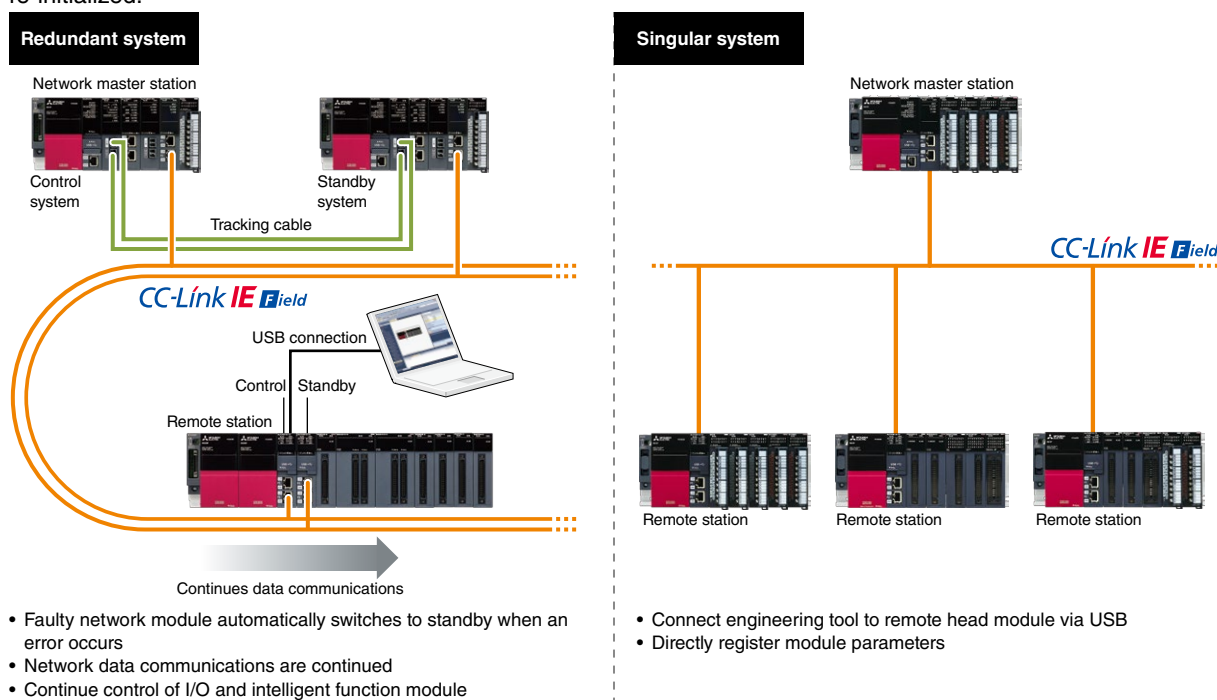
Distributed control or redundant system can be easily realized

■ Wiring and space saving distributed control system

Realize a highly scalable distributed control system by combining with various I/O and intelligent function modules.

■ Remote station with redundant head modules and network

Network system reliability can be improved by installing redundant head modules and redundant network cables; even if an error occurs in one of the head modules, the network standby module can take over without disrupting network communications and initiates the control system to switch to the standby system. In addition, if one of the head modules is replaced, the settings and parameters are automatically transferred to the standby module and re-initialized.



CC-Link IE Field Network remote head module specifications

Item	RJ72GF15-T2
Transmission speed	1 Gbps
Network topology	Line topology, star topology (both types can be on the same line), and ring topology
Communication cable	Ethernet cable (Category 5e or higher, double shielded/STP)
Max. station-to-station distance (m)	100
Overall cable distance (m)	Line topology: 12,000 (when 121 stations are connected) Star topology: Depends on the system configuration Ring topology: 12,100 (when 121 stations are connected)
Max. number of connectable stations	121 (master station: 1, slave station: 120)
SIL 2-compliant	●*1
Max. number of link points per network	
Remote input (RX), remote output (RY)	16K points (16384 points, 2K bytes)
Remote register (RWw, RWr)	8K points (8192 points, 16K bytes)

*1. When used together with a SIL 2 redundant control system (SIL 2 is supported in the module firmware version of "04" or later.).

System configuration

CPU

I/O

Analog

Motion, Positioning, High-speed Counter, Channel isolated pulse input

Network

Advanced information

Technology

Software

AnyWireASLINK Master Module

RJ51AW12AL

DigitalLinkSensor AnyWireASLINK system compatible

AnyWireASLINK

AnyWireASLINK is a sensor-level network that realizes a smaller installation space and reduces wiring owing to its easy wiring topology. The ability to monitor the network system from a centralized location reduces commissioning time and improves productivity.



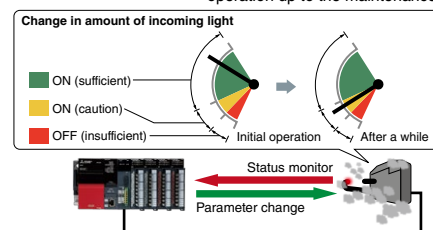
Preventive maintenance by monitoring of sensor status

Using the AnyWireASLINK system, parameter settings of each sensor and actual measurement values can be monitored on the control system with changes reflected easily to sensors on the network.

AnyWireASLINK

Prevent intermittent stops

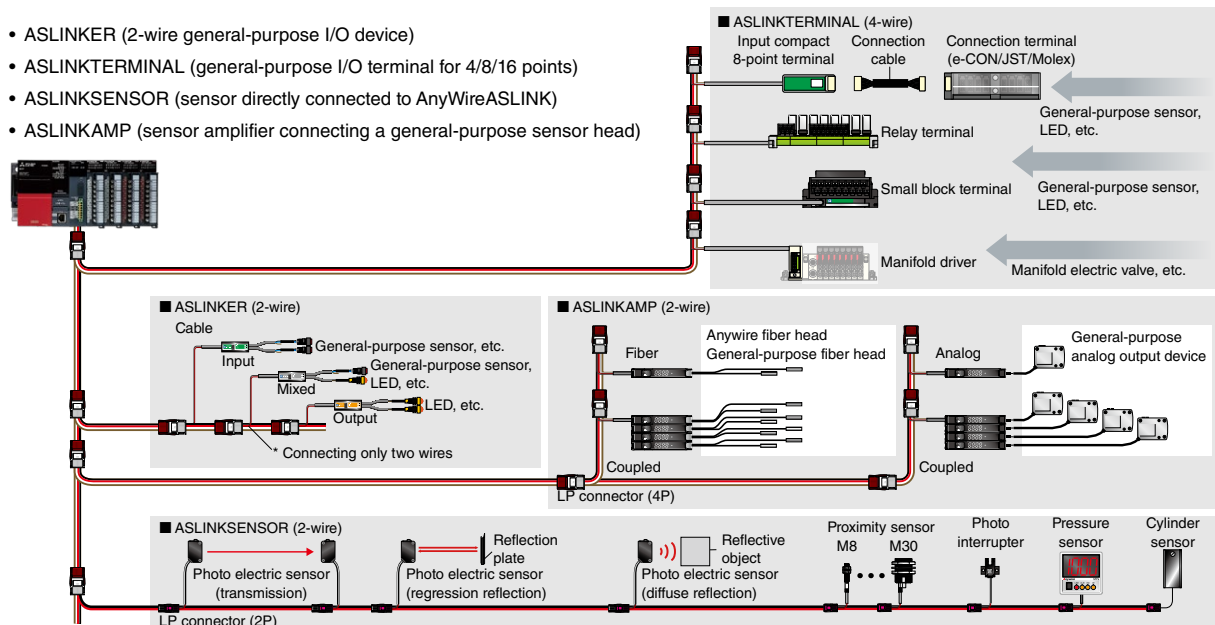
- Analyze the amount of incoming light
- Sensitivity threshold can be adjusted to keep operation up to the maintenance cycle



Various devices connected with less wiring

Overall wiring of various sensors can be reduced using the AnyWireASLINK connection system.

- ASLINKER (2-wire general-purpose I/O device)
- ASLINKTERMINAL (general-purpose I/O terminal for 4/8/16 points)
- ASLINKSENSOR (sensor directly connected to AnyWireASLINK)
- ASLINKAMP (sensor amplifier connecting a general-purpose sensor head)



AnyWireASLINK master module specifications

Item	RJ51AW12AL
Max. number of I/O points	512 points (256 input points/256 output points)
Max. number of connectable modules	128 (varies according to each slave module's current consumption)
Overall cable distance*1 (m)	200*2
Topology	Bus (multi-drop, T-branch, tree branch)
Communication clock (kHz)	27.0
Max. communication cable supply current*1 (A)	2 (when using 1.25 mm ² cable) 1 (when using 0.75 mm ² cable)

*1. The allowable value varies depending on the transmission cable supply current, total distance, or transmission cable (DP, DN) wire diameter. For details, please refer to the user's manual.

*2. With the slave module having an integrated transmission cable (DP, DN) and module, the length of the transmission cable (DP, DN) is included in the overall length.

BACnet Module

RJ71BAC96

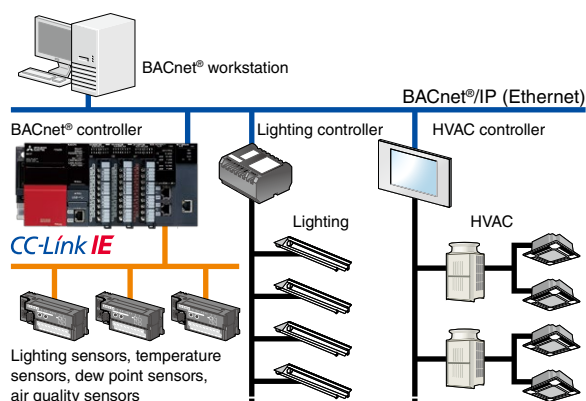
BACnet® system compatible

BACnet® is a data communications protocol for building automation and control networks. It is utilized extensively in the building automation industry to allow the products of different manufacturers to communicate using a common protocol. The MELSEC iQ-R Series BACnet module supports the control of various automated building systems such as lighting control, HVAC and building security management. It realizes lower hardware costs, and improves the communications and maintenance between these different control systems.



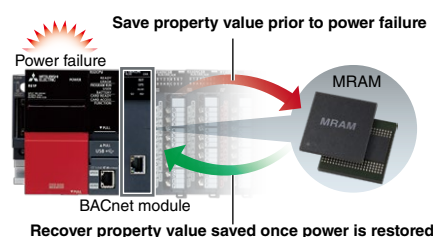
Ideal for large-scale building automation

The MELSEC iQ-R Series BACnet module enables up to 4000 I/O object instances to be registered. It can monitor up to 10,000 points (RDMONB function), realizing large-scale automated building control systems capable of simultaneously managing many different devices such as sensors and drive equipment. It can be used in two modes, either controlling automated building devices as a BACnet® controller or managing/monitoring multiple controllers as a workstation.



Improve maintenance with backup of property values

Maintenance can be improved by enabling the backup of property values when power is lost to the control system. The MELSEC iQ-R Series BACnet module is equipped with MRAM memory for saving property values during power failures. By ensuring that data values are saved immediately before a power failure, recovery time and system maintenance are minimal. Property values are stored permanently, ensuring that values are not cleared automatically and realizing a reduction in downtime, which reduces maintenance costs.



BACnet module specifications

Item	RJ71BAC96
Transmission specifications	
Transmission rate (bps)	100M/10M
Communication mode	Full-duplex/half-duplex
Transmission method	Base band
Maximum segment length (m)	100 (distance between switching hub and node)
IP version	IPv6/IPv4
BACnet®*1 specifications (number of registrations capable)	
Input/output objects*2	4000 Instance
CA objects	300 Instance
SC objects	100 Instance
TL objects	200 Instance
NC objects	50 Instance
BDABR	2176 points in total
BDABW	
RDMONB	
RCOVB	10000 points in total
REVTB	

*1. BACnet® complies with the following BACnet® standards: IEC61850-3:2000 addendum-a (ANSI/ASHRAE135-2001), IEC61850-3:2006 addendum-a (ANSI/ASHRAE135-2004), ANSI/ASHRAE135-2004 (ISO16484-5-2003) and ANSI/ASHRAE135-2010.

*2. For details on the input/output objects, please refer to the "MELSEC iQ-R BACnet Module User's Manual (Application)".

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

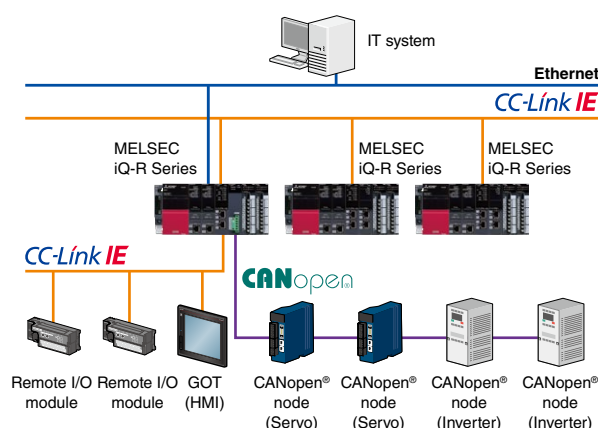


CANopen® is a CAN-based communication system developed and maintained by CAN in Automation (CiA®) users and manufacturers group. Based on the CAN bus, the module supports the open and reliable CANopen® network, combining low cost with high performance and can be used in industries such as industrial automation, medical equipment, transportation, and maritime electronics.



Integrated network configuration

Data flows transparently between the sensor level and the management level across multiple industry-standard automation networks. By utilizing the MELSEC iQ-R CANopen® network module, CANopen®-supported third-party devices can be easily integrated into the complete control system architecture.



Reduce development time

The CANopen® module can be easily setup using the CANopen® configuration tool equipped with a graphic user interface that is familiar to CANopen® users, and supporting various functions, such as process data objects (PDO), service data objects (SDO), and network management (NMT). It can also be setup using the label (variable) programming and refresh setting of GX Works3. Connection to the module is simple using either a USB cable or an Ethernet connection from a computer, enabling programming and maintenance of the CANopen® network.

CANopen® module specifications

Item	RJ71CN91
Network topology	CAN bus network (RS-485, CSMA/CR)
Supported network protocol	CANopen®, CAN
Supported communication service*1	CiA®-301 V4.2, CiA®-302 V4.1, CiA®-305 V2.2
Supported device/application profile*1	CiA®-405 V2.0 (Interface and device profile for IEC 61131-3 programmable devices)
Remote transmit request (RTR)	CANopen 405 mode: Not supported for PDO 11-bit CAN-ID Layer 2 message mode and 29-bit CAN-ID Layer 2 message mode: Supported
Communication data size (CANopen®405 mode)	4 words x 256 (TPDO), 4 words x 256 (RPDO)
Selectable Node ID	1...127
Communication method	Acyclic, cyclic, or event-driven
Transmission speed (bps)	1M/800k/500k/250k/125k/100k/50k/20k/10k
Maximum cable length	5000 m (10 kbps), 2500 m (20 kbps), 1000 m (50 kbps), 600 m (100 kbps), 500 m (125 kbps), 250 m (250 kbps), 100 m (500 kbps), 50 m (800 kbps), 25 m (1 Mbps)
Interface	Two-piece pluggable terminal block
Setup software	
CANopen® configuration tool	SW1DNN-CANOPCT-BD*2

*1. Compliant with CiA® standards.

*2. To obtain the software, please contact your local Mitsubishi Electric office or representative.

PROFINET® IO Module

PROFINET® system compatible

RJ71PN92

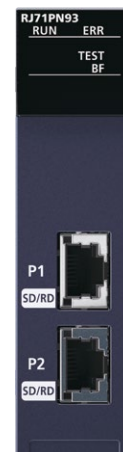
IO Controller module

RJ71PN93 NEW

IO Device module



PROFINET® is an industrial network developed and managed by PROFIBUS&PROFINET International (PI). PROFINET® is a well-known and widely used network originating from Europe.

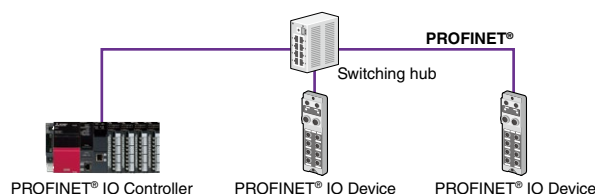


Connection to a PROFINET® network

■ Controller module

The RJ71PN92 module operates as an IO controller and supports integration into control systems based on the PROFINET® network.

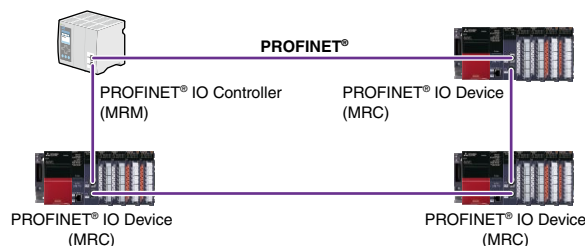
■ Star topology (used as IO Controller)



■ Device module

The RJ71PN93 module operates as an IO device and supports data exchange to an IO controller on the PROFINET® network. The module supports the line, star, and ring network topologies. The module can operate as an MRC (Media Redundancy Client) in the ring topology.

■ Ring topology (used as IO Device)



PROFINET® IO Controller module specifications

Item	RJ71PN92
Data exchange	
Max. input data length per network (word)	4096
Max. output data length per network (word)	4096
Max. input data length per IO device (byte)	1437
Max. output data length per IO device (byte)	1437
Cycle time (ms)	512 (max.), 1 (min.)*1
Service interface	
Maximum transmission capacity per request (byte)	4116
Maximum number of connectable IO devices	128
Data transmission speed*2 (bps)	1G/100M/10M

*1. The cycle time depends on the number of IO devices and the input/output data length.

*2. Data communications at 100 Mbps is recommended.

PROFINET® IO Device module specifications

Item	RJ71PN93
Data exchange	
Max. I/O data length (byte)	1024 (Total size of the I/O data)*3
Cycle time (ms)	512 (max.), 2 (min.)
Other	
PROFINET communication specifications	Conformance Class B
MRP (Media redundancy protocol)	MRC*4
Data transmission speed*2 (bps)	100M/10M

*3. For details on I/O data, refer to the MELSEC iQ-R PROFINET IO Device Module User's Manual (Application).

*4. The RJ71PN93 operates as an MRC in a ring topology. To perform communications in the ring topology, a device in the ring topology has to operate as the MRM (Media redundancy manager).

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

EtherNet/IP™ Scanner Module

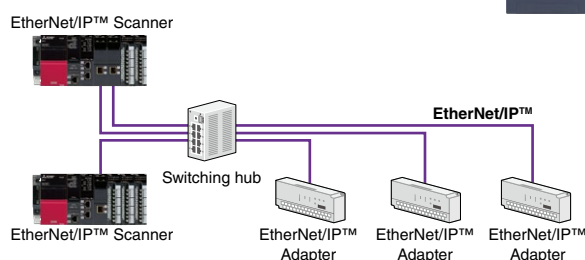
RJ71EIP91

EtherNet/IP™ system compatible

EtherNet/IP™ is an open and global industrial network that adopts CIP™ (Common Industrial Protocol) to standard Ethernet. Widely used in the United States, EtherNet/IP™ and CIP™ technologies are managed by ODVA®, Inc.

Connection to EtherNet/IP™ compatible devices

EtherNet/IP™ module operates as a scanner, and supports both standard EtherNet/IP™ and tag communications. This enables simultaneous connection between sensors, actuators and programmable controllers with one module.



EtherNet/IP™ scanner module specifications

Item	RJ71EIP91
Class 1 communications	
Communication format	Standard EtherNet/IP™, tag communications
Number of connections*1	Standard EtherNet/IP™: 256, Tag communications: 256
Communication data size (byte)	1444 (per connection)
Connection type	Point-to-point, multicast
RPI (communication cycle)	0.5...60000 ms
Class 3 communications	
Communication format	Standard EtherNet/IP™
Number of connections	Server: 256*, Client: None
Communication data size (byte)	1414 (per connection)
Connection type	Point-to-point
UCMM communications	
Communication format	Standard EtherNet/IP™
Number of connections (number of simultaneous executions)	Server: 96, Client: 32
Communication data size (byte)	1414
Connection type	Point-to-point

*1. The total number of connections for Class 1 and Class 3 communications is 256.

