GLOBAL IMPACT OF MITSUBISHI ELECTRIC

Through Mitsubishi Electric’s vision, “Changes for the Better” are possible for a brighter future.

Changes for the Better

We bring together the best minds to create the best technologies. At Mitsubishi Electric, we understand that technology is the driving force of change in our lives. By bringing greater comfort to daily life, maximizing the efficiency of businesses and keeping things running across society, we integrate technology and innovation to bring changes for the better.

Mitsubishi Electric is involved in many areas including the following

Energy and Electric Systems
A wide range of power and electrical products from generators to large-scale displays.

Electronic Devices
A wide portfolio of cutting-edge semiconductor devices for systems and products.

Home Appliance
Dependable consumer products like air conditioners and home entertainment systems.

Information and Communication Systems
Commercial and consumer-centric equipment, products and systems.

Industrial Automation Systems
Maximizing productivity and efficiency with cutting-edge automation technology.
Committed to ever higher customer satisfaction
Mitsubishi Electric is a global leader in the research, manufacturing and marketing of electrical and electronic equipment used in areas such as communications, consumer electronics, industrial technology, energy and transportation. Within this, the industrial automation business has grown significantly since the first induction motor was manufactured over 90 years ago and has closely followed the automation industry in Japan, Asia, and beyond. Mitsubishi Electric industrial automation boasts a wide-range of product areas such as production control, drives, and mechatronics that are used in various industries. In addition, Mitsubishi Electric offers e-F@ctory and iQ Platform, leveraging its total industrial automation solution portfolio.

Intelligence in everything automated—MELSEC
The MELSEC (Mitsubishi Electric Sequence Control) brand is well known in the automation industry for robust quality and excellent performance that realizes a reduction in total cost of ownership (TCO). The MELSEC lineup consists of various products, the flagship products being the MELSEC-Q Series and recently introduced MELSEC iQ-R Series. These high-end programmable controllers, mainly used for controlling processes in manufacturing lines and advanced machines are complimented by small- to medium-sized controllers like the MELSEC-L Series, MELSEC-F Series and the new MELSEC iQ-F Series, which are commonly utilized for cell manufacturing and stand-alone applications. Over the years, a main characteristic of the MELSEC Series has been seamless connection, from the sensor level all the way through to Enterprise covering all aspects of manufacturing.

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Maximizing productivity and reducing costs across the entire enterprise

e-F@ctory is the Mitsubishi Electric solution for improving the performance of any manufacturing enterprise by enhancing productivity, and reducing the maintenance and operations costs together with seamless information flow throughout the plant. e-F@ctory uses a combination of factory automation and IT technologies, offering solutions to reduce the total cost of development, production, and maintenance by supporting advanced Monozukuri*.

e-F@ctory helps to reduce overall costs and is achieved in the following four areas:

* Monozukuri is an initiative started in Japan for promoting its unique manufacturing style for continuous improvement in production processes and operations. The word is derived by combining the words “mono”, the thing that is manufactured, and “zukuri”, the process of manufacturing.

Reduce energy costs

**e&eco-F@ctory (energy saving solution)**

Modern manufacturing depends much on reducing energy costs as a way to realize an efficient manufacturing enterprise. e-F@ctory supports this by allowing visualization of real-time energy usage, helping to reduce the overall energy consumption.

Integrate FA and IT systems at low cost

**Connecting enterprise with the shop floor**

e-F@ctory solutions provide direct connectivity from the shop floor to enterprise, such as Manufacturing Execution System (MES) without requiring a gateway computer. This enables leaner operations, improved yield, and efficient management of the supply chain.

Reduce development, production, and maintenance costs

**iQ Platform**

The iQ Platform minimizes costs at all phases of the automation life cycle by improving development times, enhancing productivity, reducing maintenance costs, and making information more easily accessible. Integration is at the heart of the iQ Platform, with a highly intelligent controller platform as the core, combined with a seamless communication network and an integrated engineering environment.

Reduce setup and maintenance costs

**iQ Sensor Solution**

Easily setup and maintain various types of sensors. Maintenance and design costs can be reduced as compatible iQSS partner sensors can be managed together.
For further details, please refer to the "Mitsubishi Integrated Solution e-F@ctory", "iQ Platform Integrated Automation Concept", and "iQ Sensor Solution" catalogs.

L(NA)16012E, L(NA)08340ENG, L(NA)16029ENG

Best-in-class solutions across the ecosystem
e-F@ctory Alliance

The e-F@ctory Alliance is an ecosystem offering best-in-class solutions by combining products between Mitsubishi Electric and its various partners. Close collaboration with such partners broaden the choices for the customer and realize the best solution possible.
MELSEC

Comprehensive controller lineup available to meet customers’ requirements, from small-scale and stand-alone to medium- and large-scale systems

Application-specific CPUs

- Safety CPU*1
- Process/Redundant CPU
- C Controller
- Motion CPU

These best-in-class CPUs, integrated into the iQ Platform, are designed for specific needs across various different industry areas.

RSCPU-SET includes both a safety CPU and safety function module
Medium- to large-scale control

MELSEC iQ-R Series
A next-generation programmable automation controller (PAC), the MELSEC iQ-R Series incorporates a revolutionary high-speed system bus that improves productivity through advanced performance and functionality.

MELSEC-Q Series
The first to incorporate the multiple CPU architecture, the MELSEC-Q Series wide-range of CPUs enables control of multiple operations, improving the performance and scalability of the overall production system.

Small- to medium-scale control

MELSEC-L Series
The MELSEC-L Series is a baseless highly scalable controller ideal for applications having limited space. With various I/O functionality embedded into the CPU head, exceptional cost versus performance is achieved in a compact body.

Small-scale and stand-alone

MELSEC iQ-F Series
Designed to provide outstanding performance and superior drive control, the MELSEC iQ-F Series is a high-performance compact-class controller with a rich assortment of integrated functions.

MELSEC-F Series
Incorporating abundant features with a flexible system configuration, the MELSEC-F Series has a power supply, CPU and I/Os into a single compact body. Furthermore, a diverse range of options are available to further expand its capabilities.
Mitsubishi Electric offers a wide range of controllers capable of satisfying the diversified application needs in various industries. The high-speed, high-accuracy controllers in the MELSEC series covers them all, providing highly flexible cost-effective solutions.

### Automotive

![Automotive Image](image)

Improve productivity and realize flexibility in different automotive assembly lines with high-accuracy motion control, including linear/circular interpolation and electric cam profile.

### Food and beverage, CPG

![Food and beverage Image](image)

Realize improvements in various packaging applications such as high-speed filling, which requires a highly accurate, continuous feed rate and precision.

### Pick-and-place

![Pick-and-place Image](image)

Achieve highly precise, fast and accurate placement of components in various sizes and shapes such as that required by SMT pick-and-place equipment, further improving productivity.

### Automated warehouse

![Automated warehouse Image](image)

Realize advanced logistics coordination and eliminate errors in repetitive processes. Servo-based high-speed material handling and highly accurate positioning improving productivity and reduce energy consumption.

### Semiconductor

![Semiconductor Image](image)

Reduce maintenance costs using the high-durability MELSEC Series. Having the compact, robust design desired for semiconductor manufacturing, MELSEC products solve the small footprint, high-performance requirements.

### Flat panel display (FPD)

![Flat panel display Image](image)

Improve the large data bandwidth and high performance requirements common in FPD manufacturing processes using MELSEC’s integrated control platform. The integrated controller and network solution offer increased flexibility and enhanced performance.
Chemical

Improve control of processes involving chemical manufacturing using highly scalable solutions that integrate process control and factory automation.

Renewable energy

Easily integrate renewable energy plant management utilizing plant-wide data acquisition and extensive real-time control, thereby reducing overall investment and maintenance costs.