PROFIBUS®-DP Module

RJ71PB91V

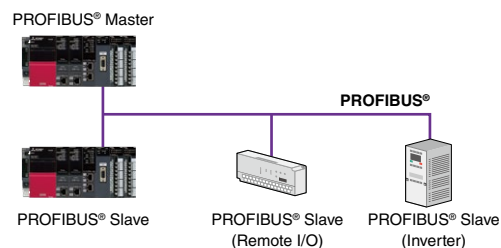
PROFIBUS® system compatible



PROFIBUS® is an industrial fieldbus developed and maintained by the PROFIBUS&PROFINET International (PI). PROFIBUS® is a well-known and widely used network originating from Europe.

Connection to PROFIBUS® compatible devices

This module can be used as a PROFIBUS®-DP master station supporting integration of compatible slave devices into the control system. In addition, the module can be used as a slave station in the PROFIBUS® system.



PROFIBUS®-DP module specifications

Item	RJ71PB91V
PROFIBUS®-DP station type	Class 1 master or slave station (either one can be selected)
Transmission speed (bps)	9.6k...12M
Max. number of connectable modules (per segment)	32 (including repeaters)
Max. number of connectable modules (per network)	126 (including master and slave stations)
I/O data size	
Master station	Max. input data (byte)
	8192 (max. 244 per slave station)
Slave station	Max. output data (byte)
	8192 (max. 244 per slave station)
Slave station	Max. input data (byte)
	244 (total I/O data: max. 384)
Slave station	Max. output data (byte)
	244 (total I/O data: max. 384)
Setup software	
PROFIBUS® configuration tool	SW1DNN-PROFIBDCT-ED*2

*2. To obtain the software, please contact your local Mitsubishi Electric office or representative.

DeviceNet® Master/Slave Module RJ71DN91

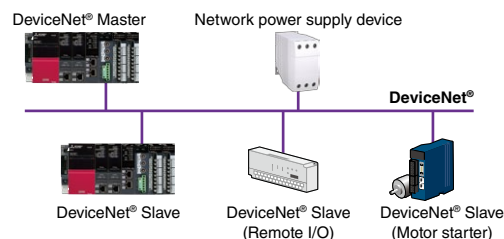
DeviceNet® system compatible

DeviceNet

DeviceNet® is a multi-drop network that connects programmable controllers and I/O devices, and is based on CAN (Controller Area Network) for its data link layer.

Connection to DeviceNet® compatible devices

The module can be implemented into DeviceNet® compatible devices as a DeviceNet® network and operate as either a master or slave station. Automatic configuration functionality enables the master station to detect slave stations on the network, thereby automatically creating the parameters.



DeviceNet® master/slave module specifications

Item	RJ71DN91
Operation mode	Master, slave, master/slave combined
Settable station number	0...63
Transmission speed (bps)	125k, 250k, 500k
Master functions	
Node type	DeviceNet® master (Group2 only client)
Max. number of message connections	63
Max. message communication data size (byte)	240 (each for transmit/receive)
I/O connection type	Polling, bit-strobe, change-of-state (COS), cyclic
Max. I/O communication data size (byte)	512 (each for transmit/receive, max. 256 per station)
Slave functions	
Node type	DeviceNet® slave (Group2 server)
I/O connection type	Polling
Max. I/O communication data size (byte)	128 (each for transmit/receive)

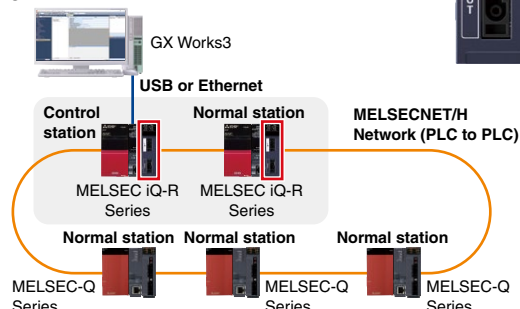
MELSECNET/H Network Module RJ71LP21-25

Optical cable, control/normal station

The MELSECNET/H Network module features improved usability while maintaining compatibility with the MELSEC-Q Series equivalent module (QJ71LP21-25). Existing MELSEC-Q Series assets such as programs, network parameters, and cables can be utilized, making replacement with the MELSEC iQ-R Series easier.

Easily connect to MELSECNET/H Network system

MELSEC iQ-R Series modules can be added to the existing MELSECNET/H Network consisting with MELSEC-Q Series modules. A redundant system is supported, allowing replacement of the existing MELSEC-Q Series redundant CPUs.



MELSECNET/H network module specifications

Item	RJ71LP21-25
Communication speed (bps)	25 M/10 M (MELSECNET/10 mode 10 M)
Network topology	Duplex loop
Communication cable	Optical fiber cable
Max. station-to-station distance	25 Mbps
	200 m (SI optical fiber cable), 400 m (H-PCF optical fiber cable), 1 km (broadband H-PCF optical fiber cable), 1 km (QSI optical fiber cable/broadband silica glass optical fiber cable)
Max. station-to-station distance	10 Mbps
	500 m (SI optical fiber cable, 1 km (H-PCF optical fiber cable), 1 km (broadband H-PCF optical fiber cable), 1 km (QSI optical fiber cable/broadband silica glass optical fiber cable)
Overall cable distance (km)	30
Max. number of connectable stations	64 (control station: 1, normal station: 63)
Maximum link points per network	
Link relay (LB)	16384 points (MELSECNET/10 mode: 8192 points)
Link register (LW)	16384 points (MELSECNET/10 mode: 8192 points)
Link input (LX), link output (LY)	8192 points
Network mode	PLC to PLC network
Function	
Firmware update*1	●*1

*1. For more information, please refer to the relevant product manual

* Some functions of the MELSEC-Q Series equivalent module (QJ71LP21-25) are not supported. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

CC-Link System Module

RJ61BT11

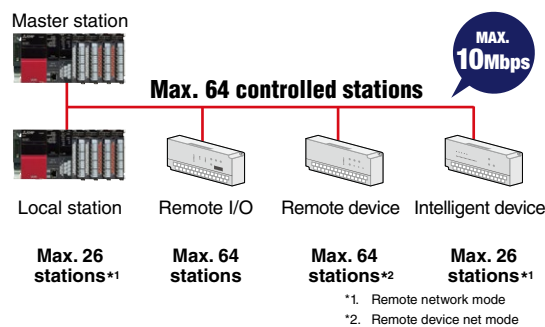
Max. 10 Mbps, master/local station (CC-Link Ver.2)



CC-Link is a high-speed and highly reliable deterministic I/O control network that realizes reduced wiring while offering multi-vendor compatible products.

Multiple connectivity of field devices

CC-Link incorporates many different field devices that can be configured into a wire-saving communications network. Using the remote device net mode, it is possible to connect up to 64 remote devices, such as analog I/O modules.



Item	RJ61BT11
Transmission speed (bps)	156k/625k/2.5M/5M/10M
Network topology	Bus (RS-485)
Communication cable	Ver.1.10-compatible CC-Link dedicated cable
Overall distance (m)	100 (10 Mbps)...1200 (156 kbps)
Max. number of connectable modules	65 stations (master station: 1, slave station: 64)
Max. number of link points per system (CC-Link Ver.2)	
Remote I/O (RX, RY)	8192 points
Remote register (RWw, RWr)	2048 points

GP-IB Interface Module

RJ71GB91 NEW

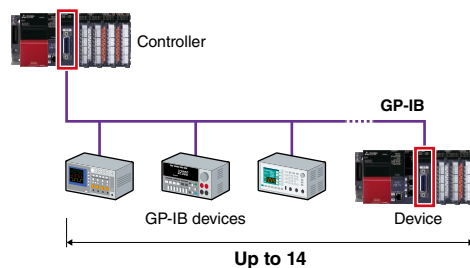
GP-IB system compatible

GP-IB (General Purpose Interface Bus) is a communication standard complying with IEEE 488.1 and used for variety of devices from computers to measuring equipment.

The module can be implemented into devices having an GP-IB interface utilizing its features and functions.

Connection to GP-IB devices

Up to 14 GP-IB-supporting devices can be connected when using the module as a controller. Features such as data exchange, reading the operating status, initialization of device dedicated functions, and startup from the programmable controller are supported. In addition, when used as a device, data send and receive requests from the GP-IB controller are supported, together with control by interface messages.



Item	RJ71GB91
Transmission method	8 bits parallel transmission
Interface	IEEE 488.1 compliant
Network topology	Star topology, daisy chain topology
Cable length	2 m or less per interface module (overall cable distance 20 m) Max. 4 m when used for one to one connection
Max. number of connectable devices	15 (includes GP-IB interface module)
Max. number of data that can be sent/received (byte)	32360 (send) 32360 (receive)
Max. data transfer speed (per second)*3	100K bytes (when one device is connected to one GP-IB interface module)

*3. The transfer speed of the slowest device among the connected devices.

Serial Communication Modules

RJ71C24

Max. 230.4 kbps, RS-232 (1 channel), RS-422/485 (1 channel)

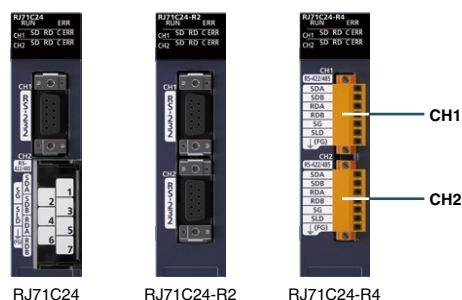
RJ71C24-R2

Max. 230.4 kbps, RS-232 (2 channels)

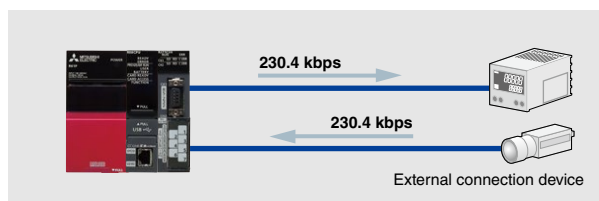
RJ71C24-R4

Max. 230.4 kbps, RS-422/485 (2 channels)

MODBUS®



The serial communication module enables serial devices with up to 230.4 kbps transmission speeds to be connected per channel. Communications protocols such as MODBUS® are supported via the pre-defined protocol feature.



Item	RJ71C24	RJ71C24-R2	RJ71C24-R4
Transmission speed (bps)	1.2k/2.4k/4.8k/9.6k/14.4k/19.2k/28.8k/38.4k/57.6k/115.2k/230.4k		
MODBUS® communication function	Slave function*1		
Interface			
CH1	RS-232	RS-232	RS-422/485
CH2	RS-422/485	RS-232	RS-422/485
Overall transmission distance			
RS-232 (m)	15	15	-
RS-422/485 (m)	1,200	-	1,200
Function			
Firmware update*2	●		

*1. Master function is supported with predefined protocol support function.

*2. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

Advanced information modules

Focus points

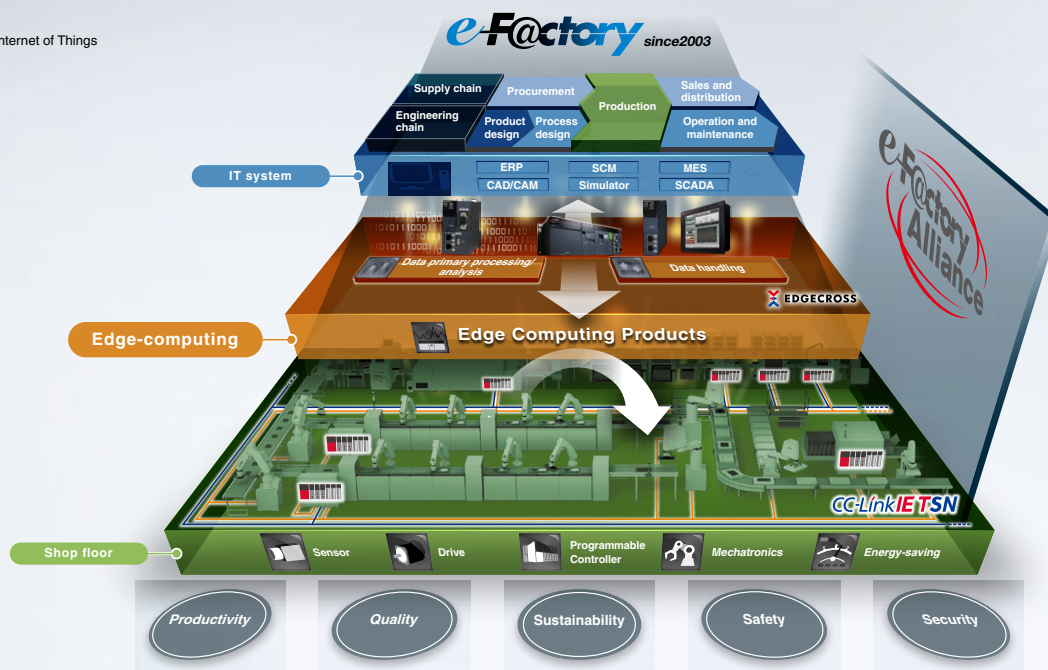
- ▶ Direct access to IT system database
- ▶ C/C++ based programming
- ▶ Installation of various communications protocols
- ▶ High-speed collection of shop floor data in real-time
- ▶ Utilize third-party partner applications



e-F@ctory

e-F@ctory is a solution from Mitsubishi Electric helping to optimize production systems through its direct connectivity between an IT system and the shop floor reducing cost over the entire product life cycle. Production data management, analysis and planning utilizing IoT* can be realized, improving productivity through preventive maintenance, operations management, traceability, and energy management. The MELSEC iQ-R Series includes a range of products that fulfill these various needs as part of the "Intelligence" lineup of interconnected e-F@ctory advanced information products.

* Internet of Things



Direct access to IT system database

Realize improved production management and reduce overall system costs through real-time direct access to IT system database servers without requiring additional programming and gateway computers.

Note: For information about the C Controller, please refer to page 45

System-wide recording and simplified analysis

Reduces downtime through its extensive system-wide data recording and simplified analysis at an error.

C/C++ based programming

Provides a robust and cost-efficient alternative from computer-based analytical and testing systems, enabling custom applications to be executed directly on the control system. In addition, various communications protocols can be installed directly.

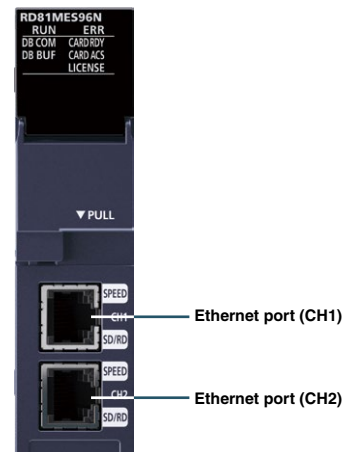
MES Interface Module

RD81MES96N

Database connection

Along with ever-changing manufacturing trends, improving machine productivity and maintaining manufacturing quality through meticulous traceability have become a fundamental part of manufacturing. MES Interface modules address these requirements by providing direct database connectivity for IT systems and facilitating automatic SQL*¹ text generation using intuitive configuration setup software. Modules allow production data from the shop floor to be inserted into database records directly; for example, providing real-time production status that enables quicker response to production-related problems.

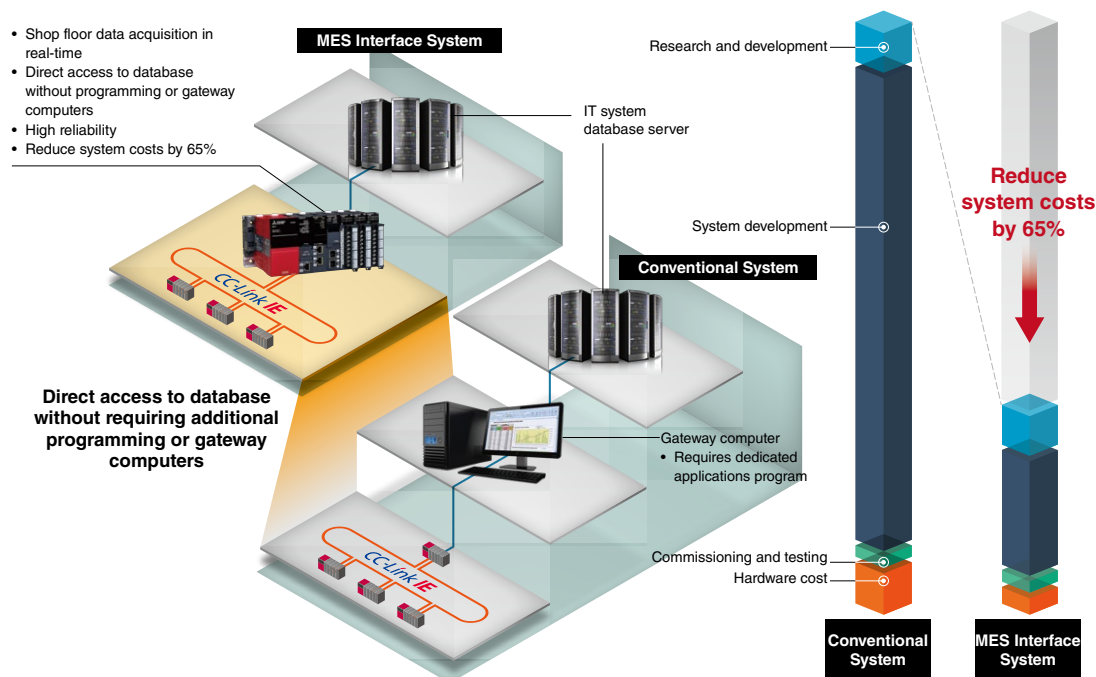
*1. Structured Query Language is a programming language designed for managing data in a relational database.



System configuration costs reduced by 65%*2

MES Interface modules enable direct connectivity between IT database servers and programmable controllers on the shop floor, eliminating the need for gateway computers or specified programs. Being much more reliable than computers, the MES Interface saves on maintenance costs typical of computers.

*2. Assumption based on a typical control architecture.



MES Interface module specifications

Item	RD81MES96N
Database connection	
Supported database*3	Oracle® Database, Microsoft® SQL Server®, Microsoft® Access®, MySQL®, PostgreSQL
SQL text	SELECT, INSERT, UPDATE, DELETE, Multi-SELECT, Multi-INSERT*, STORED PROCEDURE
Database communication action field	65,536
Accessible CPU module*3	MELSEC iQ-R, MELSEC-Q, MELSEC-L, MELSEC iQ-F, MELSEC-F Series
Data sampling interval	
High speed data sampling (ms)	Sequence scan time synchronization, 1...900 (up to 32K points)
General data sampling (s)	0.1...0.9, 1...3600
Function	
DB record read/write	Reads/writes data in the database of the host information system
Device memory read/write	Reads/writes device memory data of the CPU module
Trigger condition monitoring	Monitors values of the time or device tag components etc., and starts jobs when a trigger condition changes from false to true (the condition is satisfied)
Data operation and processing	Performs four arithmetic operations, obtains remainder, performs character string operation, etc.
Program execution	Executes a program on the server through a MES Interface module
DB buffering	Buffers the data sent to the database, and resend it after recovery, when the data cannot be linked due to the disconnection of the network between MES Interface module and the database or failure of the database etc.
REST server*5	Enables job-related operations and job information acquisition from the REST client (Also supports the XML process function for the MELSEC-Q Series MES interface module)
Firmware update*3	●

*3. For more information, please refer to the relevant product manual.

*4. Supported only when used with a SQL Server® database.

*5. REST: Representational state transfer

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

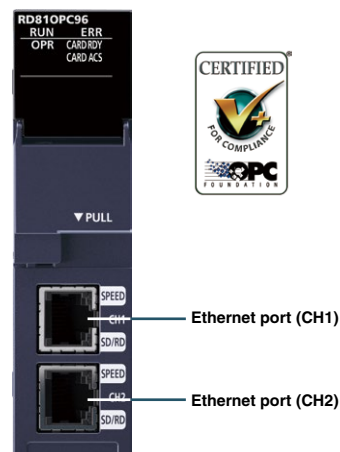
Technology

Software

OPC UA Server Module **RD81OPC96** Embedded OPC UA server



The MELSEC iQ-R Series OPC UA server module integrates the OPC UA server directly into the equipment control system as a robust alternative to a computer-based configuration. OPC Unified Architecture (OPC-UA) is a platform-independent communications standard developed by the OPC foundation that offers reliable and secure data communications between the manufacturing-level and IT-level systems.

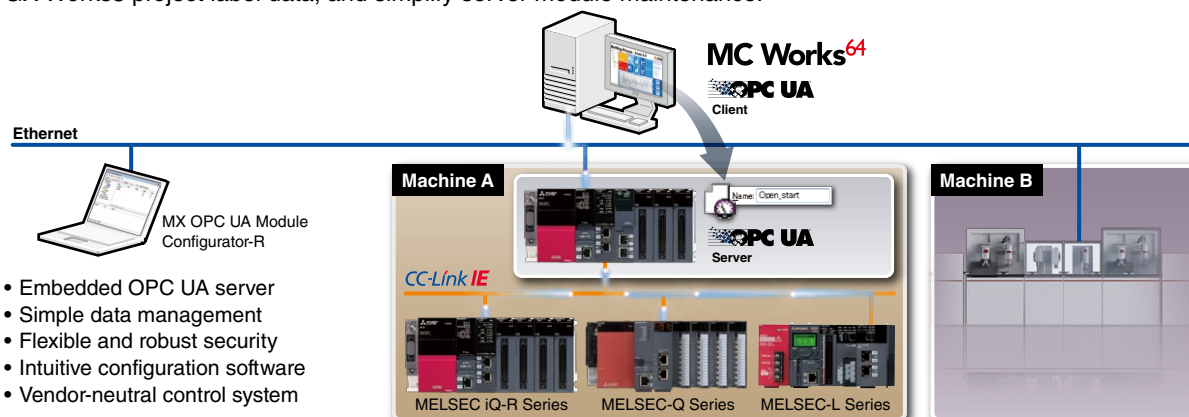


Embedded OPC UA server improves system reliability and reduces cost

The OPC UA server module improves reliability by eliminating the requirement for a computer-based server, which can be vulnerable to high security risks such as computer viruses. Less hardware maintenance is required, reducing overall system cost as industrial control systems have a longer product service life compared to computers. Efficient tag data management provided utilizing data structure format and storage of tag names within the equipment. Implementation of an IT system is improved simply by selecting the stored tag.

Reduce overall development time with easy-to-use configuration software

Utilizing dedicated configuration tool MX OPC UA Module Configuration-R, intuitive features such as the wizard-based settings can substantially reduce development time, enable easy registration of tag data by importing GX Works3 project label data, and simplify server module maintenance.



Robust security with protection against unauthorized data access

OPC UA security function such as certificate, encrypt and signature can be set based on system requirements. Security is enhanced by having two Ethernet ports, enabling separation of the IT and shop floor networks.

OPC UA server module software specifications

Item		RD81OPC96
Basic operating specifications		
Connection method		Ethernet IPv4
Simultaneously connected configuration software		1
Device memory input/output specifications		
Max. number of tags		10000
Access device	Max. number	8
	Type	<ul style="list-style-type: none"> • RCPU • QCPU (Q mode) • LCPU
Data collection period	Max. number of definitions	8
	Setting cycle	200 ms...24 h
Connected OPC UA clients		
Max. number of connections		15
Connectable Ethernet port		CH1
Function		
Firmware update*1		●

*1. For more information, please refer to the relevant product manual.

This product includes software developed by the OpenSSL Project for use in the OpenSSL Toolkit (<http://www.openssl.org/>).

Recorder Module, Camera Recorder Module

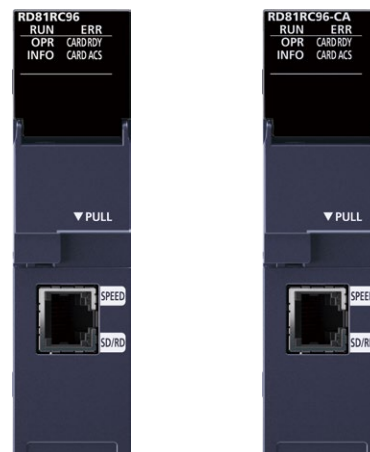
RD81RC96

Device and label collection

RD81RC96-CA **NEW**

Device and label collection, camera image

The recorder and camera recorder modules are dedicated logging modules for system recording which collects all data per controller scan prior to and after an error event together with a time-stamp. In addition, the camera recorder can record images from network cameras in real-time.



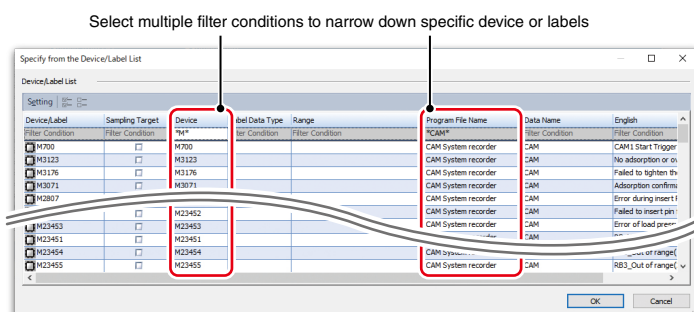
Collecting of all device and label data

The MELSEC iQ-R Series modules (supporting system recording) collect all device and label data per controller scan prior to and after an error event (together with a time-stamp). The cause of the error can be identified quickly since individual settings for recording specific devices and labels are unnecessary. Safety device and label collection are supported.

Minimal impact on the scan time

The system recorder module series are designed for logging of all device and label data before and after a trigger occurs. Influence on the CPU scan time is minimal as the execution load is separated. This can be ideal for ensuring determinism in a control system. Influence on the CPU scan time is further minimized by filtering of device and labels. Collecting targets can be quickly selected by narrowing down with multiple filter conditions.

Specifying the collection target	
Device/label	
Sampling target	
Label data type	
Range	
Program file name	
Data name	
Comment	



Easy setting

Setting of the device trigger and the recording time before and after the event are only required irrespective of the device target recording range. Devices used within a program are recorded without any inconsistency.

Recorder module, camera recorder module specifications

Item		RD81RC96	RD81RC96-CA
Number of settings		Up to 4	
Save destination		SD memory card, file server	
Recording method		File saving trigger only, recording startup trigger + file saving trigger	
File saving trigger		Device of the control CPU, elapsed time after completion of data collection (max. 16 per recording setting)	
Recording startup trigger		Rise/fall accumulation period (1 per recording setting)	
Recording target		Device/label, event history	Device/label, event history, camera image
Sampling method		Each scan, time specification, trigger instruction, safety cycle time	
Number of connectable modules		One recorder module per control CPU	Four camera recorder modules per control CPU*2
Applicable cameras*1	Camera type	-	ONVIF® Profile S compliant network camera
	Number of cameras	-	Max. 4 per module*3
Compatible CPU module		R04/08/16/32/120(EN)CPU, R08/16/32/120SFCPU*4	

*1. For details of compatible camera, please refer to the technical news (FA-A-0326-A).

*2. Maximum of 4 camera recorder modules (RD81RC96-CA) can be used per control CPU according to the number of connected cameras. To use device/label collection, set recording operation setting of either RD81RC96 or RD81RC96-CA to "main". When the recording operation setting of RD81RC96-CA is set to "sub", only image recording is possible.

*3. Up to two modules when the recording operation setting is "main" and four modules when the recording operation setting is "sub".

*4. Compatible CPU modules can be checked from product information. Please refer to the relevant manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

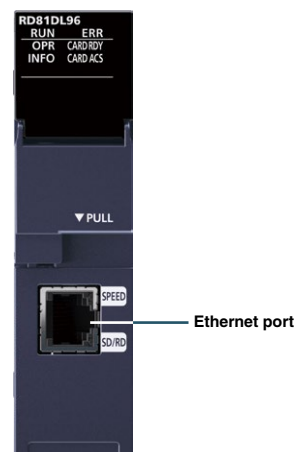
Advanced
information

Technology

Software

High-speed Data Logger Module RD81DL96 Data collection

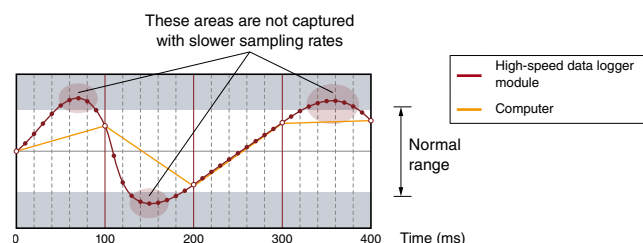
The production process data acquisition feature of this high-speed data logger module contributes to improving production quality and efficiency, thereby realizing optimal production processes. The module enables logging of various data such as Unicode®, CSV, and BIN text formats, which can be utilized for spreadsheet reporting owing to the automatic report generation feature: BIN text format data can be ported directly to Microsoft® Windows® Excel®. Logging files can also be automatically sent to an FTP server or directly into a Microsoft® Windows® share folder.



Data logging synchronized with control system scan time

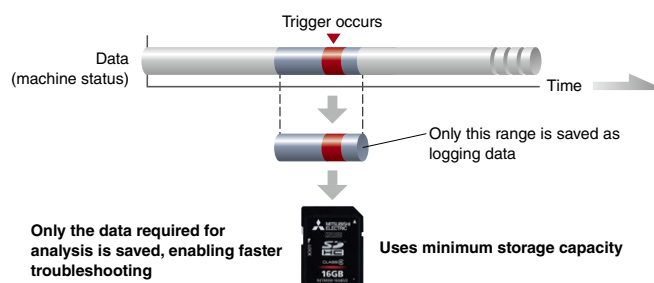
Acquired data can be synchronized with the control system scan time and achieve sampling rates up to 0.5 ms, realizing a higher resolution that enables changes in control data to be captured.

High-speed data sampling function: 0.5 ms (max.)



Easier root cause analysis

Event-driven data can be acquired right before and after the trigger occurrence, improving the recovery time of the control system.



Utilize data for various analysis and maintenance processes

Various data, such as the frequency and duration of a specific operation that has been satisfied, can be utilized for preventative maintenance and machine operation/trend analysis.

High-speed data logger module specifications

Item	RD81DL96
Accessible CPU modules	iQ-R Series (Direct, Remote), Q Series (Remote), L Series (Remote)
Data sampling interval	
High-speed data sampling (ms)	<ul style="list-style-type: none"> Sequence scan time synchronization 0.5...0.9, 1...32767 (for trigger logging) 2...32767 (for continuous logging)
General data sampling (s)	<ul style="list-style-type: none"> 0.1...0.9, 1...32767 Time interval specification (specify hour/minute/second)
Amount of sampled data	
High-speed data sampling	<ul style="list-style-type: none"> Overall amount of data: 32768 (per setting: 1024) Overall number of device points: 32768 (per setting: 4096)
General data sampling	<ul style="list-style-type: none"> Overall amount of data: 65536 (per setting: 1024) Overall amount of data: 262144 (per setting: 4096)
Function	
Data logging	Logs CPU module device values at specified data sampling intervals.
Event logging	Monitors sampled device values from the CPU module, and logs events that occur.
Report	Outputs the data sampled by the high speed data logger module as an Excel® file.
Recipe	Executes the following operations using recipe files stored in the SD memory card: <ul style="list-style-type: none"> Transfer device values written on the recipe files to devices in the CPU module. Transfer device values in the CPU module to the recipe files.
Firmware update*1	

*1. For more information, please refer to the relevant product manual.

C Intelligent Function Module

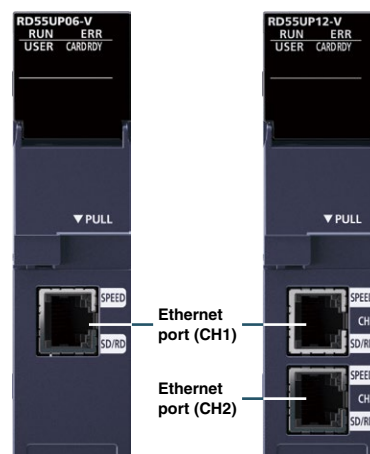
RD55UP06-V

C/C++ program execution, RAM: 128 MB

RD55UP12-V

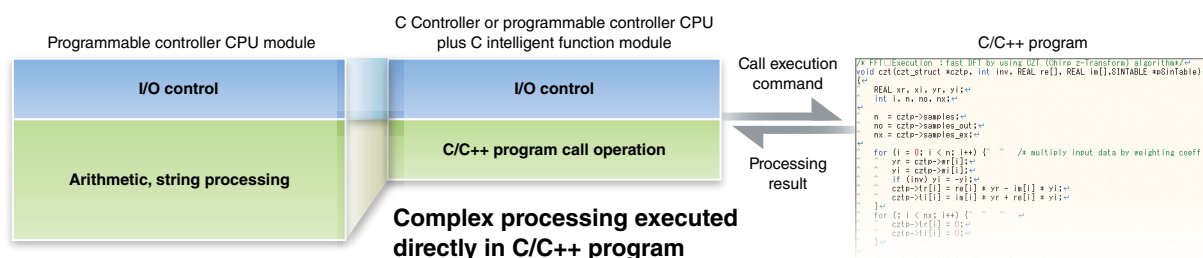
C/C++ program execution, RAM: 1 GB

The C intelligent function module series are available with a multi-core Arm®-based controller that supports Linux® (supports multiple applications) or VxWorks® (advanced data analysis) operating systems which realizes execution of complex programs, thereby providing a robust and deterministic alternative to computer-based systems. Utilizing a fan-less hardware design, modules are ideal for clean fab-based environments, where dust circulation can be detrimental to the production environment, and can be used for applications such as in-line production quality testing or as a gateway for various industry-specific communications protocols.



Realize complex arithmetic equations in C/C++

The C intelligent function module enables the execution of C/C++ programs when paired with a standard MELSEC iQ-R Series programmable controller CPU, emulating the same features as a standalone C Controller. Representing complex arithmetic and string equations in C/C++ programs is much easier than implementing in ladder form, thereby reducing overall development time and program size. Additionally, intellectual property is simplified as the result of separating it from the ladder program.



Application development in simple steps

CW Workbench*1 is used as the main programming software in C/C++ with a VxWorks® emulator, CW-Sim/CW-Sim standalone, which allows debugging without requiring any hardware.

*1. For more information, please refer to page 47.

C intelligent function module specifications

C/C++ : C/C++

Item	RD55UP06-V	RD55UP12-V
Hardware		
MPU	Arm® Cortex®-A9 Dual Core	
RAM	128 MB	1 GB
ROM	12 MB	
Software		
OS	VxWorks® Version 6.9 (pre-installed)/ Debian GNU/Linux	
Programming language	C/C++	
Programming development environment	CW Workbench/Wind River® Workbench 3.3/TimeStorm®/Visual Studio®	
Setting/monitoring tool	GX Works3 (SW1DND-GXW3-E)*2	
Communication interface		
Ethernet (1000BASE-T/100BASE-TX/10BASE-T)	1 channel	2 channels
SD memory card slot	●	
Function		
Firmware update*3	●	

*2. Setting and monitoring of the module is integrated within the GX Works3 engineering software.

*3. For more information, please refer to the relevant product manual.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software



Focus points

- Performance asynchronous to CPU realizes microsecond-level response times
- High-speed energy measurement data refresh cycle (10 ms), minimal wiring owing to its modular design for energy measurement

In addition to the core digital I/O and analog modules, the MELSEC iQ-R Series includes modules that are designed for specific applications. Integration of specialized modules onto the main control bus improves performance and reduces the operating cycle as the control and execution of application-specific features can be done directly, without having to use specialized conversion or gateway devices. In addition, hardware cost can be reduced as additional systems are not required to integrate these features into the control system.

High-speed performance with reduced development cost

Together with its high-speed response owing to its performance being asynchronous to the CPU and control bus, the flexible I/O module realizes reduced development cost by allowing customization of I/O logic by simply verifying connections between various logic.

General FPGA logic design flow



Flexible high-speed I/O control module design flow



Improve productivity by monitoring various energy data with the control program

Measured data can be collected at high speed enabling preventive maintenance by constantly monitoring consumed current of motors, for example. In addition, its compact design realizes easy integration into the control system with minimal wiring required.

Flexible High-speed I/O Control Module

Differential input, DC input
differential output, DC output

RD40PD01

Input: 12 points, output: 14 points

The flexible high-speed I/O control module includes features such as the ability to program control logic and microsecond-fast asynchronous I/O response times to the programmable controller CPU and control bus, realizing stable machine performance minimizing processing speed fluctuation. Equipped with a field programmable gate array (FPGA), easy hardware logic design using the dedicated tool reduces development cost.

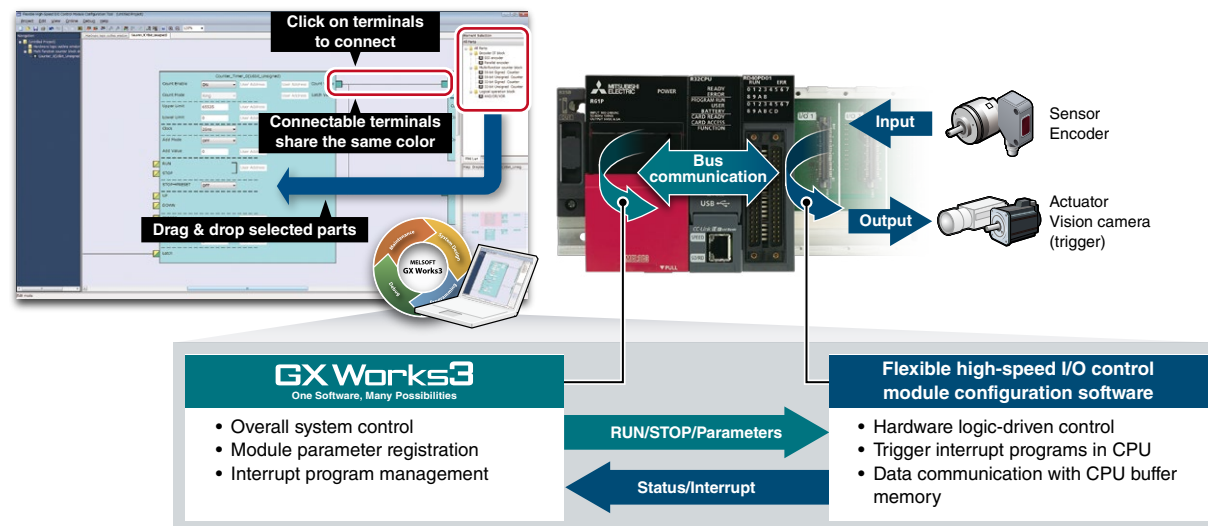


High-speed, stable I/O response

The flexible high-speed I/O control module provides highly accurate control of I/O timing owing to the asynchronous execution of internal control logic to the CPU and control bus. Variation in processing time is reduced to nanoseconds, thereby enabling sensors such as proximity lasers to trigger vision cameras accurately, which is required in product testing equipment in order to capture products moving at high-speed. Trigger input timing is adjustable to a minimum of 25 ns resolution.