Printing

Realize high-speed, high-quality printing through various solutions offered depending on the printing process involved such as roll paper feed-in, offset printing, binding, and sortation.

Machine tool

Improve productivity, operating efficiency and overall equipment effectiveness using the scalable control of MELSEC products, supporting tasks such as drilling, grinding, and milling.

Inspection machines

Easily integrate Inspection machine control into automated systems, thereby reducing maintenance and overall operational costs.

Building automation

Increase security and ensure effective use of energy management capabilities by supporting various building automation protocols, resulting in a reduced carbon footprint.

Injection molding

Achieve reductions in machine operation costs and improve productivity by integrating MELSEC controllers that utilize an easy-to-use control platform combined with highly accurate motion control.

General automation

Alternative automation applications such as automatic car washes and automated hydroponic farming require a high-level of automation similar to industrial solutions.
MELSEC Selection Guide

Controller lineup

<table>
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<th>Series</th>
<th>Modular type</th>
<th>Modular type</th>
<th>Baseline type</th>
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<td>ME</td>
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<td>Lineup</td>
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<td></td>
<td>Programmable controller CPU: 5 models</td>
<td>Programmable controller CPU (Universal model): 25 models</td>
<td>Programmable controller CPU</td>
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<td></td>
<td>CC-Link IE embedded CPU: 3 models</td>
<td>CC-Link IE embedded CPU: 2 models</td>
<td>- Program CPU: 4 models</td>
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<tr>
<td></td>
<td>Safety CPU: 4 models</td>
<td>Redundant CPU: 2 models</td>
<td>- Control CPU: 4 models</td>
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<tr>
<td></td>
<td>Process CPU: 4 models</td>
<td>Motion CPU: 2 models</td>
<td>- Motion CPU: 2 models</td>
</tr>
<tr>
<td></td>
<td>C Controller: 1 model</td>
<td>Robot controller: 1 model</td>
<td>- Robot controller: 1 model</td>
</tr>
<tr>
<td></td>
<td>Motion CPU: 3 models</td>
<td>CNC CPU: 1 model</td>
<td>- CNC CPU: 1 model</td>
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Control method

<table>
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<th>Stored program cyclic operation</th>
<th>Stored program cyclic operation</th>
<th>Stored program cyclic operation</th>
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<td>Refresh mode</td>
<td>Refresh mode</td>
<td>Refresh mode</td>
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Programming language

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<tr>
<td></td>
<td>Ladder diagram</td>
<td>Ladder diagram</td>
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<tr>
<td></td>
<td>- Structured text (ST)</td>
<td>- Structured text (ST)</td>
</tr>
<tr>
<td></td>
<td>- Instruction set</td>
<td>- Instruction set</td>
</tr>
<tr>
<td></td>
<td>- MELSAP3 (FC), MELSAP-L</td>
<td>- MELSAP3 (FC), MELSAP-L</td>
</tr>
<tr>
<td></td>
<td>- Function block diagram (FB)</td>
<td>- Function block diagram (FB)</td>
</tr>
<tr>
<td></td>
<td>- Function block (FB)</td>
<td>- Function block (FB)</td>
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<tr>
<td></td>
<td>- C/C++</td>
<td>- C/C++</td>
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Engineering environment

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<td>MELSOFT GX Works3</td>
<td>MELSOFT PX Developer</td>
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<td>MELSOFT MT Works2</td>
<td>MELSOFT MT Works2</td>
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<td></td>
<td>CW Workbench</td>
<td>CW Workbench</td>
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</tbody>
</table>

- Program size (K steps)
- Device/label memory/ standard RAM (K byte)
- Data memory/ standard ROM (K byte)

Memory interface

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<td>Extended ERAM cassette</td>
<td>SD memory card</td>
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<tr>
<td></td>
<td>DRAM card</td>
<td>FLASH/flash card, AR card</td>
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</table>

External interface

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<tbody>
<tr>
<td></td>
<td>USB</td>
<td>CC-link I/O connection port</td>
</tr>
<tr>
<td></td>
<td>Ethernet (1000BASE-T/T: 10BASE-T/100BASE-T: )</td>
<td>Ethernet (1000BASE-T/T: 10BASE-T/100BASE-T: )</td>
</tr>
<tr>
<td></td>
<td>RS-232</td>
<td>CC-link I/O Control</td>
</tr>
<tr>
<td></td>
<td>RS-422/45</td>
<td>CC-link I/O Field</td>
</tr>
<tr>
<td></td>
<td>Display unit</td>
<td>CC-link/E</td>
</tr>
<tr>
<td></td>
<td>BACnet</td>
<td>MODBUS/TCP</td>
</tr>
</tbody>
</table>

General specifications/conform standards

- Operating ambient temperature
- International safety standards
- Standard on corrosive atmosphere
- UL: Underwriters Laboratories Listing
- LR: Lloyd’s Register of Shipping approval
- DNV: Norwegian Maritime approval
- RINA: Italian Maritime approval
- NK: Classification approval
- ABS: American Bureau of Shipping approval
- BV: Bureau Veritas approval
- GL: Germanischer Lloyd approval

Key features/functions

- Programmable controller CPU: 5 models
- CC-Link IE embedded CPU: 3 models
- Safety CPU: 4 models
- Process CPU: 4 models
- C Controller: 1 model
- Motion CPU: 3 models
- Programmable controller CPU (Universal model): 25 models
- CC-Link IE embedded CPU: 2 models
- Redundant CPU: 2 models
- Motion CPU: 2 models
- Robot controller: 1 model
- CNC CPU: 1 model
- Motion CPU: 3 models
- Machine control: 2 models
- Data logging: 2 models
- Motion control: 2 models
- Small-scale I/O control: 2 models
- Large-scale I/O control: 2 models
- Space/cost saving: 2 models
- Integrated network: 2 models
- Advanced motion: 2 models
- Real-time monitor: 2 models
- Machine control: 2 models
- Data logging: 2 models
- Motion control: 2 models
- Small-scale I/O control: 2 models
- Large-scale I/O control: 2 models
- Space/cost saving: 2 models
- Integrated network: 2 models
- Advanced motion: 2 models
- Real-time monitor: 2 models

*1: Supports redundant system when paired with R/FPM
*2: SFC is not supported in redundant mode by safety CPU
*3: Supports MELSOFT MT Works2
*4: Supports MELSOFT MT Works2
*5: Supports L02SCPU(-P) only
*6: Does not support QJDE(H)CPU only
*7: Supports QJDE(H)CPU and QJDECPU only
*8: Supports QJDECPU and QJDECPU only
*9: Supports QJDECPU only
*10: Supports L02SCPU only
*11: Supports FX only
### Key features/functions

<table>
<thead>
<tr>
<th>BV: Bureau Veritas approval</th>
<th>ABS: American Bureau of Shipping approval</th>
</tr>
</thead>
<tbody>
<tr>
<td>NK: ClassNK approval</td>
<td>RINA: Italian Maritime approval</td>
</tr>
<tr>
<td>DNV: Norwegian Maritime approval</td>
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</tbody>
</table>

- Standard on corrosive atmosphere
- International safety standards

### International standards

- MODBUS
- CC-Link/LT
- CC-Link IE Field
- CC-Link IE Control
- Ethernet (1000BASE-T)
- Ethernet (1000BASE-T/100BASE-TX/10BASE-T)
- CC-Link IE connection port
- Display unit
- Ethernet (1000BASE-T)
- USB
- External interface
- Extended SRAM cassette
- Memory interface

### Engineering environment

- MOV instruction (ns)
- LD instruction (ns)
- Data memory/standard ROM (byte)
- Device/label memory/standard RAM (K byte)
- Number of I/O points [X/Y] (point)
- Program size (K step)