FPGA logic design enables more freedom in customization

Equipped with a FPGA, control logic can be programmed easily using GX Works3. This low-cost alternative to HDL programming, logic synthesis and timing analysis reduces the design process, which is a common feature of general FPGA logic design.



Flexible high-speed I/O control module specifications

Item	RD40PD01	
	DC	Differential
Number of input points (point)	12 (5/24 V DC/differential)	
Number of output points (point)	8 (5...24 V DC, 0.1 A/point)	6
Number of interrupts	8	
Input response time (μs)	≤ 1	
Output response time (μs)	≤ 1	
Max. pulse input speed (pulse/s)	200 k (200 kHz)	8 M (2 MHz)
Max. pulse output speed (pulse/s)	200 k (200 kHz)	8 M (2 MHz)
Main functions executable using main block combinations	Pulse count, coincidence detection, cam switch, highly-accurate pulse output, PWM output, ratio setting, pulse measurement, electrical interface conversion	
Main hardware logic processing time	Logic operation: Min. 87.5 ns, coincidence output: Min. 137.5 ns, cam switch: Min. 262.5 ns	
Function		
Firmware update*1	●	
External interface*2		
40-pin connector	● (2x)	

*1. For more information, please refer to the relevant product manual.

*2. For more information about external interface (for applicable options, please refer to the relevant product manual), refer to the option lists on page 117.

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

Software

RE81WH

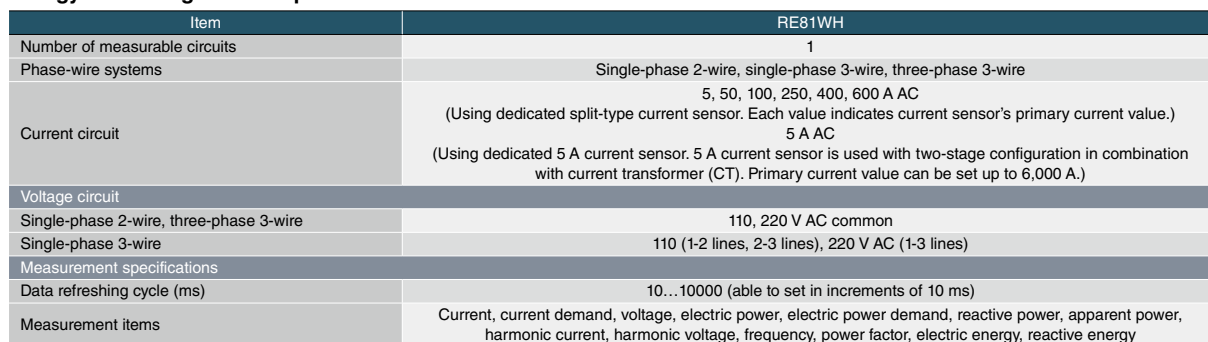
Energy Measuring

REB11WH RUN	ERR
MEA.	R
ALM1	1
ALM2	3

1k
1L
3k
3L
P1
P2
P3
NC

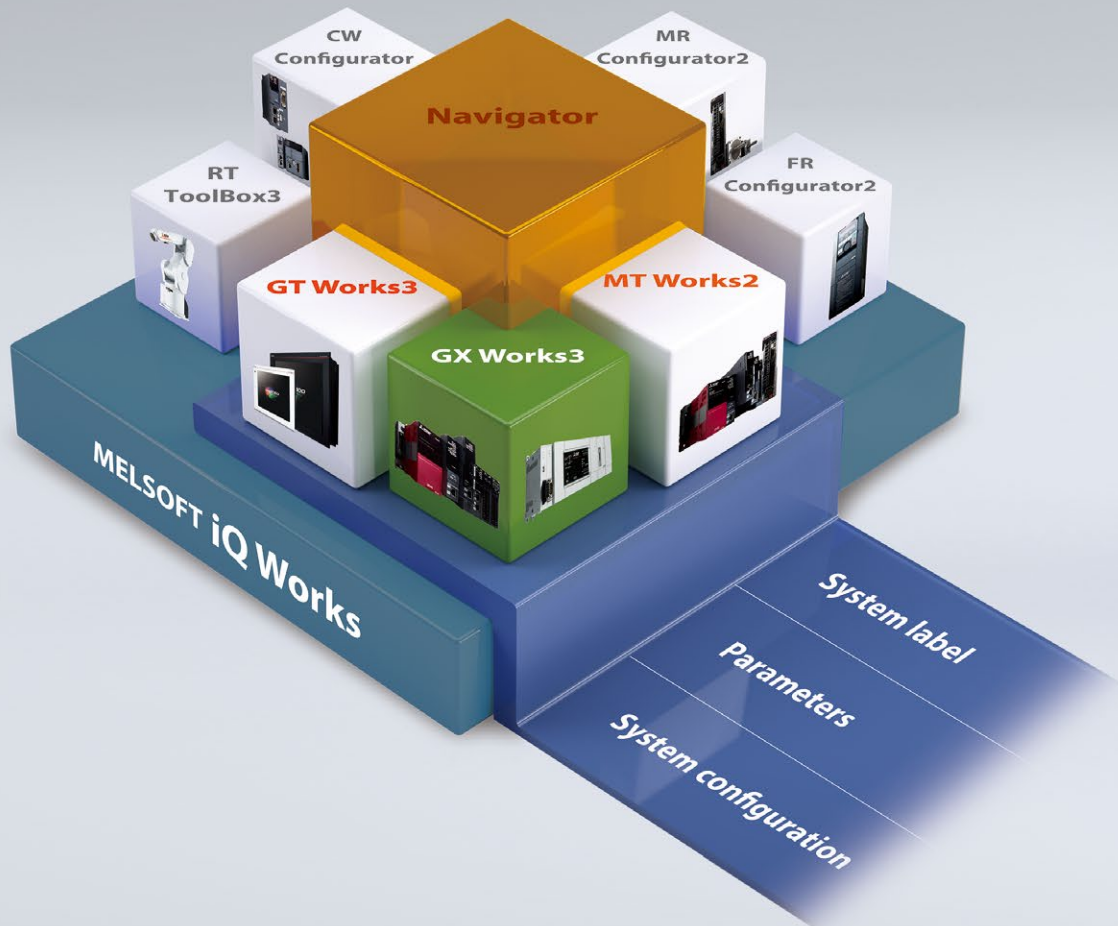
10
STAMP GAUGE

*1. Waveform data for current and voltage can also be obtained. For further details, please refer to the product user's manual (detailed edition).



FA Integrated Engineering Software MELSOFT iQ Works

MELSOFT iQ Works is an integrated software suite consisting of GX Works3, MT Works2, GT Works3, RT ToolBox3 and FR Configurator2, which are programming software for each respective product. Integration is further enhanced with MELSOFT Navigator as the central system configuration incorporating an easy-to-use, graphical user interface with additional project-sharing features such as system labels and parameters. The advantages of this powerful integrated software suite are that system design is made much easier with a substantial reduction in repetitious tasks, cutting down on errors while helping to reduce the overall TCO.



System management software

MELSOFT Navigator

System level graphic-based configuration tool that simplifies the system design by providing a visual representation of the system. System management features such as system-wide parameterization, labels and block reading of project data are also included.

Programmable controller engineering software

MELSOFT GX Works3

GX Works3 is the latest generation of programming and maintenance software offered by Mitsubishi Electric specifically designed for the MELSEC iQ-R Series control system. It includes many new features such as graphic-based system configuration, integrated motion control setup, multiple language support, providing an intuitive engineering environment solution.

HMI/GOT screen design software

MELSOFT GT Works3

This graphic operation terminal (GOT) screen creation software is designed with three main features—simplicity, graphics design and operation ease—that help to create graphic screens in fewer steps.

Motion controller engineering software

MELSOFT MT Works2

This motion control design and maintenance software includes intuitive graphic-based programming together with a digital oscilloscope simulator.

Robot engineering software

MELSOFT RT ToolBox3

Inverter setup software

MELSOFT FR Configurator2

C Controller setting and monitoring tool

MELSOFT CW Configurator

Servo setup software

MELSOFT MR Configurator2

System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

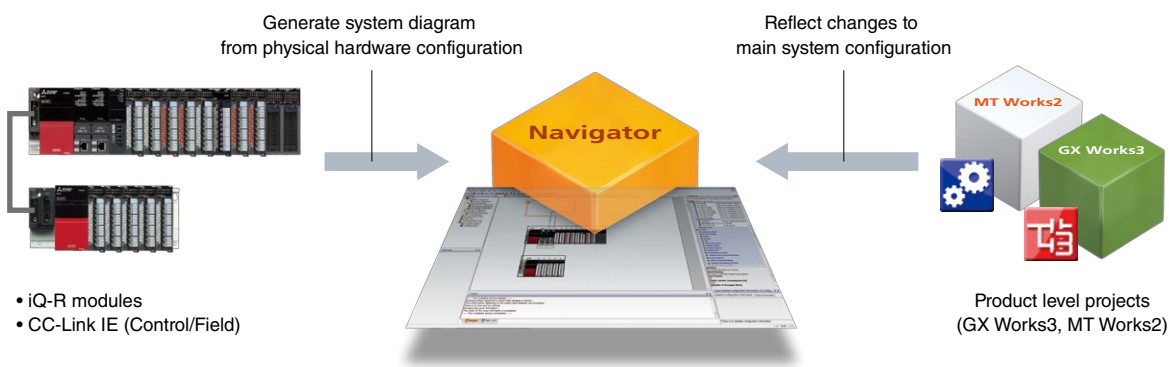
Advanced
information

Technology

Software

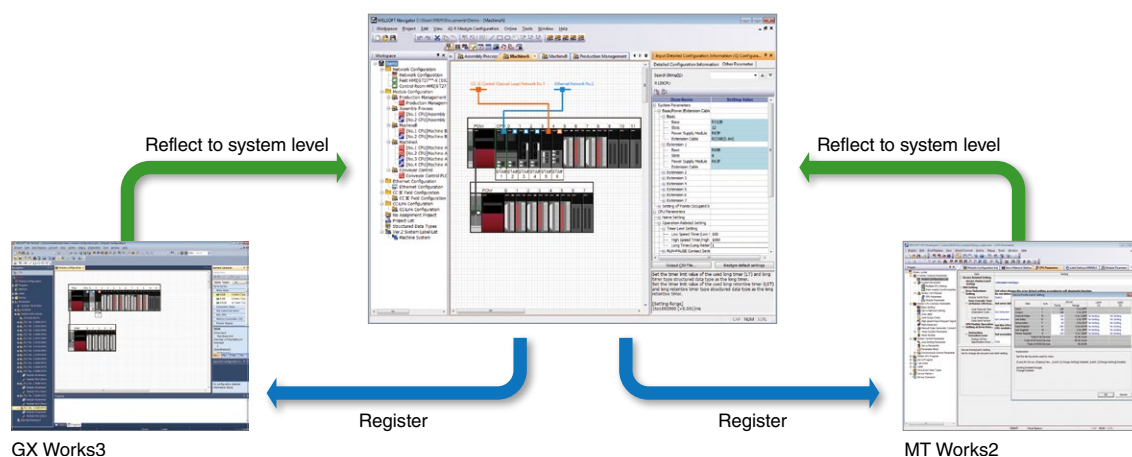
Total system centralized configuration

The correlation between the system configuration feature of MELSOFT Navigator and GX Works3, MT Works2 has been further improved. The system design console works in a bidirectional method, enabling the system configuration to be shared across all three software including network level integration without having to re-design the configuration from within the product level programming software(s).



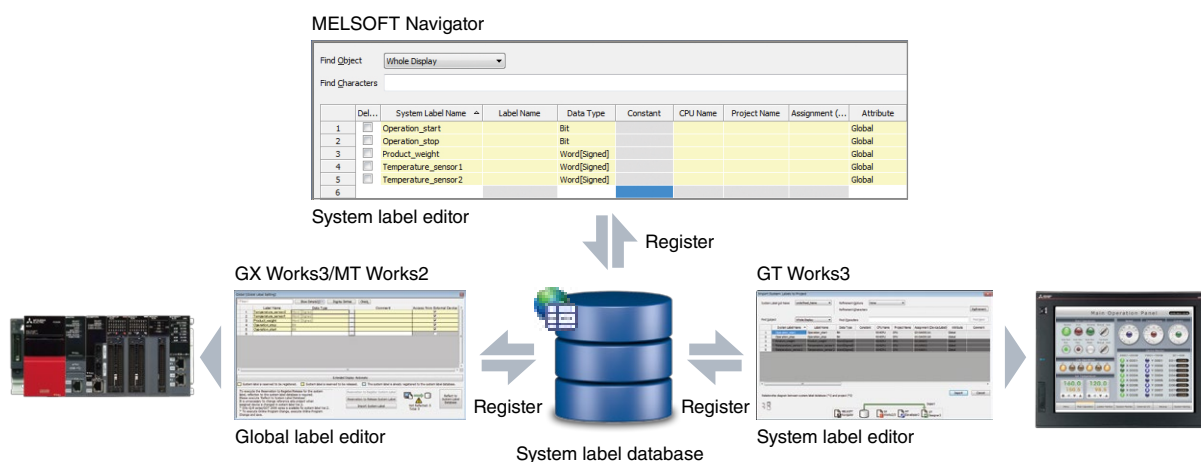
Effective parameter registration

Registration of module parameters within the system has been further enhanced with parameters being shared bidirectionally between MELSOFT Navigator and GX Works3, MT Works2. Upward registration of parameters to MELSOFT Navigator is also possible as changes are reflected from within the system configuration.



Unified system label database

The unified label database allows centralized management of global labels across both GX Works3 and GT Works3. The dynamic labeling structure enables system label sharing, which ensures that labels can be used without being conscious of the device associated with that label. The structure is also responsive to system configuration changes without having to modify the labels within the product programming tools.



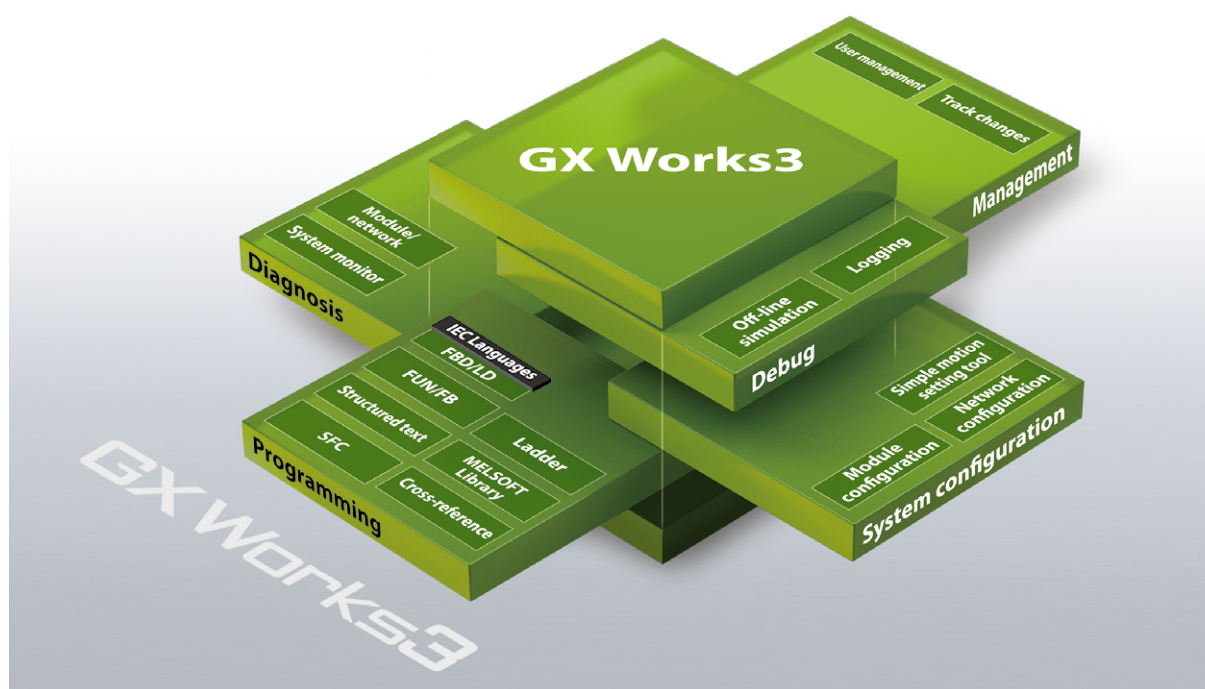
GX Works3

One Software, Many Possibilities



Mitsubishi Electric
MELSOFT GX Works3
Promotion Movie

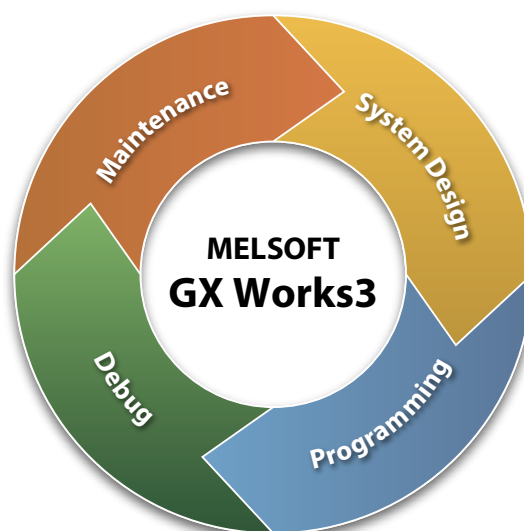
GX Works3 consists of various different components that help to simplify project creation and maintenance tasks. A system design console that enables projects to be created at the system overview stage has been added. Additionally, the main programming languages are supported and their labels (variables) are shared, further simplifying programming. Various debug and maintenance features are also included.



Project lifecycle engineering

Various features have been consolidated into an integrated engineering environment that enables easier project creation throughout the engineering process, ensuring consistency through every step.

- System-wide design
 - Easy system configuration with parts library
 - Direct module parameter registration
 - Integrated simple motion module setup
- Multiple programming languages
 - Complies with IEC 61131-3
 - Supports main programming languages
 - Consistency between different programming tabs
- Simple to debug
 - Various online monitoring
 - Hardware simulator (emulator)
 - Data logging
- Straightforward maintenance
 - System monitoring
 - Module and network diagnostics
 - Multi-language commenting



System
configuration

CPU

I/O

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High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology

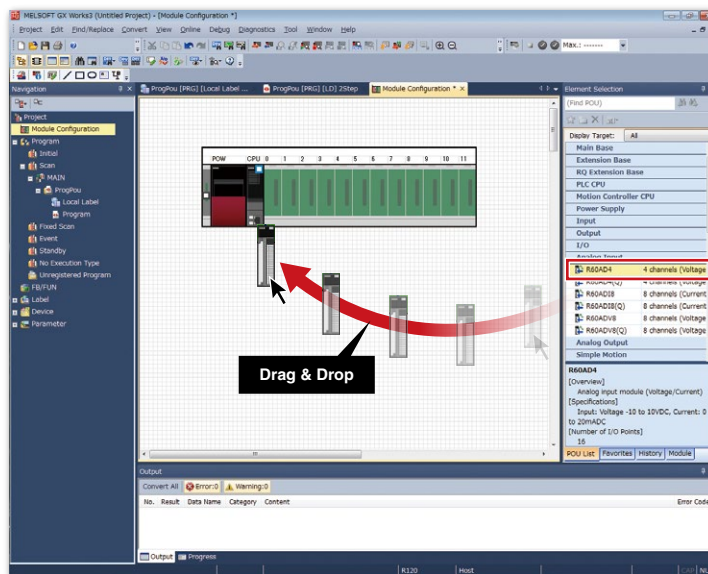
Software



System Design

System design with a convenient parts library

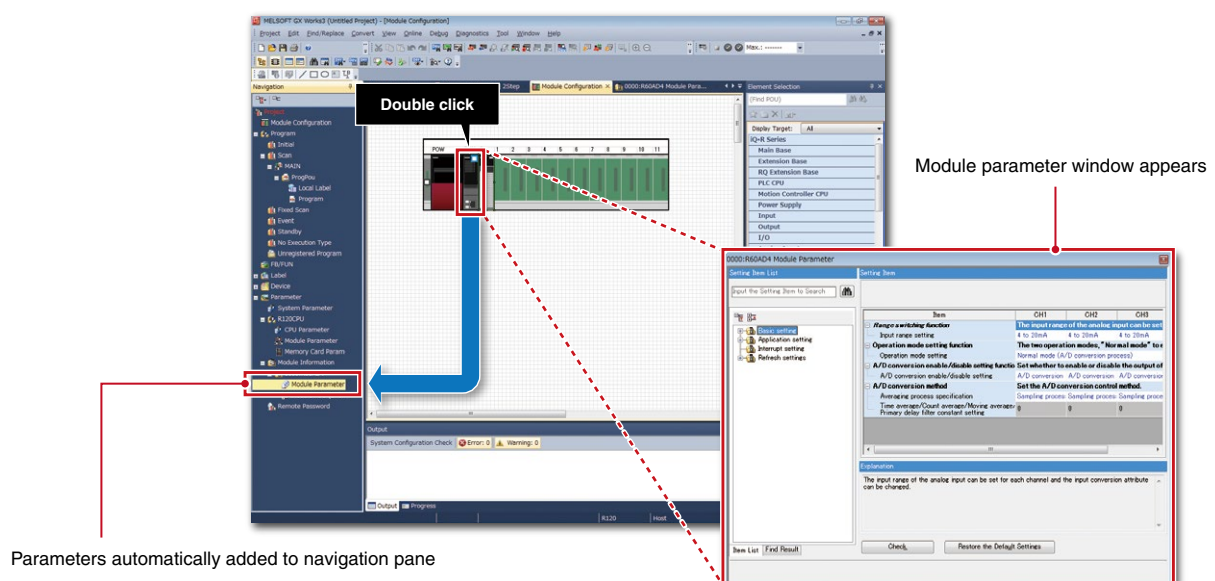
Most projects start from system design, so having a software application that caters to this initial stage is important. GX Works3 incorporates a system design feature that enables system components to be assembled directly in the programming software. It includes a parts library consisting of MELSEC iQ-R Series modules that can be used to simplify system creation.



Simply drag & drop
when adding a module

Register module parameters on the fly

Another useful feature is the ability to register parameters automatically. Simply double-click on the desired module and the corresponding parameters will be registered in the project. A window with an easy-to-use parameter settings screen opens, enabling module parameters to be modified as needed.



Integrated motion setup tool

GX Works3 is equipped with a special motion setup tool that makes it easy to change simple motion module settings such as module parameters, positioning data and servo parameters. Also, debugging is simplified using the fine-tuning cam data generation feature.

Project window

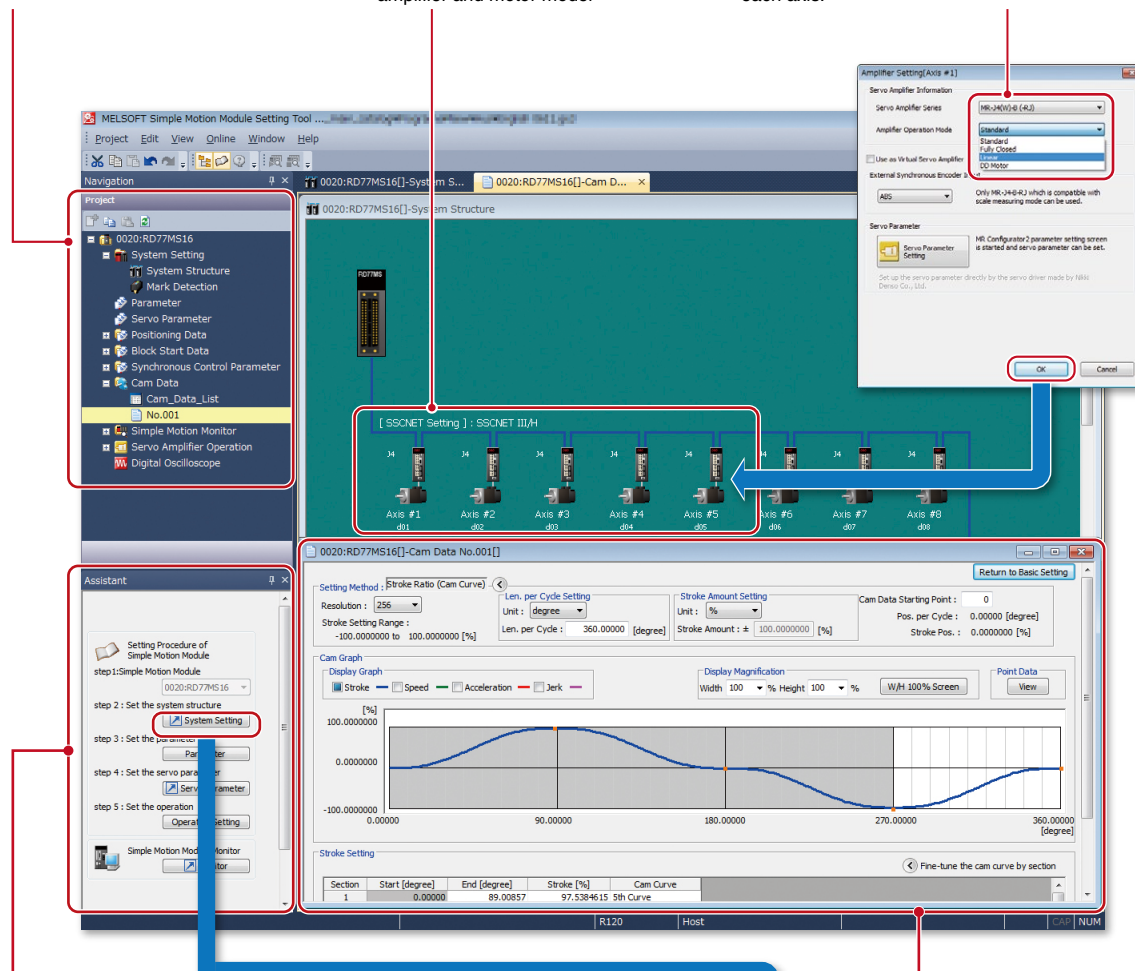
Easy to use navigation pane

Servo amplifier information

Quickly visualize type of servo amplifier and motor model

Servo amplifier setup

Select the servo amplifier and operation mode for each axis.



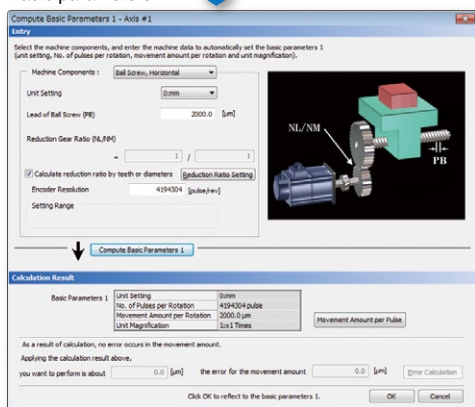
Assistant window

Selective tools further simplifying setup

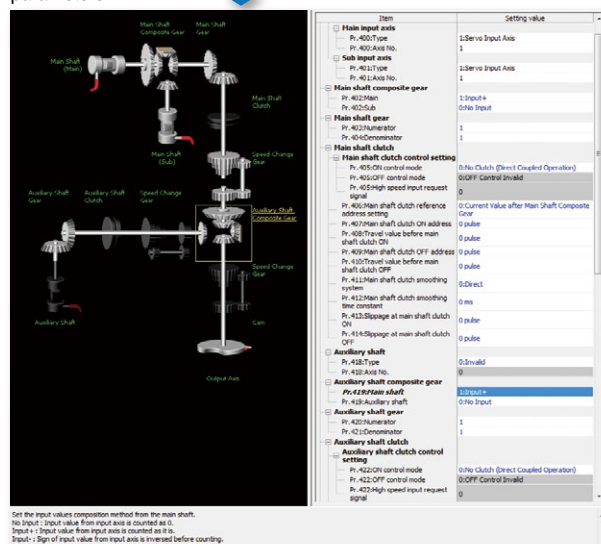
Cam data

Fine-tune cam curve data

Basic parameters



Synchronous parameters



System
configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

Technology


Software



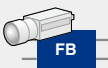
Programming

Central parts library


GX Works3 comes with an updated object library pre-installed in the software consisting of a module library with current modules at time of software release although this can be added to as newer modules become available. A variety of other objects are available such as third-party partner function blocks. The library can be fully shared across multiple projects.




■ 3rd party partner FBs



FB
Vision sensor



FB
RFID



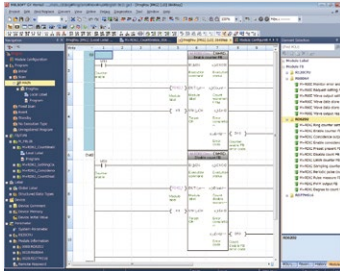
FB
Laser displacement sensor

■ Module FBs (Mitsubishi Electric products)

Module Label

Module FB

- R120CPU
- R60DA4
- M+R60E Monitor error and r
- M+R60E Request setting FB
- M+R60E Wave output setting

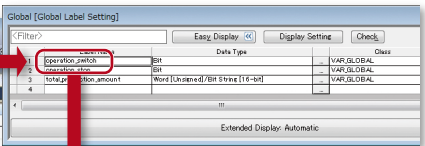


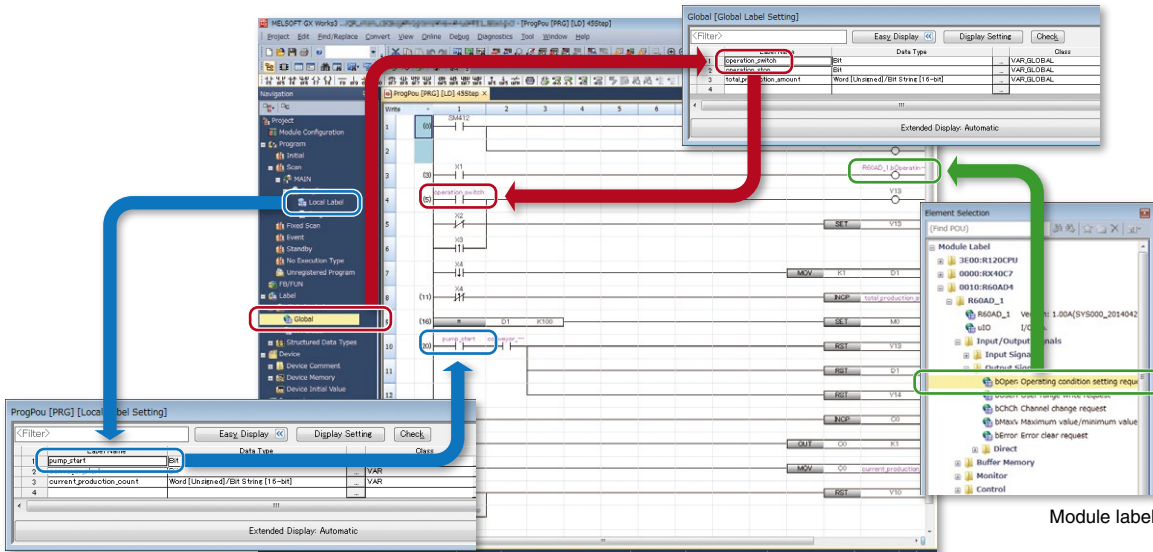
Just "select" to create a program

Reduce repetitive program tasks

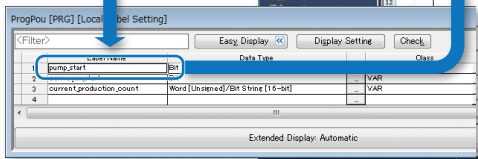
Global and local variables (labels) are supported providing an easy way to share device names across multiple projects, other MELSOFT software and third party SCADA. The variables can be registered into either the current program, function block as a local variable or within the project as a global variable to share across multiple programs within the same project. Variables specific to a particular module are also available, and can be used immediately, further reducing engineering time and cost.

Global label editor

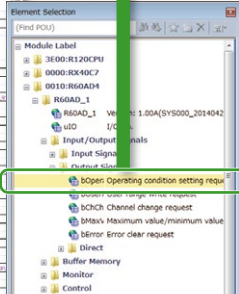




Local label editor

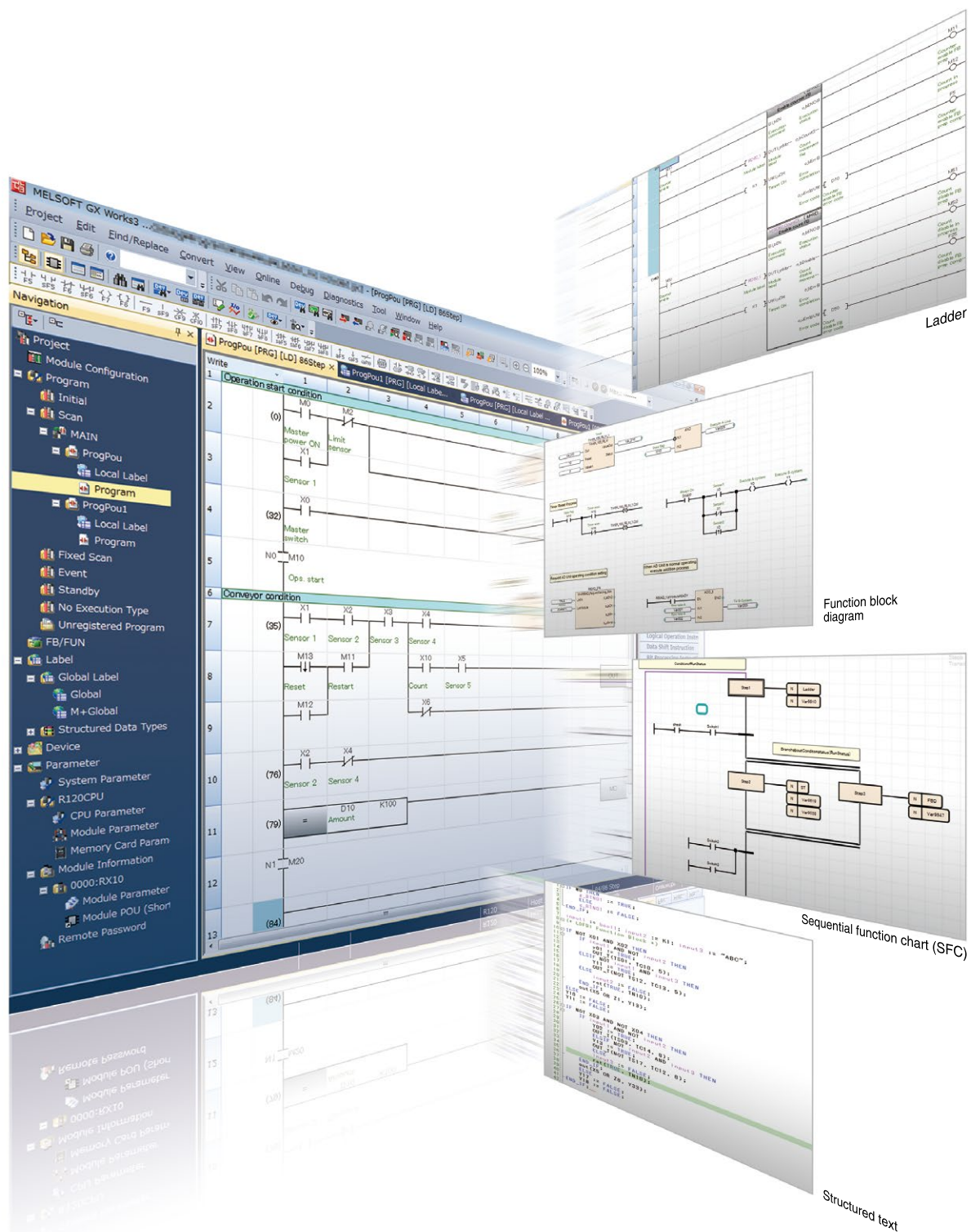


Module label



Main programming languages supported

The main IEC languages are supported by GX Works3. Various different programming languages can be used within the same project simultaneously and can be viewed easily via the menu tab. The variables and devices used in each program can be shared across multiple platforms, with user defined function blocks supported.



System configuration

CPU

I/O

Analog

Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced information

Technology

Software

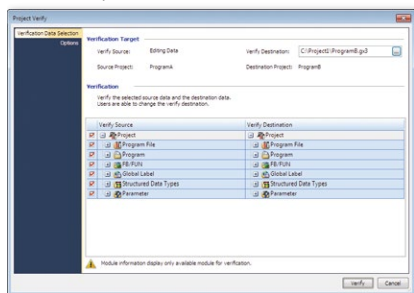


Debug

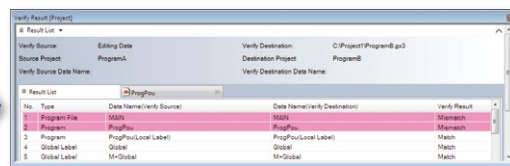
Easy version management

Being able to visually see and manage different versions of the same project can help to reduce debugging processes. Even with a number of engineers are working on the same project, changes made are easily recognized directly from the program or as an automatically generated verification results list. This feature is available for locally stored projects on the computer, and between the program stored in the programmable controller CPU.

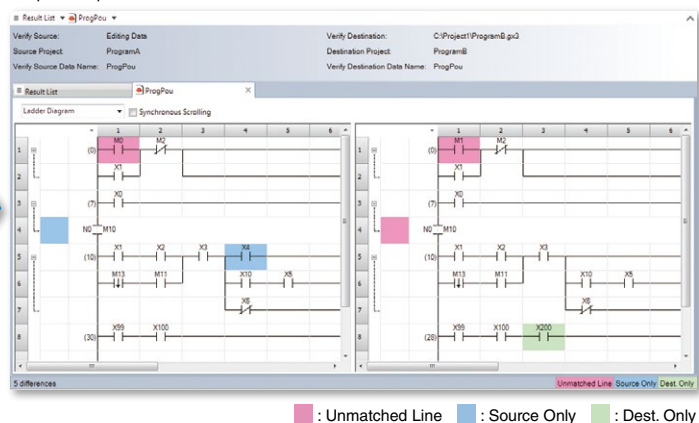
Online data operation



Verification results



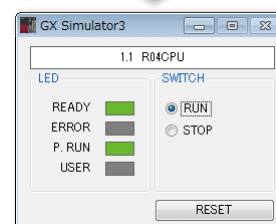
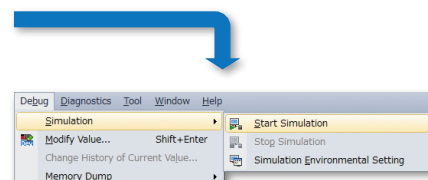
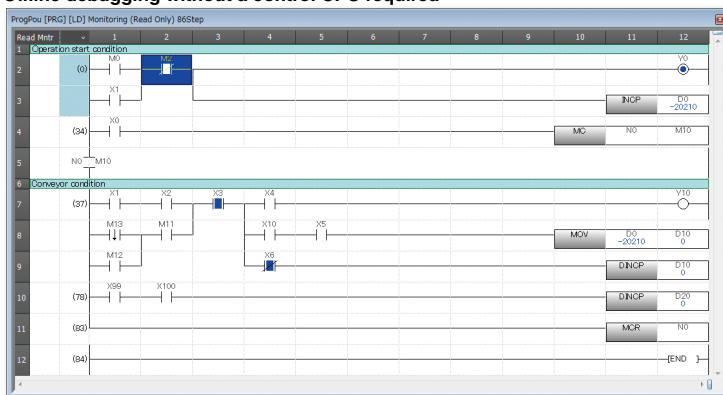
Graphical representation of differences



Hardware simulation

GX Works3 features an integrated simulator which helps to visualize the operation of the program during the debugging process. Motion control CPU hardware can be simulated as well.