### Control method

- Modular type
- Function block (FB)
- Instruction list
- Structured text (ST)
- IT gateway
- Integrated network

### Lineup

<table>
<thead>
<tr>
<th>FX3U/FX3UC</th>
<th>FX1s</th>
<th>FX3u/FX3uc</th>
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<tr>
<td>64</td>
<td>32</td>
<td>64</td>
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<tr>
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<tr>
<td>34</td>
<td>512</td>
<td>64</td>
</tr>
<tr>
<td>3.55</td>
<td>1120</td>
<td>11.96</td>
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</table>

- Ladder diagram
- Structured text (ST)
- Function block diagram (FBD/LD)
- Function block (FB)

### MELSOFT GX Works3

<table>
<thead>
<tr>
<th>PRHCPU</th>
<th>3G</th>
<th>3UC</th>
</tr>
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<tbody>
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<td>37</td>
<td>12</td>
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</tbody>
</table>

- Designed with automation in mind

*10: R32CPU-SET only.
*11: Supports DCONET 2.
*12: Supports the MELSEC-Q-R Series only.
*13: Supports expansion board.
*14: Does not support Q2P[C]/CPU and Q2PH[C]/CPU.
*15: Does not support Q2P[C]/CPU and Q2PH[C]/CPU.
*16: Supports SSCNET 3.
*17: Only supported when used together with extended temperature range main/extension base units.
*18: R3FSCPU-SET only.
*19: For protection against aggressive atmosphere and gases.
*20: Products with a conformal coating (JIS C 60721-3-31/IEC 60721-3-3 Class 3C2) are available on request.

*21: Operating ambient temperature from –20°C is supported by products produced from June 2016 (serial number “166” or later). For details, on supported products, please see the relevant product manual.

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10
Revolutionary, next-generation controllers building a new era in automation

To succeed in highly competitive markets, it’s important to build automation systems that ensure high productivity and consistent product quality. The MELSEC iQ-R Series has been developed from the ground up based on common problems faced by customers and rationalizing them into seven key areas: Productivity, Engineering, Maintenance, Quality, Connectivity, Security and Compatibility. Mitsubishi Electric is taking a three-point approach to solving these problems: Reducing TCO\(^1\), increasing Reliability and Reuse of existing assets. As a bridge to the next generation in automation, the MELSEC iQ-R Series is a driving force behind revolutionary progress in the future of manufacturing.

\(^1\): Total Cost of Ownership

### Process
- High-availability process control in a scalable automation solution
  - Extensive visualization and data acquisition
  - High-availability across multiple levels
  - Easier maintenance and programming with integrated engineering software

### Safety
- System design flexibility with integrated safety control
  - Integrated generic and safety control
  - Consolidated network topology
  - Complies with international safety standards

### Intelligence
- Extensive data handling from shop floor to business process systems
  - Direct data collection and analysis
  - C/C++ based programming
  - Collect factory data in real-time
  - Expand features using third party partner applications

### Productivity
- Improve productivity through advanced performance/functionality
  - New high-speed system bus realizing shorter production cycle
  - Super-high-accuracy motion control utilizing advanced multiple CPU features
  - Inter-modular synchronization resulting in increased processing accuracy

### Engineering
- Reducing development costs through intuitive engineering
  - Intuitive engineering environment covering the product development cycle
  - Simple point-and-click programming architecture
  - Understanding globalization by multiple language support

### Maintenance
- Reduce maintenance costs and downtime utilizing easier maintenance features
  - Visualize entire plant data in real-time
  - Extensive preventative maintenance functions embedded into modules

### Connectivity
- Seamless network reduces system costs
  - Seamless connectivity within all levels of manufacturing
  - High-speed and large data bandwidth ideal for large scale control systems
  - Easy connection of third-party components utilizing device library

### Security
- Robust security that can be relied on
  - Protect intellectual property
  - Unauthorized access protection across distributed control network

### Compatibility
- Extensive compatibility with existing products
  - Utilize existing assets while taking advantage of cutting-edge technology
  - Compatible with most existing MELSEC-Q Series I/O

### Quality
- Reliable and trusted MELSEC product quality
  - Robust design ideal for harsh industrial environments
  - Improve and maintain actual manufacturing quality
  - Conforms to main international standards
**Advanced performance/functions improve productivity**

Integrating high-performance capabilities based on the high-end iQ-R system bus, high-speed network, and an advanced motion control system; applications requiring these characteristics can be easily realized using the MELSEC iQ-R Series as the core of the automation system.

**Built-in database eliminates the need for a PC-based database server**

Recipe data and production results data, previously managed using a database server, can now be managed via the database in the programmable controller. Use of dedicated commands for the built-in database makes it easy to search, add and update data on the fly.

**Powerful security features protecting intellectual property**

Functions such as hardware security key identification for protecting programs and an IP filter for preventing unauthorized access to the control system through the network are incorporated to protect customers intellectual property whilst ensuring secure and safe control throughout the plant.

**Intuitive and easy engineering**

With GX Works3 graphic based programming cannot be made any easier with various intuitive features such as graphic based system configuration, and an extensive module library provided as standard. In addition to multiple language support realizing a global engineering tool required for current automation needs.
A wide range of modules supporting various different applications

The MELSEC iQ-R Series is a modular control system equipped with various modules such as CPUs, power supply, digital I/O, analog I/O and base unit and intelligent function modules, each having its own responsibility in the system. The core of the system is a base unit that interconnects all of the modules together and enables high-speed communications between each module. From small to large systems, scalability is simple. Up to seven extension bases can be connected and a maximum of 64 modules installed at any one time. An RQ extension base is also available, ensuring compatibility with existing MELSEC-Q Series modules.

### System configuration

<table>
<thead>
<tr>
<th>R04CPU</th>
<th>R04ENCPU</th>
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<tr>
<td>Program capacity 40K steps</td>
<td>Program capacity 40K steps, CC-Link IE embedded</td>
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<table>
<thead>
<tr>
<th>R08CPU</th>
<th>R08ENCPU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Program capacity 80K steps</td>
<td>Program capacity 80K steps, CC-Link IE embedded</td>
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<table>
<thead>
<tr>
<th>R16CPU</th>
<th>R16ENCPU</th>
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<tr>
<td>Program capacity 160K steps</td>
<td>Program capacity 160K steps, CC-Link IE embedded</td>
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<table>
<thead>
<tr>
<th>R32CPU</th>
<th>R32ENCPU</th>
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<tr>
<td>Program capacity 320K steps</td>
<td>Program capacity 320K steps, CC-Link IE embedded</td>
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<thead>
<tr>
<th>R120CPU</th>
<th>R120ENCPU</th>
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<tbody>
<tr>
<td>Program capacity 1200K steps</td>
<td>Program capacity 1200K steps, CC-Link IE embedded</td>
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</table>

#### CPU modules
- Programmable controller CPU module
- CC-Link IE embedded CPU
- Motion CPU module
- Process CPU module
- Safety CPU
- C Controller module

*1: Multi-CPU is not supported.
*2: Product package includes a safety CPU and safety function module.

#### Power supply module
- Power supply module

#### I/O & intelligent function modules
- Input module
- Output module
- I/O combined module
- Analog input module
- Analog input module (Channel isolation)
- Analog output module
- Analog output module (Channel isolation)
- Temperature input module
- Temperature control module
- Simple motion module
- Positioning module
- High-speed counter module
- Ethernet interface module
- CC-Link IE Control Network module
- CC-Link IE Field Network master/local module
- CC-Link IE Field remote head
- AnyWinSLINK Master Module
- CC-Link system master/local module
- Serial communication module
- High-speed data logger module
- C intelligent function module

#### Base units
- Main base unit
- Extended temperature range main base
- Extension base unit
- Extended temperature range extension base
- An extension base strictly for I/O and intelligent function modules.