Offline debugging without a control CPU required



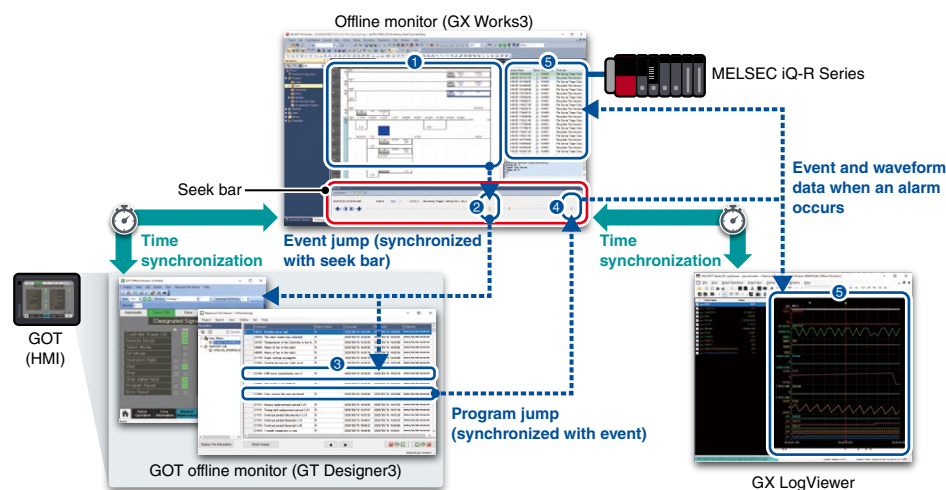
Directly debugging on the computer



Maintenance

Synchronized playback of program, waveform data, GOT (HMI) (screens, operation logs, alarm history)

Playback of data can be done simply by loading recorded data to GX Works3, automatically executing other necessary tools. The "seek bar" enables to jump back and forth within the timeline synchronizing these tools.



Faster cause analysis by synchronized video feed, program and waveform monitoring

1 Register milestone points on the timeline

Milestone points (log marker) can be added to the main video timeline enabling reference points for areas of concern. These points can be saved for later use or for distributing amongst other support personnel enabling multiple teams to analyze the problem area of the application.

2 Categorize registered milestone points

Log markers can be color-coded according to importance and event type with support of commenting, realizing efficient analysis.

3 Confirming video feed with collected data

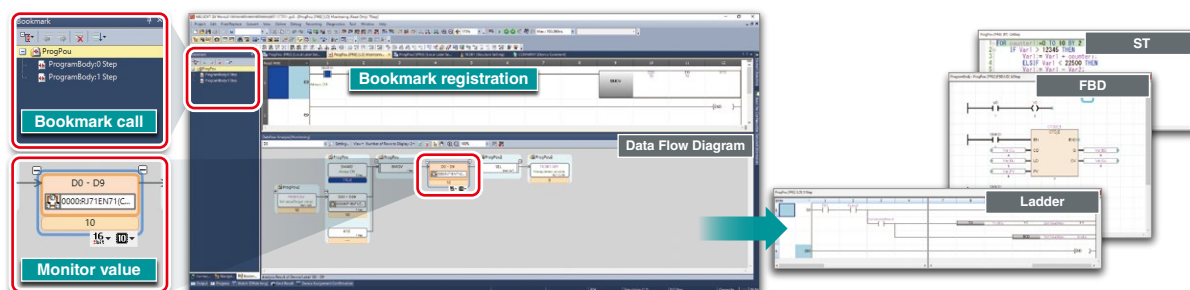
Video feeds can be used to visually confirm areas that maybe causing errors together with the program.

The milestone points are synchronized with each tool and reproduced at different playback speeds offering a realistic view of the process together with the control data collected.



Data flow analysis

Relationships between device/label data are shown as a flowchart on GX Works3. From here, engineers can highlight an area of concern and drill down to devices that are related to the original issue pinpointing the actual code which is causing the data value. Ladder, FBD, SFC (within ZOOM) and ST languages can be analyzed.



System
configuration

CPU

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Motion, Positioning,
High-speed Counter,
Channel isolated pulse input

Network

Advanced
information

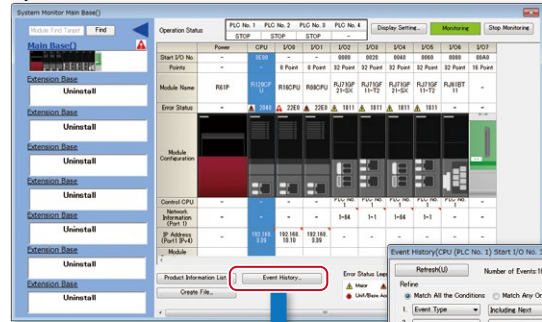
Technology

Software

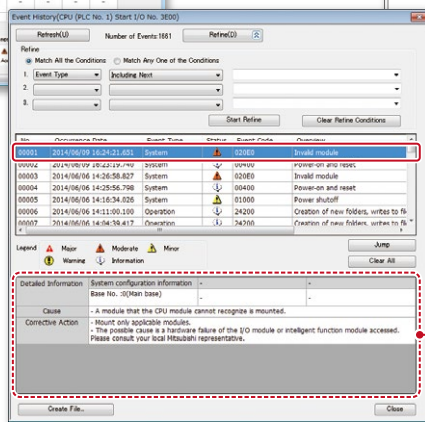
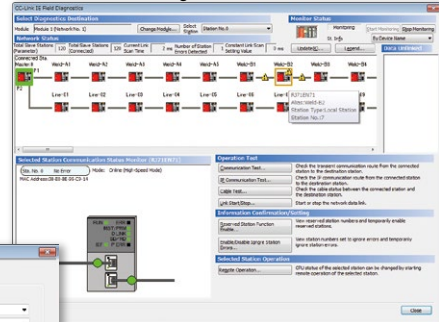
Simplified troubleshooting reduces downtime even further

GX Works3 incorporates various maintenance features helping to reduce downtime and keep productivity high. Various levels of maintenance are possible, from system-wide monitoring of errors and module status to monitoring at the network level; for example, detailed operations that show where programs or parameters have been changed in the CPU and the monitoring of system events, which also includes a useful historical function that can be exported as a CSV file.

System monitor



CC-Link IE Field diagnosis window

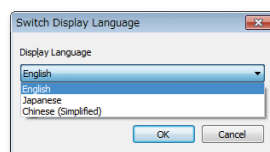
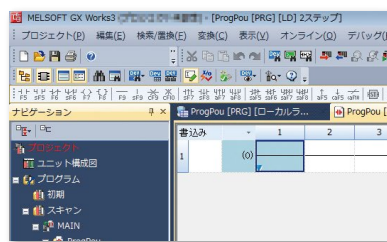


Detailed information including the cause and respective countermeasures are shown here

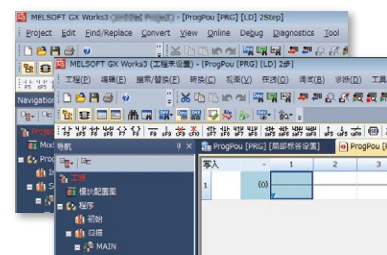
Event history

Multi-language menu, ideal for global support

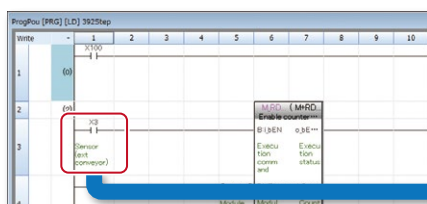
The menu system can be switched between various languages, enabling different locations to work on the same project with the same programming software version. In addition, device comments within the project can be switched between various languages without having to create multiple copies of the same project to support the comments in different languages.



Menu language switch



Language version of comments being switched



Extensive global support coverage providing expert help whenever needed

■ Global FA centers

■ EMEA

Europe FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Polish Branch
Tel: +48-12-347-65-81

Germany FA Center

MITSUBISHI ELECTRIC EUROPE B.V. German Branch
Tel: +49-2102-486-0 / Fax: +49-2102-486-1120

UK FA Center

MITSUBISHI ELECTRIC EUROPE B.V. UK Branch
Tel: +44-1707-27-8780 / Fax: +44-1707-27-8695

Czech Republic FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Czech Branch
Tel: +420-255 719 200

Italy FA Center

MITSUBISHI ELECTRIC EUROPE B.V. Italian Branch
Tel: +39-039-60531 / Fax: +39-039-6053-312

Russia FA Center

MITSUBISHI ELECTRIC (RUSSIA) LLC ST.
Petersburg Branch
Tel: +7-812-633-3497 / Fax: +7-812-633-3499

Turkey FA Center

MITSUBISHI ELECTRIC TURKEY Elektrik Urunleri A.S.
Tel: +90-216-969-2500 / Fax: +90-216-661-4447

■ Asia-Pacific

China

Beijing FA Center

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Beijing FA Center
Tel: +86-10-6518-8830 / Fax: +86-10-6518-2938

Guangzhou FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD.
Guangzhou FA Center
Tel: +86-20-8923-6730 / Fax: +86-20-8923-6715

Shanghai FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD.
Shanghai FA Center
Tel: +86-21-2322-3030 / Fax: +86-21-2322-3000

Tianjin FA Center

MITSUBISHI ELECTRIC AUTOMATION (CHINA) LTD.
Tianjin FA Center
Tel: +86-22-2813-1015 / Fax: +86-22-2813-1017

Taiwan

Taipei FA Center

SETSUYO ENTERPRISE CO., LTD.
Tel: +886-2-2299-9917 / Fax: +886-2-2299-9963

Korea

Korea FA Center

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Thailand

Thailand FA Center

MITSUBISHI ELECTRIC FACTORY AUTOMATION
(THAILAND) CO., LTD.
Tel: +66-2682-6522-31 / Fax: +66-2682-6020

ASEAN

ASEAN FA Center

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Tel: +65-6470-2480 / Fax: +65-6476-7439

Indonesia

Indonesia FA Center

PT. MITSUBISHI ELECTRIC INDONESIA
Cikarang Office
Tel: +62-21-2961-7797 / Fax: +62-21-2961-7794

Vietnam

Hanoi FA Center

MITSUBISHI ELECTRIC VIETNAM COMPANY LIMITED
Hanoi Branch Office
Tel: +84-24-3937-8075 / Fax: +84-24-3937-8076

Ho Chi Minh FA Center

MITSUBISHI ELECTRIC VIETNAM COMPANY LIMITED
Tel: +84-28-3910-5945 / Fax: +84-28-3910-5947

Philippines

Philippines FA Center

MELCO Factory Automation Philippines Inc.
Tel: +63-(0)2-8256-8042

India

India Ahmedabad FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.
Ahmedabad Branch
Tel: +91-7965120063

India Bangalore FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.
Bangalore Branch
Tel: +91-80-4020-1600 / Fax: +91-80-4020-1699

India Chennai FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.
Chennai Branch
Tel: +91-4445548772 / Fax: +91-4445548773

India Coimbatore FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.
Coimbatore Branch
Tel: +91-422-438-5606

India Gurgaon FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.
Gurgaon Head Office
Tel: +91-124-463-0300 / Fax: +91-124-463-0399

India Pune FA Center

MITSUBISHI ELECTRIC INDIA PVT. LTD.
Pune Branch
Tel: +91-20-2710-2000 / Fax: +91-20-2710-2100

■ Americas

USA

North America FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.
Tel: +1-847-478-2469 / Fax: +1-847-478-2253

Mexico

Mexico City FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.
Mexico Branch
Tel: +52-55-3067-7511

Mexico FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.
Queretaro Office
Tel: +52-442-153-6014

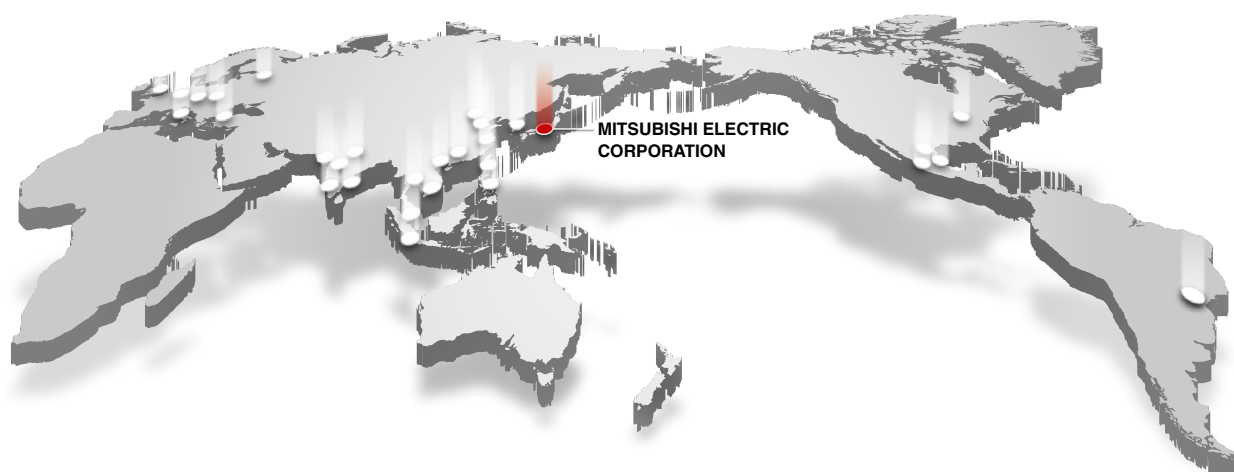
Mexico Monterrey FA Center

MITSUBISHI ELECTRIC AUTOMATION, INC.
Monterrey Office
Tel: +52-55-3067-7521

Brazil

Brazil FA Center

MITSUBISHI ELECTRIC DO BRASIL COMERCIO E
SERVICOS LTDA.
Tel: +55-11-4689-3000 / Fax: +55-11-4689-3016



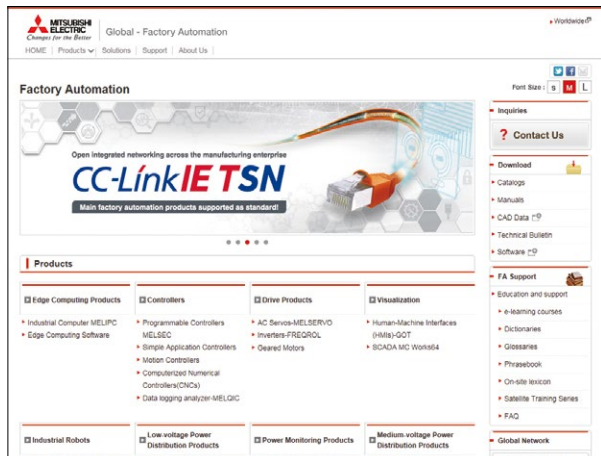
Factory Automation Global website

Mitsubishi Electric Factory Automation provides a mix of services to support its customers worldwide. A consolidated global website is the main portal, offering a selection of support tools and a window to its local Mitsubishi Electric sales and support network.

■ From here you can find:

- Overview of available factory automation products
- Library of downloadable literature
- Support tools such as online e-learning courses, terminology dictionary, etc.
- Global sales and service network portal
- Latest news related to Mitsubishi Electric factory automation

**Mitsubishi Electric Factory Automation
Global website:**
www.MitsubishiElectric.com/fa



Online e-learning

An extensive library of e-learning courses covering the factory automation product range has been prepared. Courses from beginner to advanced levels of difficulty are available in various languages.



■ Beginner level

Designed for newcomers to Mitsubishi Electric Factory Automation products gaining a background of the fundamentals and an overview of various products related to the course.

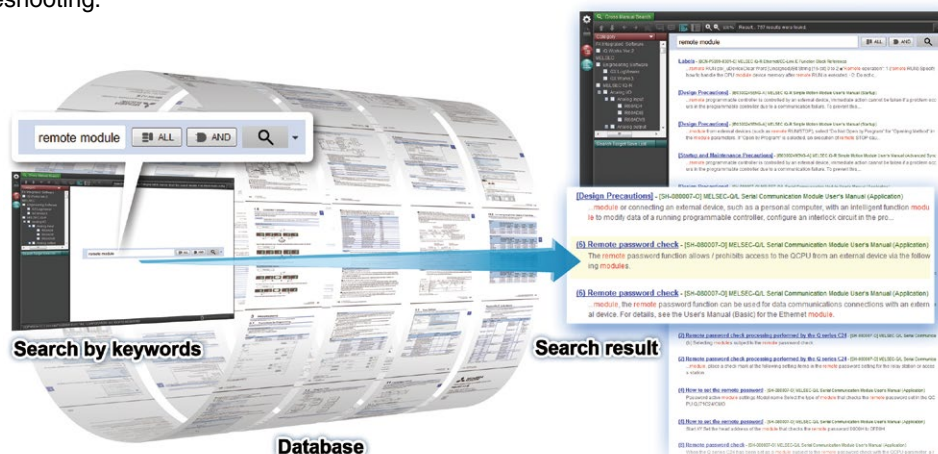
■ Basic to Advanced levels

These courses are designed to provide education at all levels. Various different features are explained with application examples providing an easy and informative resource for in-house company training.

Innovative next-generation, e-Manual

e-Manual Viewer

The e-Manual viewer is a next-generation digital manual offered by Mitsubishi Electric that consolidates factory automation products manuals into an easy-to-use package with various useful features integrated into the viewer. The e-Manual allows multiple manuals to be cross-searched at once, further reducing time for setting up products and troubleshooting.



Key features included

- One-stop database containing all required manuals, with local file cache
- Included with GX Works3 engineering software
- Also available in tablet version
- Easily download manuals all at once
- Multiple users can share the latest manuals and knowhow with document sharing function
- Directly port sample programs within manuals to GX Works3
- Downloaded manuals are usable offline

Windows®



iOS

Download on the App Store



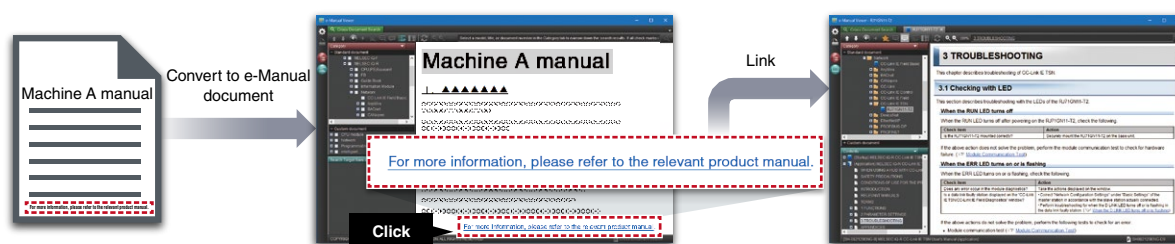
Android™

GET IT ON Google Play



e-Manual Create

e-Manual Create is software for converting word files and chm files to e-Manual documents. e-Manual Create allows users to directly refer to Mitsubishi Electric e-Manuals from user's customized device maintenance manuals and such, supporting quick troubleshooting and reduction in document creation process.



Windows®



* To obtain the Windows® version of e-Manual Viewer and e-Manual Create, please contact your local Mitsubishi Electric sales office or representative.

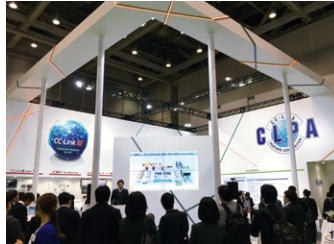
CC-Link Partner Association (CLPA) - Actively promoting worldwide adoption of CC-Link networks

Proactively supporting CC-Link, from promotion to specification development

The CC-Link Partner Association (CLPA) was established to promote the worldwide adoption of the CC-Link open-field network. By conducting promotional activities such as organizing trade shows and seminars, conducting conformance tests, and providing catalogs, brochures and website information, CLPA activities are successfully increasing the number of CC-Link partner manufacturers and CC-Link-compatible products. As such, CLPA is playing a major role in the globalization of CC-Link.