- RQ extension base unit
- An extension base for MELSEC-Q Series modules (further extensions requiring the MELSEC-Q Series extension base version).
**Integrated Safety control**

The MELSEC iQ-R Series safety control system consists of a safety CPU that is compliant with international safety standards, ISO 13849-1 PL e and IEC 61508 SIL 3 and can execute both safety and general logic in the same CPU. The CPU module paired with the safety function module enables safety control and can be installed on a standard base unit realizing integration into an existing or new control system. Safety I/Os are controlled via CC-Link IE Field network connected to dedicated safety remote I/Os.

**Highly-scalable redundant control**

The MELSEC iQ-R Series redundant control system is based on a dual-system architecture where all modules on a primary system are duplicated onto a second or standby system with a tracking cable connecting the systems together. Both systems consist of the process CPU module and redundant function module, with the CPU module able to execute standard logic and process control. Remote I/O is controlled via the CC-Link IE Field network, and dedicated base units supporting redundant power supplies come in either standard or extended temperature models.

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**CPU**

- Safety CPU

**Safety remote I/O**

- Safety remote I/O module

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**CPU, redundant function module**

- Process CPU
- Redundant function module

**Power supply modules, base units**

- Redundant power supply module
- Redundant power supply main base unit
- Extended temperature range redundant power supply main base unit
- Redundant power supply extension base unit
- Extended temperature range redundant power supply extension base unit

*Only these base units support redundant power supply modules. Can utilize standard MELSEC iQ-R Series modules.*
**Highly accurate synchronization**

The MELSEC iQ-R Series system provides highly accurate synchronization between modules on the control system which is realized through inter-modular synchronization. Additionally, use of the CC-Link IE Field Network realizes network-level synchronization, providing node-level synchronization that ensures deterministic data flow void of any influence from data transmission delays. This is ideal for applications such as “cutting and folding” inside an offset printer, which requires synchronization between the printing quality sensor, high-speed rotary cutter, folding roller and conveyor.

**Flexible, large-capacity data storage**

The MELSEC iQ-R Series programmable controller CPU is designed to allow an external SRAM cassette to be installed directly into the CPU module. This option makes it possible to increase internal device memory to an impressive 5786K words, expanding device/label memory even further. An SD memory card can be used at the same time, expanding data logging memory and the capacity of the internal database, which is ideal for large-scale systems. In general, management of programmable controller internal data is quite flexible, making programming even easier by allowing various data area allocations to be changed within the CPU memory and SRAM cassette.

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*1: Based on R120CPU.
2: Based on NZMCS-AM8 (8 MB).
Data management utilizing internal database (DB)
The CPU includes an internal database that can be installed into the SD memory card. This feature allows, for example, a selection of database commands that can add/delete/change records to be utilized for simple recipe functions. It is also much easier to import/export Unicode files for use in spreadsheets. This is a very useful feature, especially for the food and beverage industry where multiple product variations are produced using the same machine process.

<table>
<thead>
<tr>
<th>ID</th>
<th>Name</th>
<th>Mix A (%)</th>
<th>Mix B (%)</th>
<th>Mix C (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0001H</td>
<td>Red</td>
<td>20</td>
<td>60</td>
<td>20</td>
</tr>
<tr>
<td>0002H</td>
<td>Blue</td>
<td>50</td>
<td>30</td>
<td>20</td>
</tr>
</tbody>
</table>

Unicode text file import
Recipe data retrieved from DB

Intuitive root cause analysis
When the SD memory card is installed, device data is saved automatically to the SD memory at the time of system failure. This data is useful for investigating the cause of the failure, enabling various data collected before and during the event to be analyzed. The data can be used in a situation such as when the origin of a machine is different than where the machine was actually being used, and the data can simply be sent by e-mail (for example) as a data file for analysis.

Overseas production site
Domestic development dept.

Data logged automatically when an error occurs
Visual representation of data when error occurs

Data sent via email
Quicker root cause analysis
Multi-discipline design offers a broad spectrum of automation controllers

Current production requirements are calling for an increase in productivity and carrying out production processes even faster due to an increase in production information such as production results and traceability. The MELSEC-Q Series programmable controller “Universal Model QnU” is ideal for these market needs. High-speed basic instruction processing dramatically increases control system and machine performance. Inheriting the highly robust and easy-to-use design of the Q Series, the MELSEC QnU programmable controller opens up new possibilities in automation.

Program capacity (step)

<table>
<thead>
<tr>
<th>100K</th>
<th>50K</th>
<th>25K</th>
<th>12.5K</th>
<th>6.25K</th>
</tr>
</thead>
<tbody>
<tr>
<td>60K</td>
<td>30K</td>
<td>15K</td>
<td>7.5K</td>
<td>3.75K</td>
</tr>
</tbody>
</table>

Programmable Controller designed with automation in mind

Model flexibility supports versatile applications and improved productivity
High-speed, high-accuracy machine control

To achieve truly high-speed synchronized control between multiple CPUs, a dedicated bus is used, independent of sequence program operation (0.88 ms operation cycle)*1. This multiple CPU high-speed communication is synchronized with motion control to maximize computational efficiency. Additionally, the performance of the motion control CPU is twice as fast as the previous model, ensuring high-speed, high-accuracy machine control.

Large data volume at high-speed

Conventionally, continuous access to the standard RAM and SRAM card’s file register area could not be achieved which had to be reflected in the user program. When an 8 MB extended SRAM cassette*2 is installed in the High-Speed Universal model QCPU, the standard RAM can be as one continuous file register with up to 4736K words capacity, simplifying the user program. Even if device memory is insufficient, the file register area can be expanded easily by installing an extended SRAM cassette.

Easy logging without a program*3

Logging can be easily performed using the Wizard setting tool. The data collected can be saved in CSV format on an SD memory card and be displayed on a computer or GOT (HMI). Various reference materials including daily and general reports can be created easily using the saved CSV file. This data can be used for a wide variety of applications requiring traceability, production data, etc.
Convenience that fits in the palm of your hand

The L Series is a compact-class controller, part of the MELSEC products renowned for exceptional cost verses performance and strong reliability. It provides the performance, functions, and capabilities required for today’s demanding applications in a small package. MELSEC-L Series greatly expands the range of functionality traditionally associated with compact programmable controllers and through user-centric design, pushes the limits of ease of use.

Program capacity (step)

<table>
<thead>
<tr>
<th>260K</th>
<th>60K</th>
<th>20K</th>
</tr>
</thead>
<tbody>
<tr>
<td>L02CPU-P</td>
<td>L02CPU</td>
<td>L02SCPU-P</td>
</tr>
<tr>
<td>L02CPU</td>
<td>L06CPU-P</td>
<td>L06CPU</td>
</tr>
<tr>
<td>L06CPU</td>
<td>L26CPU-P</td>
<td>L26CPU-BT</td>
</tr>
<tr>
<td>L26CPU</td>
<td>L26CPU-BT</td>
<td>L26CPU-P</td>
</tr>
</tbody>
</table>

- **Sink type:**
- **Source type:**
- **Communication interface:**
  - RS-232
  - Ethernet
  - Ethernet, built-in CC-Link function

**Example of largest system configuration with L26CPU-BT**

- **CPU module**
  - Programmable controller CPU (sink type/source type)
  - Built-in communication interface
  - RS-232
  - Ethernet
  - Ethernet + CC-Link

- **Power supply modules**
  - Power supply module
  - Power supply module (slim type)

- **Branch/extension modules**
  - Branch module
  - Extension module

- **Modules**
  - I/O module
  - Analog module
  - Multiple inputs (voltage/current/temperature) module
  - Temperature input module
  - Temperature control module
  - Simple motion module
  - Positioning module
  - High-speed counter module
  - Flexible high-speed I/O control module
  - Network module

**CPU module**

- L02CPU-P
- L02CPU
- L02SCPU-P
- L02SCPU
- L06CPU-P
- L06CPU
- L26CPU-P
- L26CPU-BT
- L26CPU

**Option**

- Display unit
- RS-232 adapter
- RS-422/485 adapter
- Battery
- SD/SDHC memory card

**Table**

<table>
<thead>
<tr>
<th>CPU module</th>
<th>Number of extension blocks</th>
<th>Number of supported modules</th>
</tr>
</thead>
<tbody>
<tr>
<td>L02CPU-P</td>
<td>Up to 2</td>
<td>Main block: 10</td>
</tr>
<tr>
<td>L02CPU</td>
<td></td>
<td>Extension block: 11</td>
</tr>
<tr>
<td>L02SCPU-P</td>
<td>Up to 2</td>
<td></td>
</tr>
<tr>
<td>L06CPU-P</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L06CPU</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L26CPU-P</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L26CPU-BT</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L26CPU</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*1: Total number of I/O, intelligent function, and network modules. Does not include branch module.
*2: Total number of I/O, intelligent function, network, and branch modules. Does not include power supply module, CPU module, display unit, extension module, RS-232 adapter, RS-422/485 adapter and END cover.
Various built-in I/O features and communication interfaces come as standard

In its compact body, a large variety of I/O features are built in as standard. Due to an abundance of advanced functionality, L Series CPUs are flexible enough to meet a wide variety of needs. With a display unit enabling routine operation without a computer, an SD memory card, and easy-to-use programming environment, the L Series dramatically improves system designing and system operation and contributes to improve work efficiency. The display unit** shows system statuses and enables setting changes to be made without a program. Even when an error occurs, the error status can be easily checked, assisting troubleshooting on-site.

Gain more flexibility with an integrated system bus structure

L Series modules do not require a base unit. Having an integrated system bus structure, the L Series can be attached directly to a DIN rail by using the minimal required space. Furthermore, adding modules to the system is not restricted by the number of available base unit slots, and costs may be reduced due to the elimination of extension base units.

Improved debugging for system startup and troubleshooting

Device values in the CPU can be monitored in real-time with a detailed setting including interval and timing. Additionally, changes in the device value can be monitored within the GX LogViewer trend graph and are exportable to a computer for further analysis.

### Key features/functions

<table>
<thead>
<tr>
<th>Feature</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distributed control</td>
<td>- Small-scale I/O control</td>
</tr>
<tr>
<td>Built-in network</td>
<td>- Multiple CPU</td>
</tr>
<tr>
<td>Multiple CPU</td>
<td>- Process control</td>
</tr>
<tr>
<td>High-reliability control</td>
<td>- Real-time monitor</td>
</tr>
<tr>
<td>Backup &amp; Restore</td>
<td>- Built-in CC-Link connectivity**</td>
</tr>
<tr>
<td>Data logging</td>
<td>- USB</td>
</tr>
<tr>
<td>Ethernet**</td>
<td>- Support L26CPU (-P)</td>
</tr>
<tr>
<td>Time setting function</td>
<td>- Support L26CPU (-P) BT</td>
</tr>
<tr>
<td>Inter-modular sync</td>
<td>- Support L26CPU (-P), L26CPU(-P), L26CPU(-P) BT</td>
</tr>
<tr>
<td>Built-in I/O functions</td>
<td>- Support L26CPU (-P) BT</td>
</tr>
<tr>
<td>Built-in I/O control</td>
<td>- Positioning</td>
</tr>
<tr>
<td>High-speed counter</td>
<td>- Pulse catch</td>
</tr>
<tr>
<td>Interrupt input</td>
<td>- General-purpose I/O</td>
</tr>
<tr>
<td>Simple PLC communication function</td>
<td>- Built-in CC-Link connectivity**</td>
</tr>
<tr>
<td>Predefined protocol support function</td>
<td>- Data logging</td>
</tr>
</tbody>
</table>

*1: Option (sold separately). Not compatible with L02SCPU (-P).  
*2: Supports L02CPU (-P), L26CPU(-P), L26CPU(-P), L26CPU(-P) BT.  
*3: Supports L26CPU (-P) BT.
New micro PLC designed on the concept of ...

Outstanding Performance
Superior Drive Control
Intuitive Programming Environment

- Completely redesigned, high-speed system bus
- Extensive built-in functions
- Enhanced security functions
- No internal battery required
- Built-in positioning (4-axis 200 kpps)
- Simple linear interpolation
- Synchronous control with Simple Motion unit (4-axis) without requiring dedicated positioning software
- Easy programming by drag and drop
- Reduced development time with module FB
- Parameterized setup for a variety of functions

System configuration

Number of input/output points on whole system .................. Up to 512 points

1. Number of input/output points (including input/output occupied points) ...... Up to 256 points

- FX3 Series modules are connected via the bus conversion module.

FX3 Series modules are connected via the bus conversion module.

2. Number of remote input/output points for CC-Link Up to 384 points

- CC-Link system

*1: Up to two extension power supply modules are connectable.
Integrated functions

The high-speed system bus realizes faster communications speed of up to 150 times*, increasing overall machine performance. The CPU module has many integrated features (Ethernet, RS-485 (MODBUS® RTU supported), analog I/O*, SD memory card slot, etc.) providing greater flexibility and helping to reduce system costs.

Easy parameter setup

With the MELSEC iQ-F, setting of parameters has been made even easier by the integration of parametrization functionality into GX Works3 engineering software. Setting of parameters for built-in functions, external devices, and program execution trigger are simply done.

Settable parameters

- CPU parameters, Ethernet port, RS-485 communication port, I/O response time, expansion board, memory card, security key functions, etc.
- Expansion adapter, intelligent function module settings

Standard function/function blocks

Approximately 110 types of standard function and functions blocks are available to utilize in the control program. These functions/function blocks are conveniently located as parts library further helping to reduce overall engineering time.
Positioning solution

Built-in positioning (200 kpps, 4-axis built-in)

• Positioning that support 20 μs high-speed startup

FX5U/FX5UC features powerful positioning functionality with 8-channel high-speed pulse inputs and 4-axis pulse outputs. Positioning operations including interrupt, variable speed, and simple interpolation, and can easily be set up using tables.

- First axis: 200 kpps
- Second axis: 200 kpps
- Third axis: 200 kpps
- Fourth axis: 200 kpps

Packaging machine example with built-in positioning

Simple motion module (4-axis module)

• Positioning control via SSCNET III/H

Positioning control is easily executed using a point table. The machine can coat the work piece by using a combination of linear interpolation, 2-axis circular interpolation, and continuous trajectory control. A smooth trajectory can be traced with the S-curve acceleration/deceleration function.

Main functions

- Linear interpolation
- Circular interpolation
- Continuous trajectory control
- S-curve acceleration/deceleration

Application examples

- Sealing
- Palletizer
- Grinding machine
Advanced motion control

Making Simple Motion with compactly packed extra functions
Similar to positioning modules, simple motion modules are capable of a wide range of high-precision control such as positional control, advanced synchronous control, cam control, and speed-torque control with setup being done easily by parameters and programming.

Advanced synchronous control
Software-based synchronous control can be used as an alternative to mechanical control, such as gear, shaft, transmission and cam. In addition, cam control is even easier with cam auto-generation. Synchronous control can be simply performed (start/stop) for each axis, allowing synchronous and positional control axes within the same program. Up to 4 control axes can be synchronized when using the synchronous encoder, such as that used for packing machines, for example.