Seminar



Trade show



Conformance testing lab

Visit the CLPA website for the latest CC-Link information.

URL: www.cc-link.org

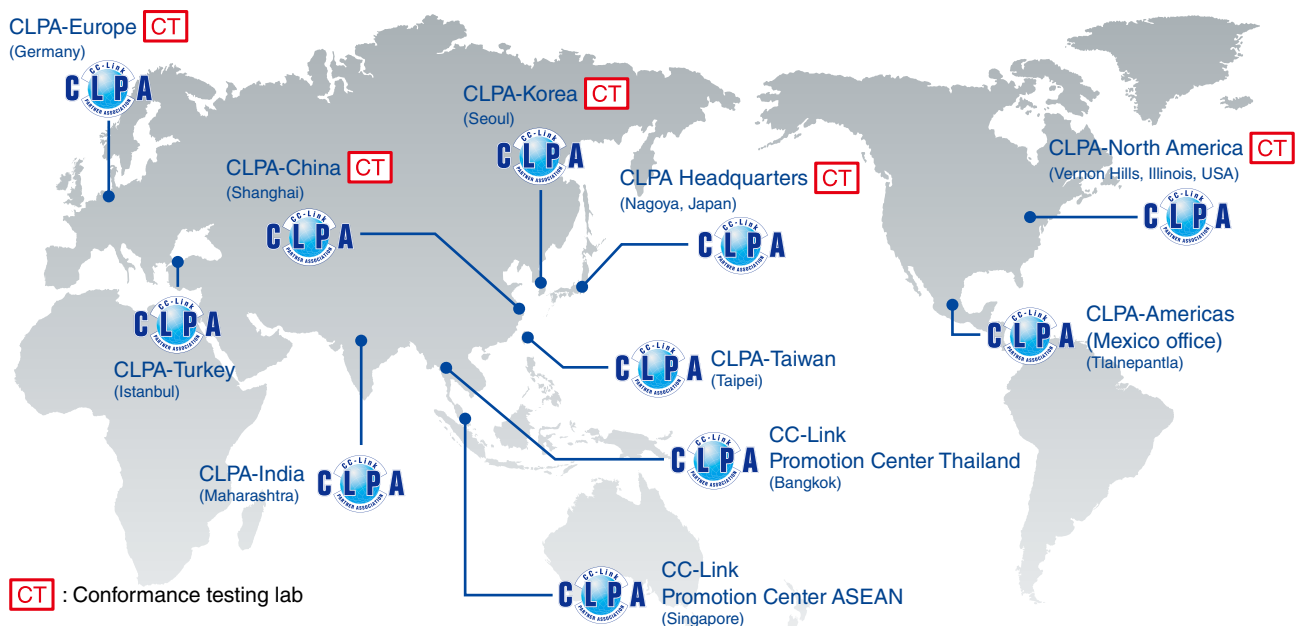


CLPA Headquarters
6F Ozone Front Bldg. 3-15-58 Ozone
Kita-ku, Nagoya 462-0825, JAPAN
TEL: +81-52-919-1588 FAX: +81-52-916-8655
e-mail: info@cc-link.org



Global influence of CC-Link continues to spread

CC-Link is supported globally by CLPA. With offices throughout the world, support for partner companies can be found locally. Each regional CLPA office undertakes various support and promotional activities to further the influence of CC-Link/CC-Link IE in that part of the world. For companies looking to increase their presence in their local area, CLPA is well placed to assist these efforts through offices in all major regions.



General specifications

Item	Specification					
Operating ambient temperature	0...55°C (when a base unit other than an extended temperature range base unit is used)					
	0...60°C (when an extended temperature range base unit is used)*1					
Storage ambient temperature	-25...75°C					
Operating ambient humidity	5...95% RH, non-condensing					
Storage ambient humidity	5...95% RH, non-condensing					
Vibration resistance	Compliant with JIS B 3502 and IEC 61131-2	-	Frequency	Constant acceleration	Half amplitude	Sweep count
		Under intermittent vibration	5...8.4 Hz	-	3.5 mm	10 times each in X, Y, Z directions
			8.4...150 Hz	9.8 m/s²	-	
		Under continuous vibration	5...8.4 Hz	-	1.75 mm	-
			8.4...150 Hz	4.9 m/s²	-	
Shock resistance	Compliant with JIS B 3502 and IEC 61131-2 (147 m/s², 3 times each in directions X, Y, Z)					
Operating atmosphere	No corrosive gases*5, no flammable gases, no excessive conductive dust					
Operating altitude*2	0...2000 m*6					
Installation location	Inside a control panel					
Overvoltage category*3	≤ II					
Pollution degree*4	≤ 2					
Equipment class	Class 1					

*1. Enables standard MELSEC iQ-R Series modules to support extended operating ambient temperature of 0 to 60°C, ensuring the same performance as the standard operating ambient temperature (0 to 55°C). When requiring to use in an ambient temperature environment higher than 60°C, please consult your local Mitsubishi Electric representative.

*2. Do not use or store the programmable controller under pressure higher than the atmospheric pressure of altitude 0 m. Doing so may cause malfunction. When using the programmable controller under pressure, please consult your local Mitsubishi Electric representative.

*3. This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the rated voltage of 300 V is 2500 V.

*4. This index indicates the degree to which conductive material is generated in terms of the environment in which the equipment is used. Pollution level 2 is when only non-conductive pollution occurs. A temporary conductivity caused by condensing must be expected occasionally.

*5. The special coated product, which meets the regulation (JIS C 60721-3-3/IEC 60721-3-3 3C2) related to corrosive gas, is available for the use in a corrosive gas environment. For more details on the special coated product, please consult your local Mitsubishi Electric representative.

*6. When used at an altitude higher than 2000 m, the upper limits of the permissible voltage and the operating ambient temperature become lower. Please consult your local Mitsubishi Electric representative.

Software operating environment*7

Item	MELSOFT GX Works3, CW Configurator	MELSOFT MX MESInterface-R*8, MX OPC UA Module Configurator-R	CW Workbench, CW-Sim, CW-Sim Standalone
Personal computer	Windows® supported personal computer		
CPU	Intel® Core™ 2 Duo Processor 2 GHz or more		
Available hard disk capacity	5 GB	512 MB	4 GB or more
Display resolution	1024 x 768 pixels or higher		
Required memory			
64-bit edition	2 GB or more recommended	2 GB or more recommended	2 GB or more
32-bit edition	2 GB or more recommended	1 GB or more recommended	1 GB or more (2 GB or more recommended)
OS (English version)			
Microsoft® Windows® 10 Home Operating System	●	●	●
Microsoft® Windows® 10 Pro Operating System	●	●	●
Microsoft® Windows® 10 Enterprise Operating System	●	●	●
Microsoft® Windows® 10 Education Operating System	●	●	●
Microsoft® Windows® 10 IoT Enterprise 2016 LTSC	●*9	-	-
Microsoft® Windows® 8.1 Operating System	●	●	●*10
Microsoft® Windows® 8.1 Pro Operating System	●	●	●*10
Microsoft® Windows® 8.1 Enterprise Operating System	●	●	●*10
Microsoft® Windows® 7 Starter Operating System	●	-	-
Microsoft® Windows® 7 Home Premium Operating System	●	●	-
Microsoft® Windows® 7 Professional Operating System	●	●	●*11
Microsoft® Windows® 7 Ultimate Operating System	●	●	●*11
Microsoft® Windows® 7 Enterprise Operating System	●	●	●*11

*7. For information about software operating environment, refer to PX Developer Version 1 Operating Manual (Monitor Tool).

*8. Software operating environment when installing the MES Interface function configuration tool.

*9. 32-bit edition is not supported.

*10. Windows® Touch is not supported.

*11. Windows® XP Mode is not supported.

MELSOFT GX Works3-supported CPU modules

Item	Model	
Programmable controller CPU	R00CPU	R08(EN)CPU
	R01CPU	R16(EN)CPU
	R02CPU	R32(EN)CPU
	R04(EN)CPU	R120(EN)CPU
Process CPU	R08PCPU	R32PCPU
	R16PCPU	R120PCPU
SIL2 process CPU	R08PSFCPU	R32PSFCPU
	R16PSFCPU	R120PSFCPU
Safety CPU	R08SFCPU	R32SFCPU
	R16SFCPU	R120SFCPU

MX MESInterface-R-supported module

Item	Model
MES Interface	RD81MES96N

CW Workbench, CW-Sim, CW-Sim Standalone, MELSOFT CW Configurator-supported CPU modules

Item	Model
C Controller	R12CCPU-V

PX Developer monitor tool-supported CPU modules

Item	Model	
Process CPU	R08PCPU	R32PCPU
	R16PCPU	R120PCPU
SIL2 process CPU	R08PSFCPU	R32PSFCPU
	R16PSFCPU	R120PSFCPU

MX OPC UA Module Configurator-R-supported module

Item	Model
OPC UA server	RD81OPC96

Product List

Please check product compatibility and restrictions in the related manual(s) before purchasing.

■ CPU modules

Type	Model	Outline
Programmable controller CPU	R00CPU	Program capacity, 10K steps; basic operation processing speed (LD instruction), 31.36 ns
	R01CPU	Program capacity, 15K steps; basic operation processing speed (LD instruction), 31.36 ns
	R02CPU	Program capacity, 20K steps; basic operation processing speed (LD instruction), 3.92 ns
	R04CPU	Program capacity, 40K steps; basic operation processing speed (LD instruction), 0.98 ns
	R08CPU	Program capacity, 80K steps; basic operation processing speed (LD instruction), 0.98 ns
	R16CPU	Program capacity, 160K steps; basic operation processing speed (LD instruction), 0.98 ns
	R32CPU	Program capacity, 320K steps; basic operation processing speed (LD instruction), 0.98 ns
	R120CPU	Program capacity, 1200K steps; basic operation processing speed (LD instruction), 0.98 ns
	R04ENCPU	CC-Link IE embedded; program capacity, 40K steps; basic operation processing speed (LD instruction), 0.98 ns
	R08ENCPU	CC-Link IE embedded; program capacity, 80K steps; basic operation processing speed (LD instruction), 0.98 ns
	R16ENCPU	CC-Link IE embedded; program capacity, 160K steps; basic operation processing speed (LD instruction), 0.98 ns
	R32ENCPU	CC-Link IE embedded; program capacity, 320K steps; basic operation processing speed (LD instruction), 0.98 ns
	R120ENCPU	CC-Link IE embedded; program capacity, 1200K steps; basic operation processing speed (LD instruction), 0.98 ns
Motion CPU	R16MTCPU	Up to 16-axis control; operation cycle, ≤0.222 ms; SSCNET III/H connectivity
	R32MTCPU	Up to 32-axis control; operation cycle, ≤0.222 ms; SSCNET III/H connectivity
	R64MTCPU	Up to 64-axis control; operation cycle, ≤0.222 ms; SSCNET III/H connectivity
Safety CPU	R08SFCPU-SET	Program capacity, 80K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
	R16SFCPU-SET	Program capacity, 160K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
	R32SFCPU-SET	Program capacity, 320K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
	R120SFCPU-SET	Program capacity, 1200K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
Process CPU	R08PCPU	Program capacity, 80K steps; basic operation processing speed (LD instruction), 0.98 ns
	R16PCPU	Program capacity, 160K steps; basic operation processing speed (LD instruction), 0.98 ns
	R32PCPU	Program capacity, 320K steps; basic operation processing speed (LD instruction), 0.98 ns
	R120PCPU	Program capacity, 1200K steps; basic operation processing speed (LD instruction), 0.98 ns
SIL2 process CPU	R08PSFCPU-SET	Program capacity, 80K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
	R16PSFCPU-SET	Program capacity, 160K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
	R32PSFCPU-SET	Program capacity, 320K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
	R120PSFCPU-SET	Program capacity, 1200K steps (40K steps for safety programs); basic operation processing speed (LD instruction), 0.98 ns
Redundant function module	R6RFM	By combining with a process CPU or SIL2 process CPU, a redundant control system can be realized.
C Controller	R12CCPU-V	Endian format, little endian; OS, VxWorks® Version 6.9
SD memory card*1	NZ1MEM-2GBSD	SD memory card, 2G bytes
	NZ1MEM-4GBSD	SDHC memory card, 4G bytes
	NZ1MEM-8GBSD	SDHC memory card, 8G bytes
	NZ1MEM-16GBSD	SDHC memory card, 16G bytes
Extended SRAM cassette*2	NZ2MC-1MBS	1M bytes
	NZ2MC-2MBS	2M bytes
	NZ2MC-2MBSE	2M bytes, ECC type
	NZ2MC-4MBS	4M bytes
	NZ2MC-8MBS	8M bytes
	NZ2MC-8MBSE	8M bytes
	NZ2MC-16MBS	16M bytes
Battery-less option cassette*2	NZ1BLC	Retain file register and latch device/label memory data without using a battery.
Battery	Q6BAT*3	Replacement battery
	Q7BATN*3	Replacement large-capacity battery
	Q7BATN-SET*3	Large-capacity battery with holder for mounting CPU
	FX3U-32BL*4	Long term backup battery for clock data

*1. Mitsubishi Electric shall not guarantee the operation of any third party products.

*2. For supported CPU modules, refer to page 35.

*3. Not supported for R00CPU, R01CPU, R02CPU.

*4. Supports only R00CPU, R01CPU, R02CPU.

■ Base unit

Type	Model	Outline
Main base	R33B	3 slots, for MELSEC iQ-R Series modules
	R35B	5 slots, for MELSEC iQ-R Series modules
	R38B	8 slots, for MELSEC iQ-R Series modules
	R312B	12 slots, for MELSEC iQ-R Series modules
Redundant power supply main base	R310RB	10 slots, for MELSEC iQ-R Series modules, redundant system (remote I/O)
Extended temperature range main base	R310B-HT	10 slots, for MELSEC iQ-R Series modules
Extended temperature range redundant power supply main base	R38RB-HT	8 slots, for MELSEC iQ-R Series modules, redundant system (remote I/O)
Extension base	R65B	5 slots, for MELSEC iQ-R Series modules
	R68B	8 slots, for MELSEC iQ-R Series modules
	R612B	12 slots, for MELSEC iQ-R Series modules
Redundant power supply extension base	R610RB	10 slots, for MELSEC iQ-R Series modules, redundant system (remote I/O)
Redundant extension base	R68WRB	8 slots, for MELSEC iQ-R Series modules, redundant system (local I/O)
Extended temperature range extension base	R610B-HT	10 slots, for MELSEC iQ-R Series modules
Extended temperature range redundant power supply extension base	R68RB-HT	8 slots, for MELSEC iQ-R Series modules, redundant system (remote I/O)
Extended temperature range redundant extension base	R66WRB-HT NEW	6 slots, for MELSEC iQ-R Series modules, redundant system (local I/O)
RQ extension base	RQ65B	5 slots, for MELSEC-Q Series modules
	RQ68B	8 slots, for MELSEC-Q Series modules
	RQ612B	12 slots, for MELSEC-Q Series modules
Extension cable	RC06B	0.6 m cable for extension and RQ extension base units
	RC12B	1.2 m cable for extension and RQ extension base units
	RC30B	3 m cable for extension and RQ extension base units
	RC50B	5 m cable for extension and RQ extension base units
	RC100B	10 m cable for extension and RQ extension base units
DIN rail mounting adapter	R6DIN1	For main and extension base units
	Q6DIN1	For RQ68B/RQ612B
	Q6DIN2	For RQ65B
	Q6DIN1A	For RQ extension base units (with vibration-proofing bracket sets)
Blank cover	RG60	For I/O slots of main and extension base units
	QG60	For I/O slots of RQ extension base units

■ Power supply module

Type	Model	Outline
Power supply	R61P	AC power supply; input, 100...240 V AC; output, 5 V DC/6.5 A
	R62P	AC power supply; input, 100...240 V AC; output, 5 V DC/3.5 A, 24 V DC/0.6 A
	R64P	AC power supply; input, 100...240 V AC; output, 5 V DC/9 A
	R63P	DC power supply; input, 24 V DC; output, 5 V DC/6.5 A
	R63RP	DC power supply; input, 24 V DC; output, 5 V DC/6.5 A, Redundant power supply function support
	R64RP	AC power supply; input, 100...240 V AC; output, 5 V DC/9 A, Redundant power supply function support

■ I/O modules

Type	Model	Outline
Input	RX28	AC input, 8 points: 100...240 V AC (50/60 Hz)
	RX10	AC input, 16 points: 100...120 V AC (50/60 Hz)
	RX10-TS	AC input, 16 points: 100...120 V AC (50/60 Hz), Spring-clamp terminal block
	RX40C7	DC input, 16 points: 24 V DC, 7.0 mA
	RX40C7-TS	DC input, 16 points: 24 V DC, 7.0 mA, Spring-clamp terminal block
	RX41C4	DC input, 32 points: 24 V DC, 4.0 mA
	RX41C4-TS	DC input, 32 points: 24 V DC, 4.0 mA, Spring-clamp terminal block
	RX42C4	DC input, 64 points: 24 V DC, 4.0 mA
	RX70C4	DC input, 16 points: 5 V DC, 1.7 mA; 12 V DC, 4.8 mA
	RX71C4	DC input, 32 points: 5 V DC, 1.7 mA; 12 V DC, 4.8 mA
High-speed input	RX40PC6H	Positive common type DC input, 16 points: 24 V DC, 6.0 mA; minimum response time 5 µs
	RX40NC6H	Negative common type DC input, 16 points: 24 V DC, 6.0 mA; minimum response time 5 µs
	RX41C6HS	Positive/negative common type DC input, 32 points: 24 V DC, 6.0 mA; minimum response time 1 µs
	RX61C6HS	Positive/negative common type DC input, 32 points: 5 V DC, 6.0 mA; minimum response time 1 µs
Input (with diagnostic functions)	RX40NC6B	Negative common type DC input, 16 points: 24 V DC, 6.0 mA
Output	RY18R2A	Relay output, 8 points: 24 V DC/2 A, 240 V AC/2 A
	RY10R2	Relay output, 16 points: 24 V DC/2 A, 240 V AC/2 A
	RY10R2-TS	Relay output, 16 points: 24 V DC/2 A, 240 V AC/2 A, Spring-clamp terminal block
	RY20S6	Triac output, 16 points: 100...240 V AC/0.6 A
	RY40NT5P	Transistor (sink) output, 16 points: 12...24 V DC, 0.5 A
	RY40NT5P-TS	Transistor (sink) output, 16 points: 12...24 V DC, 0.5 A, Spring-clamp terminal block
	RY41NT2P	Transistor (sink) output, 32 points: 12...24 V DC, 0.2 A
	RY41NT2P-TS	Transistor (sink) output, 32 points: 12...24 V DC, 0.2 A, Spring-clamp terminal block
	RY42NT2P	Transistor (sink) output, 64 points: 12...24 V DC, 0.2 A
	RY40PT5P	Transistor (source) output, 16 points: 12...24 V DC, 0.5 A
	RY40PT5P-TS	Transistor (source) output, 16 points: 12...24 V DC, 0.5 A, Spring-clamp terminal block
	RY41PT1P	Transistor (source) output, 32 points: 12...24 V DC, 0.1 A
	RY41PT1P-TS	Transistor (source) output, 32 points: 12...24 V DC, 0.1 A, Spring-clamp terminal block
	RY42PT1P	Transistor (source) output, 64 points: 12...24 V DC, 0.1 A
High-speed output	RY41NT2H	Transistor (sink) output, 32 points: 5...24 V DC, 0.2 A; minimum response time 2 µs
	RY41PT2H	Transistor (source) output, 32 points: 5...24 V DC, 0.2 A; minimum response time 2 µs
Output (with diagnostic functions)	RY40PT5B	Transistor (source) output, 16 points: 24 V DC, 0.5 A
I/O combined	RH42C4NT2P	DC input, 32 points: 24 V DC, 4.0 mA Transistor (sink) output, 32 points: 12...24 V DC, 0.2 A

■ Analog modules

Type	Model	Outline
Analog input	R60AD4	4 channels for voltage/current inputs -10...10 V DC, -32000...32000; 0...20 mA DC, 0...32000; 80 µs/CH
	R60ADH4	4 channels for voltage/current inputs -10...10 V DC, -32000...32000; 0...20 mA DC, 0...32000; 1 µs/CH
	R60ADV8	8 channels for voltage inputs -10...10 V DC, -32000...32000; 80 µs/CH
	R60ADI8	8 channels for current inputs 0...20 mA DC, 0...32000; 80 µs/CH
	R60ADI8-HA	8 channels for current inputs 4...20 mA DC, 0...32000; 80 ms/8 CH, HART® communication
	R60AD6-DG	6 channels for current inputs, channel isolated 4...20 mA DC (2-wire transmitter is connected)/0...32000, 0...20 mA DC/0...32000 10 ms/CH
	R60AD8-G	8 channels for voltage/current input, channel isolated -10...10 V DC, -32000...32000, 0...20 mA DC/0...32000, 10 ms/CH
	R60AD16-G	16 channels for voltage/current input, channel isolated -10...10 V DC, -32000...32000, 0...20 mA DC/0...32000, 10 ms/CH
Temperature input	R60TD8-G	Thermocouple (B, R, S, K, E, J, T, N), 8 channels for input, channel isolated, 30 ms/CH
	R60RD8-G	RTD (Pt100, JPt100, Ni100, Pt50), 8 channels for input, channel isolated, 10 ms/CH
Temperature control	R60TCTRT2TT2	Thermocouple (B, R, S, K, E, J, T, N, U, L, PLII, W5Re/W26Re), 4 channels for input (2 channels can also be used for RTD input)
	R60TCRT4	RTD (Pt100, JPt100), 4 channels for input
	R60TCTRT2TT2BW	Thermocouple (B, R, S, K, E, J, T, N, U, L, PLII, W5Re/W26Re), 4 channels for input (2 channels can also be used for RTD input), heater disconnection detection
	R60TCRT4BW	RTD (Pt100, JPt100), 4 channels for input, heater disconnection detection
Analog output	R60DA4	4 channels for voltage/current outputs -32000...32000, -10...10 V DC; 0...32000, 0...20 mA DC; 80 µs/CH
	R60DAH4	4 channels for voltage/current outputs -32000...32000, -10...10 V DC; 0...32000, 0...20 mA DC; 1 µs/CH
	R60DAV8	8 channels for voltage outputs -32000...32000, -10...10 V DC; 80 µs/CH
	R60DAI8	8 channels for current outputs 0...32000, 0...20 mA DC; 80 µs/CH
	R60DA8-G	8 channels for voltage/current output, channel isolated -32000...32000, -12...12 V DC, 0...32000, 0...20 mA DC, 1 ms/CH
	R60DA16-G	16 channels for voltage/current output, channel isolated -32000...32000, -12...12 V DC, 0...32000, 0...20 mA DC, 1 ms/CH
SIL2 analog control output	RY40PT5B-AS	Output, 16 points: 24 V DC, 0.5 A

■ Motion, Positioning, High-speed Counter, Channel isolated pulse input

Type	Model	Outline
Motion module	RD78G4	Max. number of control axes 4 CC-Link IE TSN-compatible
	RD78G8	Max. number of control axes 8 CC-Link IE TSN-compatible
	RD78G16	Max. number of control axes 16 CC-Link IE TSN-compatible
	RD78G32	Max. number of control axes 32 CC-Link IE TSN-compatible
	RD78G64	Max. number of control axes 64 CC-Link IE TSN-compatible
	RD78GHV	High-performance type, max. number of control axes 128 CC-Link IE TSN-compatible
	RD78GHW	High-performance type, max. number of control axes 256 CC-Link IE TSN-compatible
Simple motion	RD77GF4	4 axes, linear/circular interpolation, advanced synchronous control, CC-Link IE Field network compatible
	RD77GF8	8 axes, linear/circular interpolation, advanced synchronous control, CC-Link IE Field network compatible
	RD77GF16	16 axes, linear/circular interpolation, advanced synchronous control, CC-Link IE Field network compatible
	RD77GF32	32 axes, linear/circular interpolation, advanced synchronous control, CC-Link IE Field network compatible
	RD77MS2	2 axes, linear/circular interpolation, advanced synchronous control, SSCNET III/H compatible
	RD77MS4	4 axes, linear/circular interpolation, advanced synchronous control, SSCNET III/H compatible
	RD77MS8	8 axes, linear/circular interpolation, advanced synchronous control, SSCNET III/H compatible
Positioning	RD77MS16	16 axes, linear/circular interpolation, advanced synchronous control, SSCNET III/H compatible
	RD75P2	Transistor output, 2 axes; max. output, 200k pulse/s; linear/circular interpolation
	RD75P4	Transistor output, 4 axes; max. output, 200k pulse/s; linear/circular/helical interpolation
	RD75D2	Differential driver output, 2 axes; max. output, 5M pulse/s; linear/circular/helical interpolation
High-speed counter	RD75D4	Differential driver output, 4 axes; max. output, 5M pulse/s; linear/circular/helical interpolation
	RD62P2	5/12/24 V DC input, 2 channels; max. counting speed, 200k pulse/s; external output, transistor (sink type)
	RD62P2E	5/12/24 V DC input, 2 channels; max. counting speed, 200k pulse/s; external output, transistor (source type)
Channel isolated pulse input	RD62D2	Differential input, 2 channels; max. counting speed, 8M pulse/s; external output, transistor (sink type)
	RD60P8-G	5/12...24 V DC input, 8 channels; channel isolated; max. counting speed, 30k pulse/s

■ Network modules

DB : Co-branded product*1

Type	Model	Outline
CC-Link IE TSN	RJ71GN11-T2	1 Gbps, master/local station
Ethernet (built-in CC-Link IE)	RJ71EN71	1 Gbps/100 Mbps/10 Mbps, 2 ports Multi-network connectivity (Ethernet/CC-Link IE)
CC-Link IE Control	RJ71GP21-SX	1 Gbps, fiber-optic cable, control/normal station (standard type)
	RJ71GP21S-SX	1 Gbps, fiber-optic cable, control/normal station (with external power supply)
CC-Link IE Field	RJ71GF11-T2	1 Gbps, master/local station
CC-Link IE Field Network remote head	RJ72GF15-T2	1 Gbps, remote station
CC-Link	RJ61BT11	Max. 10 Mbps, master/local station, CC-Link Ver.2 supported
AnyWireASLINK	RJ51AW12AL DB	DigitalLinkSensor AnyWireASLINK system compatible, master station
BACnet®	RJ71BAC96 DB	BACnet® system compatible, controller/workstation
CANopen®	RJ71CN91	CANopen® system compatible NMT master/NMT slave
PROFINET®	RJ71PN92	PROFINET® IO Controller
	RJ71PN93 NEW	PROFINET® IO Device
EtherNet/IP™	RJ71EIP91	EtherNet/IP™ system compatible, scanner
PROFIBUS®-DP	RJ71PB91V	PROFIBUS® system compatible, DP master/slave
DeviceNet®	RJ71DN91	DeviceNet® system compatible, master/slave
MELSECNET/H	RJ71LP21-25	Max. 25 Mbps SI/QSI/H-PCF/broadband H-PCF optical fiber cable control/normal station (PLC to PLC network)
GP-IB interface	RJ71GB91 NEW	GP-IB system compatible, controller/device
Serial communication	RJ71C24	Max. 230.4 kbps; RS-232, 1 channel; RS-422/485, 1 channel
	RJ71C24-R2	Max. 230.4 kbps; RS-232, 2 channels
	RJ71C24-R4	Max. 230.4 kbps; RS-422/485, 2 channels

*1. General specifications and product guarantee conditions for co-branded products may vary from those of general MELSEC products.
For more information, please refer to the relevant product manuals or contact your local Mitsubishi Electric sales office/representative.

■ Advanced information modules

Type	Model	Outline
MES Interface	RD81MES96N	Database connection (MX MESInterface-R is required)
OPC UA server	RD81OPC96	Embedded OPC UA server (MX OPC UA Module Configurator-R is required)
Camera recorder module	RD81RC96-CA NEW	Device and label collection, camera image
Recorder module	RD81RC96	Device and label collection
High-speed data logger	RD81DL96	Data collection (High-speed data logger module tool "SW1DNN-RDLUTL-E" is required)*2
C intelligent function module	RD55UP06-V	C/C++ program execution, RAM: 128 MB (CW Workbench/Wind River® Workbench 3.3/TimeStorm®/Visual Studio® are required for programming, setting and monitoring is done using GX Works3)
	RD55UP12-V	C/C++ program execution, RAM: 1 GB (CW Workbench/Wind River® Workbench 3.3/TimeStorm®/Visual Studio® are required for programming, setting and monitoring is done using GX Works3)

*2. For information on how to obtain the software, please contact your local Mitsubishi Electric sales office or representative.

■ Technology modules

Type	Model	Outline
Flexible high-speed I/O control	RD40PD01	Input, 12 points (5/24 V DC/differential); max counting speed, 8M pulse/s (differential) Output, 14 points (5...24 V DC: 8 points, differential: 6 points); max. output, 8M pulse/s (differential)
Energy measuring module	RE81WH	Energy measurement, 1 channel; data refresh cycle, 10...10000 ms (setting available in 10 ms increments)

■ Software

Type	Model	Outline
MELSOFT iQ Works	SW2DND-IQWK-E (DVD-ROM edition)	FA engineering software*1 • System Management Software: MELSOFT Navigator • Controller Programming Software: MELSOFT GX Works3*2, GX Works2, GX Developer, PX Developer*4 • Motion Programming Software: MELSOFT MT Works2 • HMI Programming Software: MELSOFT GT Works3 • Robot Programming Software: MELSOFT RT ToolBox3*3 • Inverter Setup Software: MELSOFT FR Configurator2 • Servo setup software: MELSOFT MR Configurator2 • C Controller setting and monitoring tool: MELSOFT CW Configurator • MITSUBISHI ELECTRIC FA Library
MELSOFT GX Works3	SW1DND-GXW3-E (DVD-ROM edition)	• Controller Programming Software: MELSOFT GX Works3*2, GX Works2, GX Developer, PX Developer*4 • MITSUBISHI ELECTRIC FA Library

*1. For detailed information about supported modules, refer to the manuals of the relevant software package.

*2. The MELSOFT GX Works3 menu is switchable between Japanese, English, and simplified Chinese.

*3. RT ToolBox3 mini (simplified version) will be installed if iQ Works product ID is used. When RT ToolBox3 (with simulation function) is required, please purchase RT ToolBox3 product ID.

*4. Includes both programming tool and monitor tool for process control.

Type	Model	Outline
CW Workbench	SW1DND-CWWR-E	Engineering tool for C Controller module
	SW1DND-CWWR-EZ	Additional license for R12CCPU-V, RD55UP06-V
	SW1DND-CWWR-EVZ	Update license for R12CCPU-V, RD55UP06-V
CW-Sim	SW1DND-CWSIMR-EZ	VxWorks® simulation environment for CW Workbench, additional license
	SW1DNC-CWSIMSAR-E	VxWorks® simulation environment for CW Workbench, standalone type
MELSOFT CW Configurator	SW1DND-RCCPU-E	Setting and monitoring tool for C Controller
MX MESInterface-R	SW1DND-RMESIF-E	MES Interface function configuration tool
MX OPC UA Module Configurator-R	SW1DND-ROPCUA-E	OPC UA server module configuration tool
PX Developer monitor tool	SW1DNC-FBDQMON-E	Monitoring tool for process control

■ Option

Type	Model	Outline
40-pin connector	A6CON1	Soldering type
	A6CON2	Crimp-contact type
	A6CON3	Insulation-displacement (IDC) type
	A6CON4	Soldering type (cable protrusion: straight or diagonal 45° angle)
Spring-clamp terminal block	Q6TE-18SN	For 18-point screw terminal block type, 0.3...1.5 mm ² (22...16 AWG)
Connector/terminal block conversion module	A6TBXY36	For positive common input modules and sink/source output modules (standard type)
	A6TBXY54	For positive common input modules and sink/source output modules (2-wire type)
	A6TBX70	For positive common input modules (3-wire type)
Connector/terminal block conversion module cable	AC05TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 0.5 m
	AC10TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 1 m
	AC20TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 2 m
	AC30TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 3 m
	AC50TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 5 m
	AC80TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 8 m ^{*1}
	AC100TB	For A6TBXY36, A6TBXY54, and A6TBX70 (positive common/sink/source type), 10 m ^{*1}
Relay terminal module	A6TE2-16SRN	For 40-pin connector 24 V DC transistor output modules (sink type)
Relay terminal module cable	AC06TE	For A6TE2-16SRN, (sink type) 0.6 m
	AC10TE	For A6TE2-16SRN, (sink type) 1 m
	AC30TE	For A6TE2-16SRN, (sink type) 3 m
	AC50TE	For A6TE2-16SRN, (sink type) 5 m
	AC100TE	For A6TE2-16SRN, (sink type) 10 m

*1. Common current 0.5 A or lower

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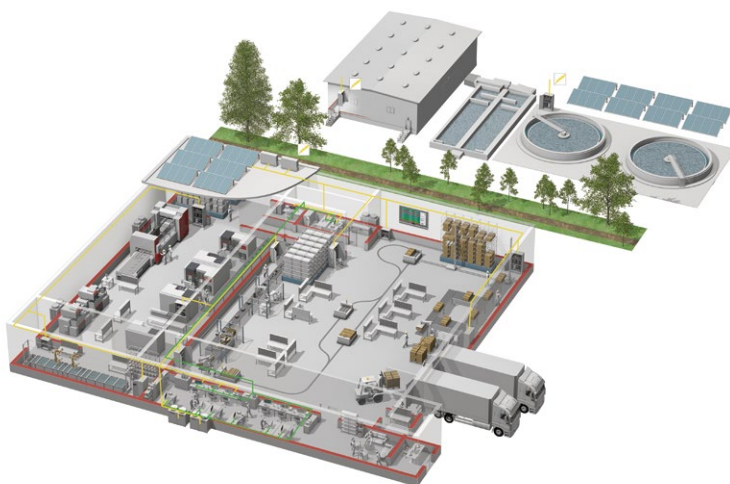
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The Mitsubishi brand name is recognized around the world as a symbol of premium quality.

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This is why you can rely on Mitsubishi Electric automation solution - because we know first hand about the need for reliable, efficient, easy-to-use automation and control in our own factories.

As one of the world's leading companies with a global turnover of over 4 trillion Yen (over \$40 billion), employing over 146,000 people, Mitsubishi Electric has the resource and the commitment to deliver the ultimate in service and support as well as the best products.



Low voltage: MCCB, MCB, ACB



Medium voltage: VCB, VCC



Power monitoring, energy management



Compact and Modular Controllers



Inverters, Servos and Motors



Visualization: HMIs



Numerical Control (NC)



Industrial / Collaborative Robots



Processing machines: EDM, Lasers, IDS



Transformers, Air conditioning, Photovoltaic systems

* Not all products are available in all countries.

Country/Region	Sales office	Tel/Fax
USA	<p> MITSUBISHI ELECTRIC AUTOMATION, INC. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, U.S.A. </p>	<p> Tel : +1-847-478-2100 Fax : +1-847-478-2253 </p>
Mexico	<p> MITSUBISHI ELECTRIC AUTOMATION, INC. Mexico Branch Boulevard Miguel de Cervantes Saavedra 301, Torre Norte Piso 5, Ampliacion Granada, Miguel Hidalgo, Ciudad de Mexico, Mexico, C.P.115200 </p>	<p> Tel : +52-55-3067-7512 </p>
Brazil	<p> MITSUBISHI ELECTRIC DO BRASIL COMERCIO E SERVICOS LTDA. Avenida Adelino Cardana, 293, 21 andar, Bethaville, Barueri SP, Brasil </p>	<p> Tel : +55-11-4689-3000 Fax : +55-11-4689-3016 </p>
Germany	<p> MITSUBISHI ELECTRIC EUROPE B.V. German Branch Mitsubishi-Electric-Platz 1, 40882 Ratingen, Germany </p>	<p> Tel : +49-2102-486-0 Fax : +49-2102-486-7780 </p>
UK	<p> MITSUBISHI ELECTRIC EUROPE B.V. UK Branch Travellers Lane, UK-Hatfield, Hertfordshire, AL10 8XB, U.K. </p>	<p> Tel : +44-1707-28-8780 Fax : +44-1707-27-8695 </p>
Ireland	<p> MITSUBISHI ELECTRIC EUROPE B.V. Irish Branch Westgate Business Park, Ballymount, Dublin 24, Ireland </p>	<p> Tel : +353-1-4198800 Fax : +353-1-4198890 </p>
Italy	<p> MITSUBISHI ELECTRIC EUROPE B.V. Italian Branch Centro Direzionale Colleoni - Palazzo Sirio, Viale Colleoni 7, 20864 Agrate Brianza (MB), Italy </p>	<p> Tel : +39-039-60531 Fax : +39-039-6053-312 </p>
Spain	<p> MITSUBISHI ELECTRIC EUROPE, B.V. Spanish Branch Carretera de Rubi, 76-80-Apdo. 420, E-08190 Sant Cugat del Valles (Barcelona), Spain </p>	<p> Tel : +34-935-65-3131 Fax : +34-935-89-1579 </p>
France	<p> MITSUBISHI ELECTRIC EUROPE B.V. French Branch 25, Boulevard des Bouvets, 92741 Nanterre Cedex, France </p>	<p> Tel : +33-1-55-68-55-68 Fax : +33-1-55-68-57-57 </p>
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Sweden	<p> MITSUBISHI ELECTRIC EUROPE B.V. (Scandinavia) Hedvig Mollersgata 6, 223 55 Lund, Sweden </p>	<p> Tel : +46-8-625-10-00 Fax : +46-46-39-70-18 </p>
Russia	<p> MITSUBISHI ELECTRIC (RUSSIA) LLC St. Petersburg Branch Piskarevsky pr. 2, bld 2, lit "Sch", BC "Benua", office 720; 195027 St. Petersburg, Russia </p>	<p> Tel : +7-812-633-3497 Fax : +7-812-633-3499 </p>
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South Africa	<p> ADROIT TECHNOLOGIES 20 Waterford Office Park, 189 Witkoppen Road, Fourways, South Africa </p>	<p> Tel : +27-11-658-8100 Fax : +27-11-658-8101 </p>
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Thailand	<p> MITSUBISHI ELECTRIC FACTORY AUTOMATION (THAILAND) CO., LTD. 12th Floor, SV.City Building, Office Tower 1, No. 896/19 and 20 Rama 3 Road, Kwaeng Bangpongpan, Khet Yannawa, Bangkok 10120, Thailand </p>	<p> Tel : +66-2682-6522-31 Fax : +66-2682-6020 </p>
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India	<p> MITSUBISHI ELECTRIC INDIA PVT. LTD. Pune Branch Emerald House, EL-3, J Block, M.I.D.C., Bhosari, Pune-411026, Maharashtra, India </p>	<p> Tel : +91-20-2710-2000 Fax : +91-20-2710-2100 </p>
Australia	<p> MITSUBISHI ELECTRIC AUSTRALIA PTY. LTD. 348 Victoria Road, P.O. Box 11, Rydalmere, N.S.W 2116, Australia </p>	<p> Tel : +61-2-9684-7777 Fax : +61-2-9684-7245 </p>

Mitsubishi Electric Corporation Nagoya Works is a factory certified for ISO 14001 (standards for environmental management systems) and ISO 9001 (standards for quality assurance management systems).



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