Cam auto-generation
Cam data for a rotary cutter can be generated automatically simply by registering the sheet length, synchronization width, rotary cutter axis dimension, etc.

Mark detection
The actual position of the servo motor can be obtained based on the registration mark printed on the high-speed moving film. Compensation of the cutter axis position, based on the registration marks, keeps the constant cutting position.

• Use synchronous control and cam functionality to make systems that work continuously and maximize output.
• With 64 cam profiles available, the same machine can be used for many different packing styles.
• Continuous operation without stopping the movement of the work piece
The third generation of micro programmable controller, the FX3 Series

The FX Series is renowned for its speed, capacity, performance and extensive features. Integrated with many features including analog, communication, Ethernet, and positioning, the FX3 Series realizes high-performance in many different applications.

<table>
<thead>
<tr>
<th>Program capacity (steps)</th>
<th>FX3S</th>
<th>FX3G</th>
<th>FX3UC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Terminal block type</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Connector type</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>64K</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>32K</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4K</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Number of control points

*1: Number of maximum I/O points including remote I/O.

*2: Connectable special adapters, extension units, expansion boards, and other options differ by the models. For details, please refer to the manual of the relevant product.
Extensive built-in functions

Including high-speed counter, positioning, high-speed I/O, communication ports, 24 V DC power supply, and other built-in functions, the main control unit can be easily connected with various different external control devices.

Combining with other Mitsubishi Electric factory automation products

In addition to its extensive built-in functions, the FX Series is highly scalable by being connectable to various different devices such as analog, positioning, communication networks, and sensor control through its expansion unit capability.

Compatibility

FX Series compatibility
The FX3 Series shares the same size with the FX1S, FX1N/FX1NC, and FX2N/FX2NC Series supporting various different extension blocks

Reusing the existing programs
The dedicated programming tool enables any existing program to be converted, just as simply by changing the PLC type.
Ensuring the safety of personnel on the factory floor is a fundamental requirement of manufacturing plants and requires stringent safety regulations. To adhere to this safety code for control systems, the MELSEC iQ-R Series is equipped with a safety CPU that is compliant with international safety standards, enabling safety devices to be connected via the CC-Link IE Field network. The entire system can be programmed using GX Works3 programming software as standard.

### Memory capacity

- **R16SFCPU-SET**
  - 160K steps (Overall program capacity)
  - 40K steps (for safety programs)

- **R08SFCPU-SET**
  - 80K steps (Overall program capacity)
  - 40K steps (for safety programs)

- **R120SFCPU-SET**
  - 1200K steps (Overall program capacity)
  - 40K steps (for safety programs)

- **R32SFCPU-SET**
  - 320K steps (Overall program capacity)
  - 40K steps (for safety programs)

### System size

Establishing a safety communication is as easy as configuring a CC-Link IE Field network, which has the long-standing reputation as a versatile gigabit network. The physical layer and data communications is based on Ethernet technology and enables commercial cables, adapters, and hubs to be used. The safety communication also takes advantage of highly flexible features offered by CC-Link IE Field network.

### Integrated safety control on the shop floor

For further details, please refer to “MELSEC iQ-R Series Safety CPU module, Safety Remote I/O module” Brochure.
Flexible process control in a cost-efficient automation control solution

The MELSEC process control system consists of a number of specialized controllers specifically designed for use in process automation such as petrochemical refinement and food/beverage production. The CPUs include a specialized set of proportional-integral-derivative (PID) algorithms, and are highly flexible utilizing standard automation control system features rather than highly-specialized distributed control system (DCS) solutions that can be costly to replace and maintain. The system is available in two types, general and high-reliability; the latter of which is in applications such as water treatment and waste incineration.

The MELSEC iQ-R Series process CPU includes dedicated algorithms (such as two-degree-of-freedom PID, sample PI, and auto-tuning), and supports memory sizes of up to 1200K steps. In addition, when paired with a redundant function module, a highly reliable (redundant) control system can be realized. GX Works3®, the standard integrated engineering software for the MELSEC iQ-R Series, makes programming easier by being able to manage both generic and process control programs together.

Transition from existing control systems based on MELSEC-Q Series is simpler by using the RQ extension base unit. The MELSEC-Q Series also enables loop control (similar to the MELSEC iQ-R Series), and realizes redundant control by using the redundant CPU (Q12PRH/Q25PRHCPU).

*1: The maximum amount of usable loops may change depending on the actual program size used. Please refer to the relevant manuals for further details.

*2: Process features such as process tag and faceplate will be supported in the future.
Robust and deterministic alternative to microcomputer/computer based systems

The MELSEC C Controller product range is capable of programming using C language and offers a realistic alternative to mainstream microcomputer/computer based systems. Being part of the MELSEC Series, the C Controller utilizes its robust industrial design and long product life cycle, offering an easy way to realize a cost-efficient solution together with supporting partner products, open source and custom-made applications. This lineup is further enhanced with the new MELSEC iQ-R Series multi-core ARM®-based C Controller.

Generic platform utilizes partner products and open source applications

Highly customizable solution enables the integration of partner products, open source applications, and OS-independent capabilities onto a generic open platform.

Reduce common overhead expenses realizing a cost effective solution

The C Controller platform is a solution that realizes computer-level functionality without the burden of high maintenance costs usually associated with computers. In addition, by being based on the MELSEC control system, the C Controller has a robust design that is ideal for industrial environments.
Lineup capable of responding to versatile sizes and applications

A full lineup of servo system controllers from Simple Motion modules to Motion CPUs supports all types of system configurations. Simple Motion modules are ideal for simple positioning control, and Motion CPUs are capable of controlling high-speed, multi-axis systems.

**Simple motion module**

- MELSEC iQ-R Series
- MELSEC-Q Series
- MELSEC-L Series
- MELSEC iQ-F Series

- Simple positioning is executed simply by setting sequence programs
- Advanced synchronous control and cam control are available
- Safety system can be configured using the Functional Safety Unit.

**Motion CPU**

- MELSEC iQ-R Series
- MELSEC-Q Series

- Increases productivity by supporting the iQ Platform
- Advanced synchronous control and cam control are available
- Safety system can be configured using the Functional Safety Unit.

Extensive motion control

Positioning, speed-torque (press-fit) and advanced synchronous control among other forms of motion control for various equipment, including X-Y table, packaging and press-fitting machines. Ideal features designed to provide optimal solutions for machines and applications.

**Control**

Versatile motion control support different machine operations.

**Functions**

Select the functions best suited to match equipment requirements from an extensive list of options.

- Cam auto-generation
- Mark detection function
- Optional data monitor
- Absolute position system
- Unlimited length feed
- Target position change function
- Safety observation function
- M-code output
- Digital oscilloscope function
- Master-slave operation
- Vision system

**Servo Amplifiers**

High-accuracy positioning and smooth constant-speed operation can be achieved with a combination of the MELSEC iQ-R series servo system controllers and MELSERVO-J4 series servo amplifiers.
Leveraging the integration of robots into manufacturing lines

By integrating the use of MELFA robots into the iQ Platform, it’s possible to leverage communication with the automation controller, motion control and HMI. Utilizing the multi-CPU capabilities and integrated network/engineering environment, optimizing productivity can be achieved regardless of how complex or demanding the application.
Integrating high-performance CNCs and high-speed programmable controllers

Integrate high-performance CNCs with the iQ Platform and experience substantially enhanced overall control system operation time, improving performance and enhancing productivity. Using standard modules contributes to reducing maintenance costs even further as replacements are generally available.

iQ Platform makes it possible to optimize controller use for various lines.

High-speed communication between CNCs and programmable controllers

High-speed CPU processing supported by fast communication bus speeds enable high-speed communication between controllers.
MELSOFT iQ Works is an integrated software suite consisting of GX Works3, MT Works2, GT Works3, RT ToolBox2 mini and FR Configurator2, which are programming software for each respective product. Integration is further enhanced with MELSOFT Navigator as the central system configuration incorporating an easy-to-use, graphical user interface with additional project-sharing features such as system labels and parameters. The advantages of this powerful integrated software suite are that system design is made much easier with a substantial reduction in repetitious tasks, cutting down on errors while helping to reduce the overall TCO.
System management software

**MELSOFT Navigator**

System level graphic-based configuration tool that simplifies the system design by providing a visual representation of the system. System management features such as system-wide parameterization, labels and block reading of project data are also included.

Programmable controller engineering software

**MELSOFT GX Works3**

Latest generation of software available for the MELSEC iQ-R and iQ-F Series control systems. Includes a graphic-based system configuration, integrated motion control setup, multiple language support, in addition to extensive diagnosis and troubleshooting functions.

**MELSOFT GX Works2**

Incorporating backward compatibility of programs created with GX Developer, GX Works2 further improves its functionality resulting in reduced engineering costs.

HMI/GOT screen design software

**MELSOFT GT Works3**

The GOT (Graphic Operation Terminal) screen creation software is designed with three main features; Simplicity, Graphics Design, and Easy-Usability, further helping to create graphic screens in fewer steps.

Motion controller engineering software

**MELSOFT MT Works2**

The motion control design and maintenance software includes intuitive graphic based programming together with a digital oscilloscope simulator.

Robot engineering software

**MELSOFT RT ToolBox2 mini**

Supports various steps from programming, to commissioning, evaluation, and maintenance. In addition, improved preventative maintenance is realized through the use of an integrated 3D robot simulator.

Inverter setup software

**MELSOFT FR Configurator2**

Simplifies the setup and maintenance of AC inverters. Parameters can be registered easily and distributed to multiple inverters when replacing, and activation of the PLC function all from one setup screen.

For further details, please refer to "MELSOFT iQ Works" catalog.
Reducing development costs through intuitive engineering

The engineering software is sometimes considered a fundamental part of the control system in addition to the hardware components. The core of the system, it includes various steps of the product life cycle, from the design stage all the way to commissioning and maintenance of the control system. Today, intuitive, easy-to-use software suites are expected as a standard for modern manufacturing needs. GX Works3 is the latest generation of programming and maintenance software offered by Mitsubishi Electric specifically designed for the MELSEC iQ-R and MELSEC iQ-F Series control system. It includes many new features and technologies to ensure a trouble-free engineering environment solution.

Intuitive engineering software covering the product development cycle

Graphic-based configuration realizing easier programming
Various intuitive features such as graphic-based system configuration and an extensive module library (module label/FB) provided as standard.

Integrated motion-control system configuration
From setting simple motion module parameters and positioning data setup to servo amplifier configuration, everything is packaged into an easy-to-use engineering environment.

Conforms to IEC 61131-3
GX Works3 realizes structured programming such as ladder and ST, making project standardization across multiple users even easier.

Simple point and click programming architecture

- Straightforward graphic based system configuration design
  - Simply drag and drop from the module list to easily create system configuration
  - Directly setup parameters for each module
  - Automatically reflect changes in the layout to the module parameters

- MELSOFT library enables efficient programming through “Module Label/FB”
  - Assign convenient label names to internal devices, rather than manually entering a device name every time
  - Simply drag & drop module FBs from the MELSOFT Library directly into the ladder program, making programming even easier

Global realization by multi-language support

To adhere to today’s global production needs, GX Works3 supports multi-language features at various levels, from the multiple language software menu to the device comment language switching feature.

- Navigation window
  Easily access project components
  Organize program file list.

- Module configuration
  Easily parameterize each module directly from the configuration editor.

- Module list
  Simply drag & drop modules directly into the module configuration.
Tab view multiple editors
Conveniently work on multiple editors without having to switch software screens.

Module label/FB
Automatically generate module function blocks simply by selecting one and placing it directly into the ladder editor.

Simple motion setting tool
Easily configure the simple motion module with this convenient integrated tool.

Reduce engineering time by 60%*1

*1: Based on new project test benchmarks between GX Works2 and GX Works3.
Programmable controller engineering software

Easily setup intelligent function modules

Title display enables program contents to be checked at a glance

Project tree view showing the engineering process

Easily switch connection targets within the same window

Sample comments are available to quickly input comments

A comment for a word device can be set at bit level, differentiating similar devices

In-line ST for directly inserting operation instructions into the ladder

Offline debugging with hardware emulation

Intuitive cross-reference list displays devices used in the program
Engineering software designed for easy usability

GX Works2 has been designed to realize intuitive programming, maintenance, and debugging through various integrated features. The software supports IEC 61131-3 programming amongst the compatible programming languages, making it easy to use across multiple applications. It has an extensive maintenance features set, allowing easy setup of the control system, connected networks, and various intelligent I/O. GX Works2 is designed with customers in mind including consolidated “all-in-one” packaged programming that integrates programming, configuration and simulation tools.

Intuitive project management

The project tree view, which is situated to the left of the docking window, enables easy understanding and management of the entire project. Various features such as viewing titles and handling multiple projects enable a very efficient and cost-effective way to manage projects, substantially reducing the overall engineering time. Project restoration is also easy using the back-up and restore feature.

Extensive program standardization

Program standardization is simplified using function blocks (FBs) within the program. The FBs make it easy to duplicate programming code that can be used multiple times in the project, or for other projects. This reduces programming time and realizes more efficient programming. A function library is also available, enabling standard FBs to be imported into projects, which saves on initial creation time.

Easy maintenance and debugging

Dedicated system monitoring and PLC diagnostics simplify control system maintenance and make error monitoring easy. Various security features are incorporated to protect intellectual property, such as controlling access to projects involving multi-person development teams using hierarchal-dependent access. Debugging using comments and project simulation is fairly easy, requiring no hardware.
Extensive visualization with advanced data connectivity

Big Data analytics requires deterministic data collection, which can be realized by incorporating two key features: SLMP*1 that enables seamless connectivity between devices in the IT layer and on the shop floor; and a high-speed, large-capacity 1 Gbps communications network that enables the handling of large-data, such as production, quality and control data between different production processes.

General, motion and safety control integrated into one network

CC-Link IE incorporates generic distributed control, synchronous motion control, and safety control enabling safety communications across multiple safety devices, all on the same network. The topology is quite versatile, based on twisted-pair cables, which enables flexibility in system configuration while helping to keep installation cost low.

Comprehensive diagnosis realizing higher reliability

Disruptions to the control system are kept to a minimum via comprehensive diagnostics functions, high communications integrity owing to the noise-resistant characteristics of the optical cable, and communication re-routing capabilities made possible as the result of using a ring topology. Also, network errors can be rectified quickly by visualizing the network system image using the engineering software*2, and remotely from a GOT (HMI) directly on the machine or production line.

*1: Seamless Message Protocol
*2: MELSEC iQ-R Series is supported by GX Works3.
MELSEC-Q Series and MELSEC-L Series are supported by GX Works2.
Seamless connectivity within all levels of automation
The backbone of e-F@ctory, leveraging connectivity between the shop floor and IT

CC-Link IE Field network remote module

<table>
<thead>
<tr>
<th>Input modules</th>
<th>DC input</th>
<th>Synchronized communication</th>
</tr>
</thead>
<tbody>
<tr>
<td>Positive common</td>
<td>Negative common</td>
<td>Positive/Negative common</td>
</tr>
<tr>
<td>Input 32, 16 points</td>
<td>24 V DC</td>
<td></td>
</tr>
<tr>
<td>Screw type</td>
<td>Sensor connector (e-CON)</td>
<td>MIL connector</td>
</tr>
<tr>
<td>Spring clamp terminal block</td>
<td>40-pin connector</td>
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Output modules

<table>
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<tr>
<th>DC input</th>
<th>Synchronized communication</th>
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</thead>
<tbody>
<tr>
<td>Transistor output</td>
<td>Source type</td>
</tr>
<tr>
<td>Output 32, 16 points</td>
<td>12/24 V DC (0.1A)</td>
</tr>
<tr>
<td>Screw type</td>
<td>Sensor connector (e-CON)</td>
</tr>
<tr>
<td>Spring clamp terminal block</td>
<td>40-pin connector</td>
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Temperature control module

<table>
<thead>
<tr>
<th>Isolation between input channels</th>
<th>Transistor output</th>
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<tbody>
<tr>
<td>Thermocouple input</td>
<td>RTD input</td>
</tr>
<tr>
<td>Sink type</td>
<td></td>
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</tbody>
</table>

High-speed counter module

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<tr>
<th>DC input</th>
<th>Differential input</th>
<th>Synchronized communication</th>
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<tbody>
<tr>
<td>200 kpps (DC input)</td>
<td>8 Mpps (Differential input)</td>
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</tr>
<tr>
<td>Coincidence output</td>
<td>Sink type</td>
<td></td>
</tr>
<tr>
<td>2 ch</td>
<td>40-pin connector</td>
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</table>

Extension modules

<table>
<thead>
<tr>
<th>Analog input module</th>
<th>DC input</th>
<th>Output module</th>
<th>Transistor output</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage/current input</td>
<td>4 ch</td>
<td>Positive/Negative common</td>
<td>24 V DC</td>
</tr>
<tr>
<td>Screw type</td>
<td></td>
<td></td>
<td></td>
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Extension modules

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<th>Analog output module</th>
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<tr>
<td>Screw type</td>
<td></td>
</tr>
</tbody>
</table>

Safety remote I/O module, Safety extension output module

<table>
<thead>
<tr>
<th>Double wiring Input 16 points</th>
<th>DC input</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 V DC</td>
<td></td>
</tr>
<tr>
<td>Double wiring Output 4 points</td>
<td></td>
</tr>
</tbody>
</table>
MELSEC History

MELSEC

1980s
- MELSEC-K Series
- MELSEC-008
- MELSEC-007

1990s
- MELSEC-AnS Series
- MELSEC-QnA Series

Programming machine
- F Series
- FX Series

Safety system

Engineering environment
- K6GPP
- A6GPP
- A6HGP
- A6PHP
- GPPA
- GPPQ

Programming machine
- MELSEC MEDOC
- MELSEC MEDOC Plus (MM+)

Network
- MELSECNET
- MELSECNET/Mini
- MELSECNET/10
- MELSECNET II
- CC-Link
MELSEC with history and experience.
Satisfying new challenges while utilizing past expertise

**2000s**
- MELSEC-Q Series
  - MELSEC-Q process CPU
  - MELSEC-Q redundant system
  - MELSEC-Q C Controller

**2010s**
- MELSEC iQ-R Series
  - MELSEC iQ-R C Controller
  - MELSEC iQ-R Process CPU
  - MELSEC iQ-R CC-Link IE embedded CPU
  - MELSEC iQ-R Safety CPU
  - MELSEC iQ-R redundant system

**Towards high functionality/performance**

**Small-scale and stand-alone**
- FX3 Series
- MELSEC iQ-F Series

**Medium- to large-scale control**
- MELSEC-L Series
- MELSEC-QS Series Safety programmable controller
- MELSEC-WS Series safety controller

**Safety control**
- MELSEC-Q C Controller
- MELSEC-Q redundant system

**Personal computer software**
- MELSOFT GX Developer
  - MELSOFT GX IEC Developer
- MELSOFT GX Works
- MELSOFT GX Works2
- MELSOFT GX Works3

**Network Engineering environment**
- MELSECNET/H
- CC-Link/LT
- CC-Link Safety
- CC-Link IE Field
- CC-Link IE Control supporting twisted pair cable
  - CC-Link IE Control
  - CC-Link IE Field safety communication function
  - CC-Link IE Field motion function

**Towards high functionality/performance**

**Small-scale**
- MELSEC-Q Series
- MELSEC iQ-R Series

**Medium- to large-scale control**
- MELSEC iQ-R Series

**Towards high functionality/performance**

**Small-scale and stand-alone**
- FX3 Series
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**Medium- to large-scale control**
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- MELSEC-Q redundant system

**Personal computer software**
- MELSOFT GX Developer
  - MELSOFT GX IEC Developer
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- MELSOFT GX Works3

**Network Engineering environment**
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  - CC-Link IE Control
  - CC-Link IE Field safety communication function
  - CC-Link IE Field motion function

**CC-Link IE**
Extensive global support coverage providing expert help whenever needed

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Mitsubishi Electric Factory Automation provides a mix of services to support its customers worldwide. A consolidated global website is the main portal, offering a selection of support tools and a window to its local Mitsubishi Electric sales and support network.

- From here you can find:
  - Overview of available factory automation products
  - Library of downloadable literature
  - Support tools such as online e-learning courses, terminology dictionary, etc.
  - Global sales and service network portal
  - Latest news related to Mitsubishi Electric factory automation

Mitsubishi Electric Factory Automation Global website:
www.MitsubishiElectric.com/fa

Online e-learning

An extensive library of e-learning courses covering the factory automation product range has been prepared. Courses from beginner to advanced levels of difficulty are available in various languages.

- **Beginner level**
  Designed for newcomers to Mitsubishi Electric Factory Automation products gaining a background of the fundamentals and an overview of various products related to the course.

- **Basic to Advanced levels**
  These courses are designed to provide education at all levels. Various different features are explained with application examples providing an easy and informative resource for in-house company training.
Innovative next-generation, e-manual

The e-manual viewer is a next-generation digital manual that consolidates all manuals into an easy-to-use package. The e-manual is modeled around a centralized database allowing multiple manuals to be cross-searched, further reducing the time for reading individual product manuals.

Key features include:
- One-stop database containing all required manuals, with local file cache
- Bundled with GX Works3 engineering software
- Also available in tablet version
- Easily download manuals all at once
- Automatic update of manual versions
- Search information across multiple manuals
- Visual navigation from hardware diagram showing various specifications
- Customizable by adding user notes and bookmarks
- Directly port sample programs within manuals to GX Works3

MITSUBISHI ELECTRIC FA e-Manual (tablet version)

The e-Manual application is available on iOS and Android™ tablets. e-Manual files are provided as in-app downloads.

Supported versions

<table>
<thead>
<tr>
<th>OS</th>
<th>OS version</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>iOS</td>
<td>iOS 8.1 or later</td>
<td>Apple iPad 2, iPad (3rd generation), iPad Air (4th generation), iPad Air 2, iPad mini, iPad mini 2, iPad mini 3</td>
</tr>
<tr>
<td>Android™</td>
<td>Android™ 4.3/4.4/5.0</td>
<td>ASUS Nexus7™ (2013)**</td>
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1: When using a tablet not listed above, 7-inch (resolution of 1920×1200 dots (WUXGA)) or better is recommended.

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Since its beginnings in 1870, some 45 companies use the Mitsubishi name, covering a spectrum of finance, commerce and industry.

The Mitsubishi brand name is recognized around the world as a symbol of premium quality.

Mitsubishi Electric Corporation is active in space development, transportation, semi-conductors, energy systems, communications and information processing, audio visual equipment and home electronics, building and energy management and automation systems, and has 237 factories and laboratories worldwide in over 121 countries.

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Mitsubishi Electric Corporation Nagoya Works is a factory certified for ISO 14001 (standards for environmental management systems) and ISO 9001 (standards for quality assurance management systems).

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